

2016-03-10 09:06:01,852 - SERIAL - DEBUG - Send: N90717 G1 F3000
X112.616 Y127.740 E3951.96996*60
2016-03-10 09:06:01,896 - SERIAL - DEBUG - Recv: ok 90716
2016-03-10 09:06:01,918 - SERIAL - DEBUG - Send: N90718 G0 F9000
X113.982 Y128.259*69
2016-03-10 09:06:01,928 - SERIAL - DEBUG - Recv: ok 90717
2016-03-10 09:06:01,932 - SERIAL - DEBUG - Send: N90719 G1 F3000
X114.501 Y127.740 E3951.98217*61
2016-03-10 09:06:01,977 - SERIAL - DEBUG - Recv: ok 90718
2016-03-10 09:06:01,980 - SERIAL - DEBUG - Send: N90720 G0 F9000
X115.867 Y128.259*66
2016-03-10 09:06:02,006 - SERIAL - DEBUG - Recv: ok 90719
2016-03-10 09:06:02,009 - SERIAL - DEBUG - Send: N90721 G1 F3000
X116.386 Y127.740 E3951.99438*55
2016-03-10 09:06:02,060 - SERIAL - DEBUG - Recv: ok 90720
2016-03-10 09:06:02,063 - SERIAL - DEBUG - Send: N90722 G0 F9000
X117.752 Y128.259*75
2016-03-10 09:06:02,088 - SERIAL - DEBUG - Recv: ok 90721
2016-03-10 09:06:02,091 - SERIAL - DEBUG - Send: N90723 G1 F3000
X118.272 Y127.740 E3952.00659*55
2016-03-10 09:06:02,137 - SERIAL - DEBUG - Recv: ok 90722
2016-03-10 09:06:02,140 - SERIAL - DEBUG - Send: N90724 G0 F9000
X119.633 Y128.264*75
2016-03-10 09:06:02,170 - SERIAL - DEBUG - Recv: ok 90723
2016-03-10 09:06:02,173 - SERIAL - DEBUG - Send: N90725 G1 F3000
X120.157 Y127.740 E3952.01892*54
2016-03-10 09:06:02,220 - SERIAL - DEBUG - Recv: ok 90724
2016-03-10 09:06:02,223 - SERIAL - DEBUG - Send: N90726 G0 F9000
X121.326 Y128.455*71
2016-03-10 09:06:02,247 - SERIAL - DEBUG - Recv: ok 90725
2016-03-10 09:06:02,251 - SERIAL - DEBUG - Send: N90727 G1 F3000
X122.042 Y127.740 E3952.03575*53
2016-03-10 09:06:02,300 - SERIAL - DEBUG - Recv: ok 90726
2016-03-10 09:06:02,303 - SERIAL - DEBUG - Send: N90728 G0 F9000
X122.771 Y128.896*79
2016-03-10 09:06:02,330 - SERIAL - DEBUG - Recv: ok 90727
2016-03-10 09:06:02,333 - SERIAL - DEBUG - Send: N90729 G1 F3000
X123.927 Y127.740 E3952.06293*58
2016-03-10 09:06:02,379 - SERIAL - DEBUG - Recv: ok 90728
2016-03-10 09:06:02,384 - SERIAL - DEBUG - Send: N90730 G0 F9000
X124.025 Y129.527*64
2016-03-10 09:06:02,411 - SERIAL - DEBUG - Recv: ok 90729
2016-03-10 09:06:02,414 - SERIAL - DEBUG - Send: N90731 G1 F3000
X125.812 Y127.740 E3952.10496*54
2016-03-10 09:06:02,461 - SERIAL - DEBUG - Recv: ok 90730
2016-03-10 09:06:02,464 - SERIAL - DEBUG - Send: N90732 G0 F9000
X127.697 Y127.740*67
2016-03-10 09:06:02,489 - SERIAL - DEBUG - Recv: ok 90731
2016-03-10 09:06:02,492 - SERIAL - DEBUG - Send: N90733 G1 F3000
X125.123 Y130.314 E3952.16550*49
2016-03-10 09:06:02,542 - SERIAL - DEBUG - Recv: ok 90732
2016-03-10 09:06:02,545 - SERIAL - DEBUG - Send: N90734 G0 F9000
X126.092 Y131.230*66
2016-03-10 09:06:02,572 - SERIAL - DEBUG - Recv: ok 90733

2016-03-10 09:06:02,575 - SERIAL - DEBUG - Send: N90735 G1 F3000
X129.582 Y127.740 E3952.24758*60
2016-03-10 09:06:02,743 - SERIAL - DEBUG - Recv: ok 90734
2016-03-10 09:06:02,746 - SERIAL - DEBUG - Send: N90736 M105*44
2016-03-10 09:06:02,747 - SERIAL - DEBUG - Recv: ok 90735
2016-03-10 09:06:02,751 - SERIAL - DEBUG - Send: N90737 G0 F9000
X131.468 Y127.740*67
2016-03-10 09:06:02,756 - SERIAL - DEBUG - Recv: ok 90736
2016-03-10 09:06:02,760 - SERIAL - DEBUG - Send: N90738 G1 F3000
X127.035 Y132.173 E3952.35183*52
2016-03-10 09:06:02,763 - SERIAL - DEBUG - Recv: T:219.65 /220 B:
65.88 /65 B@:61 @:178
2016-03-10 09:06:02,767 - SERIAL - DEBUG - Recv: ok 90737
2016-03-10 09:06:02,770 - SERIAL - DEBUG - Send: N90739 G0 F9000
X127.977 Y133.115*74
2016-03-10 09:06:02,772 - SERIAL - DEBUG - Recv: ok 90738
2016-03-10 09:06:02,775 - SERIAL - DEBUG - Send: N90740 G1 F3000
X133.353 Y127.740 E3952.47826*60
2016-03-10 09:06:02,785 - SERIAL - DEBUG - Recv: ok 90739
2016-03-10 09:06:02,787 - SERIAL - DEBUG - Send: N90741 G0 F9000
X135.238 Y127.740*69
2016-03-10 09:06:02,813 - SERIAL - DEBUG - Recv: ok 90740
2016-03-10 09:06:02,816 - SERIAL - DEBUG - Send: N90742 G1 F3000
X128.920 Y134.058 E3952.62685*54
2016-03-10 09:06:02,862 - SERIAL - DEBUG - Recv: ok 90741
2016-03-10 09:06:02,865 - SERIAL - DEBUG - Send: N90743 G0 F9000
X129.862 Y135.001*78
2016-03-10 09:06:02,895 - SERIAL - DEBUG - Recv: ok 90742
2016-03-10 09:06:02,898 - SERIAL - DEBUG - Send: N90744 G1 F3000
X137.123 Y127.740 E3952.79761*56
2016-03-10 09:06:02,940 - SERIAL - DEBUG - Recv: ok 90743
2016-03-10 09:06:02,942 - SERIAL - DEBUG - Send: N90745 G0 F9000
X139.008 Y127.740*76
2016-03-10 09:06:02,977 - SERIAL - DEBUG - Recv: ok 90744
2016-03-10 09:06:02,981 - SERIAL - DEBUG - Send: N90746 G1 F3000
X133.833 Y132.915 E3952.91932*50
2016-03-10 09:06:03,026 - SERIAL - DEBUG - Recv: ok 90745
2016-03-10 09:06:03,029 - SERIAL - DEBUG - Send: N90747 G0 F9000
X132.757 Y133.991*79
2016-03-10 09:06:03,075 - SERIAL - DEBUG - Recv: ok 90746
2016-03-10 09:06:03,079 - SERIAL - DEBUG - Send: N90748 G1 F3000
X130.804 Y135.944 E3952.96525*53
2016-03-10 09:06:03,137 - SERIAL - DEBUG - Recv: ok 90747
2016-03-10 09:06:03,140 - SERIAL - DEBUG - Send: N90749 G0 F9000
X131.747 Y136.886*65
2016-03-10 09:06:03,206 - SERIAL - DEBUG - Recv: ok 90748
2016-03-10 09:06:03,209 - SERIAL - DEBUG - Send: N90750 G1 F3000
X132.434 Y136.200 E3952.98140*48
2016-03-10 09:06:03,268 - SERIAL - DEBUG - Recv: ok 90749
2016-03-10 09:06:03,271 - SERIAL - DEBUG - Send: N90751 G0 F9000
X133.074 Y137.444*78
2016-03-10 09:06:03,358 - SERIAL - DEBUG - Recv: ok 90750
2016-03-10 09:06:03,361 - SERIAL - DEBUG - Send: N90752 G1 F3000
X132.690 Y137.829 E3952.99044*58

2016-03-10 09:06:03,403 - SERIAL - DEBUG - Recv: ok 90751
2016-03-10 09:06:03,407 - SERIAL - DEBUG - Send: N90753 G0 F9000
X133.767 Y138.636*65
2016-03-10 09:06:03,553 - SERIAL - DEBUG - Recv: ok 90752
2016-03-10 09:06:03,557 - SERIAL - DEBUG - Send: N90754 G1 F3000
X134.165 Y138.239 E3952.99979*52
2016-03-10 09:06:03,579 - SERIAL - DEBUG - Recv: ok 90753
2016-03-10 09:06:03,582 - SERIAL - DEBUG - Send: N90755 G0 F9000
X135.284 Y139.005*78
2016-03-10 09:06:03,722 - SERIAL - DEBUG - Recv: ok 90754
2016-03-10 09:06:03,725 - SERIAL - DEBUG - Send: N90756 G1 F3000
X135.859 Y138.430 E3953.01331*56
2016-03-10 09:06:03,767 - SERIAL - DEBUG - Recv: ok 90755
2016-03-10 09:06:03,770 - SERIAL - DEBUG - Send: N90757 G0 F9000
X138.255 Y136.033*71
2016-03-10 09:06:03,935 - SERIAL - DEBUG - Recv: ok 90756
2016-03-10 09:06:03,939 - SERIAL - DEBUG - Send: N90758 G1 F3000
X141.427 Y132.861 E3953.08792*54
2016-03-10 09:06:03,997 - SERIAL - DEBUG - Recv: ok 90757
2016-03-10 09:06:04,000 - SERIAL - DEBUG - Send: N90759 G0 F9000
X140.504 Y131.900*75
2016-03-10 09:06:04,193 - SERIAL - DEBUG - Recv: ok 90758
2016-03-10 09:06:04,197 - SERIAL - DEBUG - Send: N90760 G1 F3000
X138.070 Y134.334 E3953.14516*59
2016-03-10 09:06:04,235 - SERIAL - DEBUG - Recv: ok 90759
2016-03-10 09:06:04,237 - SERIAL - DEBUG - Send: N90761 G0 F9000
X137.281 Y133.238*72
2016-03-10 09:06:04,460 - SERIAL - DEBUG - Recv: ok 90760
2016-03-10 09:06:04,464 - SERIAL - DEBUG - Send: N90762 G1 F3000
X140.678 Y129.840 E3953.22506*56
2016-03-10 09:06:04,647 - SERIAL - DEBUG - Recv: ok 90761
2016-03-10 09:06:04,651 - SERIAL - DEBUG - Send: N90763 G0 F9000
X141.282 Y129.236*77
2016-03-10 09:06:04,684 - SERIAL - DEBUG - Recv: ok 90762
2016-03-10 09:06:04,708 - SERIAL - DEBUG - Send: N90764 G1 F3000
X142.779 Y127.740 E3953.26026*62
2016-03-10 09:06:04,726 - SERIAL - DEBUG - Recv: ok 90763
2016-03-10 09:06:04,729 - SERIAL - DEBUG - Send: N90765 G0 F9000
X143.343 Y129.061*69
2016-03-10 09:06:04,799 - SERIAL - DEBUG - Recv: ok 90764
2016-03-10 09:06:04,802 - SERIAL - DEBUG - Send: N90766 G1 F3000
X144.664 Y127.740 E3953.29133*61
2016-03-10 09:06:04,841 - SERIAL - DEBUG - Recv: ok 90765
2016-03-10 09:06:04,844 - SERIAL - DEBUG - Send: N90767 G0 F9000
X144.305 Y129.983*71
2016-03-10 09:06:04,877 - SERIAL - DEBUG - Recv: ok 90766
2016-03-10 09:06:04,880 - SERIAL - DEBUG - Send: N90768 G1 F3000
X147.384 Y126.905 E3953.36373*61
2016-03-10 09:06:04,926 - SERIAL - DEBUG - Recv: ok 90767
2016-03-10 09:06:04,930 - SERIAL - DEBUG - Send: N90769 G0 F9000
X146.863 Y125.540*79
2016-03-10 09:06:04,951 - SERIAL - DEBUG - Recv: ok 90768
2016-03-10 09:06:04,955 - SERIAL - DEBUG - Send: N90770 G1 F3000
X147.384 Y125.020 E3953.37597*52

2016-03-10 09:06:05,000 - SERIAL - DEBUG - Recv: ok 90769
2016-03-10 09:06:05,004 - SERIAL - DEBUG - Send: N90771 G0 F9000
X146.863 Y123.655*71
2016-03-10 09:06:05,024 - SERIAL - DEBUG - Recv: ok 90770
2016-03-10 09:06:05,028 - SERIAL - DEBUG - Send: N90772 G1 F3000
X147.384 Y123.134 E3953.38822*56
2016-03-10 09:06:05,070 - SERIAL - DEBUG - Recv: ok 90771
2016-03-10 09:06:05,073 - SERIAL - DEBUG - Send: N90773 G0 F9000
X146.863 Y121.770*65
2016-03-10 09:06:05,102 - SERIAL - DEBUG - Recv: ok 90772
2016-03-10 09:06:05,105 - SERIAL - DEBUG - Send: N90774 G1 F3000
X147.384 Y121.249 E3953.40048*62
2016-03-10 09:06:05,173 - SERIAL - DEBUG - Recv: ok 90773
2016-03-10 09:06:05,176 - SERIAL - DEBUG - Send: N90775 G1 F5400
E3946.40048*56
2016-03-10 09:06:05,279 - SERIAL - DEBUG - Recv: ok 90774
2016-03-10 09:06:05,282 - SERIAL - DEBUG - Send: N90776 G0 F9000
X140.893 Y127.740*72
2016-03-10 09:06:05,323 - SERIAL - DEBUG - Recv: ok 90775
2016-03-10 09:06:05,326 - SERIAL - DEBUG - Send: N90777 G1 F5400
E3953.40048*62
2016-03-10 09:06:05,410 - SERIAL - DEBUG - Recv: ok 90776
2016-03-10 09:06:05,413 - SERIAL - DEBUG - Send: N90778 G1 F3000
X136.042 Y132.591 E3953.51456*54
2016-03-10 09:06:05,459 - SERIAL - DEBUG - Recv: ok 90777
2016-03-10 09:06:05,464 - SERIAL - DEBUG - Send: N90779 G1 F5400
E3946.51456*63
2016-03-10 09:06:05,570 - SERIAL - DEBUG - Recv: ok 90778
2016-03-10 09:06:05,574 - SERIAL - DEBUG - Send: N90780 G0 F9000
X141.999 Y134.174*72
2016-03-10 09:06:05,602 - SERIAL - DEBUG - Recv: ok 90779
2016-03-10 09:06:05,606 - SERIAL - DEBUG - Send: N90781 G1 F5400
E3953.51456*60
2016-03-10 09:06:05,742 - SERIAL - DEBUG - Recv: ok 90780
2016-03-10 09:06:05,746 - SERIAL - DEBUG - Send: N90782 G1 F3000
X143.162 Y133.011 E3953.54192*54
2016-03-10 09:06:05,749 - SERIAL - DEBUG - Recv: ok 90781
2016-03-10 09:06:05,753 - SERIAL - DEBUG - Send: N90783 G0 F9000
X144.454 Y131.720*64
2016-03-10 09:06:05,767 - SERIAL - DEBUG - Recv: ok 90782
2016-03-10 09:06:05,771 - SERIAL - DEBUG - Send: N90784 G1 F3000
X145.603 Y130.570 E3953.56895*59
2016-03-10 09:06:05,836 - SERIAL - DEBUG - Recv: ok 90783
2016-03-10 09:06:05,841 - SERIAL - DEBUG - Send: N90785 G1 F5400
E3946.56895*56
2016-03-10 09:06:05,943 - SERIAL - DEBUG - Recv: ok 90784
2016-03-10 09:06:05,948 - SERIAL - DEBUG - Send: N90786 G0 F9000
X146.863 Y119.885*69
2016-03-10 09:06:05,992 - SERIAL - DEBUG - Recv: ok 90785
2016-03-10 09:06:05,996 - SERIAL - DEBUG - Send: N90787 G1 F5400
E3953.56895*62
2016-03-10 09:06:06,025 - SERIAL - DEBUG - Recv: ok 90786
2016-03-10 09:06:06,029 - SERIAL - DEBUG - Send: N90788 G1 F3000
X147.384 Y119.364 E3953.58120*62

2016-03-10 09:06:06,074 - SERIAL - DEBUG - Recv: ok 90787
2016-03-10 09:06:06,079 - SERIAL - DEBUG - Send: N90789 G0 F9000
X146.863 Y117.999*72
2016-03-10 09:06:06,103 - SERIAL - DEBUG - Recv: ok 90788
2016-03-10 09:06:06,106 - SERIAL - DEBUG - Send: N90790 G1 F3000
X147.384 Y117.479 E3953.59344*51
2016-03-10 09:06:06,156 - SERIAL - DEBUG - Recv: ok 90789
2016-03-10 09:06:06,161 - SERIAL - DEBUG - Send: N90791 G0 F9000
X146.863 Y116.114*77
2016-03-10 09:06:06,185 - SERIAL - DEBUG - Recv: ok 90790
2016-03-10 09:06:06,189 - SERIAL - DEBUG - Send: N90792 G1 F3000
X147.384 Y115.594 E3953.60569*50
2016-03-10 09:06:06,332 - SERIAL - DEBUG - Recv: ok 90791
2016-03-10 09:06:06,337 - SERIAL - DEBUG - Send: N90793 G0 F9000
X146.863 Y114.229*64
2016-03-10 09:06:06,460 - SERIAL - DEBUG - Recv: ok 90792
2016-03-10 09:06:06,465 - SERIAL - DEBUG - Send: N90794 G1 F3000
X147.384 Y113.709 E3953.61793*50
2016-03-10 09:06:06,607 - SERIAL - DEBUG - Recv: ok 90793
2016-03-10 09:06:06,612 - SERIAL - DEBUG - Send: N90795 G0 F9000
X146.863 Y112.344*74
2016-03-10 09:06:06,856 - SERIAL - DEBUG - Recv: ok 90794
2016-03-10 09:06:06,861 - SERIAL - DEBUG - Send: N90796 G1 F3000
X147.384 Y111.823 E3953.63018*51
2016-03-10 09:06:06,908 - SERIAL - DEBUG - Recv: ok 90795
2016-03-10 09:06:06,915 - SERIAL - DEBUG - Send: N90797 G0 F9000
X146.863 Y110.459*65
2016-03-10 09:06:07,024 - SERIAL - DEBUG - Recv: ok 90796
2016-03-10 09:06:07,029 - SERIAL - DEBUG - Send: N90798 G1 F3000
X147.384 Y109.938 E3953.64243*52
2016-03-10 09:06:07,171 - SERIAL - DEBUG - Recv: ok 90797
2016-03-10 09:06:07,176 - SERIAL - DEBUG - Send: N90799 G0 F9000
X146.863 Y108.574*72
2016-03-10 09:06:07,221 - SERIAL - DEBUG - Recv: ok 90798
2016-03-10 09:06:07,225 - SERIAL - DEBUG - Send: N90800 G1 F3000
X147.384 Y108.053 E3953.65469*48
2016-03-10 09:06:07,270 - SERIAL - DEBUG - Recv: ok 90799
2016-03-10 09:06:07,274 - SERIAL - DEBUG - Send: N90801 G0 F9000
X146.863 Y106.688*72
2016-03-10 09:06:07,319 - SERIAL - DEBUG - Recv: ok 90800
2016-03-10 09:06:07,323 - SERIAL - DEBUG - Send: N90802 G1 F3000
X147.384 Y106.168 E3953.66693*49
2016-03-10 09:06:07,467 - SERIAL - DEBUG - Recv: ok 90801
2016-03-10 09:06:07,472 - SERIAL - DEBUG - Send: N90803 G0 F9000
X146.863 Y104.803*69
2016-03-10 09:06:07,692 - SERIAL - DEBUG - Recv: ok 90802
2016-03-10 09:06:07,696 - SERIAL - DEBUG - Send: N90804 M105*34
2016-03-10 09:06:07,774 - SERIAL - DEBUG - Recv: ok 90803
2016-03-10 09:06:07,777 - SERIAL - DEBUG - Send: N90805 G1 F3000
X147.384 Y104.283 E3953.67917*48
2016-03-10 09:06:07,803 - SERIAL - DEBUG - Recv: ok 90804
2016-03-10 09:06:07,807 - SERIAL - DEBUG - Send: N90806 G0 F9000
X146.863 Y102.918*77
2016-03-10 09:06:07,812 - SERIAL - DEBUG - Recv: T:219.65 /220 B:

66.01 /65 B@:39 @:163
2016-03-10 09:06:07,818 - SERIAL - DEBUG - Recv: ok 90805
2016-03-10 09:06:07,822 - SERIAL - DEBUG - Send: N90807 G1 F3000
X147.384 Y102.398 E3953.69141*58
2016-03-10 09:06:07,856 - SERIAL - DEBUG - Recv: ok 90806
2016-03-10 09:06:07,861 - SERIAL - DEBUG - Send: N90808 G0 F9000
X146.863 Y101.033*64
2016-03-10 09:06:07,885 - SERIAL - DEBUG - Recv: ok 90807
2016-03-10 09:06:07,889 - SERIAL - DEBUG - Send: N90809 G1 F3000
X147.384 Y100.513 E3953.70365*63
2016-03-10 09:06:07,937 - SERIAL - DEBUG - Recv: ok 90808
2016-03-10 09:06:07,942 - SERIAL - DEBUG - Send: N90810 G0 F9000
X146.863 Y99.148*116
2016-03-10 09:06:07,965 - SERIAL - DEBUG - Recv: ok 90809
2016-03-10 09:06:07,970 - SERIAL - DEBUG - Send: N90811 G1 F3000
X147.384 Y98.627 E3953.71591*14
2016-03-10 09:06:08,016 - SERIAL - DEBUG - Recv: ok 90810
2016-03-10 09:06:08,020 - SERIAL - DEBUG - Send: N90812 G0 F9000
X146.863 Y97.263*114
2016-03-10 09:06:08,047 - SERIAL - DEBUG - Recv: ok 90811
2016-03-10 09:06:08,051 - SERIAL - DEBUG - Send: N90813 G1 F3000
X147.384 Y96.742 E3953.72816*1
2016-03-10 09:06:08,097 - SERIAL - DEBUG - Recv: ok 90812
2016-03-10 09:06:08,101 - SERIAL - DEBUG - Send: N90814 G0 F9000
X146.863 Y95.378*125
2016-03-10 09:06:08,125 - SERIAL - DEBUG - Recv: ok 90813
2016-03-10 09:06:08,129 - SERIAL - DEBUG - Send: N90815 G1 F3000
X147.384 Y94.857 E3953.74041*2
2016-03-10 09:06:08,178 - SERIAL - DEBUG - Recv: ok 90814
2016-03-10 09:06:08,182 - SERIAL - DEBUG - Send: N90816 G0 F9000
X146.863 Y93.492*122
2016-03-10 09:06:08,207 - SERIAL - DEBUG - Recv: ok 90815
2016-03-10 09:06:08,211 - SERIAL - DEBUG - Send: N90817 G1 F3000
X147.384 Y92.972 E3953.75265*5
2016-03-10 09:06:08,257 - SERIAL - DEBUG - Recv: ok 90816
2016-03-10 09:06:08,260 - SERIAL - DEBUG - Send: N90818 G0 F9000
X146.863 Y91.607*120
2016-03-10 09:06:08,289 - SERIAL - DEBUG - Recv: ok 90817
2016-03-10 09:06:08,293 - SERIAL - DEBUG - Send: N90819 G1 F3000
X147.384 Y91.087 E3953.76489*12
2016-03-10 09:06:08,338 - SERIAL - DEBUG - Recv: ok 90818
2016-03-10 09:06:08,342 - SERIAL - DEBUG - Send: N90820 G0 F9000
X146.863 Y89.722*124
2016-03-10 09:06:08,367 - SERIAL - DEBUG - Recv: ok 90819
2016-03-10 09:06:08,371 - SERIAL - DEBUG - Send: N90821 G1 F3000
X147.384 Y89.202 E3953.77714*7
2016-03-10 09:06:08,424 - SERIAL - DEBUG - Recv: ok 90820
2016-03-10 09:06:08,428 - SERIAL - DEBUG - Send: N90822 G0 F9000
X146.863 Y87.837*123
2016-03-10 09:06:08,449 - SERIAL - DEBUG - Recv: ok 90821
2016-03-10 09:06:08,453 - SERIAL - DEBUG - Send: N90823 G1 F3000
X147.384 Y87.317 E3953.78938*1
2016-03-10 09:06:08,498 - SERIAL - DEBUG - Recv: ok 90822
2016-03-10 09:06:08,503 - SERIAL - DEBUG - Send: N90824 G0 F9000

X146.863 Y85.952*125
2016-03-10 09:06:08,531 - SERIAL - DEBUG - Recv: ok 90823
2016-03-10 09:06:08,535 - SERIAL - DEBUG - Send: N90825 G1 F3000
X147.384 Y85.431 E3953.80163*7
2016-03-10 09:06:08,580 - SERIAL - DEBUG - Recv: ok 90824
2016-03-10 09:06:08,585 - SERIAL - DEBUG - Send: N90826 G0 F9000
X146.863 Y84.067*113
2016-03-10 09:06:08,736 - SERIAL - DEBUG - Recv: ok 90825
2016-03-10 09:06:08,740 - SERIAL - DEBUG - Send: N90827 G1 F3000
X147.384 Y83.546 E3953.81388*4
2016-03-10 09:06:08,744 - SERIAL - DEBUG - Recv: ok 90826
2016-03-10 09:06:08,748 - SERIAL - DEBUG - Send: N90828 G0 F9000
X146.863 Y82.182*115
2016-03-10 09:06:08,752 - SERIAL - DEBUG - Recv: ok 90827
2016-03-10 09:06:08,757 - SERIAL - DEBUG - Send: N90829 G1 F3000
X147.384 Y81.661 E3953.82614*13
2016-03-10 09:06:08,761 - SERIAL - DEBUG - Recv: ok 90828
2016-03-10 09:06:08,764 - SERIAL - DEBUG - Send: N90830 G0 F9000
X146.863 Y80.296*126
2016-03-10 09:06:08,773 - SERIAL - DEBUG - Recv: ok 90829
2016-03-10 09:06:08,777 - SERIAL - DEBUG - Send: N90831 G1 F3000
X147.384 Y79.776 E3953.83838*5
2016-03-10 09:06:08,822 - SERIAL - DEBUG - Recv: ok 90830
2016-03-10 09:06:08,826 - SERIAL - DEBUG - Send: N90832 G0 F9000
X146.863 Y78.411*114
2016-03-10 09:06:08,851 - SERIAL - DEBUG - Recv: ok 90831
2016-03-10 09:06:08,856 - SERIAL - DEBUG - Send: N90833 G1 F3000
X147.384 Y77.891 E3953.85062*14
2016-03-10 09:06:08,904 - SERIAL - DEBUG - Recv: ok 90832
2016-03-10 09:06:08,918 - SERIAL - DEBUG - Send: N90834 G0 F9000
X146.863 Y76.526*127
2016-03-10 09:06:08,933 - SERIAL - DEBUG - Recv: ok 90833
2016-03-10 09:06:08,938 - SERIAL - DEBUG - Send: N90835 G1 F3000
X147.384 Y76.006 E3953.86286*4
2016-03-10 09:06:08,982 - SERIAL - DEBUG - Recv: ok 90834
2016-03-10 09:06:08,986 - SERIAL - DEBUG - Send: N90836 G0 F9000
X146.863 Y74.641*125
2016-03-10 09:06:09,015 - SERIAL - DEBUG - Recv: ok 90835
2016-03-10 09:06:09,019 - SERIAL - DEBUG - Send: N90837 G1 F3000
X147.384 Y74.121 E3953.87510*9
2016-03-10 09:06:09,064 - SERIAL - DEBUG - Recv: ok 90836
2016-03-10 09:06:09,068 - SERIAL - DEBUG - Send: N90838 G0 F9000
X146.863 Y72.756*114
2016-03-10 09:06:09,096 - SERIAL - DEBUG - Recv: ok 90837
2016-03-10 09:06:09,100 - SERIAL - DEBUG - Send: N90839 G1 F3000
X147.384 Y72.235 E3953.88735*13
2016-03-10 09:06:09,146 - SERIAL - DEBUG - Recv: ok 90838
2016-03-10 09:06:09,150 - SERIAL - DEBUG - Send: N90840 G0 F9000
X146.863 Y70.871*117
2016-03-10 09:06:09,175 - SERIAL - DEBUG - Recv: ok 90839
2016-03-10 09:06:09,180 - SERIAL - DEBUG - Send: N90841 G1 F3000
X147.384 Y70.350 E3953.89961*12
2016-03-10 09:06:09,227 - SERIAL - DEBUG - Recv: ok 90840
2016-03-10 09:06:09,232 - SERIAL - DEBUG - Send: N90842 G0 F9000

X146.775 Y69.074*122
2016-03-10 09:06:09,256 - SERIAL - DEBUG - Recv: ok 90841
2016-03-10 09:06:09,260 - SERIAL - DEBUG - Send: N90843 G1 F3000
X147.384 Y68.465 E3953.91393*8
2016-03-10 09:06:09,306 - SERIAL - DEBUG - Recv: ok 90842
2016-03-10 09:06:09,310 - SERIAL - DEBUG - Send: N90844 G0 F9000
X146.398 Y67.566*115
2016-03-10 09:06:09,337 - SERIAL - DEBUG - Recv: ok 90843
2016-03-10 09:06:09,341 - SERIAL - DEBUG - Send: N90845 G1 F3000
X145.704 Y68.260 E3953.93025*15
2016-03-10 09:06:09,387 - SERIAL - DEBUG - Recv: ok 90844
2016-03-10 09:06:09,391 - SERIAL - DEBUG - Send: N90846 G0 F9000
X146.186 Y68.528*121
2016-03-10 09:06:09,416 - SERIAL - DEBUG - Recv: ok 90845
2016-03-10 09:06:09,420 - SERIAL - DEBUG - Send: N90847 G1 F3000
X145.703 Y68.401 E3953.93856*7
2016-03-10 09:06:09,469 - SERIAL - DEBUG - Recv: ok 90846
2016-03-10 09:06:09,473 - SERIAL - DEBUG - Send: N90848 G1 X96.790
Y68.401 E3954.75198*92
2016-03-10 09:06:09,498 - SERIAL - DEBUG - Recv: ok 90847
2016-03-10 09:06:09,502 - SERIAL - DEBUG - Send: N90849 G1 X96.241
Y68.400 E3954.76111*87
2016-03-10 09:06:09,547 - SERIAL - DEBUG - Recv: ok 90848
2016-03-10 09:06:09,551 - SERIAL - DEBUG - Send: N90850 G1 X59.946
Y68.400 E3955.36470*87
2016-03-10 09:06:09,579 - SERIAL - DEBUG - Recv: ok 90849
2016-03-10 09:06:09,584 - SERIAL - DEBUG - Send: N90851 G1 X59.464
Y68.529 E3955.37300*80
2016-03-10 09:06:09,629 - SERIAL - DEBUG - Recv: ok 90850
2016-03-10 09:06:09,633 - SERIAL - DEBUG - Send: N90852 G1 X59.054
Y68.939 E3955.38264*85
2016-03-10 09:06:09,658 - SERIAL - DEBUG - Recv: ok 90851
2016-03-10 09:06:09,662 - SERIAL - DEBUG - Send: N90853 G1 X58.925
Y69.421 E3955.39094*83
2016-03-10 09:06:09,826 - SERIAL - DEBUG - Recv: ok 90852
2016-03-10 09:06:09,830 - SERIAL - DEBUG - Send: N90854 G1 X58.925
Y89.050 E3955.71737*90
2016-03-10 09:06:09,834 - SERIAL - DEBUG - Recv: ok 90853
2016-03-10 09:06:09,838 - SERIAL - DEBUG - Send: N90855 G1 X58.125
Y89.050 E3955.73068*92
2016-03-10 09:06:09,842 - SERIAL - DEBUG - Recv: ok 90854
2016-03-10 09:06:09,846 - SERIAL - DEBUG - Send: N90856 G1 X58.125
Y78.856 E3955.90020*94
2016-03-10 09:06:09,851 - SERIAL - DEBUG - Recv: ok 90855
2016-03-10 09:06:09,855 - SERIAL - DEBUG - Send: N90857 G1 X58.045
Y78.238 E3955.91057*91
2016-03-10 09:06:09,871 - SERIAL - DEBUG - Recv: ok 90856
2016-03-10 09:06:09,875 - SERIAL - DEBUG - Send: N90858 G1 X57.799
Y77.625 E3955.92155*90
2016-03-10 09:06:09,900 - SERIAL - DEBUG - Recv: ok 90857
2016-03-10 09:06:09,904 - SERIAL - DEBUG - Send: N90859 G1 X57.406
Y77.092 E3955.93256*85
2016-03-10 09:06:09,949 - SERIAL - DEBUG - Recv: ok 90858
2016-03-10 09:06:09,954 - SERIAL - DEBUG - Send: N90860 G1 X56.890

Y76.677 E3955.94358*89
2016-03-10 09:06:09,982 - SERIAL - DEBUG - Recv: ok 90859
2016-03-10 09:06:09,986 - SERIAL - DEBUG - Send: N90861 G1 X56.287
Y76.405 E3955.95458*85
2016-03-10 09:06:10,026 - SERIAL - DEBUG - Recv: ok 90860
2016-03-10 09:06:10,030 - SERIAL - DEBUG - Send: N90862 G1 X55.694
Y76.303 E3955.96458*81
2016-03-10 09:06:10,064 - SERIAL - DEBUG - Recv: ok 90861
2016-03-10 09:06:10,068 - SERIAL - DEBUG - Send: N90863 G1 X55.182
Y76.245 E3955.97315*92
2016-03-10 09:06:10,092 - SERIAL - DEBUG - Recv: ok 90862
2016-03-10 09:06:10,097 - SERIAL - DEBUG - Send: N90864 G1 X54.745
Y76.134 E3955.98065*89
2016-03-10 09:06:10,113 - SERIAL - DEBUG - Recv: ok 90863
2016-03-10 09:06:10,117 - SERIAL - DEBUG - Send: N90865 G1 X54.319
Y75.960 E3955.98830*87
2016-03-10 09:06:11,095 - SERIAL - DEBUG - Recv: ok 90864
2016-03-10 09:06:11,103 - SERIAL - DEBUG - Send: N90866 G1 X53.925
Y75.732 E3955.99587*95
2016-03-10 09:06:11,106 - SERIAL - DEBUG - Recv: ok 90865
2016-03-10 09:06:11,110 - SERIAL - DEBUG - Send: N90867 G1 X53.567
Y75.452 E3956.00343*92
2016-03-10 09:06:11,829 - SERIAL - DEBUG - Recv: ok 90866
2016-03-10 09:06:11,834 - SERIAL - DEBUG - Send: N90868 G1 X53.252
Y75.126 E3956.01097*95
2016-03-10 09:06:11,840 - SERIAL - DEBUG - Recv: ok 90867
2016-03-10 09:06:11,844 - SERIAL - DEBUG - Send: N90869 G1 X52.981
Y74.755 E3956.01861*88
2016-03-10 09:06:11,853 - SERIAL - DEBUG - Recv: ok 90868
2016-03-10 09:06:11,856 - SERIAL - DEBUG - Send: N90870 G1 X52.768
Y74.358 E3956.02610*91
2016-03-10 09:06:11,861 - SERIAL - DEBUG - Recv: ok 90869
2016-03-10 09:06:11,864 - SERIAL - DEBUG - Send: N90871 G1 X52.610
Y73.930 E3956.03369*93
2016-03-10 09:06:12,262 - SERIAL - DEBUG - Recv: ok 90870
2016-03-10 09:06:12,267 - SERIAL - DEBUG - Send: N90872 G1 X52.512
Y73.483 E3956.04130*83
2016-03-10 09:06:12,291 - SERIAL - DEBUG - Recv: ok 90871
2016-03-10 09:06:12,295 - SERIAL - DEBUG - Send: N90873 G1 X52.476
Y73.032 E3956.04882*95
2016-03-10 09:06:12,500 - SERIAL - DEBUG - Recv: ok 90872
2016-03-10 09:06:12,505 - SERIAL - DEBUG - Send: N90874 G1 X52.504
Y72.574 E3956.05646*93
2016-03-10 09:06:12,516 - SERIAL - DEBUG - Recv: ok 90873
2016-03-10 09:06:12,520 - SERIAL - DEBUG - Send: N90875 G1 X52.593
Y72.129 E3956.06400*93
2016-03-10 09:06:12,529 - SERIAL - DEBUG - Recv: ok 90874
2016-03-10 09:06:12,533 - SERIAL - DEBUG - Send: N90876 G1 X52.743
Y71.700 E3956.07156*88
2016-03-10 09:06:12,540 - SERIAL - DEBUG - Recv: ok 90875
2016-03-10 09:06:12,544 - SERIAL - DEBUG - Send: N90877 G1 X52.950
Y71.295 E3956.07912*84
2016-03-10 09:06:12,553 - SERIAL - DEBUG - Recv: ok 90876
2016-03-10 09:06:12,557 - SERIAL - DEBUG - Send: N90878 G1 X53.212

Y70.924 E3956.08668*90
2016-03-10 09:06:12,566 - SERIAL - DEBUG - Recv: ok 90877
2016-03-10 09:06:12,570 - SERIAL - DEBUG - Send: N90879 G1 X53.523
Y70.590 E3956.09427*85
2016-03-10 09:06:12,578 - SERIAL - DEBUG - Recv: ok 90878
2016-03-10 09:06:12,581 - SERIAL - DEBUG - Send: N90880 G1 X53.886
Y70.296 E3956.10203*88
2016-03-10 09:06:12,590 - SERIAL - DEBUG - Recv: ok 90879
2016-03-10 09:06:12,594 - SERIAL - DEBUG - Send: N90881 G1 X57.322
Y67.878 E3956.17191*91
2016-03-10 09:06:12,598 - SERIAL - DEBUG - Recv: ok 90880
2016-03-10 09:06:12,602 - SERIAL - DEBUG - Send: N90882 G1 X57.691
Y67.687 E3956.17882*80
2016-03-10 09:06:12,607 - SERIAL - DEBUG - Recv: ok 90881
2016-03-10 09:06:12,615 - SERIAL - DEBUG - Send: N90883 G1 X58.164
Y67.587 E3956.18686*85
2016-03-10 09:06:12,618 - SERIAL - DEBUG - Recv: ok 90882
2016-03-10 09:06:12,622 - SERIAL - DEBUG - Send: N90884 G1 X58.844
Y67.377 E3956.19869*94
2016-03-10 09:06:12,627 - SERIAL - DEBUG - Recv: ok 90883
2016-03-10 09:06:12,630 - SERIAL - DEBUG - Send: N90885 G1 X59.440
Y66.811 E3956.21236*87
2016-03-10 09:06:12,636 - SERIAL - DEBUG - Recv: ok 90884
2016-03-10 09:06:12,640 - SERIAL - DEBUG - Send: N90886 G1 X59.727
Y66.041 E3956.22603*90
2016-03-10 09:06:12,643 - SERIAL - DEBUG - Recv: ok 90885
2016-03-10 09:06:12,647 - SERIAL - DEBUG - Send: N90887 G1 X59.645
Y65.223 E3956.23970*81
2016-03-10 09:06:12,651 - SERIAL - DEBUG - Recv: ok 90886
2016-03-10 09:06:12,655 - SERIAL - DEBUG - Send: N90888 G1 X59.247
Y64.584 E3956.25222*89
2016-03-10 09:06:12,664 - SERIAL - DEBUG - Recv: ok 90887
2016-03-10 09:06:12,669 - SERIAL - DEBUG - Send: N90889 G1 X57.755
Y63.093 E3956.28729*87
2016-03-10 09:06:12,672 - SERIAL - DEBUG - Recv: ok 90888
2016-03-10 09:06:12,675 - SERIAL - DEBUG - Send: N90890 M105*47
2016-03-10 09:06:12,680 - SERIAL - DEBUG - Recv: ok 90889
2016-03-10 09:06:12,684 - SERIAL - DEBUG - Send: N90891 G1 X57.443
Y62.738 E3956.29515*81
2016-03-10 09:06:12,689 - SERIAL - DEBUG - Recv: ok 90890
2016-03-10 09:06:12,693 - SERIAL - DEBUG - Send: N90892 G1 X57.184
Y62.358 E3956.30280*93
2016-03-10 09:06:12,698 - SERIAL - DEBUG - Recv: T:220.21 /220 B:
65.84 /65 B@:45 @:175
2016-03-10 09:06:12,703 - SERIAL - DEBUG - Recv: ok 90891
2016-03-10 09:06:12,707 - SERIAL - DEBUG - Send: N90893 G1 X56.978
Y61.954 E3956.31034*95
2016-03-10 09:06:12,840 - SERIAL - DEBUG - Recv: ok 90892
2016-03-10 09:06:12,844 - SERIAL - DEBUG - Send: N90894 G1 X56.819
Y61.512 E3956.31816*88
2016-03-10 09:06:12,849 - SERIAL - DEBUG - Recv: ok 90893
2016-03-10 09:06:12,853 - SERIAL - DEBUG - Send: N90895 G1 X56.721
Y61.072 E3956.32565*84
2016-03-10 09:06:12,857 - SERIAL - DEBUG - Recv: ok 90894

2016-03-10 09:06:12,862 - SERIAL - DEBUG - Send: N90896 G1 X56.678
Y60.621 E3956.33319*87
2016-03-10 09:06:12,865 - SERIAL - DEBUG - Recv: ok 90895
2016-03-10 09:06:12,869 - SERIAL - DEBUG - Send: N90897 G1 X56.693
Y60.156 E3956.34092*83
2016-03-10 09:06:12,872 - SERIAL - DEBUG - Recv: ok 90896
2016-03-10 09:06:12,876 - SERIAL - DEBUG - Send: N90898 G1 X56.764
Y59.702 E3956.34856*88
2016-03-10 09:06:12,881 - SERIAL - DEBUG - Recv: ok 90897
2016-03-10 09:06:12,885 - SERIAL - DEBUG - Send: N90899 G1 X56.891
Y59.266 E3956.35612*84
2016-03-10 09:06:12,890 - SERIAL - DEBUG - Recv: ok 90898
2016-03-10 09:06:12,894 - SERIAL - DEBUG - Send: N90900 G1 X57.075
Y58.842 E3956.36380*86
2016-03-10 09:06:12,897 - SERIAL - DEBUG - Recv: ok 90899
2016-03-10 09:06:12,901 - SERIAL - DEBUG - Send: N90901 G1 X57.306
Y58.451 E3956.37136*80
2016-03-10 09:06:12,906 - SERIAL - DEBUG - Recv: ok 90900
2016-03-10 09:06:12,910 - SERIAL - DEBUG - Send: N90902 G1 X57.590
Y58.085 E3956.37906*92
2016-03-10 09:06:12,914 - SERIAL - DEBUG - Recv: ok 90901
2016-03-10 09:06:12,918 - SERIAL - DEBUG - Send: N90903 G1 X57.909
Y57.766 E3956.38656*81
2016-03-10 09:06:12,922 - SERIAL - DEBUG - Recv: ok 90902
2016-03-10 09:06:12,926 - SERIAL - DEBUG - Send: N90904 G1 X58.273
Y57.483 E3956.39423*86
2016-03-10 09:06:12,930 - SERIAL - DEBUG - Recv: ok 90903
2016-03-10 09:06:12,934 - SERIAL - DEBUG - Send: N90905 G1 X58.668
Y57.250 E3956.40186*85
2016-03-10 09:06:12,938 - SERIAL - DEBUG - Recv: ok 90904
2016-03-10 09:06:12,940 - SERIAL - DEBUG - Send: N90906 G1 X59.092
Y57.066 E3956.40954*84
2016-03-10 09:06:12,942 - SERIAL - DEBUG - Recv: ok 90905
2016-03-10 09:06:12,945 - SERIAL - DEBUG - Send: N90907 G1 X59.524
Y56.941 E3956.41702*92
2016-03-10 09:06:12,967 - SERIAL - DEBUG - Recv: ok 90906
2016-03-10 09:06:12,970 - SERIAL - DEBUG - Send: N90908 G1 X59.983
Y56.868 E3956.42475*88
2016-03-10 09:06:12,974 - SERIAL - DEBUG - Recv: ok 90907
2016-03-10 09:06:12,977 - SERIAL - DEBUG - Send: N90909 G1 X60.444
Y56.854 E3956.43242*89
2016-03-10 09:06:12,987 - SERIAL - DEBUG - Recv: ok 90908
2016-03-10 09:06:12,991 - SERIAL - DEBUG - Send: N90910 G1 X60.891
Y56.896 E3956.43989*87
2016-03-10 09:06:12,999 - SERIAL - DEBUG - Recv: ok 90909
2016-03-10 09:06:13,002 - SERIAL - DEBUG - Send: N90911 G1 X61.347
Y56.997 E3956.44765*92
2016-03-10 09:06:13,011 - SERIAL - DEBUG - Recv: ok 90910
2016-03-10 09:06:13,014 - SERIAL - DEBUG - Send: N90912 G1 X61.771
Y57.150 E3956.45515*88
2016-03-10 09:06:13,023 - SERIAL - DEBUG - Recv: ok 90911
2016-03-10 09:06:13,025 - SERIAL - DEBUG - Send: N90913 G1 X62.186
Y57.362 E3956.46290*94
2016-03-10 09:06:13,032 - SERIAL - DEBUG - Recv: ok 90912

2016-03-10 09:06:13,035 - SERIAL - DEBUG - Send: N90914 G1 X62.559
Y57.615 E3956.47040*84
2016-03-10 09:06:13,040 - SERIAL - DEBUG - Recv: ok 90913
2016-03-10 09:06:13,043 - SERIAL - DEBUG - Send: N90915 G1 X62.924
Y57.937 E3956.47849*93
2016-03-10 09:06:13,049 - SERIAL - DEBUG - Recv: ok 90914
2016-03-10 09:06:13,052 - SERIAL - DEBUG - Send: N90916 G1 X70.075
Y65.088 E3956.64667*95
2016-03-10 09:06:13,060 - SERIAL - DEBUG - Recv: ok 90915
2016-03-10 09:06:13,063 - SERIAL - DEBUG - Send: N90917 G1 X70.478
Y65.466 E3956.65586*94
2016-03-10 09:06:13,069 - SERIAL - DEBUG - Recv: ok 90916
2016-03-10 09:06:13,071 - SERIAL - DEBUG - Send: N90918 G1 X70.914
Y65.823 E3956.66523*87
2016-03-10 09:06:13,077 - SERIAL - DEBUG - Recv: ok 90917
2016-03-10 09:06:13,080 - SERIAL - DEBUG - Send: N90919 G1 X71.370
Y66.151 E3956.67457*83
2016-03-10 09:06:13,085 - SERIAL - DEBUG - Recv: ok 90918
2016-03-10 09:06:13,088 - SERIAL - DEBUG - Send: N90920 G1 X71.849
Y66.449 E3956.68395*82
2016-03-10 09:06:13,093 - SERIAL - DEBUG - Recv: ok 90919
2016-03-10 09:06:13,096 - SERIAL - DEBUG - Send: N90921 G1 X72.346
Y66.713 E3956.69331*87
2016-03-10 09:06:13,106 - SERIAL - DEBUG - Recv: ok 90920
2016-03-10 09:06:13,109 - SERIAL - DEBUG - Send: N90922 G1 X72.858
Y66.946 E3956.70267*84
2016-03-10 09:06:13,116 - SERIAL - DEBUG - Recv: ok 90921
2016-03-10 09:06:13,120 - SERIAL - DEBUG - Send: N90923 G1 X73.384
Y67.144 E3956.71201*84
2016-03-10 09:06:13,122 - SERIAL - DEBUG - Recv: ok 90922
2016-03-10 09:06:13,125 - SERIAL - DEBUG - Send: N90924 G1 X73.923
Y67.308 E3956.72138*84
2016-03-10 09:06:13,130 - SERIAL - DEBUG - Recv: ok 90923
2016-03-10 09:06:13,133 - SERIAL - DEBUG - Send: N90925 G1 X74.471
Y67.436 E3956.73074*90
2016-03-10 09:06:13,143 - SERIAL - DEBUG - Recv: ok 90924
2016-03-10 09:06:13,146 - SERIAL - DEBUG - Send: N90926 G1 X75.027
Y67.527 E3956.74011*90
2016-03-10 09:06:13,151 - SERIAL - DEBUG - Recv: ok 90925
2016-03-10 09:06:13,153 - SERIAL - DEBUG - Send: N90927 G1 X75.587
Y67.582 E3956.74947*81
2016-03-10 09:06:13,160 - SERIAL - DEBUG - Recv: ok 90926
2016-03-10 09:06:13,162 - SERIAL - DEBUG - Send: N90928 G1 X76.139
Y67.600 E3956.75865*85
2016-03-10 09:06:13,167 - SERIAL - DEBUG - Recv: ok 90927
2016-03-10 09:06:13,170 - SERIAL - DEBUG - Send: N90929 G1 X97.549
Y67.600 E3957.11470*83
2016-03-10 09:06:13,179 - SERIAL - DEBUG - Recv: ok 90928
2016-03-10 09:06:13,182 - SERIAL - DEBUG - Send: N90930 G1 X98.098
Y67.601 E3957.12383*84
2016-03-10 09:06:13,188 - SERIAL - DEBUG - Recv: ok 90929
2016-03-10 09:06:13,191 - SERIAL - DEBUG - Send: N90931 G1 X119.511
Y67.601 E3957.47993*98
2016-03-10 09:06:13,196 - SERIAL - DEBUG - Recv: ok 90930

2016-03-10 09:06:13,199 - SERIAL - DEBUG - Send: N90932 G1 X120.064
Y67.582 E3957.48913*99
2016-03-10 09:06:13,204 - SERIAL - DEBUG - Recv: ok 90931
2016-03-10 09:06:13,206 - SERIAL - DEBUG - Send: N90933 G1 X120.623
Y67.527 E3957.49848*102
2016-03-10 09:06:13,409 - SERIAL - DEBUG - Recv: ok 90932
2016-03-10 09:06:13,412 - SERIAL - DEBUG - Send: N90934 G1 X121.178
Y67.436 E3957.50783*104
2016-03-10 09:06:13,420 - SERIAL - DEBUG - Recv: ok 90933
2016-03-10 09:06:13,423 - SERIAL - DEBUG - Send: N90935 G1 X121.726
Y67.308 E3957.51719*108
2016-03-10 09:06:13,430 - SERIAL - DEBUG - Recv: ok 90934
2016-03-10 09:06:13,432 - SERIAL - DEBUG - Send: N90936 G1 X122.265
Y67.145 E3957.52655*111
2016-03-10 09:06:13,441 - SERIAL - DEBUG - Recv: ok 90935
2016-03-10 09:06:13,444 - SERIAL - DEBUG - Send: N90937 G1 X122.792
Y66.947 E3957.53591*98
2016-03-10 09:06:13,457 - SERIAL - DEBUG - Recv: ok 90936
2016-03-10 09:06:13,460 - SERIAL - DEBUG - Send: N90938 G1 X123.304
Y66.713 E3957.54528*109
2016-03-10 09:06:13,469 - SERIAL - DEBUG - Recv: ok 90937
2016-03-10 09:06:13,474 - SERIAL - DEBUG - Send: N90939 G1 X123.801
Y66.449 E3957.55463*97
2016-03-10 09:06:13,478 - SERIAL - DEBUG - Recv: ok 90938
2016-03-10 09:06:13,482 - SERIAL - DEBUG - Send: N90940 G1 X124.279
Y66.151 E3957.56400*103
2016-03-10 09:06:13,489 - SERIAL - DEBUG - Recv: ok 90939
2016-03-10 09:06:13,492 - SERIAL - DEBUG - Send: N90941 G1 X124.736
Y65.823 E3957.57336*100
2016-03-10 09:06:13,500 - SERIAL - DEBUG - Recv: ok 90940
2016-03-10 09:06:13,504 - SERIAL - DEBUG - Send: N90942 G1 X125.172
Y65.466 E3957.58273*98
2016-03-10 09:06:13,512 - SERIAL - DEBUG - Recv: ok 90941
2016-03-10 09:06:13,515 - SERIAL - DEBUG - Send: N90943 G1 X125.575
Y65.088 E3957.59192*105
2016-03-10 09:06:13,520 - SERIAL - DEBUG - Recv: ok 90942
2016-03-10 09:06:13,522 - SERIAL - DEBUG - Send: N90944 G1 X132.725
Y57.938 E3957.76007*108
2016-03-10 09:06:13,532 - SERIAL - DEBUG - Recv: ok 90943
2016-03-10 09:06:13,535 - SERIAL - DEBUG - Send: N90945 G1 X133.088
Y57.618 E3957.76812*109
2016-03-10 09:06:13,544 - SERIAL - DEBUG - Recv: ok 90944
2016-03-10 09:06:13,547 - SERIAL - DEBUG - Send: N90946 G1 X133.474
Y57.357 E3957.77587*103
2016-03-10 09:06:13,971 - SERIAL - DEBUG - Recv: ok 90945
2016-03-10 09:06:13,974 - SERIAL - DEBUG - Send: N90947 G1 X133.883
Y57.149 E3957.78350*108
2016-03-10 09:06:13,982 - SERIAL - DEBUG - Recv: ok 90946
2016-03-10 09:06:13,985 - SERIAL - DEBUG - Send: N90948 G1 X134.313
Y56.995 E3957.79110*105
2016-03-10 09:06:14,412 - SERIAL - DEBUG - Recv: ok 90947
2016-03-10 09:06:14,417 - SERIAL - DEBUG - Send: N90949 G1 X134.770
Y56.894 E3957.79888*97
2016-03-10 09:06:14,420 - SERIAL - DEBUG - Recv: ok 90948

2016-03-10 09:06:14,423 - SERIAL - DEBUG - Send: N90950 G1 X135.216
Y56.853 E3957.80633*110
2016-03-10 09:06:14,433 - SERIAL - DEBUG - Recv: ok 90949
2016-03-10 09:06:14,435 - SERIAL - DEBUG - Send: N90951 G1 X135.687
Y56.870 E3957.81417*103
2016-03-10 09:06:14,445 - SERIAL - DEBUG - Recv: ok 90950
2016-03-10 09:06:14,448 - SERIAL - DEBUG - Send: N90952 G1 X136.138
Y56.943 E3957.82176*100
2016-03-10 09:06:14,454 - SERIAL - DEBUG - Recv: ok 90951
2016-03-10 09:06:14,457 - SERIAL - DEBUG - Send: N90953 G1 X136.576
Y57.072 E3957.82936*109
2016-03-10 09:06:14,465 - SERIAL - DEBUG - Recv: ok 90952
2016-03-10 09:06:14,469 - SERIAL - DEBUG - Send: N90954 G1 X136.999
Y57.259 E3957.83705*99
2016-03-10 09:06:14,478 - SERIAL - DEBUG - Recv: ok 90953
2016-03-10 09:06:14,481 - SERIAL - DEBUG - Send: N90955 G1 X137.392
Y57.494 E3957.84466*100
2016-03-10 09:06:14,490 - SERIAL - DEBUG - Recv: ok 90954
2016-03-10 09:06:14,494 - SERIAL - DEBUG - Send: N90956 G1 X137.761
Y57.784 E3957.85247*105
2016-03-10 09:06:14,499 - SERIAL - DEBUG - Recv: ok 90955
2016-03-10 09:06:14,502 - SERIAL - DEBUG - Send: N90957 G1 X138.079
Y58.106 E3957.85999*98
2016-03-10 09:06:14,510 - SERIAL - DEBUG - Recv: ok 90956
2016-03-10 09:06:14,513 - SERIAL - DEBUG - Send: N90958 G1 X138.359
Y58.472 E3957.86766*103
2016-03-10 09:06:14,523 - SERIAL - DEBUG - Recv: ok 90957
2016-03-10 09:06:14,526 - SERIAL - DEBUG - Send: N90959 G1 X138.590
Y58.870 E3957.87531*106
2016-03-10 09:06:14,534 - SERIAL - DEBUG - Recv: ok 90958
2016-03-10 09:06:14,537 - SERIAL - DEBUG - Send: N90960 G1 X138.787
Y59.338 E3957.88375*107
2016-03-10 09:06:14,544 - SERIAL - DEBUG - Recv: ok 90959
2016-03-10 09:06:14,546 - SERIAL - DEBUG - Send: N90961 G1 X139.040
Y59.892 E3957.89388*111
2016-03-10 09:06:14,748 - SERIAL - DEBUG - Recv: ok 90960
2016-03-10 09:06:14,752 - SERIAL - DEBUG - Send: N90962 G1 X139.414
Y60.428 E3957.90475*99
2016-03-10 09:06:14,757 - SERIAL - DEBUG - Recv: ok 90961
2016-03-10 09:06:14,803 - SERIAL - DEBUG - Send: N90963 G1 X139.880
Y60.888 E3957.91564*101
2016-03-10 09:06:14,810 - SERIAL - DEBUG - Recv: ok 90962
2016-03-10 09:06:14,812 - SERIAL - DEBUG - Send: N90964 G1 X140.422
Y61.257 E3957.92655*99
2016-03-10 09:06:14,815 - SERIAL - DEBUG - Recv: ok 90963
2016-03-10 09:06:14,818 - SERIAL - DEBUG - Send: N90965 G1 X141.021
Y61.521 E3957.93743*101
2016-03-10 09:06:14,822 - SERIAL - DEBUG - Recv: ok 90964
2016-03-10 09:06:14,824 - SERIAL - DEBUG - Send: N90966 G1 X141.659
Y61.672 E3957.94833*101
2016-03-10 09:06:14,829 - SERIAL - DEBUG - Recv: ok 90965
2016-03-10 09:06:14,832 - SERIAL - DEBUG - Send: N90967 G1 X142.265
Y61.704 E3957.95843*106
2016-03-10 09:06:14,834 - SERIAL - DEBUG - Recv: ok 90966

2016-03-10 09:06:14,837 - SERIAL - DEBUG - Send: N90968 G1 X142.758
Y61.717 E3957.96663*99
2016-03-10 09:06:14,843 - SERIAL - DEBUG - Recv: ok 90967
2016-03-10 09:06:14,846 - SERIAL - DEBUG - Send: N90969 G1 X143.189
Y61.787 E3957.97389*96
2016-03-10 09:06:14,850 - SERIAL - DEBUG - Recv: ok 90968
2016-03-10 09:06:14,853 - SERIAL - DEBUG - Send: N90970 G1 X143.612
Y61.915 E3957.98124*98
2016-03-10 09:06:14,858 - SERIAL - DEBUG - Recv: ok 90969
2016-03-10 09:06:14,862 - SERIAL - DEBUG - Send: N90971 G1 X144.020
Y62.102 E3957.98870*102
2016-03-10 09:06:14,863 - SERIAL - DEBUG - Recv: ok 90970
2016-03-10 09:06:14,867 - SERIAL - DEBUG - Send: N90972 G1 X144.393
Y62.338 E3957.99604*105
2016-03-10 09:06:14,875 - SERIAL - DEBUG - Recv: ok 90971
2016-03-10 09:06:14,878 - SERIAL - DEBUG - Send: N90973 G1 X144.728
Y62.620 E3958.00333*110
2016-03-10 09:06:14,880 - SERIAL - DEBUG - Recv: ok 90972
2016-03-10 09:06:14,883 - SERIAL - DEBUG - Send: N90974 G1 X145.028
Y62.949 E3958.01073*105
2016-03-10 09:06:14,887 - SERIAL - DEBUG - Recv: ok 90973
2016-03-10 09:06:14,890 - SERIAL - DEBUG - Send: N90975 G1 X145.279
Y63.313 E3958.01808*110
2016-03-10 09:06:15,039 - SERIAL - DEBUG - Recv: ok 90974
2016-03-10 09:06:15,043 - SERIAL - DEBUG - Send: N90976 G1 X145.479
Y63.707 E3958.02543*107
2016-03-10 09:06:15,045 - SERIAL - DEBUG - Recv: ok 90975
2016-03-10 09:06:15,047 - SERIAL - DEBUG - Send: N90977 G1 X145.625
Y64.126 E3958.03281*107
2016-03-10 09:06:15,051 - SERIAL - DEBUG - Recv: ok 90976
2016-03-10 09:06:15,053 - SERIAL - DEBUG - Send: N90978 G1 X145.714
Y64.558 E3958.04014*99
2016-03-10 09:06:15,056 - SERIAL - DEBUG - Recv: ok 90977
2016-03-10 09:06:15,059 - SERIAL - DEBUG - Send: N90979 G1 X145.745
Y65.026 E3958.04794*100
2016-03-10 09:06:15,064 - SERIAL - DEBUG - Recv: ok 90978
2016-03-10 09:06:15,067 - SERIAL - DEBUG - Send: N90980 G1 X145.745
Y66.280 E3958.06880*103
2016-03-10 09:06:15,069 - SERIAL - DEBUG - Recv: ok 90979
2016-03-10 09:06:15,072 - SERIAL - DEBUG - Send: N90981 G1 X145.914
Y66.912 E3958.07968*106
2016-03-10 09:06:15,075 - SERIAL - DEBUG - Recv: ok 90980
2016-03-10 09:06:15,078 - SERIAL - DEBUG - Send: N90982 G1 X146.435
Y67.431 E3958.09191*105
2016-03-10 09:06:15,081 - SERIAL - DEBUG - Recv: ok 90981
2016-03-10 09:06:15,083 - SERIAL - DEBUG - Send: N90983 G1 X147.065
Y67.601 E3958.10276*107
2016-03-10 09:06:15,088 - SERIAL - DEBUG - Recv: ok 90982
2016-03-10 09:06:15,091 - SERIAL - DEBUG - Send: N90984 G1 X147.245
Y67.601 E3958.10575*104
2016-03-10 09:06:15,093 - SERIAL - DEBUG - Recv: ok 90983
2016-03-10 09:06:15,095 - SERIAL - DEBUG - Send: N90985 G1 X147.416
Y67.647 E3958.10870*99
2016-03-10 09:06:15,100 - SERIAL - DEBUG - Recv: ok 90984

2016-03-10 09:06:15,102 - SERIAL - DEBUG - Send: N90986 G1 X147.479
Y67.710 E3958.11018*109
2016-03-10 09:06:15,105 - SERIAL - DEBUG - Recv: ok 90985
2016-03-10 09:06:15,108 - SERIAL - DEBUG - Send: N90987 G1 X147.525
Y67.881 E3958.11312*106
2016-03-10 09:06:15,113 - SERIAL - DEBUG - Recv: ok 90986
2016-03-10 09:06:15,115 - SERIAL - DEBUG - Send: N90988 G1 X147.525
Y128.121 E3959.11492*82
2016-03-10 09:06:15,118 - SERIAL - DEBUG - Recv: ok 90987
2016-03-10 09:06:15,120 - SERIAL - DEBUG - Send: N90989 G1 X147.480
Y128.290 E3959.11783*87
2016-03-10 09:06:15,125 - SERIAL - DEBUG - Recv: ok 90988
2016-03-10 09:06:15,131 - SERIAL - DEBUG - Send: N90990 G1 X147.413
Y128.356 E3959.11939*81
2016-03-10 09:06:15,133 - SERIAL - DEBUG - Recv: ok 90989
2016-03-10 09:06:15,136 - SERIAL - DEBUG - Send: N90991 G1 X147.247
Y128.401 E3959.12225*87
2016-03-10 09:06:15,142 - SERIAL - DEBUG - Recv: ok 90990
2016-03-10 09:06:15,145 - SERIAL - DEBUG - Send: N90992 G1 X147.066
Y128.401 E3959.12526*81
2016-03-10 09:06:15,147 - SERIAL - DEBUG - Recv: ok 90991
2016-03-10 09:06:15,150 - SERIAL - DEBUG - Send: N90993 G1 X146.435
Y128.570 E3959.13613*80
2016-03-10 09:06:15,153 - SERIAL - DEBUG - Recv: ok 90992
2016-03-10 09:06:15,156 - SERIAL - DEBUG - Send: N90994 G1 X145.914
Y129.090 E3959.14837*95
2016-03-10 09:06:15,162 - SERIAL - DEBUG - Recv: ok 90993
2016-03-10 09:06:15,165 - SERIAL - DEBUG - Send: N90995 G1 X145.745
Y129.721 E3959.15923*92
2016-03-10 09:06:15,170 - SERIAL - DEBUG - Recv: ok 90994
2016-03-10 09:06:15,173 - SERIAL - DEBUG - Send: N90996 G1 X145.745
Y130.885 E3959.17859*88
2016-03-10 09:06:15,175 - SERIAL - DEBUG - Recv: ok 90995
2016-03-10 09:06:15,177 - SERIAL - DEBUG - Send: N90997 G1 X145.714
Y131.443 E3959.18788*86
2016-03-10 09:06:15,187 - SERIAL - DEBUG - Recv: ok 90996
2016-03-10 09:06:15,189 - SERIAL - DEBUG - Send: N90998 G1 X145.625
Y131.875 E3959.19522*80
2016-03-10 09:06:15,199 - SERIAL - DEBUG - Recv: ok 90997
2016-03-10 09:06:15,201 - SERIAL - DEBUG - Send: N90999 G1 X145.479
Y132.294 E3959.20260*87
2016-03-10 09:06:15,215 - SERIAL - DEBUG - Recv: ok 90998
2016-03-10 09:06:15,218 - SERIAL - DEBUG - Send: N91000 G1 X145.279
Y132.688 E3959.20994*80
2016-03-10 09:06:15,232 - SERIAL - DEBUG - Recv: ok 90999
2016-03-10 09:06:15,234 - SERIAL - DEBUG - Send: N91001 G1 X145.028
Y133.052 E3959.21730*86
2016-03-10 09:06:15,240 - SERIAL - DEBUG - Recv: ok 91000
2016-03-10 09:06:15,242 - SERIAL - DEBUG - Send: N91002 G1 X144.728
Y133.381 E3959.22470*90
2016-03-10 09:06:15,247 - SERIAL - DEBUG - Recv: ok 91001
2016-03-10 09:06:15,250 - SERIAL - DEBUG - Send: N91003 G1 X144.393
Y133.663 E3959.23198*84
2016-03-10 09:06:15,252 - SERIAL - DEBUG - Recv: ok 91002

2016-03-10 09:06:15,254 - SERIAL - DEBUG - Send: N91004 G1 X144.020
Y133.899 E3959.23932*91
2016-03-10 09:06:15,261 - SERIAL - DEBUG - Recv: ok 91003
2016-03-10 09:06:15,263 - SERIAL - DEBUG - Send: N91005 G1 X143.612
Y134.086 E3959.24679*92
2016-03-10 09:06:16,461 - SERIAL - DEBUG - Recv: ok 91004
2016-03-10 09:06:16,469 - SERIAL - DEBUG - Send: N91006 G1 X143.189
Y134.214 E3959.25414*91
2016-03-10 09:06:16,472 - SERIAL - DEBUG - Recv: ok 91005
2016-03-10 09:06:16,476 - SERIAL - DEBUG - Send: N91007 G1 X142.758
Y134.284 E3959.26140*95
2016-03-10 09:06:16,481 - SERIAL - DEBUG - Recv: ok 91006
2016-03-10 09:06:16,485 - SERIAL - DEBUG - Send: N91008 G1 X141.659
Y134.329 E3959.27969*87
2016-03-10 09:06:16,488 - SERIAL - DEBUG - Recv: ok 91007
2016-03-10 09:06:16,493 - SERIAL - DEBUG - Send: N91009 G1 X141.021
Y134.480 E3959.29059*95
2016-03-10 09:06:16,498 - SERIAL - DEBUG - Recv: ok 91008
2016-03-10 09:06:16,502 - SERIAL - DEBUG - Send: N91010 G1 X140.422
Y134.744 E3959.30148*83
2016-03-10 09:06:16,506 - SERIAL - DEBUG - Recv: ok 91009
2016-03-10 09:06:16,511 - SERIAL - DEBUG - Send: N91011 G1 X139.880
Y135.113 E3959.31238*88
2016-03-10 09:06:16,514 - SERIAL - DEBUG - Recv: ok 91010
2016-03-10 09:06:16,518 - SERIAL - DEBUG - Send: N91012 G1 X139.414
Y135.573 E3959.32327*84
2016-03-10 09:06:16,523 - SERIAL - DEBUG - Recv: ok 91011
2016-03-10 09:06:16,527 - SERIAL - DEBUG - Send: N91013 G1 X139.040
Y136.109 E3959.33414*92
2016-03-10 09:06:16,538 - SERIAL - DEBUG - Recv: ok 91012
2016-03-10 09:06:16,542 - SERIAL - DEBUG - Send: N91014 G1 X138.787
Y136.663 E3959.34427*90
2016-03-10 09:06:16,551 - SERIAL - DEBUG - Recv: ok 91013
2016-03-10 09:06:16,555 - SERIAL - DEBUG - Send: N91015 G1 X138.590
Y137.131 E3959.35271*90
2016-03-10 09:06:16,559 - SERIAL - DEBUG - Recv: ok 91014
2016-03-10 09:06:16,564 - SERIAL - DEBUG - Send: N91016 G1 X138.359
Y137.529 E3959.36037*84
2016-03-10 09:06:16,568 - SERIAL - DEBUG - Recv: ok 91015
2016-03-10 09:06:16,572 - SERIAL - DEBUG - Send: N91017 G1 X138.079
Y137.895 E3959.36803*81
2016-03-10 09:06:16,575 - SERIAL - DEBUG - Recv: ok 91016
2016-03-10 09:06:16,580 - SERIAL - DEBUG - Send: N91018 G1 X137.764
Y138.214 E3959.37549*84
2016-03-10 09:06:16,587 - SERIAL - DEBUG - Recv: ok 91017
2016-03-10 09:06:16,591 - SERIAL - DEBUG - Send: N91019 G1 X137.392
Y138.507 E3959.38336*92
2016-03-10 09:06:16,596 - SERIAL - DEBUG - Recv: ok 91018
2016-03-10 09:06:16,601 - SERIAL - DEBUG - Send: N91020 G1 X136.999
Y138.742 E3959.39098*83
2016-03-10 09:06:16,604 - SERIAL - DEBUG - Recv: ok 91019
2016-03-10 09:06:16,608 - SERIAL - DEBUG - Send: N91021 G1 X136.576
Y138.929 E3959.39867*84
2016-03-10 09:06:16,612 - SERIAL - DEBUG - Recv: ok 91020

2016-03-10 09:06:16,616 - SERIAL - DEBUG - Send: N91022 G1 X136.138
Y139.058 E3959.40626*82
2016-03-10 09:06:16,621 - SERIAL - DEBUG - Recv: ok 91021
2016-03-10 09:06:16,625 - SERIAL - DEBUG - Send: N91023 G1 X135.687
Y139.131 E3959.41386*83
2016-03-10 09:06:16,629 - SERIAL - DEBUG - Recv: ok 91022
2016-03-10 09:06:16,633 - SERIAL - DEBUG - Send: N91024 G1 X135.216
Y139.148 E3959.42170*94
2016-03-10 09:06:16,640 - SERIAL - DEBUG - Recv: ok 91023
2016-03-10 09:06:16,644 - SERIAL - DEBUG - Send: N91025 G1 X134.770
Y139.107 E3959.42914*90
2016-03-10 09:06:16,662 - SERIAL - DEBUG - Recv: ok 91024
2016-03-10 09:06:16,667 - SERIAL - DEBUG - Send: N91026 G1 X134.313
Y139.006 E3959.43693*89
2016-03-10 09:06:16,673 - SERIAL - DEBUG - Recv: ok 91025
2016-03-10 09:06:16,676 - SERIAL - DEBUG - Send: N91027 G1 X133.883
Y138.852 E3959.44452*93
2016-03-10 09:06:16,686 - SERIAL - DEBUG - Recv: ok 91026
2016-03-10 09:06:16,689 - SERIAL - DEBUG - Send: N91028 G1 X133.474
Y138.644 E3959.45215*91
2016-03-10 09:06:16,837 - SERIAL - DEBUG - Recv: ok 91027
2016-03-10 09:06:16,841 - SERIAL - DEBUG - Send: N91029 G1 X133.088
Y138.383 E3959.45990*85
2016-03-10 09:06:16,843 - SERIAL - DEBUG - Recv: ok 91028
2016-03-10 09:06:16,846 - SERIAL - DEBUG - Send: N91030 G1 X132.725
Y138.063 E3959.46795*89
2016-03-10 09:06:16,849 - SERIAL - DEBUG - Recv: ok 91029
2016-03-10 09:06:16,852 - SERIAL - DEBUG - Send: N91031 G1 X125.575
Y130.913 E3959.63611*85
2016-03-10 09:06:16,857 - SERIAL - DEBUG - Recv: ok 91030
2016-03-10 09:06:16,860 - SERIAL - DEBUG - Send: N91032 G1 X125.172
Y130.535 E3959.64530*90
2016-03-10 09:06:16,862 - SERIAL - DEBUG - Recv: ok 91031
2016-03-10 09:06:16,866 - SERIAL - DEBUG - Send: N91033 G1 X124.736
Y130.178 E3959.65467*83
2016-03-10 09:06:16,870 - SERIAL - DEBUG - Recv: ok 91032
2016-03-10 09:06:16,873 - SERIAL - DEBUG - Send: N91034 G1 X124.279
Y129.850 E3959.66402*81
2016-03-10 09:06:16,877 - SERIAL - DEBUG - Recv: ok 91033
2016-03-10 09:06:16,880 - SERIAL - DEBUG - Send: N91035 G1 X123.801
Y129.552 E3959.67339*83
2016-03-10 09:06:16,882 - SERIAL - DEBUG - Recv: ok 91034
2016-03-10 09:06:16,885 - SERIAL - DEBUG - Send: N91036 G1 X123.304
Y129.288 E3959.68275*88
2016-03-10 09:06:16,891 - SERIAL - DEBUG - Recv: ok 91035
2016-03-10 09:06:16,894 - SERIAL - DEBUG - Send: N91037 G1 X122.792
Y129.054 E3959.69211*83
2016-03-10 09:06:16,895 - SERIAL - DEBUG - Recv: ok 91036
2016-03-10 09:06:16,898 - SERIAL - DEBUG - Send: N91038 G1 X122.265
Y128.856 E3959.70147*82
2016-03-10 09:06:16,906 - SERIAL - DEBUG - Recv: ok 91037
2016-03-10 09:06:16,909 - SERIAL - DEBUG - Send: N91039 G1 X121.726
Y128.693 E3959.71084*90
2016-03-10 09:06:16,911 - SERIAL - DEBUG - Recv: ok 91038

2016-03-10 09:06:16,913 - SERIAL - DEBUG - Send: N91040 G1 X121.178
Y128.565 E3959.72020*94
2016-03-10 09:06:16,920 - SERIAL - DEBUG - Recv: ok 91039
2016-03-10 09:06:16,924 - SERIAL - DEBUG - Recv: ok 91040
2016-03-10 09:06:16,923 - SERIAL - DEBUG - Send: N91041 G1 X120.623
Y128.474 E3959.72955*93
2016-03-10 09:06:16,927 - SERIAL - DEBUG - Send: N91042 G1 X120.063
Y128.419 E3959.73891*95
2016-03-10 09:06:16,935 - SERIAL - DEBUG - Recv: ok 91041
2016-03-10 09:06:16,938 - SERIAL - DEBUG - Send: N91043 G1 X119.511
Y128.401 E3959.74809*91
2016-03-10 09:06:16,939 - SERIAL - DEBUG - Recv: ok 91042
2016-03-10 09:06:16,943 - SERIAL - DEBUG - Send: N91044 G1 X109.075
Y128.401 E3959.92164*80
2016-03-10 09:06:16,948 - SERIAL - DEBUG - Recv: ok 91043
2016-03-10 09:06:16,951 - SERIAL - DEBUG - Send: N91045 G1 X108.527
Y128.400 E3959.93076*80
2016-03-10 09:06:16,956 - SERIAL - DEBUG - Recv: ok 91044
2016-03-10 09:06:16,959 - SERIAL - DEBUG - Send: N91046 G1 X76.139
Y128.400 E3960.46937*110
2016-03-10 09:06:16,964 - SERIAL - DEBUG - Recv: ok 91045
2016-03-10 09:06:16,971 - SERIAL - DEBUG - Send: N91047 G1 X75.586
Y128.419 E3960.47857*98
2016-03-10 09:06:16,973 - SERIAL - DEBUG - Recv: ok 91046
2016-03-10 09:06:16,976 - SERIAL - DEBUG - Send: N91048 G1 X75.027
Y128.474 E3960.48791*98
2016-03-10 09:06:17,140 - SERIAL - DEBUG - Recv: ok 91047
2016-03-10 09:06:17,143 - SERIAL - DEBUG - Send: N91049 G1 X74.471
Y128.565 E3960.49728*103
2016-03-10 09:06:17,153 - SERIAL - DEBUG - Recv: ok 91048
2016-03-10 09:06:17,156 - SERIAL - DEBUG - Send: N91050 G1 X73.923
Y128.693 E3960.50664*105
2016-03-10 09:06:17,169 - SERIAL - DEBUG - Recv: ok 91049
2016-03-10 09:06:17,172 - SERIAL - DEBUG - Send: N91051 G1 X73.384
Y128.857 E3960.51601*107
2016-03-10 09:06:17,181 - SERIAL - DEBUG - Recv: ok 91050
2016-03-10 09:06:17,184 - SERIAL - DEBUG - Send: N91052 G1 X72.858
Y129.055 E3960.52536*108
2016-03-10 09:06:17,194 - SERIAL - DEBUG - Recv: ok 91051
2016-03-10 09:06:17,197 - SERIAL - DEBUG - Send: N91053 G1 X72.346
Y129.288 E3960.53471*104
2016-03-10 09:06:17,205 - SERIAL - DEBUG - Recv: ok 91052
2016-03-10 09:06:17,208 - SERIAL - DEBUG - Send: N91054 G1 X71.849
Y129.552 E3960.54407*110
2016-03-10 09:06:17,218 - SERIAL - DEBUG - Recv: ok 91053
2016-03-10 09:06:17,221 - SERIAL - DEBUG - Send: N91055 G1 X71.370
Y129.850 E3960.55345*97
2016-03-10 09:06:17,231 - SERIAL - DEBUG - Recv: ok 91054
2016-03-10 09:06:17,234 - SERIAL - DEBUG - Send: N91056 G1 X70.914
Y130.178 E3960.56279*109
2016-03-10 09:06:17,242 - SERIAL - DEBUG - Recv: ok 91055
2016-03-10 09:06:17,245 - SERIAL - DEBUG - Send: N91057 G1 X70.478
Y130.535 E3960.57216*110
2016-03-10 09:06:17,255 - SERIAL - DEBUG - Recv: ok 91056

2016-03-10 09:06:17,258 - SERIAL - DEBUG - Send: N91058 G1 X70.075
Y130.913 E3960.58135*109
2016-03-10 09:06:17,263 - SERIAL - DEBUG - Recv: ok 91057
2016-03-10 09:06:17,266 - SERIAL - DEBUG - Send: N91059 G1 X62.924
Y138.064 E3960.74953*101
2016-03-10 09:06:17,275 - SERIAL - DEBUG - Recv: ok 91058
2016-03-10 09:06:17,279 - SERIAL - DEBUG - Send: N91060 G1 X62.559
Y138.386 E3960.75763*106
2016-03-10 09:06:17,288 - SERIAL - DEBUG - Recv: ok 91059
2016-03-10 09:06:17,291 - SERIAL - DEBUG - Send: N91061 G1 X62.186
Y138.639 E3960.76512*107
2016-03-10 09:06:17,497 - SERIAL - DEBUG - Recv: ok 91060
2016-03-10 09:06:17,501 - SERIAL - DEBUG - Send: N91062 G1 X61.771
Y138.851 E3960.77287*111
2016-03-10 09:06:17,509 - SERIAL - DEBUG - Recv: ok 91061
2016-03-10 09:06:17,512 - SERIAL - DEBUG - Send: N91063 G1 X61.347
Y139.004 E3960.78037*96
2016-03-10 09:06:18,156 - SERIAL - DEBUG - Recv: ok 91062
2016-03-10 09:06:18,159 - SERIAL - DEBUG - Send: N91064 M105*45
2016-03-10 09:06:18,164 - SERIAL - DEBUG - Recv: ok 91063
2016-03-10 09:06:18,167 - SERIAL - DEBUG - Send: N91065 G1 X60.891
Y139.105 E3960.78814*110
2016-03-10 09:06:18,177 - SERIAL - DEBUG - Recv: ok 91064
2016-03-10 09:06:18,179 - SERIAL - DEBUG - Send: N91066 G1 X60.444
Y139.147 E3960.79560*96
2016-03-10 09:06:18,183 - SERIAL - DEBUG - Recv: T:220.21 /220 B:
65.84 /65 B@:63 @:152
2016-03-10 09:06:18,187 - SERIAL - DEBUG - Recv: ok 91065
2016-03-10 09:06:18,191 - SERIAL - DEBUG - Send: N91067 G1 X59.983
Y139.133 E3960.80327*109
2016-03-10 09:06:18,193 - SERIAL - DEBUG - Recv: ok 91066
2016-03-10 09:06:18,195 - SERIAL - DEBUG - Send: N91068 G1 X59.524
Y139.060 E3960.81100*98
2016-03-10 09:06:18,201 - SERIAL - DEBUG - Recv: ok 91067
2016-03-10 09:06:18,204 - SERIAL - DEBUG - Send: N91069 G1 X59.092
Y138.935 E3960.81848*102
2016-03-10 09:06:18,210 - SERIAL - DEBUG - Recv: ok 91068
2016-03-10 09:06:18,213 - SERIAL - DEBUG - Send: N91070 G1 X58.668
Y138.751 E3960.82617*103
2016-03-10 09:06:18,221 - SERIAL - DEBUG - Recv: ok 91069
2016-03-10 09:06:18,224 - SERIAL - DEBUG - Send: N91071 G1 X58.273
Y138.518 E3960.83379*107
2016-03-10 09:06:18,234 - SERIAL - DEBUG - Recv: ok 91070
2016-03-10 09:06:18,237 - SERIAL - DEBUG - Send: N91072 G1 X57.909
Y138.235 E3960.84146*96
2016-03-10 09:06:18,245 - SERIAL - DEBUG - Recv: ok 91071
2016-03-10 09:06:18,248 - SERIAL - DEBUG - Send: N91073 G1 X57.590
Y137.916 E3960.84896*108
2016-03-10 09:06:18,255 - SERIAL - DEBUG - Recv: ok 91072
2016-03-10 09:06:18,258 - SERIAL - DEBUG - Send: N91074 G1 X57.306
Y137.550 E3960.85667*109
2016-03-10 09:06:18,267 - SERIAL - DEBUG - Recv: ok 91073
2016-03-10 09:06:18,270 - SERIAL - DEBUG - Send: N91075 G1 X57.075
Y137.159 E3960.86422*102

2016-03-10 09:06:18,279 - SERIAL - DEBUG - Recv: ok 91074
2016-03-10 09:06:18,282 - SERIAL - DEBUG - Send: N91076 G1 X56.891
Y136.735 E3960.87191*103
2016-03-10 09:06:18,287 - SERIAL - DEBUG - Recv: ok 91075
2016-03-10 09:06:18,290 - SERIAL - DEBUG - Send: N91077 G1 X56.764
Y136.299 E3960.87946*98
2016-03-10 09:06:18,492 - SERIAL - DEBUG - Recv: ok 91076
2016-03-10 09:06:18,496 - SERIAL - DEBUG - Send: N91078 G1 X56.693
Y135.844 E3960.88712*109
2016-03-10 09:06:18,500 - SERIAL - DEBUG - Recv: ok 91077
2016-03-10 09:06:18,503 - SERIAL - DEBUG - Send: N91079 G1 X56.678
Y135.380 E3960.89484*103
2016-03-10 09:06:18,509 - SERIAL - DEBUG - Recv: ok 91078
2016-03-10 09:06:18,512 - SERIAL - DEBUG - Send: N91080 G1 X56.721
Y134.929 E3960.90237*98
2016-03-10 09:06:18,521 - SERIAL - DEBUG - Recv: ok 91079
2016-03-10 09:06:18,524 - SERIAL - DEBUG - Send: N91081 G1 X56.819
Y134.489 E3960.90987*96
2016-03-10 09:06:18,529 - SERIAL - DEBUG - Recv: ok 91080
2016-03-10 09:06:18,532 - SERIAL - DEBUG - Send: N91082 G1 X56.978
Y134.047 E3960.91768*109
2016-03-10 09:06:18,537 - SERIAL - DEBUG - Recv: ok 91081
2016-03-10 09:06:18,540 - SERIAL - DEBUG - Send: N91083 G1 X57.185
Y133.642 E3960.92524*106
2016-03-10 09:06:18,545 - SERIAL - DEBUG - Recv: ok 91082
2016-03-10 09:06:18,548 - SERIAL - DEBUG - Send: N91084 G1 X57.443
Y133.263 E3960.93287*106
2016-03-10 09:06:18,558 - SERIAL - DEBUG - Recv: ok 91083
2016-03-10 09:06:18,561 - SERIAL - DEBUG - Send: N91085 G1 X57.755
Y132.908 E3960.94073*102
2016-03-10 09:06:18,566 - SERIAL - DEBUG - Recv: ok 91084
2016-03-10 09:06:18,569 - SERIAL - DEBUG - Send: N91086 G1 X59.247
Y131.417 E3960.97581*102
2016-03-10 09:06:18,573 - SERIAL - DEBUG - Recv: ok 91085
2016-03-10 09:06:18,576 - SERIAL - DEBUG - Send: N91087 G1 X59.645
Y130.778 E3960.98833*97
2016-03-10 09:06:18,582 - SERIAL - DEBUG - Recv: ok 91086
2016-03-10 09:06:18,585 - SERIAL - DEBUG - Send: N91088 G1 X59.727
Y129.960 E3961.00200*110
2016-03-10 09:06:18,594 - SERIAL - DEBUG - Recv: ok 91087
2016-03-10 09:06:18,597 - SERIAL - DEBUG - Send: N91089 G1 X59.440
Y129.190 E3961.01566*108
2016-03-10 09:06:18,602 - SERIAL - DEBUG - Recv: ok 91088
2016-03-10 09:06:18,605 - SERIAL - DEBUG - Send: N91090 G1 X58.844
Y128.624 E3961.02933*107
2016-03-10 09:06:18,611 - SERIAL - DEBUG - Recv: ok 91089
2016-03-10 09:06:18,614 - SERIAL - DEBUG - Send: N91091 G1 X58.164
Y128.414 E3961.04117*104
2016-03-10 09:06:18,618 - SERIAL - DEBUG - Recv: ok 91090
2016-03-10 09:06:18,622 - SERIAL - DEBUG - Send: N91092 G1 X57.691
Y128.314 E3961.04921*99
2016-03-10 09:06:18,631 - SERIAL - DEBUG - Recv: ok 91091
2016-03-10 09:06:18,634 - SERIAL - DEBUG - Send: N91093 G1 X57.318
Y128.121 E3961.05619*103

2016-03-10 09:06:18,639 - SERIAL - DEBUG - Recv: ok 91092
2016-03-10 09:06:18,642 - SERIAL - DEBUG - Send: N91094 G1 X54.376
Y126.052 E3961.11600*109
2016-03-10 09:06:18,647 - SERIAL - DEBUG - Recv: ok 91093
2016-03-10 09:06:18,650 - SERIAL - DEBUG - Send: N91095 G1 X53.896
Y125.713 E3961.12578*96
2016-03-10 09:06:18,656 - SERIAL - DEBUG - Recv: ok 91094
2016-03-10 09:06:18,659 - SERIAL - DEBUG - Send: N91096 G1 X53.523
Y125.411 E3961.13376*104
2016-03-10 09:06:18,667 - SERIAL - DEBUG - Recv: ok 91095
2016-03-10 09:06:18,671 - SERIAL - DEBUG - Send: N91097 G1 X53.212
Y125.077 E3961.14135*106
2016-03-10 09:06:18,676 - SERIAL - DEBUG - Recv: ok 91096
2016-03-10 09:06:18,679 - SERIAL - DEBUG - Send: N91098 G1 X52.950
Y124.706 E3961.14890*111
2016-03-10 09:06:18,684 - SERIAL - DEBUG - Recv: ok 91097
2016-03-10 09:06:18,687 - SERIAL - DEBUG - Send: N91099 G1 X52.743
Y124.301 E3961.15646*101
2016-03-10 09:06:18,692 - SERIAL - DEBUG - Recv: ok 91098
2016-03-10 09:06:18,695 - SERIAL - DEBUG - Send: N91100 G1 X52.593
Y123.872 E3961.16402*98
2016-03-10 09:06:18,701 - SERIAL - DEBUG - Recv: ok 91099
2016-03-10 09:06:18,704 - SERIAL - DEBUG - Send: N91101 G1 X52.504
Y123.427 E3961.17157*101
2016-03-10 09:06:18,713 - SERIAL - DEBUG - Recv: ok 91100
2016-03-10 09:06:18,715 - SERIAL - DEBUG - Send: N91102 G1 X52.476
Y122.969 E3961.17920*108
2016-03-10 09:06:18,721 - SERIAL - DEBUG - Recv: ok 91101
2016-03-10 09:06:18,723 - SERIAL - DEBUG - Send: N91103 G1 X52.512
Y122.518 E3961.18672*99
2016-03-10 09:06:18,762 - SERIAL - DEBUG - Recv: ok 91102
2016-03-10 09:06:18,765 - SERIAL - DEBUG - Send: N91104 G1 X52.610
Y122.071 E3961.19433*105
2016-03-10 09:06:18,779 - SERIAL - DEBUG - Recv: ok 91103
2016-03-10 09:06:18,782 - SERIAL - DEBUG - Send: N91105 G1 X52.768
Y121.643 E3961.20192*102
2016-03-10 09:06:18,795 - SERIAL - DEBUG - Recv: ok 91104
2016-03-10 09:06:18,798 - SERIAL - DEBUG - Send: N91106 G1 X52.981
Y121.246 E3961.20941*107
2016-03-10 09:06:18,812 - SERIAL - DEBUG - Recv: ok 91105
2016-03-10 09:06:18,815 - SERIAL - DEBUG - Send: N91107 G1 X53.252
Y120.875 E3961.21705*106
2016-03-10 09:06:18,828 - SERIAL - DEBUG - Recv: ok 91106
2016-03-10 09:06:18,831 - SERIAL - DEBUG - Send: N91108 G1 X53.567
Y120.549 E3961.22459*111
2016-03-10 09:06:18,843 - SERIAL - DEBUG - Recv: ok 91107
2016-03-10 09:06:18,846 - SERIAL - DEBUG - Send: N91109 G1 X53.925
Y120.269 E3961.23215*110
2016-03-10 09:06:18,853 - SERIAL - DEBUG - Recv: ok 91108
2016-03-10 09:06:18,855 - SERIAL - DEBUG - Send: N91110 G1 X54.319
Y120.041 E3961.23972*102
2016-03-10 09:06:18,860 - SERIAL - DEBUG - Recv: ok 91109
2016-03-10 09:06:18,863 - SERIAL - DEBUG - Send: N91111 G1 X54.745
Y119.867 E3961.24737*100

2016-03-10 09:06:19,028 - SERIAL - DEBUG - Recv: ok 91110
2016-03-10 09:06:19,032 - SERIAL - DEBUG - Send: N91112 G1 X55.182
Y119.756 E3961.25487*111
2016-03-10 09:06:19,034 - SERIAL - DEBUG - Recv: ok 91111
2016-03-10 09:06:19,037 - SERIAL - DEBUG - Send: N91113 G1 X55.694
Y119.698 E3961.26344*102
2016-03-10 09:06:19,041 - SERIAL - DEBUG - Recv: ok 91112
2016-03-10 09:06:19,044 - SERIAL - DEBUG - Send: N91114 G1 X56.287
Y119.596 E3961.27345*105
2016-03-10 09:06:19,049 - SERIAL - DEBUG - Recv: ok 91113
2016-03-10 09:06:19,052 - SERIAL - DEBUG - Send: N91115 G1 X56.890
Y119.324 E3961.28445*99
2016-03-10 09:06:19,054 - SERIAL - DEBUG - Recv: ok 91114
2016-03-10 09:06:19,057 - SERIAL - DEBUG - Send: N91116 G1 X57.406
Y118.909 E3961.29546*101
2016-03-10 09:06:19,061 - SERIAL - DEBUG - Recv: ok 91115
2016-03-10 09:06:19,063 - SERIAL - DEBUG - Send: N91117 G1 X57.799
Y118.376 E3961.30647*105
2016-03-10 09:06:19,069 - SERIAL - DEBUG - Recv: ok 91116
2016-03-10 09:06:19,071 - SERIAL - DEBUG - Send: N91118 G1 X58.045
Y117.763 E3961.31746*97
2016-03-10 09:06:19,074 - SERIAL - DEBUG - Recv: ok 91117
2016-03-10 09:06:19,077 - SERIAL - DEBUG - Send: N91119 G1 X58.125
Y117.145 E3961.32782*110
2016-03-10 09:06:19,082 - SERIAL - DEBUG - Recv: ok 91118
2016-03-10 09:06:19,084 - SERIAL - DEBUG - Send: N91120 G1 X58.125
Y106.750 E3961.50069*96
2016-03-10 09:06:19,087 - SERIAL - DEBUG - Recv: ok 91119
2016-03-10 09:06:19,090 - SERIAL - DEBUG - Send: N91121 G1 X58.925
Y106.750 E3961.51399*100
2016-03-10 09:06:19,094 - SERIAL - DEBUG - Recv: ok 91120
2016-03-10 09:06:19,096 - SERIAL - DEBUG - Send: N91122 G1 X58.925
Y126.579 E3961.84375*102
2016-03-10 09:06:19,099 - SERIAL - DEBUG - Recv: ok 91121
2016-03-10 09:06:19,101 - SERIAL - DEBUG - Send: N91123 G1 X59.054
Y127.060 E3961.85203*100
2016-03-10 09:06:19,107 - SERIAL - DEBUG - Recv: ok 91122
2016-03-10 09:06:19,109 - SERIAL - DEBUG - Send: N91124 G1 X59.464
Y127.473 E3961.86171*103
2016-03-10 09:06:19,112 - SERIAL - DEBUG - Recv: ok 91123
2016-03-10 09:06:19,114 - SERIAL - DEBUG - Send: N91125 G1 X59.947
Y127.600 E3961.87002*104
2016-03-10 09:06:19,118 - SERIAL - DEBUG - Recv: ok 91124
2016-03-10 09:06:19,121 - SERIAL - DEBUG - Send: N91126 G1 X108.860
Y127.600 E3962.68344*89
2016-03-10 09:06:19,126 - SERIAL - DEBUG - Recv: ok 91125
2016-03-10 09:06:19,129 - SERIAL - DEBUG - Send: N91127 G1 X109.408
Y127.601 E3962.69256*89
2016-03-10 09:06:19,132 - SERIAL - DEBUG - Recv: ok 91126
2016-03-10 09:06:19,134 - SERIAL - DEBUG - Send: N91128 G1 X145.704
Y127.601 E3963.29616*84
2016-03-10 09:06:19,139 - SERIAL - DEBUG - Recv: ok 91127
2016-03-10 09:06:19,142 - SERIAL - DEBUG - Send: N91129 G1 X146.186
Y127.472 E3963.30446*83

2016-03-10 09:06:19,144 - SERIAL - DEBUG - Recv: ok 91128
2016-03-10 09:06:19,147 - SERIAL - DEBUG - Send: N91130 G1 X146.596
Y127.062 E3963.31410*89
2016-03-10 09:06:19,151 - SERIAL - DEBUG - Recv: ok 91129
2016-03-10 09:06:19,153 - SERIAL - DEBUG - Send: N91131 G1 X146.725
Y126.580 E3963.32240*90
2016-03-10 09:06:19,155 - SERIAL - DEBUG - Recv: ok 91130
2016-03-10 09:06:19,158 - SERIAL - DEBUG - Send: N91132 G1 X146.725
Y69.422 E3964.27294*96
2016-03-10 09:06:19,164 - SERIAL - DEBUG - Recv: ok 91131
2016-03-10 09:06:19,167 - SERIAL - DEBUG - Send: N91133 G1 X146.596
Y68.941 E3964.28122*99
2016-03-10 09:06:19,169 - SERIAL - DEBUG - Recv: ok 91132
2016-03-10 09:06:19,172 - SERIAL - DEBUG - Send: N91134 G1 X146.186
Y68.528 E3964.29090*107
2016-03-10 09:06:19,179 - SERIAL - DEBUG - Recv: ok 91133
2016-03-10 09:06:19,182 - SERIAL - DEBUG - Send: N91135 G0 F9000
X143.868 Y66.422*124
2016-03-10 09:06:19,192 - SERIAL - DEBUG - Recv: ok 91134
2016-03-10 09:06:19,195 - SERIAL - DEBUG - Send: N91136 G1 F3000
X144.303 Y65.770 E3964.30394*12
2016-03-10 09:06:19,204 - SERIAL - DEBUG - Recv: ok 91135
2016-03-10 09:06:19,207 - SERIAL - DEBUG - Send: N91137 G1 X144.457
Y65.001 E3964.31698*103
2016-03-10 09:06:19,422 - SERIAL - DEBUG - Recv: ok 91136
2016-03-10 09:06:19,425 - SERIAL - DEBUG - Send: N91138 G1 X144.303
Y64.231 E3964.33004*111
2016-03-10 09:06:19,451 - SERIAL - DEBUG - Recv: ok 91137
2016-03-10 09:06:19,454 - SERIAL - DEBUG - Send: N91139 G1 X143.868
Y63.579 E3964.34307*100
2016-03-10 09:06:19,930 - SERIAL - DEBUG - Recv: ok 91138
2016-03-10 09:06:19,987 - SERIAL - DEBUG - Send: N91140 G1 X143.215
Y63.142 E3964.35614*96
2016-03-10 09:06:19,991 - SERIAL - DEBUG - Recv: ok 91139
2016-03-10 09:06:19,995 - SERIAL - DEBUG - Send: N91141 G1 X142.445
Y62.989 E3964.36919*108
2016-03-10 09:06:19,999 - SERIAL - DEBUG - Recv: ok 91140
2016-03-10 09:06:20,002 - SERIAL - DEBUG - Send: N91142 G1 X141.675
Y63.142 E3964.38225*105
2016-03-10 09:06:20,007 - SERIAL - DEBUG - Recv: ok 91141
2016-03-10 09:06:20,010 - SERIAL - DEBUG - Send: N91143 G1 X141.023
Y63.579 E3964.39530*99
2016-03-10 09:06:20,864 - SERIAL - DEBUG - Recv: ok 91142
2016-03-10 09:06:20,870 - SERIAL - DEBUG - Send: N91144 G1 X140.586
Y64.231 E3964.40836*102
2016-03-10 09:06:20,876 - SERIAL - DEBUG - Recv: ok 91143
2016-03-10 09:06:20,880 - SERIAL - DEBUG - Send: N91145 G1 X140.433
Y65.001 E3964.42141*99
2016-03-10 09:06:21,601 - SERIAL - DEBUG - Recv: ok 91144
2016-03-10 09:06:21,610 - SERIAL - DEBUG - Send: N91146 G1 X140.586
Y65.770 E3964.43445*110
2016-03-10 09:06:21,612 - SERIAL - DEBUG - Recv: ok 91145
2016-03-10 09:06:21,616 - SERIAL - DEBUG - Send: N91147 G1 X141.023
Y66.422 E3964.44750*99

2016-03-10 09:06:21,625 - SERIAL - DEBUG - Recv: ok 91146
2016-03-10 09:06:21,629 - SERIAL - DEBUG - Send: N91148 G1 X141.674
Y66.859 E3964.46054*105
2016-03-10 09:06:21,634 - SERIAL - DEBUG - Recv: ok 91147
2016-03-10 09:06:21,638 - SERIAL - DEBUG - Send: N91149 G1 X142.445
Y67.013 E3964.47362*107
2016-03-10 09:06:22,777 - SERIAL - DEBUG - Recv: ok 91148
2016-03-10 09:06:22,785 - SERIAL - DEBUG - Send: N91150 M105*43
2016-03-10 09:06:22,788 - SERIAL - DEBUG - Recv: ok 91149
2016-03-10 09:06:22,792 - SERIAL - DEBUG - Send: N91151 G1 X143.216
Y66.859 E3964.48669*101
2016-03-10 09:06:22,801 - SERIAL - DEBUG - Recv: ok 91150
2016-03-10 09:06:22,805 - SERIAL - DEBUG - Send: N91152 G1 X143.868
Y66.422 E3964.49975*102
2016-03-10 09:06:22,810 - SERIAL - DEBUG - Recv: T:219.82 /220 B:
65.97 /65 B@:58 @:174
2016-03-10 09:06:22,815 - SERIAL - DEBUG - Recv: ok 91151
2016-03-10 09:06:22,819 - SERIAL - DEBUG - Send: N91153 G1 F5400
E3957.49975*53
2016-03-10 09:06:22,874 - SERIAL - DEBUG - Recv: ok 91152
2016-03-10 09:06:22,878 - SERIAL - DEBUG - Send: N91154 G0 F9000
X137.675 Y62.122*123
2016-03-10 09:06:22,900 - SERIAL - DEBUG - Recv: ok 91153
2016-03-10 09:06:22,903 - SERIAL - DEBUG - Send: N91155 G1 F5400
E3964.49975*51
2016-03-10 09:06:22,916 - SERIAL - DEBUG - Recv: ok 91154
2016-03-10 09:06:22,920 - SERIAL - DEBUG - Send: N91156 G1 F3000
X137.994 Y61.512 E3964.51119*8
2016-03-10 09:06:22,933 - SERIAL - DEBUG - Recv: ok 91155
2016-03-10 09:06:22,937 - SERIAL - DEBUG - Send: N91157 G1 X138.158
Y60.844 E3964.52263*105
2016-03-10 09:06:22,948 - SERIAL - DEBUG - Recv: ok 91156
2016-03-10 09:06:22,952 - SERIAL - DEBUG - Send: N91158 G1 X138.158
Y60.157 E3964.53406*105
2016-03-10 09:06:22,965 - SERIAL - DEBUG - Recv: ok 91157
2016-03-10 09:06:22,969 - SERIAL - DEBUG - Send: N91159 G1 X137.994
Y59.489 E3964.54550*102
2016-03-10 09:06:22,977 - SERIAL - DEBUG - Recv: ok 91158
2016-03-10 09:06:22,981 - SERIAL - DEBUG - Send: N91160 G1 X137.675
Y58.879 E3964.55694*100
2016-03-10 09:06:22,993 - SERIAL - DEBUG - Recv: ok 91159
2016-03-10 09:06:22,997 - SERIAL - DEBUG - Send: N91161 G1 X137.218
Y58.364 E3964.56839*103
2016-03-10 09:06:23,010 - SERIAL - DEBUG - Recv: ok 91160
2016-03-10 09:06:23,014 - SERIAL - DEBUG - Send: N91162 G1 X136.652
Y57.973 E3964.57983*109
2016-03-10 09:06:23,026 - SERIAL - DEBUG - Recv: ok 91161
2016-03-10 09:06:23,031 - SERIAL - DEBUG - Send: N91163 G1 X136.007
Y57.729 E3964.59130*101
2016-03-10 09:06:23,043 - SERIAL - DEBUG - Recv: ok 91162
2016-03-10 09:06:23,047 - SERIAL - DEBUG - Send: N91164 G1 X135.325
Y57.647 E3964.60273*101
2016-03-10 09:06:23,055 - SERIAL - DEBUG - Recv: ok 91163
2016-03-10 09:06:23,060 - SERIAL - DEBUG - Send: N91165 G1 X134.642

Y57.729 E3964.61417*109
2016-03-10 09:06:23,071 - SERIAL - DEBUG - Recv: ok 91164
2016-03-10 09:06:23,075 - SERIAL - DEBUG - Send: N91166 G1 X133.998
Y57.973 E3964.62562*96
2016-03-10 09:06:23,227 - SERIAL - DEBUG - Recv: ok 91165
2016-03-10 09:06:23,231 - SERIAL - DEBUG - Send: N91167 G1 X133.432
Y58.364 E3964.63706*110
2016-03-10 09:06:23,234 - SERIAL - DEBUG - Recv: ok 91166
2016-03-10 09:06:23,239 - SERIAL - DEBUG - Send: N91168 G1 X132.975
Y58.879 E3964.64851*99
2016-03-10 09:06:23,243 - SERIAL - DEBUG - Recv: ok 91167
2016-03-10 09:06:23,247 - SERIAL - DEBUG - Send: N91169 G1 X132.656
Y59.489 E3964.65996*101
2016-03-10 09:06:23,251 - SERIAL - DEBUG - Recv: ok 91168
2016-03-10 09:06:23,255 - SERIAL - DEBUG - Send: N91170 G1 X132.491
Y60.156 E3964.67138*103
2016-03-10 09:06:23,292 - SERIAL - DEBUG - Recv: ok 91169
2016-03-10 09:06:23,306 - SERIAL - DEBUG - Send: N91171 G1 X132.491
Y60.845 E3964.68284*102
2016-03-10 09:06:23,415 - SERIAL - DEBUG - Recv: ok 91170
2016-03-10 09:06:23,419 - SERIAL - DEBUG - Send: N91172 G1 X132.656
Y61.512 E3964.69427*108
2016-03-10 09:06:23,560 - SERIAL - DEBUG - Recv: ok 91171
2016-03-10 09:06:23,573 - SERIAL - DEBUG - Send: N91173 G1 X132.975
Y62.122 E3964.70572*110
2016-03-10 09:06:23,588 - SERIAL - DEBUG - Recv: ok 91172
2016-03-10 09:06:23,592 - SERIAL - DEBUG - Send: N91174 G1 X133.432
Y62.637 E3964.71717*101
2016-03-10 09:06:23,599 - SERIAL - DEBUG - Recv: ok 91173
2016-03-10 09:06:23,603 - SERIAL - DEBUG - Send: N91175 G1 X133.998
Y63.028 E3964.72861*109
2016-03-10 09:06:23,616 - SERIAL - DEBUG - Recv: ok 91174
2016-03-10 09:06:23,619 - SERIAL - DEBUG - Send: N91176 G1 X134.641
Y63.272 E3964.74004*98
2016-03-10 09:06:23,628 - SERIAL - DEBUG - Recv: ok 91175
2016-03-10 09:06:23,631 - SERIAL - DEBUG - Send: N91177 G1 X135.325
Y63.355 E3964.75150*96
2016-03-10 09:06:23,640 - SERIAL - DEBUG - Recv: ok 91176
2016-03-10 09:06:23,644 - SERIAL - DEBUG - Send: N91178 G1 X136.008
Y63.272 E3964.76294*108
2016-03-10 09:06:23,657 - SERIAL - DEBUG - Recv: ok 91177
2016-03-10 09:06:23,660 - SERIAL - DEBUG - Send: N91179 G1 X136.652
Y63.028 E3964.77440*103
2016-03-10 09:06:23,669 - SERIAL - DEBUG - Recv: ok 91178
2016-03-10 09:06:23,672 - SERIAL - DEBUG - Send: N91180 G1 X137.218
Y62.637 E3964.78584*101
2016-03-10 09:06:23,681 - SERIAL - DEBUG - Recv: ok 91179
2016-03-10 09:06:23,684 - SERIAL - DEBUG - Send: N91181 G1 X137.675
Y62.122 E3964.79729*108
2016-03-10 09:06:23,698 - SERIAL - DEBUG - Recv: ok 91180
2016-03-10 09:06:23,701 - SERIAL - DEBUG - Send: N91182 G1 F5400
E3957.79729*61
2016-03-10 09:06:23,709 - SERIAL - DEBUG - Recv: ok 91181
2016-03-10 09:06:23,712 - SERIAL - DEBUG - Send: N91183 G0 F9000

X142.445 Y128.989*68
2016-03-10 09:06:23,722 - SERIAL - DEBUG - Recv: ok 91182
2016-03-10 09:06:23,725 - SERIAL - DEBUG - Send: N91184 G1 F5400
E3964.79729*59
2016-03-10 09:06:23,739 - SERIAL - DEBUG - Recv: ok 91183
2016-03-10 09:06:23,742 - SERIAL - DEBUG - Send: N91185 G1 F3000
X141.675 Y129.142 E3964.81034*56
2016-03-10 09:06:23,751 - SERIAL - DEBUG - Recv: ok 91184
2016-03-10 09:06:23,755 - SERIAL - DEBUG - Send: N91186 G1 X141.023
Y129.579 E3964.82339*90
2016-03-10 09:06:23,767 - SERIAL - DEBUG - Recv: ok 91185
2016-03-10 09:06:23,770 - SERIAL - DEBUG - Send: N91187 G1 X140.586
Y130.231 E3964.83645*92
2016-03-10 09:06:23,780 - SERIAL - DEBUG - Recv: ok 91186
2016-03-10 09:06:23,783 - SERIAL - DEBUG - Send: N91188 G1 X140.433
Y131.001 E3964.84950*80
2016-03-10 09:06:23,792 - SERIAL - DEBUG - Recv: ok 91187
2016-03-10 09:06:23,796 - SERIAL - DEBUG - Send: N91189 G1 X140.586
Y131.770 E3964.86254*82
2016-03-10 09:06:23,808 - SERIAL - DEBUG - Recv: ok 91188
2016-03-10 09:06:23,811 - SERIAL - DEBUG - Send: N91190 G1 X141.023
Y132.422 E3964.87560*87
2016-03-10 09:06:23,821 - SERIAL - DEBUG - Recv: ok 91189
2016-03-10 09:06:23,824 - SERIAL - DEBUG - Send: N91191 G1 X141.674
Y132.859 E3964.88863*83
2016-03-10 09:06:23,834 - SERIAL - DEBUG - Recv: ok 91190
2016-03-10 09:06:23,836 - SERIAL - DEBUG - Send: N91192 G1 X142.445
Y133.013 E3964.90171*87
2016-03-10 09:06:23,849 - SERIAL - DEBUG - Recv: ok 91191
2016-03-10 09:06:23,852 - SERIAL - DEBUG - Send: N91193 G1 X143.216
Y132.859 E3964.91478*93
2016-03-10 09:06:23,862 - SERIAL - DEBUG - Recv: ok 91192
2016-03-10 09:06:23,865 - SERIAL - DEBUG - Send: N91194 G1 X143.868
Y132.422 E3964.92784*90
2016-03-10 09:06:24,021 - SERIAL - DEBUG - Recv: ok 91193
2016-03-10 09:06:24,025 - SERIAL - DEBUG - Send: N91195 G1 X144.303
Y131.770 E3964.94087*95
2016-03-10 09:06:24,025 - SERIAL - DEBUG - Recv: ok 91194
2016-03-10 09:06:24,029 - SERIAL - DEBUG - Send: N91196 G1 X144.457
Y131.001 E3964.95391*94
2016-03-10 09:06:24,038 - SERIAL - DEBUG - Recv: ok 91195
2016-03-10 09:06:24,041 - SERIAL - DEBUG - Send: N91197 G1 X144.303
Y130.231 E3964.96697*89
2016-03-10 09:06:24,043 - SERIAL - DEBUG - Recv: ok 91196
2016-03-10 09:06:24,046 - SERIAL - DEBUG - Send: N91198 G1 X143.868
Y129.579 E3964.98001*83
2016-03-10 09:06:24,050 - SERIAL - DEBUG - Recv: ok 91197
2016-03-10 09:06:24,053 - SERIAL - DEBUG - Send: N91199 G1 X143.215
Y129.142 E3964.99307*90
2016-03-10 09:06:24,086 - SERIAL - DEBUG - Recv: ok 91198
2016-03-10 09:06:24,090 - SERIAL - DEBUG - Send: N91200 G1 X142.445
Y128.989 E3965.00613*84
2016-03-10 09:06:24,651 - SERIAL - DEBUG - Recv: ok 91199
2016-03-10 09:06:24,655 - SERIAL - DEBUG - Send: N91201 G1 F5400

E3958.00613*60
2016-03-10 09:06:24,796 - SERIAL - DEBUG - Recv: ok 91200
2016-03-10 09:06:24,800 - SERIAL - DEBUG - Send: N91202 G0 F9000
X137.218 Y133.363*70
2016-03-10 09:06:24,827 - SERIAL - DEBUG - Recv: ok 91201
2016-03-10 09:06:24,829 - SERIAL - DEBUG - Send: N91203 G1 F5400
E3965.00613*48
2016-03-10 09:06:24,840 - SERIAL - DEBUG - Recv: ok 91202
2016-03-10 09:06:24,843 - SERIAL - DEBUG - Send: N91204 G1 F3000
X136.651 Y132.973 E3965.01757*63
2016-03-10 09:06:24,857 - SERIAL - DEBUG - Recv: ok 91203
2016-03-10 09:06:24,860 - SERIAL - DEBUG - Send: N91205 G1 X136.007
Y132.729 E3965.02903*83
2016-03-10 09:06:24,873 - SERIAL - DEBUG - Recv: ok 91204
2016-03-10 09:06:24,877 - SERIAL - DEBUG - Send: N91206 G1 X135.325
Y132.647 E3965.04045*84
2016-03-10 09:06:24,890 - SERIAL - DEBUG - Recv: ok 91205
2016-03-10 09:06:24,892 - SERIAL - DEBUG - Send: N91207 G1 X134.642
Y132.729 E3965.05189*89
2016-03-10 09:06:24,906 - SERIAL - DEBUG - Recv: ok 91206
2016-03-10 09:06:24,909 - SERIAL - DEBUG - Send: N91208 G1 X133.998
Y132.973 E3965.06334*95
2016-03-10 09:06:24,922 - SERIAL - DEBUG - Recv: ok 91207
2016-03-10 09:06:24,924 - SERIAL - DEBUG - Send: N91209 G1 X133.432
Y133.364 E3965.07478*80
2016-03-10 09:06:24,934 - SERIAL - DEBUG - Recv: ok 91208
2016-03-10 09:06:24,937 - SERIAL - DEBUG - Send: N91210 G1 X132.975
Y133.879 E3965.08623*83
2016-03-10 09:06:24,951 - SERIAL - DEBUG - Recv: ok 91209
2016-03-10 09:06:24,986 - SERIAL - DEBUG - Send: N91211 G1 X132.656
Y134.489 E3965.09768*87
2016-03-10 09:06:25,115 - SERIAL - DEBUG - Recv: ok 91210
2016-03-10 09:06:25,118 - SERIAL - DEBUG - Send: N91212 G1 X132.491
Y135.156 E3965.10911*83
2016-03-10 09:06:25,123 - SERIAL - DEBUG - Recv: ok 91211
2016-03-10 09:06:25,126 - SERIAL - DEBUG - Send: N91213 G1 X132.491
Y135.845 E3965.12057*80
2016-03-10 09:06:25,130 - SERIAL - DEBUG - Recv: ok 91212
2016-03-10 09:06:25,133 - SERIAL - DEBUG - Send: N91214 G1 X132.656
Y136.512 E3965.13199*80
2016-03-10 09:06:25,135 - SERIAL - DEBUG - Recv: ok 91213
2016-03-10 09:06:25,138 - SERIAL - DEBUG - Send: N91215 G1 X132.975
Y137.122 E3965.14344*92
2016-03-10 09:06:25,144 - SERIAL - DEBUG - Recv: ok 91214
2016-03-10 09:06:25,147 - SERIAL - DEBUG - Send: N91216 G1 X133.432
Y137.637 E3965.15489*84
2016-03-10 09:06:25,151 - SERIAL - DEBUG - Recv: ok 91215
2016-03-10 09:06:25,154 - SERIAL - DEBUG - Send: N91217 G1 X133.998
Y138.028 E3965.16633*95
2016-03-10 09:06:25,156 - SERIAL - DEBUG - Recv: ok 91216
2016-03-10 09:06:25,159 - SERIAL - DEBUG - Send: N91218 G1 X134.641
Y138.272 E3965.17777*81
2016-03-10 09:06:25,218 - SERIAL - DEBUG - Recv: ok 91217
2016-03-10 09:06:25,221 - SERIAL - DEBUG - Send: N91219 G1 X135.325

Y138.355 E3965.18923*82
2016-03-10 09:06:25,331 - SERIAL - DEBUG - Recv: ok 91218
2016-03-10 09:06:25,335 - SERIAL - DEBUG - Send: N91220 G1 X136.008
Y138.272 E3965.20067*81
2016-03-10 09:06:25,476 - SERIAL - DEBUG - Recv: ok 91219
2016-03-10 09:06:25,481 - SERIAL - DEBUG - Send: N91221 G1 X136.651
Y138.028 E3965.21211*85
2016-03-10 09:06:25,504 - SERIAL - DEBUG - Recv: ok 91220
2016-03-10 09:06:25,508 - SERIAL - DEBUG - Send: N91222 G1 X137.218
Y137.638 E3965.22355*84
2016-03-10 09:06:25,517 - SERIAL - DEBUG - Recv: ok 91221
2016-03-10 09:06:25,521 - SERIAL - DEBUG - Send: N91223 G1 X137.675
Y137.122 E3965.23501*80
2016-03-10 09:06:25,528 - SERIAL - DEBUG - Recv: ok 91222
2016-03-10 09:06:25,533 - SERIAL - DEBUG - Send: N91224 G1 X137.994
Y136.512 E3965.24646*86
2016-03-10 09:06:25,545 - SERIAL - DEBUG - Recv: ok 91223
2016-03-10 09:06:25,549 - SERIAL - DEBUG - Send: N91225 G1 X138.158
Y135.844 E3965.25790*86
2016-03-10 09:06:25,558 - SERIAL - DEBUG - Recv: ok 91224
2016-03-10 09:06:25,562 - SERIAL - DEBUG - Send: N91226 G1 X138.158
Y135.157 E3965.26932*91
2016-03-10 09:06:25,570 - SERIAL - DEBUG - Recv: ok 91225
2016-03-10 09:06:25,575 - SERIAL - DEBUG - Send: N91227 G1 X137.994
Y134.489 E3965.28076*93
2016-03-10 09:06:25,587 - SERIAL - DEBUG - Recv: ok 91226
2016-03-10 09:06:25,591 - SERIAL - DEBUG - Send: N91228 G1 X137.675
Y133.879 E3965.29221*87
2016-03-10 09:06:25,598 - SERIAL - DEBUG - Recv: ok 91227
2016-03-10 09:06:25,603 - SERIAL - DEBUG - Send: N91229 G1 X137.218
Y133.363 E3965.30367*82
2016-03-10 09:06:25,615 - SERIAL - DEBUG - Recv: ok 91228
2016-03-10 09:06:25,619 - SERIAL - DEBUG - Send: N91230 G1 F5400
E3958.30367*59
2016-03-10 09:06:25,627 - SERIAL - DEBUG - Recv: ok 91229
2016-03-10 09:06:25,631 - SERIAL - DEBUG - Send: N91231 G0 F9000
X63.158 Y135.157*114
2016-03-10 09:06:25,639 - SERIAL - DEBUG - Recv: ok 91230
2016-03-10 09:06:25,644 - SERIAL - DEBUG - Send: N91232 G1 F5400
E3965.30367*55
2016-03-10 09:06:25,656 - SERIAL - DEBUG - Recv: ok 91231
2016-03-10 09:06:25,661 - SERIAL - DEBUG - Send: N91233 G1 F3000
X62.994 Y134.489 E3965.31511*0
2016-03-10 09:06:25,668 - SERIAL - DEBUG - Recv: ok 91232
2016-03-10 09:06:25,672 - SERIAL - DEBUG - Send: N91234 G1 X62.675
Y133.879 E3965.32656*101
2016-03-10 09:06:25,684 - SERIAL - DEBUG - Recv: ok 91233
2016-03-10 09:06:25,688 - SERIAL - DEBUG - Send: N91235 G1 X62.218
Y133.364 E3965.33801*97
2016-03-10 09:06:25,697 - SERIAL - DEBUG - Recv: ok 91234
2016-03-10 09:06:25,702 - SERIAL - DEBUG - Send: N91236 G1 X61.652
Y132.973 E3965.34945*96
2016-03-10 09:06:25,709 - SERIAL - DEBUG - Recv: ok 91235
2016-03-10 09:06:25,712 - SERIAL - DEBUG - Send: N91237 G1 X61.008

Y132.729 E3965.36090*106
2016-03-10 09:06:25,725 - SERIAL - DEBUG - Recv: ok 91236
2016-03-10 09:06:25,729 - SERIAL - DEBUG - Send: N91238 G1 X60.325
Y132.646 E3965.37235*108
2016-03-10 09:06:25,738 - SERIAL - DEBUG - Recv: ok 91237
2016-03-10 09:06:25,742 - SERIAL - DEBUG - Send: N91239 G1 X59.641
Y132.729 E3965.38380*104
2016-03-10 09:06:25,750 - SERIAL - DEBUG - Recv: ok 91238
2016-03-10 09:06:25,754 - SERIAL - DEBUG - Send: N91240 G1 X58.998
Y132.973 E3965.39524*100
2016-03-10 09:06:25,766 - SERIAL - DEBUG - Recv: ok 91239
2016-03-10 09:06:25,771 - SERIAL - DEBUG - Send: N91241 G1 X58.432
Y133.364 E3965.40668*96
2016-03-10 09:06:25,779 - SERIAL - DEBUG - Recv: ok 91240
2016-03-10 09:06:25,783 - SERIAL - DEBUG - Send: N91242 G1 X57.975
Y133.879 E3965.41813*102
2016-03-10 09:06:25,791 - SERIAL - DEBUG - Recv: ok 91241
2016-03-10 09:06:25,795 - SERIAL - DEBUG - Send: N91243 G1 X57.656
Y134.489 E3965.42958*96
2016-03-10 09:06:25,808 - SERIAL - DEBUG - Recv: ok 91242
2016-03-10 09:06:25,812 - SERIAL - DEBUG - Send: N91244 G1 X57.491
Y135.156 E3965.44101*106
2016-03-10 09:06:25,820 - SERIAL - DEBUG - Recv: ok 91243
2016-03-10 09:06:25,824 - SERIAL - DEBUG - Send: N91245 G1 X57.491
Y135.845 E3965.45246*97
2016-03-10 09:06:25,832 - SERIAL - DEBUG - Recv: ok 91244
2016-03-10 09:06:25,835 - SERIAL - DEBUG - Send: N91246 G1 X57.656
Y136.512 E3965.46389*102
2016-03-10 09:06:25,857 - SERIAL - DEBUG - Recv: ok 91245
2016-03-10 09:06:25,862 - SERIAL - DEBUG - Send: N91247 G1 X57.975
Y137.122 E3965.47534*110
2016-03-10 09:06:26,004 - SERIAL - DEBUG - Recv: ok 91246
2016-03-10 09:06:26,008 - SERIAL - DEBUG - Send: N91248 G1 X58.432
Y137.637 E3965.48679*102
2016-03-10 09:06:26,619 - SERIAL - DEBUG - Recv: ok 91247
2016-03-10 09:06:26,638 - SERIAL - DEBUG - Send: N91249 G1 X58.998
Y138.028 E3965.49823*109
2016-03-10 09:06:26,761 - SERIAL - DEBUG - Recv: ok 91248
2016-03-10 09:06:26,765 - SERIAL - DEBUG - Send: N91250 G1 X59.642
Y138.272 E3965.50968*103
2016-03-10 09:06:26,786 - SERIAL - DEBUG - Recv: ok 91249
2016-03-10 09:06:26,789 - SERIAL - DEBUG - Send: N91251 G1 X60.325
Y138.354 E3965.52112*106
2016-03-10 09:06:26,799 - SERIAL - DEBUG - Recv: ok 91250
2016-03-10 09:06:26,802 - SERIAL - DEBUG - Send: N91252 G1 X61.007
Y138.272 E3965.53254*110
2016-03-10 09:06:26,815 - SERIAL - DEBUG - Recv: ok 91251
2016-03-10 09:06:26,818 - SERIAL - DEBUG - Send: N91253 G1 X61.652
Y138.028 E3965.54401*101
2016-03-10 09:06:26,827 - SERIAL - DEBUG - Recv: ok 91252
2016-03-10 09:06:26,830 - SERIAL - DEBUG - Send: N91254 G1 X62.218
Y137.637 E3965.55545*108
2016-03-10 09:06:26,843 - SERIAL - DEBUG - Recv: ok 91253
2016-03-10 09:06:26,846 - SERIAL - DEBUG - Send: N91255 G1 X62.675

Y137.122 E3965.56690*105
2016-03-10 09:06:26,856 - SERIAL - DEBUG - Recv: ok 91254
2016-03-10 09:06:26,860 - SERIAL - DEBUG - Send: N91256 G1 X62.994
Y136.512 E3965.57835*108
2016-03-10 09:06:26,868 - SERIAL - DEBUG - Recv: ok 91255
2016-03-10 09:06:26,870 - SERIAL - DEBUG - Send: N91257 G1 X63.158
Y135.844 E3965.58979*111
2016-03-10 09:06:26,884 - SERIAL - DEBUG - Recv: ok 91256
2016-03-10 09:06:26,888 - SERIAL - DEBUG - Send: N91258 G1 X63.158
Y135.157 E3965.60121*101
2016-03-10 09:06:26,897 - SERIAL - DEBUG - Recv: ok 91257
2016-03-10 09:06:26,900 - SERIAL - DEBUG - Send: N91259 G1 F5400
E3958.60121*49
2016-03-10 09:06:26,908 - SERIAL - DEBUG - Recv: ok 91258
2016-03-10 09:06:26,911 - SERIAL - DEBUG - Send: N91260 G0 F9000
X56.546 Y124.859*124
2016-03-10 09:06:26,925 - SERIAL - DEBUG - Recv: ok 91259
2016-03-10 09:06:26,928 - SERIAL - DEBUG - Send: N91261 G1 F5400
E3965.60121*52
2016-03-10 09:06:26,937 - SERIAL - DEBUG - Recv: ok 91260
2016-03-10 09:06:26,940 - SERIAL - DEBUG - Send: N91262 G1 F3000
X57.198 Y124.422 E3965.61427*7
2016-03-10 09:06:26,949 - SERIAL - DEBUG - Recv: ok 91261
2016-03-10 09:06:26,952 - SERIAL - DEBUG - Send: N91263 G1 X57.633
Y123.770 E3965.62730*96
2016-03-10 09:06:26,966 - SERIAL - DEBUG - Recv: ok 91262
2016-03-10 09:06:26,969 - SERIAL - DEBUG - Send: N91264 G1 X57.787
Y123.000 E3965.64036*110
2016-03-10 09:06:26,979 - SERIAL - DEBUG - Recv: ok 91263
2016-03-10 09:06:26,981 - SERIAL - DEBUG - Send: N91265 G1 X57.633
Y122.231 E3965.65340*99
2016-03-10 09:06:26,994 - SERIAL - DEBUG - Recv: ok 91264
2016-03-10 09:06:26,996 - SERIAL - DEBUG - Send: N91266 G1 X57.198
Y121.579 E3965.66644*108
2016-03-10 09:06:27,007 - SERIAL - DEBUG - Recv: ok 91265
2016-03-10 09:06:27,010 - SERIAL - DEBUG - Send: N91267 G1 X56.545
Y121.142 E3965.67950*111
2016-03-10 09:06:27,020 - SERIAL - DEBUG - Recv: ok 91266
2016-03-10 09:06:27,023 - SERIAL - DEBUG - Send: N91268 G1 X55.775
Y120.989 E3965.69256*111
2016-03-10 09:06:27,035 - SERIAL - DEBUG - Recv: ok 91267
2016-03-10 09:06:27,038 - SERIAL - DEBUG - Send: N91269 G1 X55.005
Y121.142 E3965.70562*104
2016-03-10 09:06:27,048 - SERIAL - DEBUG - Recv: ok 91268
2016-03-10 09:06:27,051 - SERIAL - DEBUG - Send: N91270 G1 X54.353
Y121.579 E3965.71867*100
2016-03-10 09:06:27,061 - SERIAL - DEBUG - Recv: ok 91269
2016-03-10 09:06:27,064 - SERIAL - DEBUG - Send: N91271 G1 X53.916
Y122.231 E3965.73172*110
2016-03-10 09:06:27,212 - SERIAL - DEBUG - Recv: ok 91270
2016-03-10 09:06:27,215 - SERIAL - DEBUG - Send: N91272 G1 X53.763
Y123.000 E3965.74476*102
2016-03-10 09:06:27,220 - SERIAL - DEBUG - Recv: ok 91271
2016-03-10 09:06:27,223 - SERIAL - DEBUG - Send: N91273 G1 X53.916

Y123.770 E3965.75782*98
2016-03-10 09:06:27,225 - SERIAL - DEBUG - Recv: ok 91272
2016-03-10 09:06:27,228 - SERIAL - DEBUG - Send: N91274 G1 X54.353
Y124.422 E3965.77087*106
2016-03-10 09:06:27,232 - SERIAL - DEBUG - Recv: ok 91273
2016-03-10 09:06:27,235 - SERIAL - DEBUG - Send: N91275 G1 X55.004
Y124.859 E3965.78391*96
2016-03-10 09:06:27,241 - SERIAL - DEBUG - Recv: ok 91274
2016-03-10 09:06:27,244 - SERIAL - DEBUG - Send: N91276 G1 X55.775
Y125.013 E3965.79698*104
2016-03-10 09:06:27,289 - SERIAL - DEBUG - Recv: ok 91275
2016-03-10 09:06:27,292 - SERIAL - DEBUG - Send: N91277 G1 X56.546
Y124.859 E3965.81006*105
2016-03-10 09:06:27,449 - SERIAL - DEBUG - Recv: ok 91276
2016-03-10 09:06:27,453 - SERIAL - DEBUG - Send: N91278 G1 F5400
E3958.81006*57
2016-03-10 09:06:27,597 - SERIAL - DEBUG - Recv: ok 91277
2016-03-10 09:06:27,600 - SERIAL - DEBUG - Send: N91279 G0 F9000
X55.775 Y75.012*71
2016-03-10 09:06:27,621 - SERIAL - DEBUG - Recv: ok 91278
2016-03-10 09:06:27,623 - SERIAL - DEBUG - Send: N91280 G1 F5400
E3965.81006*48
2016-03-10 09:06:27,638 - SERIAL - DEBUG - Recv: ok 91279
2016-03-10 09:06:27,640 - SERIAL - DEBUG - Send: N91281 G1 F3000
X56.545 Y74.859 E3965.82311*52
2016-03-10 09:06:27,654 - SERIAL - DEBUG - Recv: ok 91280
2016-03-10 09:06:27,657 - SERIAL - DEBUG - Send: N91282 G1 X57.198
Y74.422 E3965.83618*90
2016-03-10 09:06:27,671 - SERIAL - DEBUG - Recv: ok 91281
2016-03-10 09:06:27,673 - SERIAL - DEBUG - Send: N91283 M105*38
2016-03-10 09:06:27,687 - SERIAL - DEBUG - Recv: ok 91282
2016-03-10 09:06:27,690 - SERIAL - DEBUG - Send: N91284 G1 X57.633
Y73.770 E3965.84922*88
2016-03-10 09:06:27,700 - SERIAL - DEBUG - Recv: ok 91283
2016-03-10 09:06:27,703 - SERIAL - DEBUG - Send: N91285 G1 X57.787
Y73.000 E3965.86227*91
2016-03-10 09:06:27,706 - SERIAL - DEBUG - Recv: T:219.65 /220 B:
65.97 /65 B@:40 @:177
2016-03-10 09:06:27,710 - SERIAL - DEBUG - Recv: ok 91284
2016-03-10 09:06:27,713 - SERIAL - DEBUG - Send: N91286 G1 X57.633
Y72.231 E3965.87532*85
2016-03-10 09:06:27,716 - SERIAL - DEBUG - Recv: ok 91285
2016-03-10 09:06:27,718 - SERIAL - DEBUG - Send: N91287 G1 X57.198
Y71.579 E3965.88835*95
2016-03-10 09:06:27,732 - SERIAL - DEBUG - Recv: ok 91286
2016-03-10 09:06:27,735 - SERIAL - DEBUG - Send: N91288 G1 X56.546
Y71.142 E3965.90140*88
2016-03-10 09:06:27,749 - SERIAL - DEBUG - Recv: ok 91287
2016-03-10 09:06:27,751 - SERIAL - DEBUG - Send: N91289 G1 X55.775
Y70.988 E3965.91448*91
2016-03-10 09:06:27,765 - SERIAL - DEBUG - Recv: ok 91288
2016-03-10 09:06:27,768 - SERIAL - DEBUG - Send: N91290 G1 X55.004
Y71.142 E3965.92755*81
2016-03-10 09:06:27,782 - SERIAL - DEBUG - Recv: ok 91289

2016-03-10 09:06:27,784 - SERIAL - DEBUG - Send: N91291 G1 X54.353
Y71.579 E3965.94059*81
2016-03-10 09:06:27,797 - SERIAL - DEBUG - Recv: ok 91290
2016-03-10 09:06:27,800 - SERIAL - DEBUG - Send: N91292 G1 X53.916
Y72.231 E3965.95365*91
2016-03-10 09:06:27,810 - SERIAL - DEBUG - Recv: ok 91291
2016-03-10 09:06:27,813 - SERIAL - DEBUG - Send: N91293 G1 X53.763
Y73.000 E3965.96669*93
2016-03-10 09:06:27,827 - SERIAL - DEBUG - Recv: ok 91292
2016-03-10 09:06:27,830 - SERIAL - DEBUG - Send: N91294 G1 X53.916
Y73.770 E3965.97974*84
2016-03-10 09:06:27,843 - SERIAL - DEBUG - Recv: ok 91293
2016-03-10 09:06:27,846 - SERIAL - DEBUG - Send: N91295 G1 X54.353
Y74.422 E3965.99279*82
2016-03-10 09:06:27,867 - SERIAL - DEBUG - Recv: ok 91294
2016-03-10 09:06:27,870 - SERIAL - DEBUG - Send: N91296 G1 X55.005
Y74.859 E3966.00585*87
2016-03-10 09:06:28,150 - SERIAL - DEBUG - Recv: ok 91295
2016-03-10 09:06:28,153 - SERIAL - DEBUG - Send: N91297 G1 X55.775
Y75.012 E3966.01890*88
2016-03-10 09:06:28,465 - SERIAL - DEBUG - Recv: ok 91296
2016-03-10 09:06:28,468 - SERIAL - DEBUG - Send: N91298 G1 F5400
E3959.01890*57
2016-03-10 09:06:28,613 - SERIAL - DEBUG - Recv: ok 91297
2016-03-10 09:06:28,616 - SERIAL - DEBUG - Send: N91299 G0 F9000
X59.642 Y63.272*67
2016-03-10 09:06:28,642 - SERIAL - DEBUG - Recv: ok 91298
2016-03-10 09:06:28,644 - SERIAL - DEBUG - Send: N91300 G1 F5400
E3966.01890*53
2016-03-10 09:06:28,658 - SERIAL - DEBUG - Recv: ok 91299
2016-03-10 09:06:28,661 - SERIAL - DEBUG - Send: N91301 G1 F3000
X60.325 Y63.354 E3966.03034*54
2016-03-10 09:06:28,673 - SERIAL - DEBUG - Recv: ok 91300
2016-03-10 09:06:28,676 - SERIAL - DEBUG - Send: N91302 G1 X61.007
Y63.272 E3966.04177*86
2016-03-10 09:06:28,690 - SERIAL - DEBUG - Recv: ok 91301
2016-03-10 09:06:28,692 - SERIAL - DEBUG - Send: N91303 G1 X61.652
Y63.028 E3966.05323*94
2016-03-10 09:06:28,703 - SERIAL - DEBUG - Recv: ok 91302
2016-03-10 09:06:28,705 - SERIAL - DEBUG - Send: N91304 G1 X62.218
Y62.637 E3966.06467*93
2016-03-10 09:06:28,718 - SERIAL - DEBUG - Recv: ok 91303
2016-03-10 09:06:28,721 - SERIAL - DEBUG - Send: N91305 G1 X62.675
Y62.122 E3966.07612*81
2016-03-10 09:06:28,735 - SERIAL - DEBUG - Recv: ok 91304
2016-03-10 09:06:28,737 - SERIAL - DEBUG - Send: N91306 G1 X62.994
Y61.512 E3966.08757*89
2016-03-10 09:06:28,751 - SERIAL - DEBUG - Recv: ok 91305
2016-03-10 09:06:28,754 - SERIAL - DEBUG - Send: N91307 G1 X63.158
Y60.844 E3966.09901*82
2016-03-10 09:06:28,768 - SERIAL - DEBUG - Recv: ok 91306
2016-03-10 09:06:28,770 - SERIAL - DEBUG - Send: N91308 G1 X63.158
Y60.157 E3966.11044*87
2016-03-10 09:06:28,784 - SERIAL - DEBUG - Recv: ok 91307

2016-03-10 09:06:28,787 - SERIAL - DEBUG - Send: N91309 G1 X62.994
Y59.489 E3966.12187*94
2016-03-10 09:06:28,797 - SERIAL - DEBUG - Recv: ok 91308
2016-03-10 09:06:28,800 - SERIAL - DEBUG - Send: N91310 G1 X62.675
Y58.879 E3966.13332*89
2016-03-10 09:06:28,813 - SERIAL - DEBUG - Recv: ok 91309
2016-03-10 09:06:28,816 - SERIAL - DEBUG - Send: N91311 G1 X62.218
Y58.364 E3966.14477*81
2016-03-10 09:06:28,830 - SERIAL - DEBUG - Recv: ok 91310
2016-03-10 09:06:28,833 - SERIAL - DEBUG - Send: N91312 G1 X61.652
Y57.973 E3966.15621*88
2016-03-10 09:06:28,846 - SERIAL - DEBUG - Recv: ok 91311
2016-03-10 09:06:28,849 - SERIAL - DEBUG - Send: N91313 G1 X61.008
Y57.729 E3966.16767*81
2016-03-10 09:06:28,863 - SERIAL - DEBUG - Recv: ok 91312
2016-03-10 09:06:28,866 - SERIAL - DEBUG - Send: N91314 G1 X60.325
Y57.646 E3966.17911*93
2016-03-10 09:06:28,887 - SERIAL - DEBUG - Recv: ok 91313
2016-03-10 09:06:28,890 - SERIAL - DEBUG - Send: N91315 G1 X59.641
Y57.729 E3966.19057*92
2016-03-10 09:06:29,035 - SERIAL - DEBUG - Recv: ok 91314
2016-03-10 09:06:29,038 - SERIAL - DEBUG - Send: N91316 G1 X58.998
Y57.973 E3966.20200*94
2016-03-10 09:06:29,251 - SERIAL - DEBUG - Recv: ok 91315
2016-03-10 09:06:29,254 - SERIAL - DEBUG - Send: N91317 G1 X58.432
Y58.364 E3966.21344*81
2016-03-10 09:06:29,354 - SERIAL - DEBUG - Recv: ok 91316
2016-03-10 09:06:29,357 - SERIAL - DEBUG - Send: N91318 G1 X57.975
Y58.879 E3966.22489*93
2016-03-10 09:06:29,378 - SERIAL - DEBUG - Recv: ok 91317
2016-03-10 09:06:29,381 - SERIAL - DEBUG - Send: N91319 G1 X57.656
Y59.489 E3966.23634*85
2016-03-10 09:06:29,395 - SERIAL - DEBUG - Recv: ok 91318
2016-03-10 09:06:29,397 - SERIAL - DEBUG - Send: N91320 G1 X57.491
Y60.156 E3966.24777*90
2016-03-10 09:06:29,408 - SERIAL - DEBUG - Recv: ok 91319
2016-03-10 09:06:29,410 - SERIAL - DEBUG - Send: N91321 G1 X57.491
Y60.845 E3966.25923*94
2016-03-10 09:06:29,419 - SERIAL - DEBUG - Recv: ok 91320
2016-03-10 09:06:29,421 - SERIAL - DEBUG - Send: N91322 G1 X57.656
Y61.512 E3966.27065*83
2016-03-10 09:06:29,436 - SERIAL - DEBUG - Recv: ok 91321
2016-03-10 09:06:29,438 - SERIAL - DEBUG - Send: N91323 G1 X57.975
Y62.122 E3966.28210*87
2016-03-10 09:06:29,449 - SERIAL - DEBUG - Recv: ok 91322
2016-03-10 09:06:29,451 - SERIAL - DEBUG - Send: N91324 G1 X58.432
Y62.637 E3966.29355*83
2016-03-10 09:06:29,460 - SERIAL - DEBUG - Recv: ok 91323
2016-03-10 09:06:29,463 - SERIAL - DEBUG - Send: N91325 G1 X58.998
Y63.028 E3966.30499*89
2016-03-10 09:06:29,477 - SERIAL - DEBUG - Recv: ok 91324
2016-03-10 09:06:29,479 - SERIAL - DEBUG - Send: N91326 G1 X59.642
Y63.272 E3966.31644*93
2016-03-10 09:06:29,489 - SERIAL - DEBUG - Recv: ok 91325

2016-03-10 09:06:29,492 - SERIAL - DEBUG - Send: N91327 G0 F9000
X59.738 Y62.881*76
2016-03-10 09:06:29,501 - SERIAL - DEBUG - Recv: ok 91326
2016-03-10 09:06:29,503 - SERIAL - DEBUG - Send: N91328 G1 F3000
X60.325 Y62.951 E3966.32627*53
2016-03-10 09:06:29,517 - SERIAL - DEBUG - Recv: ok 91327
2016-03-10 09:06:29,520 - SERIAL - DEBUG - Send: N91329 G1 X60.911
Y62.881 E3966.33609*93
2016-03-10 09:06:29,530 - SERIAL - DEBUG - Recv: ok 91328
2016-03-10 09:06:29,533 - SERIAL - DEBUG - Send: N91330 G1 X61.465
Y62.671 E3966.34594*91
2016-03-10 09:06:29,547 - SERIAL - DEBUG - Recv: ok 91329
2016-03-10 09:06:29,549 - SERIAL - DEBUG - Send: N91331 G1 X61.951
Y62.336 E3966.35576*91
2016-03-10 09:06:29,558 - SERIAL - DEBUG - Recv: ok 91330
2016-03-10 09:06:29,561 - SERIAL - DEBUG - Send: N91332 G1 X62.343
Y61.893 E3966.36560*81
2016-03-10 09:06:29,571 - SERIAL - DEBUG - Recv: ok 91331
2016-03-10 09:06:29,574 - SERIAL - DEBUG - Send: N91333 G1 X62.617
Y61.369 E3966.37543*90
2016-03-10 09:06:29,588 - SERIAL - DEBUG - Recv: ok 91332
2016-03-10 09:06:29,590 - SERIAL - DEBUG - Send: N91334 G1 X62.758
Y60.796 E3966.38524*92
2016-03-10 09:06:29,599 - SERIAL - DEBUG - Recv: ok 91333
2016-03-10 09:06:29,602 - SERIAL - DEBUG - Send: N91335 G1 X62.758
Y60.205 E3966.39507*82
2016-03-10 09:06:29,612 - SERIAL - DEBUG - Recv: ok 91334
2016-03-10 09:06:29,614 - SERIAL - DEBUG - Send: N91336 G1 X62.617
Y59.632 E3966.40488*89
2016-03-10 09:06:29,628 - SERIAL - DEBUG - Recv: ok 91335
2016-03-10 09:06:29,630 - SERIAL - DEBUG - Send: N91337 G1 X62.343
Y59.108 E3966.41472*86
2016-03-10 09:06:29,640 - SERIAL - DEBUG - Recv: ok 91336
2016-03-10 09:06:29,643 - SERIAL - DEBUG - Send: N91338 G1 X61.951
Y58.665 E3966.42455*88
2016-03-10 09:06:29,653 - SERIAL - DEBUG - Recv: ok 91337
2016-03-10 09:06:29,656 - SERIAL - DEBUG - Send: N91339 G1 X61.465
Y58.330 E3966.43437*83
2016-03-10 09:06:29,670 - SERIAL - DEBUG - Recv: ok 91338
2016-03-10 09:06:29,672 - SERIAL - DEBUG - Send: N91340 G1 X60.911
Y58.120 E3966.44422*82
2016-03-10 09:06:29,681 - SERIAL - DEBUG - Recv: ok 91339
2016-03-10 09:06:29,684 - SERIAL - DEBUG - Send: N91341 G1 X60.325
Y58.049 E3966.45404*85
2016-03-10 09:06:29,694 - SERIAL - DEBUG - Recv: ok 91340
2016-03-10 09:06:29,696 - SERIAL - DEBUG - Send: N91342 G1 X59.738
Y58.120 E3966.46387*85
2016-03-10 09:06:29,710 - SERIAL - DEBUG - Recv: ok 91341
2016-03-10 09:06:29,713 - SERIAL - DEBUG - Send: N91343 G1 X59.185
Y58.330 E3966.47371*95
2016-03-10 09:06:29,734 - SERIAL - DEBUG - Recv: ok 91342
2016-03-10 09:06:29,737 - SERIAL - DEBUG - Send: N91344 G1 X58.699
Y58.665 E3966.48353*89
2016-03-10 09:06:29,755 - SERIAL - DEBUG - Recv: ok 91343

2016-03-10 09:06:29,757 - SERIAL - DEBUG - Send: N91345 G1 X58.307
Y59.108 E3966.49336*85
2016-03-10 09:06:29,784 - SERIAL - DEBUG - Recv: ok 91344
2016-03-10 09:06:29,786 - SERIAL - DEBUG - Send: N91346 G1 X58.033
Y59.632 E3966.50320*83
2016-03-10 09:06:29,796 - SERIAL - DEBUG - Recv: ok 91345
2016-03-10 09:06:29,798 - SERIAL - DEBUG - Send: N91347 G1 X57.891
Y60.205 E3966.51301*85
2016-03-10 09:06:29,805 - SERIAL - DEBUG - Recv: ok 91346
2016-03-10 09:06:29,807 - SERIAL - DEBUG - Send: N91348 G1 X57.891
Y60.796 E3966.52284*90
2016-03-10 09:06:29,816 - SERIAL - DEBUG - Recv: ok 91347
2016-03-10 09:06:29,819 - SERIAL - DEBUG - Send: N91349 G1 X58.033
Y61.369 E3966.53266*92
2016-03-10 09:06:29,830 - SERIAL - DEBUG - Recv: ok 91348
2016-03-10 09:06:29,834 - SERIAL - DEBUG - Send: N91350 G1 X58.307
Y61.893 E3966.54249*84
2016-03-10 09:06:29,841 - SERIAL - DEBUG - Recv: ok 91349
2016-03-10 09:06:29,844 - SERIAL - DEBUG - Send: N91351 G1 X58.699
Y62.336 E3966.55233*92
2016-03-10 09:06:29,853 - SERIAL - DEBUG - Recv: ok 91350
2016-03-10 09:06:29,856 - SERIAL - DEBUG - Send: N91352 G1 X59.185
Y62.671 E3966.56215*85
2016-03-10 09:06:29,866 - SERIAL - DEBUG - Recv: ok 91351
2016-03-10 09:06:29,869 - SERIAL - DEBUG - Send: N91353 G1 X59.738
Y62.881 E3966.57198*82
2016-03-10 09:06:29,878 - SERIAL - DEBUG - Recv: ok 91352
2016-03-10 09:06:29,881 - SERIAL - DEBUG - Send: N91354 G0 F9000
X58.932 Y64.835*68
2016-03-10 09:06:29,890 - SERIAL - DEBUG - Recv: ok 91353
2016-03-10 09:06:29,893 - SERIAL - DEBUG - Send: N91355 G1 F3000
X57.470 Y63.374 E3966.60636*55
2016-03-10 09:06:29,898 - SERIAL - DEBUG - Recv: ok 91354
2016-03-10 09:06:29,901 - SERIAL - DEBUG - Send: N91356 G1 X57.123
Y62.980 E3966.61509*92
2016-03-10 09:06:29,911 - SERIAL - DEBUG - Recv: ok 91355
2016-03-10 09:06:29,914 - SERIAL - DEBUG - Send: N91357 G1 X56.841
Y62.565 E3966.62343*93
2016-03-10 09:06:29,923 - SERIAL - DEBUG - Recv: ok 91356
2016-03-10 09:06:29,925 - SERIAL - DEBUG - Send: N91358 G1 X56.608
Y62.109 E3966.63195*87
2016-03-10 09:06:29,935 - SERIAL - DEBUG - Recv: ok 91357
2016-03-10 09:06:29,939 - SERIAL - DEBUG - Send: N91359 G1 X56.436
Y61.630 E3966.64041*88
2016-03-10 09:06:29,948 - SERIAL - DEBUG - Recv: ok 91358
2016-03-10 09:06:29,996 - SERIAL - DEBUG - Send: N91360 G1 X56.325
Y61.134 E3966.64886*87
2016-03-10 09:06:30,001 - SERIAL - DEBUG - Recv: ok 91359
2016-03-10 09:06:30,004 - SERIAL - DEBUG - Send: N91361 G1 X56.277
Y60.629 E3966.65730*89
2016-03-10 09:06:30,009 - SERIAL - DEBUG - Recv: ok 91360
2016-03-10 09:06:30,012 - SERIAL - DEBUG - Send: N91362 G1 X56.294
Y60.122 E3966.66574*90
2016-03-10 09:06:30,013 - SERIAL - DEBUG - Recv: ok 91361

2016-03-10 09:06:30,016 - SERIAL - DEBUG - Send: N91363 G1 X56.374
Y59.614 E3966.67429*84
2016-03-10 09:06:30,022 - SERIAL - DEBUG - Recv: ok 91362
2016-03-10 09:06:30,025 - SERIAL - DEBUG - Send: N91364 G1 X56.514
Y59.131 E3966.68265*82
2016-03-10 09:06:30,027 - SERIAL - DEBUG - Recv: ok 91363
2016-03-10 09:06:30,029 - SERIAL - DEBUG - Send: N91365 G1 X56.718
Y58.660 E3966.69119*86
2016-03-10 09:06:30,034 - SERIAL - DEBUG - Recv: ok 91364
2016-03-10 09:06:30,037 - SERIAL - DEBUG - Send: N91366 G1 X56.975
Y58.226 E3966.69958*91
2016-03-10 09:06:30,042 - SERIAL - DEBUG - Recv: ok 91365
2016-03-10 09:06:30,045 - SERIAL - DEBUG - Send: N91367 G1 X57.292
Y57.817 E3966.70818*83
2016-03-10 09:06:30,046 - SERIAL - DEBUG - Recv: ok 91366
2016-03-10 09:06:30,049 - SERIAL - DEBUG - Send: N91368 G1 X57.641
Y57.468 E3966.71639*94
2016-03-10 09:06:30,055 - SERIAL - DEBUG - Recv: ok 91367
2016-03-10 09:06:30,058 - SERIAL - DEBUG - Send: N91369 G1 X58.050
Y57.150 E3966.72500*82
2016-03-10 09:06:30,194 - SERIAL - DEBUG - Recv: ok 91368
2016-03-10 09:06:30,197 - SERIAL - DEBUG - Send: N91370 G1 X58.484
Y56.894 E3966.73338*91
2016-03-10 09:06:30,199 - SERIAL - DEBUG - Recv: ok 91369
2016-03-10 09:06:30,202 - SERIAL - DEBUG - Send: N91371 G1 X58.955
Y56.690 E3966.74192*84
2016-03-10 09:06:30,205 - SERIAL - DEBUG - Recv: ok 91370
2016-03-10 09:06:30,208 - SERIAL - DEBUG - Send: N91372 G1 X59.439
Y56.549 E3966.75030*94
2016-03-10 09:06:30,215 - SERIAL - DEBUG - Recv: ok 91371
2016-03-10 09:06:30,217 - SERIAL - DEBUG - Send: N91373 G1 X59.946
Y56.469 E3966.75884*94
2016-03-10 09:06:30,219 - SERIAL - DEBUG - Recv: ok 91372
2016-03-10 09:06:30,222 - SERIAL - DEBUG - Send: N91374 G1 X60.453
Y56.453 E3966.76727*86
2016-03-10 09:06:30,227 - SERIAL - DEBUG - Recv: ok 91373
2016-03-10 09:06:30,230 - SERIAL - DEBUG - Send: N91375 G1 X60.961
Y56.501 E3966.77576*90
2016-03-10 09:06:30,234 - SERIAL - DEBUG - Recv: ok 91374
2016-03-10 09:06:30,237 - SERIAL - DEBUG - Send: N91376 G1 X61.453
Y56.611 E3966.78414*92
2016-03-10 09:06:30,243 - SERIAL - DEBUG - Recv: ok 91375
2016-03-10 09:06:30,246 - SERIAL - DEBUG - Send: N91377 G1 X61.933
Y56.784 E3966.79263*92
2016-03-10 09:06:30,255 - SERIAL - DEBUG - Recv: ok 91376
2016-03-10 09:06:30,258 - SERIAL - DEBUG - Send: N91378 G1 X62.390
Y57.016 E3966.80115*90
2016-03-10 09:06:30,264 - SERIAL - DEBUG - Recv: ok 91377
2016-03-10 09:06:30,267 - SERIAL - DEBUG - Send: N91379 G1 X62.805
Y57.298 E3966.80950*81
2016-03-10 09:06:30,275 - SERIAL - DEBUG - Recv: ok 91378
2016-03-10 09:06:30,278 - SERIAL - DEBUG - Send: N91380 G1 X63.198
Y57.645 E3966.81822*90
2016-03-10 09:06:30,284 - SERIAL - DEBUG - Recv: ok 91379

2016-03-10 09:06:30,287 - SERIAL - DEBUG - Send: N91381 G1 X70.353
Y64.801 E3966.98650*81
2016-03-10 09:06:30,296 - SERIAL - DEBUG - Recv: ok 91380
2016-03-10 09:06:30,299 - SERIAL - DEBUG - Send: N91382 G1 X70.742
Y65.165 E3966.99536*94
2016-03-10 09:06:30,305 - SERIAL - DEBUG - Recv: ok 91381
2016-03-10 09:06:30,308 - SERIAL - DEBUG - Send: N91383 G1 X71.157
Y65.506 E3967.00429*83
2016-03-10 09:06:30,316 - SERIAL - DEBUG - Recv: ok 91382
2016-03-10 09:06:30,319 - SERIAL - DEBUG - Send: N91384 G1 X71.593
Y65.818 E3967.01321*84
2016-03-10 09:06:30,324 - SERIAL - DEBUG - Recv: ok 91383
2016-03-10 09:06:30,327 - SERIAL - DEBUG - Send: N91385 G1 X72.049
Y66.102 E3967.02214*81
2016-03-10 09:06:30,337 - SERIAL - DEBUG - Recv: ok 91384
2016-03-10 09:06:30,340 - SERIAL - DEBUG - Send: N91386 G1 X72.523
Y66.354 E3967.03107*90
2016-03-10 09:06:30,345 - SERIAL - DEBUG - Recv: ok 91385
2016-03-10 09:06:30,347 - SERIAL - DEBUG - Send: N91387 G1 X73.011
Y66.577 E3967.03999*86
2016-03-10 09:06:30,358 - SERIAL - DEBUG - Recv: ok 91386
2016-03-10 09:06:30,360 - SERIAL - DEBUG - Send: N91388 G1 X73.513
Y66.765 E3967.04891*81
2016-03-10 09:06:30,366 - SERIAL - DEBUG - Recv: ok 91387
2016-03-10 09:06:30,368 - SERIAL - DEBUG - Send: N91389 G1 X74.026
Y66.921 E3967.05783*87
2016-03-10 09:06:30,377 - SERIAL - DEBUG - Recv: ok 91388
2016-03-10 09:06:30,380 - SERIAL - DEBUG - Send: N91390 G1 X74.549
Y67.043 E3967.06676*87
2016-03-10 09:06:30,386 - SERIAL - DEBUG - Recv: ok 91389
2016-03-10 09:06:30,389 - SERIAL - DEBUG - Send: N91391 G1 X75.079
Y67.130 E3967.07569*88
2016-03-10 09:06:30,398 - SERIAL - DEBUG - Recv: ok 91390
2016-03-10 09:06:30,400 - SERIAL - DEBUG - Send: N91392 G1 X75.613
Y67.183 E3967.08461*95
2016-03-10 09:06:30,406 - SERIAL - DEBUG - Recv: ok 91391
2016-03-10 09:06:30,408 - SERIAL - DEBUG - Send: N91393 G1 X76.146
Y67.200 E3967.09348*95
2016-03-10 09:06:30,419 - SERIAL - DEBUG - Recv: ok 91392
2016-03-10 09:06:30,421 - SERIAL - DEBUG - Send: N91394 G1 X119.504
Y67.201 E3967.81453*110
2016-03-10 09:06:30,427 - SERIAL - DEBUG - Recv: ok 91393
2016-03-10 09:06:30,429 - SERIAL - DEBUG - Send: N91395 G1 X120.037
Y67.183 E3967.82340*111
2016-03-10 09:06:30,440 - SERIAL - DEBUG - Recv: ok 91394
2016-03-10 09:06:30,443 - SERIAL - DEBUG - Send: N91396 G1 X120.571
Y67.130 E3967.83232*102
2016-03-10 09:06:30,448 - SERIAL - DEBUG - Recv: ok 91395
2016-03-10 09:06:30,451 - SERIAL - DEBUG - Send: N91397 G1 X121.100
Y67.043 E3967.84124*98
2016-03-10 09:06:30,459 - SERIAL - DEBUG - Recv: ok 91396
2016-03-10 09:06:30,463 - SERIAL - DEBUG - Send: N91398 G1 X121.623
Y66.921 E3967.85017*103
2016-03-10 09:06:30,661 - SERIAL - DEBUG - Recv: ok 91397

2016-03-10 09:06:30,665 - SERIAL - DEBUG - Send: N91399 G1 X122.136
Y66.766 E3967.85908*108
2016-03-10 09:06:30,669 - SERIAL - DEBUG - Recv: ok 91398
2016-03-10 09:06:30,672 - SERIAL - DEBUG - Send: N91400 G1 X122.639
Y66.577 E3967.86801*106
2016-03-10 09:06:30,682 - SERIAL - DEBUG - Recv: ok 91399
2016-03-10 09:06:30,685 - SERIAL - DEBUG - Send: N91401 G1 X123.127
Y66.354 E3967.87694*102
2016-03-10 09:06:30,693 - SERIAL - DEBUG - Recv: ok 91400
2016-03-10 09:06:30,697 - SERIAL - DEBUG - Send: N91402 G1 X123.601
Y66.102 E3967.88586*104
2016-03-10 09:06:30,702 - SERIAL - DEBUG - Recv: ok 91401
2016-03-10 09:06:30,706 - SERIAL - DEBUG - Send: N91403 G1 X124.056
Y65.818 E3967.89478*106
2016-03-10 09:06:30,714 - SERIAL - DEBUG - Recv: ok 91402
2016-03-10 09:06:30,717 - SERIAL - DEBUG - Send: N91404 G1 X124.493
Y65.506 E3967.90371*100
2016-03-10 09:06:30,727 - SERIAL - DEBUG - Recv: ok 91403
2016-03-10 09:06:30,730 - SERIAL - DEBUG - Send: N91405 G1 X124.908
Y65.165 E3967.91265*110
2016-03-10 09:06:30,734 - SERIAL - DEBUG - Recv: ok 91404
2016-03-10 09:06:30,739 - SERIAL - DEBUG - Send: N91406 G1 X125.297
Y64.801 E3967.92151*108
2016-03-10 09:06:30,747 - SERIAL - DEBUG - Recv: ok 91405
2016-03-10 09:06:30,751 - SERIAL - DEBUG - Send: N91407 G1 X132.452
Y57.645 E3968.08979*100
2016-03-10 09:06:30,758 - SERIAL - DEBUG - Recv: ok 91406
2016-03-10 09:06:30,762 - SERIAL - DEBUG - Send: N91408 G1 X132.842
Y57.302 E3968.09843*105
2016-03-10 09:06:30,767 - SERIAL - DEBUG - Recv: ok 91407
2016-03-10 09:06:30,771 - SERIAL - DEBUG - Send: N91409 G1 X133.270
Y57.011 E3968.10704*103
2016-03-10 09:06:30,779 - SERIAL - DEBUG - Recv: ok 91408
2016-03-10 09:06:30,783 - SERIAL - DEBUG - Send: N91410 G1 X133.726
Y56.780 E3968.11554*97
2016-03-10 09:06:30,788 - SERIAL - DEBUG - Recv: ok 91409
2016-03-10 09:06:30,792 - SERIAL - DEBUG - Send: N91411 G1 X134.203
Y56.609 E3968.12396*110
2016-03-10 09:06:31,657 - SERIAL - DEBUG - Recv: ok 91410
2016-03-10 09:06:31,666 - SERIAL - DEBUG - Send: N91412 G1 X134.702
Y56.499 E3968.13246*111
2016-03-10 09:06:31,669 - SERIAL - DEBUG - Recv: ok 91411
2016-03-10 09:06:31,673 - SERIAL - DEBUG - Send: N91413 G1 X135.209
Y56.452 E3968.14093*107
2016-03-10 09:06:31,677 - SERIAL - DEBUG - Recv: ok 91412
2016-03-10 09:06:31,681 - SERIAL - DEBUG - Send: N91414 G1 X135.726
Y56.471 E3968.14953*96
2016-03-10 09:06:31,689 - SERIAL - DEBUG - Recv: ok 91413
2016-03-10 09:06:31,692 - SERIAL - DEBUG - Send: N91415 G1 X136.221
Y56.551 E3968.15787*101
2016-03-10 09:06:31,701 - SERIAL - DEBUG - Recv: ok 91414
2016-03-10 09:06:31,704 - SERIAL - DEBUG - Send: N91416 G1 X136.717
Y56.698 E3968.16647*110
2016-03-10 09:06:31,709 - SERIAL - DEBUG - Recv: ok 91415

2016-03-10 09:06:31,713 - SERIAL - DEBUG - Send: N91417 G1 X137.181
Y56.902 E3968.17490*98
2016-03-10 09:06:31,722 - SERIAL - DEBUG - Recv: ok 91416
2016-03-10 09:06:31,726 - SERIAL - DEBUG - Send: N91418 G1 X137.624
Y57.167 E3968.18349*99
2016-03-10 09:06:31,730 - SERIAL - DEBUG - Recv: ok 91417
2016-03-10 09:06:31,734 - SERIAL - DEBUG - Send: N91419 G1 X138.028
Y57.485 E3968.19204*103
2016-03-10 09:06:31,742 - SERIAL - DEBUG - Recv: ok 91418
2016-03-10 09:06:31,745 - SERIAL - DEBUG - Send: N91420 G1 X138.377
Y57.838 E3968.20029*105
2016-03-10 09:06:31,754 - SERIAL - DEBUG - Recv: ok 91419
2016-03-10 09:06:31,756 - SERIAL - DEBUG - Send: N91421 G1 X138.695
Y58.254 E3968.20900*108
2016-03-10 09:06:31,762 - SERIAL - DEBUG - Recv: ok 91420
2016-03-10 09:06:31,765 - SERIAL - DEBUG - Send: N91422 G1 X138.949
Y58.692 E3968.21742*102
2016-03-10 09:06:31,775 - SERIAL - DEBUG - Recv: ok 91421
2016-03-10 09:06:31,777 - SERIAL - DEBUG - Send: N91423 G1 X139.153
Y59.177 E3968.22617*106
2016-03-10 09:06:31,782 - SERIAL - DEBUG - Recv: ok 91422
2016-03-10 09:06:31,785 - SERIAL - DEBUG - Send: N91424 G1 X139.389
Y59.693 E3968.23561*102
2016-03-10 09:06:31,988 - SERIAL - DEBUG - Recv: ok 91423
2016-03-10 09:06:31,991 - SERIAL - DEBUG - Send: N91425 G1 X139.721
Y60.169 E3968.24526*109
2016-03-10 09:06:31,995 - SERIAL - DEBUG - Recv: ok 91424
2016-03-10 09:06:31,998 - SERIAL - DEBUG - Send: N91426 G1 X140.135
Y60.578 E3968.25494*110
2016-03-10 09:06:32,008 - SERIAL - DEBUG - Recv: ok 91425
2016-03-10 09:06:32,011 - SERIAL - DEBUG - Send: N91427 G1 X140.617
Y60.906 E3968.26463*102
2016-03-10 09:06:32,016 - SERIAL - DEBUG - Recv: ok 91426
2016-03-10 09:06:32,019 - SERIAL - DEBUG - Send: N91428 G1 X141.149
Y61.140 E3968.27430*104
2016-03-10 09:06:32,029 - SERIAL - DEBUG - Recv: ok 91427
2016-03-10 09:06:32,031 - SERIAL - DEBUG - Send: N91429 G1 X141.716
Y61.275 E3968.28399*107
2016-03-10 09:06:32,036 - SERIAL - DEBUG - Recv: ok 91428
2016-03-10 09:06:32,039 - SERIAL - DEBUG - Send: N91430 G1 X142.280
Y61.304 E3968.29338*103
2016-03-10 09:06:32,049 - SERIAL - DEBUG - Recv: ok 91429
2016-03-10 09:06:32,052 - SERIAL - DEBUG - Send: N91431 G1 X142.796
Y61.318 E3968.30197*102
2016-03-10 09:06:32,197 - SERIAL - DEBUG - Recv: ok 91430
2016-03-10 09:06:32,200 - SERIAL - DEBUG - Send: N91432 G1 X143.283
Y61.397 E3968.31017*106
2016-03-10 09:06:32,205 - SERIAL - DEBUG - Recv: ok 91431
2016-03-10 09:06:32,207 - SERIAL - DEBUG - Send: N91433 G1 X143.754
Y61.540 E3968.31836*99
2016-03-10 09:06:32,213 - SERIAL - DEBUG - Recv: ok 91432
2016-03-10 09:06:32,215 - SERIAL - DEBUG - Send: N91434 G1 X144.208
Y61.748 E3968.32666*109
2016-03-10 09:06:32,217 - SERIAL - DEBUG - Recv: ok 91433

2016-03-10 09:06:32,220 - SERIAL - DEBUG - Send: N91435 G1 X144.631
Y62.016 E3968.33499*110
2016-03-10 09:06:32,225 - SERIAL - DEBUG - Recv: ok 91434
2016-03-10 09:06:32,227 - SERIAL - DEBUG - Send: N91436 G1 X145.004
Y62.328 E3968.34308*106
2016-03-10 09:06:32,229 - SERIAL - DEBUG - Recv: ok 91435
2016-03-10 09:06:32,232 - SERIAL - DEBUG - Send: N91437 G1 X145.341
Y62.699 E3968.35141*104
2016-03-10 09:06:32,238 - SERIAL - DEBUG - Recv: ok 91436
2016-03-10 09:06:32,241 - SERIAL - DEBUG - Send: N91438 G1 X145.626
Y63.112 E3968.35976*106
2016-03-10 09:06:32,242 - SERIAL - DEBUG - Recv: ok 91437
2016-03-10 09:06:32,245 - SERIAL - DEBUG - Send: N91439 G1 X145.848
Y63.549 E3968.36791*99
2016-03-10 09:06:32,249 - SERIAL - DEBUG - Recv: ok 91438
2016-03-10 09:06:32,252 - SERIAL - DEBUG - Send: N91440 G1 X146.012
Y64.020 E3968.37620*110
2016-03-10 09:06:32,258 - SERIAL - DEBUG - Recv: ok 91439
2016-03-10 09:06:32,261 - SERIAL - DEBUG - Send: N91441 G1 X146.111
Y64.503 E3968.38440*98
2016-03-10 09:06:32,263 - SERIAL - DEBUG - Recv: ok 91440
2016-03-10 09:06:32,266 - SERIAL - DEBUG - Send: N91442 G1 X146.145
Y65.014 E3968.39292*106
2016-03-10 09:06:32,274 - SERIAL - DEBUG - Recv: ok 91441
2016-03-10 09:06:32,277 - SERIAL - DEBUG - Send: N91443 G1 X146.145
Y66.227 E3968.41309*102
2016-03-10 09:06:32,279 - SERIAL - DEBUG - Recv: ok 91442
2016-03-10 09:06:32,282 - SERIAL - DEBUG - Send: N91444 G1 X146.273
Y66.705 E3968.42132*107
2016-03-10 09:06:32,287 - SERIAL - DEBUG - Recv: ok 91443
2016-03-10 09:06:32,290 - SERIAL - DEBUG - Send: N91445 G1 X146.642
Y67.072 E3968.42997*109
2016-03-10 09:06:32,295 - SERIAL - DEBUG - Recv: ok 91444
2016-03-10 09:06:32,297 - SERIAL - DEBUG - Send: N91446 G1 X147.118
Y67.201 E3968.43818*102
2016-03-10 09:06:32,303 - SERIAL - DEBUG - Recv: ok 91445
2016-03-10 09:06:32,305 - SERIAL - DEBUG - Send: N91447 G1 X147.299
Y67.201 E3968.44119*98
2016-03-10 09:06:32,308 - SERIAL - DEBUG - Recv: ok 91446
2016-03-10 09:06:32,311 - SERIAL - DEBUG - Send: N91448 G1 X147.622
Y67.287 E3968.44674*107
2016-03-10 09:06:32,315 - SERIAL - DEBUG - Recv: ok 91447
2016-03-10 09:06:32,318 - SERIAL - DEBUG - Send: N91449 G1 X147.839
Y67.504 E3968.45185*106
2016-03-10 09:06:32,319 - SERIAL - DEBUG - Recv: ok 91448
2016-03-10 09:06:32,322 - SERIAL - DEBUG - Send: N91450 G1 X147.925
Y67.827 E3968.45741*108
2016-03-10 09:06:32,328 - SERIAL - DEBUG - Recv: ok 91449
2016-03-10 09:06:32,331 - SERIAL - DEBUG - Send: N91451 G1 X147.925
Y128.175 E3969.46100*88
2016-03-10 09:06:32,336 - SERIAL - DEBUG - Recv: ok 91450
2016-03-10 09:06:32,338 - SERIAL - DEBUG - Send: N91452 G1 X147.839
Y128.497 E3969.46654*88
2016-03-10 09:06:32,340 - SERIAL - DEBUG - Recv: ok 91451

2016-03-10 09:06:32,343 - SERIAL - DEBUG - Send: N91453 G1 X147.621
Y128.714 E3969.47166*81
2016-03-10 09:06:32,348 - SERIAL - DEBUG - Recv: ok 91452
2016-03-10 09:06:32,350 - SERIAL - DEBUG - Send: N91454 G1 X147.299
Y128.801 E3969.47720*94
2016-03-10 09:06:32,352 - SERIAL - DEBUG - Recv: ok 91453
2016-03-10 09:06:32,355 - SERIAL - DEBUG - Send: N91455 G1 X147.119
Y128.801 E3969.48020*92
2016-03-10 09:06:32,361 - SERIAL - DEBUG - Recv: ok 91454
2016-03-10 09:06:32,364 - SERIAL - DEBUG - Send: N91456 G1 X146.642
Y128.929 E3969.48841*83
2016-03-10 09:06:32,372 - SERIAL - DEBUG - Recv: ok 91455
2016-03-10 09:06:32,375 - SERIAL - DEBUG - Send: N91457 G1 X146.273
Y129.297 E3969.49708*88
2016-03-10 09:06:32,380 - SERIAL - DEBUG - Recv: ok 91456
2016-03-10 09:06:32,383 - SERIAL - DEBUG - Send: N91458 G1 X146.145
Y129.774 E3969.50529*80
2016-03-10 09:06:32,393 - SERIAL - DEBUG - Recv: ok 91457
2016-03-10 09:06:32,395 - SERIAL - DEBUG - Send: N91459 G1 X146.145
Y130.890 E3969.52385*94
2016-03-10 09:06:32,405 - SERIAL - DEBUG - Recv: ok 91458
2016-03-10 09:06:32,408 - SERIAL - DEBUG - Send: N91460 G1 X146.111
Y131.498 E3969.53398*93
2016-03-10 09:06:32,430 - SERIAL - DEBUG - Recv: ok 91459
2016-03-10 09:06:32,432 - SERIAL - DEBUG - Send: N91461 G1 X146.012
Y131.981 E3969.54217*90
2016-03-10 09:06:32,439 - SERIAL - DEBUG - Recv: ok 91460
2016-03-10 09:06:32,441 - SERIAL - DEBUG - Send: N91462 G1 X145.848
Y132.452 E3969.55047*91
2016-03-10 09:06:32,450 - SERIAL - DEBUG - Recv: ok 91461
2016-03-10 09:06:32,453 - SERIAL - DEBUG - Send: N91463 G1 X145.626
Y132.889 E3969.55862*89
2016-03-10 09:06:32,459 - SERIAL - DEBUG - Recv: ok 91462
2016-03-10 09:06:32,462 - SERIAL - DEBUG - Send: N91464 G1 X145.341
Y133.302 E3969.56696*85
2016-03-10 09:06:32,467 - SERIAL - DEBUG - Recv: ok 91463
2016-03-10 09:06:32,470 - SERIAL - DEBUG - Send: N91465 G1 X145.004
Y133.673 E3969.57530*91
2016-03-10 09:06:32,472 - SERIAL - DEBUG - Recv: ok 91464
2016-03-10 09:06:32,474 - SERIAL - DEBUG - Send: N91466 G1 X144.631
Y133.985 E3969.58339*95
2016-03-10 09:06:32,478 - SERIAL - DEBUG - Recv: ok 91465
2016-03-10 09:06:32,481 - SERIAL - DEBUG - Send: N91467 G1 X144.208
Y134.253 E3969.59171*88
2016-03-10 09:06:32,488 - SERIAL - DEBUG - Recv: ok 91466
2016-03-10 09:06:32,490 - SERIAL - DEBUG - Send: N91468 G1 X143.754
Y134.461 E3969.60002*84
2016-03-10 09:06:33,690 - SERIAL - DEBUG - Recv: ok 91467
2016-03-10 09:06:33,697 - SERIAL - DEBUG - Send: N91469 M105*36
2016-03-10 09:06:33,698 - SERIAL - DEBUG - Recv: ok 91468
2016-03-10 09:06:33,700 - SERIAL - DEBUG - Send: N91470 G1 X143.283
Y134.604 E3969.60820*91
2016-03-10 09:06:33,704 - SERIAL - DEBUG - Recv: ok 91469
2016-03-10 09:06:33,707 - SERIAL - DEBUG - Send: N91471 G1 X142.796

Y134.683 E3969.61641*93
2016-03-10 09:06:33,709 - SERIAL - DEBUG - Recv: T:219.82 /220 B:
65.64 /65 B@:54 @:174
2016-03-10 09:06:33,713 - SERIAL - DEBUG - Recv: ok 91470
2016-03-10 09:06:33,716 - SERIAL - DEBUG - Recv: ok 91471
2016-03-10 09:06:33,717 - SERIAL - DEBUG - Send: N91472 G1 X142.280
Y134.697 E3969.62499*93
2016-03-10 09:06:33,720 - SERIAL - DEBUG - Send: N91473 G1 X141.716
Y134.726 E3969.63439*85
2016-03-10 09:06:33,729 - SERIAL - DEBUG - Recv: ok 91472
2016-03-10 09:06:33,731 - SERIAL - DEBUG - Send: N91474 G1 X141.149
Y134.861 E3969.64408*87
2016-03-10 09:06:33,733 - SERIAL - DEBUG - Recv: ok 91473
2016-03-10 09:06:33,735 - SERIAL - DEBUG - Send: N91475 G1 X140.617
Y135.095 E3969.65374*84
2016-03-10 09:06:33,740 - SERIAL - DEBUG - Recv: ok 91474
2016-03-10 09:06:33,743 - SERIAL - DEBUG - Send: N91476 G1 X140.135
Y135.423 E3969.66344*89
2016-03-10 09:06:33,748 - SERIAL - DEBUG - Recv: ok 91475
2016-03-10 09:06:33,750 - SERIAL - DEBUG - Send: N91477 G1 X139.721
Y135.832 E3969.67312*91
2016-03-10 09:06:33,765 - SERIAL - DEBUG - Recv: ok 91476
2016-03-10 09:06:33,767 - SERIAL - DEBUG - Send: N91478 G1 X139.389
Y136.308 E3969.68277*94
2016-03-10 09:06:33,778 - SERIAL - DEBUG - Recv: ok 91477
2016-03-10 09:06:33,780 - SERIAL - DEBUG - Send: N91479 G1 X139.153
Y136.824 E3969.69220*92
2016-03-10 09:06:33,785 - SERIAL - DEBUG - Recv: ok 91478
2016-03-10 09:06:33,788 - SERIAL - DEBUG - Send: N91480 G1 X138.949
Y137.309 E3969.70095*89
2016-03-10 09:06:33,798 - SERIAL - DEBUG - Recv: ok 91479
2016-03-10 09:06:33,800 - SERIAL - DEBUG - Send: N91481 G1 X138.695
Y137.747 E3969.70937*89
2016-03-10 09:06:33,806 - SERIAL - DEBUG - Recv: ok 91480
2016-03-10 09:06:33,808 - SERIAL - DEBUG - Send: N91482 G1 X138.377
Y138.163 E3969.71808*80
2016-03-10 09:06:33,818 - SERIAL - DEBUG - Recv: ok 91481
2016-03-10 09:06:33,821 - SERIAL - DEBUG - Send: N91483 G1 X138.028
Y138.516 E3969.72634*92
2016-03-10 09:06:33,826 - SERIAL - DEBUG - Recv: ok 91482
2016-03-10 09:06:33,829 - SERIAL - DEBUG - Send: N91484 G1 X137.624
Y138.834 E3969.73489*86
2016-03-10 09:06:33,838 - SERIAL - DEBUG - Recv: ok 91483
2016-03-10 09:06:33,840 - SERIAL - DEBUG - Send: N91485 G1 X137.181
Y139.099 E3969.74347*83
2016-03-10 09:06:33,847 - SERIAL - DEBUG - Recv: ok 91484
2016-03-10 09:06:33,849 - SERIAL - DEBUG - Send: N91486 G1 X136.717
Y139.303 E3969.75190*81
2016-03-10 09:06:33,855 - SERIAL - DEBUG - Recv: ok 91485
2016-03-10 09:06:33,859 - SERIAL - DEBUG - Send: N91487 G1 X136.221
Y139.450 E3969.76050*95
2016-03-10 09:06:33,868 - SERIAL - DEBUG - Recv: ok 91486
2016-03-10 09:06:33,870 - SERIAL - DEBUG - Send: N91488 G1 X135.726
Y139.530 E3969.76884*87

2016-03-10 09:06:33,875 - SERIAL - DEBUG - Recv: ok 91487
2016-03-10 09:06:33,879 - SERIAL - DEBUG - Send: N91489 G1 X135.209
Y139.549 E3969.77745*83
2016-03-10 09:06:33,889 - SERIAL - DEBUG - Recv: ok 91488
2016-03-10 09:06:33,892 - SERIAL - DEBUG - Send: N91490 G1 X134.702
Y139.502 E3969.78591*95
2016-03-10 09:06:33,896 - SERIAL - DEBUG - Recv: ok 91489
2016-03-10 09:06:33,899 - SERIAL - DEBUG - Send: N91491 G1 X134.203
Y139.392 E3969.79441*88
2016-03-10 09:06:33,909 - SERIAL - DEBUG - Recv: ok 91490
2016-03-10 09:06:33,911 - SERIAL - DEBUG - Send: N91492 G1 X133.726
Y139.221 E3969.80284*94
2016-03-10 09:06:33,920 - SERIAL - DEBUG - Recv: ok 91491
2016-03-10 09:06:33,923 - SERIAL - DEBUG - Send: N91493 G1 X133.270
Y138.990 E3969.81134*80
2016-03-10 09:06:33,933 - SERIAL - DEBUG - Recv: ok 91492
2016-03-10 09:06:33,935 - SERIAL - DEBUG - Send: N91494 G1 X132.842
Y138.699 E3969.81995*88
2016-03-10 09:06:33,946 - SERIAL - DEBUG - Recv: ok 91493
2016-03-10 09:06:33,948 - SERIAL - DEBUG - Send: N91495 G1 X132.452
Y138.356 E3969.82858*81
2016-03-10 09:06:33,957 - SERIAL - DEBUG - Recv: ok 91494
2016-03-10 09:06:33,960 - SERIAL - DEBUG - Send: N91496 G1 X125.297
Y131.200 E3969.99687*86
2016-03-10 09:06:33,969 - SERIAL - DEBUG - Recv: ok 91495
2016-03-10 09:06:33,971 - SERIAL - DEBUG - Send: N91497 G1 X124.908
Y130.836 E3970.00573*85
2016-03-10 09:06:33,978 - SERIAL - DEBUG - Recv: ok 91496
2016-03-10 09:06:33,981 - SERIAL - DEBUG - Send: N91498 G1 X124.493
Y130.495 E3970.01466*84
2016-03-10 09:06:33,986 - SERIAL - DEBUG - Recv: ok 91497
2016-03-10 09:06:33,988 - SERIAL - DEBUG - Send: N91499 G1 X124.056
Y130.183 E3970.02359*82
2016-03-10 09:06:33,999 - SERIAL - DEBUG - Recv: ok 91498
2016-03-10 09:06:34,001 - SERIAL - DEBUG - Send: N91500 G1 X123.601
Y129.899 E3970.03251*82
2016-03-10 09:06:34,007 - SERIAL - DEBUG - Recv: ok 91499
2016-03-10 09:06:34,009 - SERIAL - DEBUG - Send: N91501 G1 X123.127
Y129.647 E3970.04144*93
2016-03-10 09:06:34,019 - SERIAL - DEBUG - Recv: ok 91500
2016-03-10 09:06:34,022 - SERIAL - DEBUG - Send: N91502 G1 X122.639
Y129.424 E3970.05036*85
2016-03-10 09:06:34,031 - SERIAL - DEBUG - Recv: ok 91501
2016-03-10 09:06:34,033 - SERIAL - DEBUG - Send: N91503 G1 X122.136
Y129.235 E3970.05930*85
2016-03-10 09:06:34,040 - SERIAL - DEBUG - Recv: ok 91502
2016-03-10 09:06:34,043 - SERIAL - DEBUG - Send: N91504 G1 X121.623
Y129.080 E3970.06821*92
2016-03-10 09:06:34,052 - SERIAL - DEBUG - Recv: ok 91503
2016-03-10 09:06:34,054 - SERIAL - DEBUG - Send: N91505 G1 X121.100
Y128.958 E3970.07714*94
2016-03-10 09:06:34,060 - SERIAL - DEBUG - Recv: ok 91504
2016-03-10 09:06:34,063 - SERIAL - DEBUG - Send: N91506 G1 X120.571
Y128.871 E3970.08606*89

2016-03-10 09:06:34,072 - SERIAL - DEBUG - Recv: ok 91505
2016-03-10 09:06:34,074 - SERIAL - DEBUG - Send: N91507 G1 X120.037
Y128.818 E3970.09498*84
2016-03-10 09:06:34,080 - SERIAL - DEBUG - Recv: ok 91506
2016-03-10 09:06:34,083 - SERIAL - DEBUG - Send: N91508 G1 X119.504
Y128.801 E3970.10385*95
2016-03-10 09:06:34,093 - SERIAL - DEBUG - Recv: ok 91507
2016-03-10 09:06:34,096 - SERIAL - DEBUG - Send: N91509 G1 X76.146
Y128.800 E3970.82490*109
2016-03-10 09:06:34,101 - SERIAL - DEBUG - Recv: ok 91508
2016-03-10 09:06:34,104 - SERIAL - DEBUG - Send: N91510 G1 X75.613
Y128.818 E3970.83376*102
2016-03-10 09:06:34,110 - SERIAL - DEBUG - Recv: ok 91509
2016-03-10 09:06:34,113 - SERIAL - DEBUG - Send: N91511 G1 X75.079
Y128.871 E3970.84269*106
2016-03-10 09:06:34,121 - SERIAL - DEBUG - Recv: ok 91510
2016-03-10 09:06:34,124 - SERIAL - DEBUG - Send: N91512 G1 X74.549
Y128.958 E3970.85162*109
2016-03-10 09:06:34,130 - SERIAL - DEBUG - Recv: ok 91511
2016-03-10 09:06:34,133 - SERIAL - DEBUG - Send: N91513 G1 X74.026
Y129.080 E3970.86055*107
2016-03-10 09:06:34,383 - SERIAL - DEBUG - Recv: ok 91512
2016-03-10 09:06:34,387 - SERIAL - DEBUG - Send: N91514 G1 X73.513
Y129.236 E3970.86947*109
2016-03-10 09:06:34,392 - SERIAL - DEBUG - Recv: ok 91513
2016-03-10 09:06:34,395 - SERIAL - DEBUG - Send: N91515 G1 X73.011
Y129.424 E3970.87838*102
2016-03-10 09:06:34,397 - SERIAL - DEBUG - Recv: ok 91514
2016-03-10 09:06:34,400 - SERIAL - DEBUG - Send: N91516 G1 X72.523
Y129.647 E3970.88731*110
2016-03-10 09:06:34,404 - SERIAL - DEBUG - Recv: ok 91515
2016-03-10 09:06:34,406 - SERIAL - DEBUG - Send: N91517 G1 X72.049
Y129.899 E3970.89623*104
2016-03-10 09:06:34,413 - SERIAL - DEBUG - Recv: ok 91516
2016-03-10 09:06:34,415 - SERIAL - DEBUG - Send: N91518 G1 X71.593
Y130.183 E3970.90517*96
2016-03-10 09:06:34,418 - SERIAL - DEBUG - Recv: ok 91517
2016-03-10 09:06:34,420 - SERIAL - DEBUG - Send: N91519 G1 X71.157
Y130.495 E3970.91408*97
2016-03-10 09:06:34,424 - SERIAL - DEBUG - Recv: ok 91518
2016-03-10 09:06:34,427 - SERIAL - DEBUG - Send: N91520 G1 X70.742
Y130.836 E3970.92301*96
2016-03-10 09:06:34,432 - SERIAL - DEBUG - Recv: ok 91519
2016-03-10 09:06:34,435 - SERIAL - DEBUG - Send: N91521 G1 X70.353
Y131.200 E3970.93187*102
2016-03-10 09:06:34,437 - SERIAL - DEBUG - Recv: ok 91520
2016-03-10 09:06:34,440 - SERIAL - DEBUG - Send: N91522 G1 X63.198
Y138.356 E3971.10016*106
2016-03-10 09:06:34,445 - SERIAL - DEBUG - Recv: ok 91521
2016-03-10 09:06:34,448 - SERIAL - DEBUG - Send: N91523 G1 X62.805
Y138.703 E3971.10888*108
2016-03-10 09:06:34,453 - SERIAL - DEBUG - Recv: ok 91522
2016-03-10 09:06:34,456 - SERIAL - DEBUG - Send: N91524 G1 X62.390
Y138.985 E3971.11722*98

2016-03-10 09:06:34,458 - SERIAL - DEBUG - Recv: ok 91523
2016-03-10 09:06:34,460 - SERIAL - DEBUG - Send: N91525 G1 X61.933
Y139.217 E3971.12575*97
2016-03-10 09:06:34,466 - SERIAL - DEBUG - Recv: ok 91524
2016-03-10 09:06:34,469 - SERIAL - DEBUG - Send: N91526 G1 X61.453
Y139.390 E3971.13423*100
2016-03-10 09:06:35,331 - SERIAL - DEBUG - Recv: ok 91525
2016-03-10 09:06:35,338 - SERIAL - DEBUG - Send: N91527 G1 X60.961
Y139.500 E3971.14262*99
2016-03-10 09:06:35,342 - SERIAL - DEBUG - Recv: ok 91526
2016-03-10 09:06:35,390 - SERIAL - DEBUG - Send: N91528 G1 X60.453
Y139.548 E3971.15110*107
2016-03-10 09:06:35,490 - SERIAL - DEBUG - Recv: ok 91527
2016-03-10 09:06:35,494 - SERIAL - DEBUG - Send: N91529 G1 X59.946
Y139.532 E3971.15954*108
2016-03-10 09:06:35,498 - SERIAL - DEBUG - Recv: ok 91528
2016-03-10 09:06:35,501 - SERIAL - DEBUG - Send: N91530 G1 X59.439
Y139.452 E3971.16807*98
2016-03-10 09:06:35,507 - SERIAL - DEBUG - Recv: ok 91529
2016-03-10 09:06:35,510 - SERIAL - DEBUG - Send: N91531 G1 X58.955
Y139.311 E3971.17646*111
2016-03-10 09:06:35,514 - SERIAL - DEBUG - Recv: ok 91530
2016-03-10 09:06:35,517 - SERIAL - DEBUG - Send: N91532 G1 X58.484
Y139.107 E3971.18499*103
2016-03-10 09:06:35,522 - SERIAL - DEBUG - Recv: ok 91531
2016-03-10 09:06:35,526 - SERIAL - DEBUG - Send: N91533 G1 X58.050
Y138.851 E3971.19337*98
2016-03-10 09:06:35,530 - SERIAL - DEBUG - Recv: ok 91532
2016-03-10 09:06:35,533 - SERIAL - DEBUG - Send: N91534 G1 X57.641
Y138.533 E3971.20199*105
2016-03-10 09:06:35,537 - SERIAL - DEBUG - Recv: ok 91533
2016-03-10 09:06:35,541 - SERIAL - DEBUG - Send: N91535 G1 X57.292
Y138.184 E3971.21020*104
2016-03-10 09:06:35,544 - SERIAL - DEBUG - Recv: ok 91534
2016-03-10 09:06:35,548 - SERIAL - DEBUG - Send: N91536 G1 X56.975
Y137.775 E3971.21880*109
2016-03-10 09:06:35,552 - SERIAL - DEBUG - Recv: ok 91535
2016-03-10 09:06:35,556 - SERIAL - DEBUG - Send: N91537 G1 X56.718
Y137.341 E3971.22719*102
2016-03-10 09:06:35,560 - SERIAL - DEBUG - Recv: ok 91536
2016-03-10 09:06:35,565 - SERIAL - DEBUG - Send: N91538 G1 X56.514
Y136.870 E3971.23572*97
2016-03-10 09:06:35,568 - SERIAL - DEBUG - Recv: ok 91537
2016-03-10 09:06:35,572 - SERIAL - DEBUG - Send: N91539 G1 X56.374
Y136.387 E3971.24409*105
2016-03-10 09:06:35,662 - SERIAL - DEBUG - Recv: ok 91538
2016-03-10 09:06:35,667 - SERIAL - DEBUG - Send: N91540 G1 X56.294
Y135.879 E3971.25264*109
2016-03-10 09:06:35,670 - SERIAL - DEBUG - Recv: ok 91539
2016-03-10 09:06:35,674 - SERIAL - DEBUG - Send: N91541 G1 X56.277
Y135.372 E3971.26108*107
2016-03-10 09:06:35,683 - SERIAL - DEBUG - Recv: ok 91540
2016-03-10 09:06:35,686 - SERIAL - DEBUG - Send: N91542 G1 X56.325
Y134.867 E3971.26951*100

2016-03-10 09:06:35,690 - SERIAL - DEBUG - Recv: ok 91541
2016-03-10 09:06:35,694 - SERIAL - DEBUG - Send: N91543 G1 X56.436
Y134.371 E3971.27796*104
2016-03-10 09:06:35,703 - SERIAL - DEBUG - Recv: ok 91542
2016-03-10 09:06:35,707 - SERIAL - DEBUG - Send: N91544 G1 X56.608
Y133.892 E3971.28643*103
2016-03-10 09:06:35,716 - SERIAL - DEBUG - Recv: ok 91543
2016-03-10 09:06:35,720 - SERIAL - DEBUG - Send: N91545 G1 X56.841
Y133.436 E3971.29494*110
2016-03-10 09:06:35,727 - SERIAL - DEBUG - Recv: ok 91544
2016-03-10 09:06:35,731 - SERIAL - DEBUG - Send: N91546 G1 X57.123
Y133.021 E3971.30329*106
2016-03-10 09:06:35,740 - SERIAL - DEBUG - Recv: ok 91545
2016-03-10 09:06:35,744 - SERIAL - DEBUG - Send: N91547 G1 X57.470
Y132.627 E3971.31202*96
2016-03-10 09:06:35,752 - SERIAL - DEBUG - Recv: ok 91546
2016-03-10 09:06:35,756 - SERIAL - DEBUG - Send: N91548 G1 X58.932
Y131.166 E3971.34639*99
2016-03-10 09:06:35,765 - SERIAL - DEBUG - Recv: ok 91547
2016-03-10 09:06:35,769 - SERIAL - DEBUG - Send: N91549 G1 X59.256
Y130.645 E3971.35659*106
2016-03-10 09:06:35,776 - SERIAL - DEBUG - Recv: ok 91548
2016-03-10 09:06:35,780 - SERIAL - DEBUG - Send: N91550 G1 X59.320
Y130.013 E3971.36716*110
2016-03-10 09:06:35,785 - SERIAL - DEBUG - Recv: ok 91549
2016-03-10 09:06:35,790 - SERIAL - DEBUG - Send: N91551 G1 X59.097
Y129.417 E3971.37774*109
2016-03-10 09:06:35,793 - SERIAL - DEBUG - Recv: ok 91550
2016-03-10 09:06:35,797 - SERIAL - DEBUG - Send: N91552 G1 X58.636
Y128.979 E3971.38832*100
2016-03-10 09:06:35,805 - SERIAL - DEBUG - Recv: ok 91551
2016-03-10 09:06:35,809 - SERIAL - DEBUG - Send: N91553 G1 X58.063
Y128.801 E3971.39829*102
2016-03-10 09:06:35,814 - SERIAL - DEBUG - Recv: ok 91552
2016-03-10 09:06:35,818 - SERIAL - DEBUG - Send: N91554 G1 X57.554
Y128.694 E3971.40694*107
2016-03-10 09:06:35,825 - SERIAL - DEBUG - Recv: ok 91553
2016-03-10 09:06:35,829 - SERIAL - DEBUG - Send: N91555 G1 X57.111
Y128.464 E3971.41525*106
2016-03-10 09:06:35,834 - SERIAL - DEBUG - Recv: ok 91554
2016-03-10 09:06:35,842 - SERIAL - DEBUG - Send: N91556 G1 X53.646
Y126.026 E3971.48570*109
2016-03-10 09:06:35,846 - SERIAL - DEBUG - Recv: ok 91555
2016-03-10 09:06:35,849 - SERIAL - DEBUG - Send: N91557 G1 X53.248
Y125.704 E3971.49422*101
2016-03-10 09:06:35,855 - SERIAL - DEBUG - Recv: ok 91556
2016-03-10 09:06:35,858 - SERIAL - DEBUG - Send: N91558 G1 X52.901
Y125.331 E3971.50269*110
2016-03-10 09:06:35,866 - SERIAL - DEBUG - Recv: ok 91557
2016-03-10 09:06:35,869 - SERIAL - DEBUG - Send: N91559 G1 X52.609
Y124.916 E3971.51113*105
2016-03-10 09:06:35,875 - SERIAL - DEBUG - Recv: ok 91558
2016-03-10 09:06:35,878 - SERIAL - DEBUG - Send: N91560 G1 X52.376
Y124.461 E3971.51963*108

2016-03-10 09:06:35,887 - SERIAL - DEBUG - Recv: ok 91559
2016-03-10 09:06:35,889 - SERIAL - DEBUG - Send: N91561 G1 X52.206
Y123.975 E3971.52819*107
2016-03-10 09:06:35,894 - SERIAL - DEBUG - Recv: ok 91560
2016-03-10 09:06:35,898 - SERIAL - DEBUG - Send: N91562 G1 X52.106
Y123.480 E3971.53659*103
2016-03-10 09:06:35,907 - SERIAL - DEBUG - Recv: ok 91561
2016-03-10 09:06:35,910 - SERIAL - DEBUG - Send: N91563 G1 X52.076
Y122.962 E3971.54522*104
2016-03-10 09:06:35,916 - SERIAL - DEBUG - Recv: ok 91562
2016-03-10 09:06:35,919 - SERIAL - DEBUG - Send: N91564 G1 X52.115
Y122.458 E3971.55362*108
2016-03-10 09:06:35,927 - SERIAL - DEBUG - Recv: ok 91563
2016-03-10 09:06:35,930 - SERIAL - DEBUG - Send: N91565 G1 X52.224
Y121.963 E3971.56205*105
2016-03-10 09:06:35,969 - SERIAL - DEBUG - Recv: ok 91564
2016-03-10 09:06:35,972 - SERIAL - DEBUG - Send: N91566 G1 X52.403
Y121.479 E3971.57064*107
2016-03-10 09:06:35,980 - SERIAL - DEBUG - Recv: ok 91565
2016-03-10 09:06:35,983 - SERIAL - DEBUG - Send: N91567 G1 X52.642
Y121.033 E3971.57905*105
2016-03-10 09:06:35,993 - SERIAL - DEBUG - Recv: ok 91566
2016-03-10 09:06:35,996 - SERIAL - DEBUG - Send: N91568 G1 X52.946
Y120.617 E3971.58762*108
2016-03-10 09:06:36,006 - SERIAL - DEBUG - Recv: ok 91567
2016-03-10 09:06:36,009 - SERIAL - DEBUG - Send: N91569 G1 X53.303
Y120.247 E3971.59617*100
2016-03-10 09:06:36,017 - SERIAL - DEBUG - Recv: ok 91568
2016-03-10 09:06:36,020 - SERIAL - DEBUG - Send: N91570 G1 X53.699
Y119.937 E3971.60453*100
2016-03-10 09:06:36,030 - SERIAL - DEBUG - Recv: ok 91569
2016-03-10 09:06:36,033 - SERIAL - DEBUG - Send: N91571 G1 X54.144
Y119.679 E3971.61309*105
2016-03-10 09:06:36,042 - SERIAL - DEBUG - Recv: ok 91570
2016-03-10 09:06:36,045 - SERIAL - DEBUG - Send: N91572 G1 X54.612
Y119.488 E3971.62149*103
2016-03-10 09:06:36,051 - SERIAL - DEBUG - Recv: ok 91571
2016-03-10 09:06:36,054 - SERIAL - DEBUG - Send: N91573 G1 X55.110
Y119.362 E3971.63004*104
2016-03-10 09:06:36,136 - SERIAL - DEBUG - Recv: ok 91572
2016-03-10 09:06:36,140 - SERIAL - DEBUG - Send: N91574 G1 X55.638
Y119.302 E3971.63887*103
2016-03-10 09:06:36,293 - SERIAL - DEBUG - Recv: ok 91573
2016-03-10 09:06:36,296 - SERIAL - DEBUG - Send: N91575 G1 X56.169
Y119.211 E3971.64783*105
2016-03-10 09:06:36,298 - SERIAL - DEBUG - Recv: ok 91574
2016-03-10 09:06:36,301 - SERIAL - DEBUG - Send: N91576 G1 X56.679
Y118.981 E3971.65714*96
2016-03-10 09:06:36,304 - SERIAL - DEBUG - Recv: ok 91575
2016-03-10 09:06:36,307 - SERIAL - DEBUG - Send: N91577 G1 X57.115
Y118.630 E3971.66644*111
2016-03-10 09:06:36,308 - SERIAL - DEBUG - Recv: ok 91576
2016-03-10 09:06:36,311 - SERIAL - DEBUG - Send: N91578 G1 X57.447
Y118.179 E3971.67576*107

2016-03-10 09:06:36,317 - SERIAL - DEBUG - Recv: ok 91577
2016-03-10 09:06:36,319 - SERIAL - DEBUG - Send: N91579 G1 X57.655
Y117.661 E3971.68504*96
2016-03-10 09:06:36,322 - SERIAL - DEBUG - Recv: ok 91578
2016-03-10 09:06:36,324 - SERIAL - DEBUG - Send: N91580 G1 X57.725
Y117.119 E3971.69413*110
2016-03-10 09:06:36,329 - SERIAL - DEBUG - Recv: ok 91579
2016-03-10 09:06:36,331 - SERIAL - DEBUG - Send: N91581 G1 X57.725
Y106.350 E3971.87322*101
2016-03-10 09:06:36,334 - SERIAL - DEBUG - Recv: ok 91580
2016-03-10 09:06:36,336 - SERIAL - DEBUG - Send: N91582 G1 X58.725
Y106.350 E3971.88985*97
2016-03-10 09:06:36,343 - SERIAL - DEBUG - Recv: ok 91581
2016-03-10 09:06:36,347 - SERIAL - DEBUG - Send: N91583 G1 X58.725
Y89.450 E3972.17090*89
2016-03-10 09:06:36,349 - SERIAL - DEBUG - Recv: ok 91582
2016-03-10 09:06:36,352 - SERIAL - DEBUG - Send: N91584 G1 X57.725
Y89.450 E3972.18753*86
2016-03-10 09:06:36,358 - SERIAL - DEBUG - Recv: ok 91583
2016-03-10 09:06:36,361 - SERIAL - DEBUG - Send: N91585 G1 X57.725
Y78.882 E3972.36327*81
2016-03-10 09:06:36,363 - SERIAL - DEBUG - Recv: ok 91584
2016-03-10 09:06:36,367 - SERIAL - DEBUG - Send: N91586 G1 X57.655
Y78.340 E3972.37236*81
2016-03-10 09:06:36,371 - SERIAL - DEBUG - Recv: ok 91585
2016-03-10 09:06:36,373 - SERIAL - DEBUG - Send: N91587 G1 X57.447
Y77.822 E3972.38164*90
2016-03-10 09:06:36,378 - SERIAL - DEBUG - Recv: ok 91586
2016-03-10 09:06:36,381 - SERIAL - DEBUG - Send: N91588 G1 X57.115
Y77.371 E3972.39096*87
2016-03-10 09:06:36,383 - SERIAL - DEBUG - Recv: ok 91587
2016-03-10 09:06:36,386 - SERIAL - DEBUG - Send: N91589 G1 X56.679
Y77.020 E3972.40027*89
2016-03-10 09:06:36,390 - SERIAL - DEBUG - Recv: ok 91588
2016-03-10 09:06:36,393 - SERIAL - DEBUG - Send: N91590 G1 X56.169
Y76.790 E3972.40957*84
2016-03-10 09:06:36,399 - SERIAL - DEBUG - Recv: ok 91589
2016-03-10 09:06:36,402 - SERIAL - DEBUG - Send: N91591 G1 X55.638
Y76.699 E3972.41853*89
2016-03-10 09:06:36,404 - SERIAL - DEBUG - Recv: ok 91590
2016-03-10 09:06:36,407 - SERIAL - DEBUG - Send: N91592 G1 X55.110
Y76.639 E3972.42737*83
2016-03-10 09:06:36,411 - SERIAL - DEBUG - Recv: ok 91591
2016-03-10 09:06:36,414 - SERIAL - DEBUG - Send: N91593 G1 X54.612
Y76.513 E3972.43591*82
2016-03-10 09:06:36,419 - SERIAL - DEBUG - Recv: ok 91592
2016-03-10 09:06:36,422 - SERIAL - DEBUG - Send: N91594 G1 X54.144
Y76.322 E3972.44431*89
2016-03-10 09:06:36,423 - SERIAL - DEBUG - Recv: ok 91593
2016-03-10 09:06:36,427 - SERIAL - DEBUG - Send: N91595 G1 X53.699
Y76.064 E3972.45287*83
2016-03-10 09:06:36,432 - SERIAL - DEBUG - Recv: ok 91594
2016-03-10 09:06:36,435 - SERIAL - DEBUG - Send: N91596 G1 X53.303
Y75.754 E3972.46123*95

2016-03-10 09:06:36,444 - SERIAL - DEBUG - Recv: ok 91595
2016-03-10 09:06:36,447 - SERIAL - DEBUG - Send: N91597 G1 X52.946
Y75.384 E3972.46978*91
2016-03-10 09:06:36,460 - SERIAL - DEBUG - Recv: ok 91596
2016-03-10 09:06:36,464 - SERIAL - DEBUG - Send: N91598 G1 X52.642
Y74.968 E3972.47835*95
2016-03-10 09:06:36,682 - SERIAL - DEBUG - Recv: ok 91597
2016-03-10 09:06:36,685 - SERIAL - DEBUG - Send: N91599 G1 X52.403
Y74.522 E3972.48677*92
2016-03-10 09:06:36,715 - SERIAL - DEBUG - Recv: ok 91598
2016-03-10 09:06:36,717 - SERIAL - DEBUG - Send: N91600 G1 X52.224
Y74.038 E3972.49535*86
2016-03-10 09:06:37,067 - SERIAL - DEBUG - Recv: ok 91599
2016-03-10 09:06:37,070 - SERIAL - DEBUG - Send: N91601 G1 X52.115
Y73.543 E3972.50378*95
2016-03-10 09:06:37,103 - SERIAL - DEBUG - Recv: ok 91600
2016-03-10 09:06:37,106 - SERIAL - DEBUG - Send: N91602 G1 X52.076
Y73.039 E3972.51218*86
2016-03-10 09:06:37,391 - SERIAL - DEBUG - Recv: ok 91601
2016-03-10 09:06:37,394 - SERIAL - DEBUG - Send: N91603 G1 X52.106
Y72.521 E3972.52081*93
2016-03-10 09:06:37,396 - SERIAL - DEBUG - Recv: ok 91602
2016-03-10 09:06:37,399 - SERIAL - DEBUG - Send: N91604 G1 X52.206
Y72.026 E3972.52921*88
2016-03-10 09:06:37,402 - SERIAL - DEBUG - Recv: ok 91603
2016-03-10 09:06:37,405 - SERIAL - DEBUG - Send: N91605 G1 X52.376
Y71.540 E3972.53777*85
2016-03-10 09:06:37,410 - SERIAL - DEBUG - Recv: ok 91604
2016-03-10 09:06:37,413 - SERIAL - DEBUG - Send: N91606 G1 X52.609
Y71.085 E3972.54627*84
2016-03-10 09:06:37,414 - SERIAL - DEBUG - Recv: ok 91605
2016-03-10 09:06:37,418 - SERIAL - DEBUG - Send: N91607 G1 X52.901
Y70.670 E3972.55471*95
2016-03-10 09:06:37,423 - SERIAL - DEBUG - Recv: ok 91606
2016-03-10 09:06:37,426 - SERIAL - DEBUG - Send: N91608 G1 X53.248
Y70.297 E3972.56318*81
2016-03-10 09:06:37,431 - SERIAL - DEBUG - Recv: ok 91607
2016-03-10 09:06:37,433 - SERIAL - DEBUG - Send: N91609 G1 X53.646
Y69.975 E3972.57170*88
2016-03-10 09:06:37,435 - SERIAL - DEBUG - Recv: ok 91608
2016-03-10 09:06:37,439 - SERIAL - DEBUG - Send: N91610 G1 X57.111
Y67.537 E3972.64216*86
2016-03-10 09:06:37,443 - SERIAL - DEBUG - Recv: ok 91609
2016-03-10 09:06:37,445 - SERIAL - DEBUG - Send: N91611 G1 X57.554
Y67.307 E3972.65046*81
2016-03-10 09:06:37,451 - SERIAL - DEBUG - Recv: ok 91610
2016-03-10 09:06:37,454 - SERIAL - DEBUG - Send: N91612 G1 X58.063
Y67.200 E3972.65911*81
2016-03-10 09:06:37,457 - SERIAL - DEBUG - Recv: ok 91611
2016-03-10 09:06:37,459 - SERIAL - DEBUG - Send: N91613 G1 X58.636
Y67.022 E3972.66908*95
2016-03-10 09:06:37,464 - SERIAL - DEBUG - Recv: ok 91612
2016-03-10 09:06:37,467 - SERIAL - DEBUG - Send: N91614 G1 X59.097
Y66.584 E3972.67966*85

2016-03-10 09:06:37,471 - SERIAL - DEBUG - Recv: ok 91613
2016-03-10 09:06:37,474 - SERIAL - DEBUG - Send: N91615 G1 X59.320
Y65.988 E3972.69024*89
2016-03-10 09:06:37,476 - SERIAL - DEBUG - Recv: ok 91614
2016-03-10 09:06:37,479 - SERIAL - DEBUG - Send: N91616 G1 X59.256
Y65.356 E3972.70081*84
2016-03-10 09:06:37,484 - SERIAL - DEBUG - Recv: ok 91615
2016-03-10 09:06:37,487 - SERIAL - DEBUG - Send: N91617 G1 X58.932
Y64.835 E3972.71101*90
2016-03-10 09:06:37,489 - SERIAL - DEBUG - Recv: ok 91616
2016-03-10 09:06:37,492 - SERIAL - DEBUG - Send: N91618 G0 F9000
X59.999 Y68.800*67
2016-03-10 09:06:37,496 - SERIAL - DEBUG - Recv: ok 91617
2016-03-10 09:06:37,499 - SERIAL - DEBUG - Send: N91619 G1 F3000
X59.671 Y68.888 E3972.71666*52
2016-03-10 09:06:37,505 - SERIAL - DEBUG - Recv: ok 91618
2016-03-10 09:06:37,508 - SERIAL - DEBUG - Send: N91620 G1 X59.413
Y69.146 E3972.72272*85
2016-03-10 09:06:37,517 - SERIAL - DEBUG - Recv: ok 91619
2016-03-10 09:06:37,520 - SERIAL - DEBUG - Send: N91621 G1 X59.325
Y69.474 E3972.72837*89
2016-03-10 09:06:37,525 - SERIAL - DEBUG - Recv: ok 91620
2016-03-10 09:06:37,528 - SERIAL - DEBUG - Send: N91622 G1 X59.325
Y126.526 E3973.67715*108
2016-03-10 09:06:37,537 - SERIAL - DEBUG - Recv: ok 91621
2016-03-10 09:06:37,540 - SERIAL - DEBUG - Send: N91623 G1 X59.413
Y126.853 E3973.68278*97
2016-03-10 09:06:37,545 - SERIAL - DEBUG - Recv: ok 91622
2016-03-10 09:06:37,548 - SERIAL - DEBUG - Send: N91624 G1 X59.671
Y127.114 E3973.68889*111
2016-03-10 09:06:37,558 - SERIAL - DEBUG - Recv: ok 91623
2016-03-10 09:06:37,561 - SERIAL - DEBUG - Send: N91625 G1 X59.999
Y127.200 E3973.69452*106
2016-03-10 09:06:37,566 - SERIAL - DEBUG - Recv: ok 91624
2016-03-10 09:06:37,569 - SERIAL - DEBUG - Send: N91626 G1 X145.651
Y127.201 E3975.11892*86
2016-03-10 09:06:37,577 - SERIAL - DEBUG - Recv: ok 91625
2016-03-10 09:06:37,580 - SERIAL - DEBUG - Send: N91627 G1 X145.979
Y127.113 E3975.12457*84
2016-03-10 09:06:37,661 - SERIAL - DEBUG - Recv: ok 91626
2016-03-10 09:06:37,664 - SERIAL - DEBUG - Send: N91628 G1 X146.237
Y126.855 E3975.13064*86
2016-03-10 09:06:37,672 - SERIAL - DEBUG - Recv: ok 91627
2016-03-10 09:06:37,675 - SERIAL - DEBUG - Send: N91629 M105*34
2016-03-10 09:06:37,680 - SERIAL - DEBUG - Recv: ok 91628
2016-03-10 09:06:37,683 - SERIAL - DEBUG - Send: N91630 G1 X146.325
Y126.527 E3975.13629*90
2016-03-10 09:06:37,693 - SERIAL - DEBUG - Recv: ok 91629
2016-03-10 09:06:37,696 - SERIAL - DEBUG - Send: N91631 G1 X146.325
Y69.475 E3976.08506*96
2016-03-10 09:06:37,699 - SERIAL - DEBUG - Recv: T:219.65 /220 B:
65.84 /65 B@:28 @:195
2016-03-10 09:06:37,703 - SERIAL - DEBUG - Recv: ok 91630
2016-03-10 09:06:37,706 - SERIAL - DEBUG - Send: N91632 G1 X146.237

Y69.148 E3976.09070*111
2016-03-10 09:06:37,707 - SERIAL - DEBUG - Recv: ok 91631
2016-03-10 09:06:37,711 - SERIAL - DEBUG - Send: N91633 G1 X145.979
Y68.887 E3976.09680*110
2016-03-10 09:06:37,717 - SERIAL - DEBUG - Recv: ok 91632
2016-03-10 09:06:37,720 - SERIAL - DEBUG - Send: N91634 G1 X145.651
Y68.801 E3976.10244*102
2016-03-10 09:06:37,730 - SERIAL - DEBUG - Recv: ok 91633
2016-03-10 09:06:37,733 - SERIAL - DEBUG - Send: N91635 G1 X59.999
Y68.800 E3977.52684*94
2016-03-10 09:06:37,750 - SERIAL - DEBUG - Recv: ok 91634
2016-03-10 09:06:37,753 - SERIAL - DEBUG - Send: N91636 G0 F9000
X56.909 Y71.867*64
2016-03-10 09:06:37,848 - SERIAL - DEBUG - Recv: ok 91635
2016-03-10 09:06:37,855 - SERIAL - DEBUG - Send: N91637 G1 F3000
X56.389 Y71.519 E3977.53724*58
2016-03-10 09:06:37,865 - SERIAL - DEBUG - Recv: ok 91636
2016-03-10 09:06:37,868 - SERIAL - DEBUG - Send: N91638 G1 X55.775
Y71.396 E3977.54766*84
2016-03-10 09:06:37,874 - SERIAL - DEBUG - Recv: ok 91637
2016-03-10 09:06:37,877 - SERIAL - DEBUG - Send: N91639 G1 X55.161
Y71.519 E3977.55807*94
2016-03-10 09:06:37,882 - SERIAL - DEBUG - Recv: ok 91638
2016-03-10 09:06:37,884 - SERIAL - DEBUG - Send: N91640 G1 X54.641
Y71.867 E3977.56848*88
2016-03-10 09:06:39,023 - SERIAL - DEBUG - Recv: ok 91639
2016-03-10 09:06:39,026 - SERIAL - DEBUG - Send: N91641 G1 X54.293
Y72.387 E3977.57888*89
2016-03-10 09:06:39,029 - SERIAL - DEBUG - Recv: ok 91640
2016-03-10 09:06:39,032 - SERIAL - DEBUG - Send: N91642 G1 X54.171
Y73.000 E3977.58927*83
2016-03-10 09:06:39,036 - SERIAL - DEBUG - Recv: ok 91641
2016-03-10 09:06:39,039 - SERIAL - DEBUG - Send: N91643 G1 X54.293
Y73.614 E3977.59969*85
2016-03-10 09:06:39,045 - SERIAL - DEBUG - Recv: ok 91642
2016-03-10 09:06:39,048 - SERIAL - DEBUG - Send: N91644 G1 X54.641
Y74.134 E3977.61009*95
2016-03-10 09:06:40,762 - SERIAL - DEBUG - Recv: ok 91643
2016-03-10 09:06:40,767 - SERIAL - DEBUG - Send: N91645 G1 X55.161
Y74.482 E3977.62050*93
2016-03-10 09:06:40,771 - SERIAL - DEBUG - Recv: ok 91644
2016-03-10 09:06:40,776 - SERIAL - DEBUG - Send: N91646 G1 X55.775
Y74.604 E3977.63091*93
2016-03-10 09:06:40,778 - SERIAL - DEBUG - Recv: ok 91645
2016-03-10 09:06:40,783 - SERIAL - DEBUG - Send: N91647 G1 X56.389
Y74.482 E3977.64132*91
2016-03-10 09:06:40,786 - SERIAL - DEBUG - Recv: ok 91646
2016-03-10 09:06:40,790 - SERIAL - DEBUG - Send: N91648 G1 X56.909
Y74.134 E3977.65172*91
2016-03-10 09:06:41,917 - SERIAL - DEBUG - Recv: ok 91647
2016-03-10 09:06:41,926 - SERIAL - DEBUG - Recv: ok 91648
2016-03-10 09:06:41,930 - SERIAL - DEBUG - Send: N91649 G1 X57.256
Y73.614 E3977.66212*94
2016-03-10 09:06:41,933 - SERIAL - DEBUG - Send: N91650 G1 X57.379

Y73.000 E3977.67253*93
2016-03-10 09:06:41,940 - SERIAL - DEBUG - Recv: ok 91649
2016-03-10 09:06:41,944 - SERIAL - DEBUG - Send: N91651 G1 X57.256
Y72.387 E3977.68293*94
2016-03-10 09:06:41,948 - SERIAL - DEBUG - Recv: ok 91650
2016-03-10 09:06:41,951 - SERIAL - DEBUG - Send: N91652 G1 X56.909
Y71.867 E3977.69333*81
2016-03-10 09:06:43,673 - SERIAL - DEBUG - Recv: ok 91651
2016-03-10 09:06:43,677 - SERIAL - DEBUG - Send: N91653 M105*47
2016-03-10 09:06:43,747 - SERIAL - DEBUG - Recv: ok 91652
2016-03-10 09:06:43,750 - SERIAL - DEBUG - Send: N91654 G1 F5400
E3970.69333*58
2016-03-10 09:06:43,772 - SERIAL - DEBUG - Recv: ok 91653
2016-03-10 09:06:43,775 - SERIAL - DEBUG - Send: N91655 G0 F9000
X55.775 Y121.397*115
2016-03-10 09:06:43,781 - SERIAL - DEBUG - Recv: T:219.82 /220 B:
65.97 /65 B@:40 @:177
2016-03-10 09:06:43,787 - SERIAL - DEBUG - Recv: ok 91654
2016-03-10 09:06:43,791 - SERIAL - DEBUG - Send: N91656 G1 F5400
E3977.69333*63
2016-03-10 09:06:43,794 - SERIAL - DEBUG - Recv: ok 91655
2016-03-10 09:06:43,797 - SERIAL - DEBUG - Send: N91657 G1 F3000
X55.161 Y121.519 E3977.70374*15
2016-03-10 09:06:43,801 - SERIAL - DEBUG - Recv: ok 91656
2016-03-10 09:06:43,804 - SERIAL - DEBUG - Send: N91658 G1 X54.641
Y121.867 E3977.71414*101
2016-03-10 09:06:43,809 - SERIAL - DEBUG - Recv: ok 91657
2016-03-10 09:06:43,812 - SERIAL - DEBUG - Send: N91659 G1 X54.293
Y122.387 E3977.72455*111
2016-03-10 09:06:43,821 - SERIAL - DEBUG - Recv: ok 91658
2016-03-10 09:06:43,824 - SERIAL - DEBUG - Send: N91660 G1 X54.171
Y123.000 E3977.73494*107
2016-03-10 09:06:43,833 - SERIAL - DEBUG - Recv: ok 91659
2016-03-10 09:06:43,836 - SERIAL - DEBUG - Send: N91661 G1 X54.293
Y123.614 E3977.74535*107
2016-03-10 09:06:43,845 - SERIAL - DEBUG - Recv: ok 91660
2016-03-10 09:06:43,848 - SERIAL - DEBUG - Send: N91662 G1 X54.641
Y124.134 E3977.75576*103
2016-03-10 09:06:43,857 - SERIAL - DEBUG - Recv: ok 91661
2016-03-10 09:06:43,860 - SERIAL - DEBUG - Send: N91663 G1 X55.161
Y124.482 E3977.76616*108
2016-03-10 09:06:43,869 - SERIAL - DEBUG - Recv: ok 91662
2016-03-10 09:06:43,872 - SERIAL - DEBUG - Send: N91664 G1 X55.775
Y124.605 E3977.77658*110
2016-03-10 09:06:43,882 - SERIAL - DEBUG - Recv: ok 91663
2016-03-10 09:06:43,885 - SERIAL - DEBUG - Send: N91665 G1 X56.389
Y124.482 E3977.78699*100
2016-03-10 09:06:43,894 - SERIAL - DEBUG - Recv: ok 91664
2016-03-10 09:06:43,897 - SERIAL - DEBUG - Send: N91666 G1 X56.909
Y124.134 E3977.79740*105
2016-03-10 09:06:43,906 - SERIAL - DEBUG - Recv: ok 91665
2016-03-10 09:06:43,909 - SERIAL - DEBUG - Send: N91667 G1 X57.256
Y123.614 E3977.80779*102
2016-03-10 09:06:43,919 - SERIAL - DEBUG - Recv: ok 91666

2016-03-10 09:06:43,922 - SERIAL - DEBUG - Send: N91668 G1 X57.379
Y123.000 E3977.81821*101
2016-03-10 09:06:43,931 - SERIAL - DEBUG - Recv: ok 91667
2016-03-10 09:06:43,933 - SERIAL - DEBUG - Send: N91669 G1 X57.256
Y122.387 E3977.82860*99
2016-03-10 09:06:43,947 - SERIAL - DEBUG - Recv: ok 91668
2016-03-10 09:06:43,950 - SERIAL - DEBUG - Send: N91670 G1 X56.909
Y121.867 E3977.83900*107
2016-03-10 09:06:43,968 - SERIAL - DEBUG - Recv: ok 91669
2016-03-10 09:06:43,971 - SERIAL - DEBUG - Send: N91671 G1 X56.389
Y121.519 E3977.84941*110
2016-03-10 09:06:44,111 - SERIAL - DEBUG - Recv: ok 91670
2016-03-10 09:06:44,114 - SERIAL - DEBUG - Send: N91672 G1 X55.775
Y121.397 E3977.85982*103
2016-03-10 09:06:44,559 - SERIAL - DEBUG - Recv: ok 91671
2016-03-10 09:06:44,563 - SERIAL - DEBUG - Send: N91673 G1 F5400
E3970.85982*61
2016-03-10 09:06:44,705 - SERIAL - DEBUG - Recv: ok 91672
2016-03-10 09:06:44,709 - SERIAL - DEBUG - Send: N91674 G0 F9000
X59.738 Y133.120*120
2016-03-10 09:06:44,729 - SERIAL - DEBUG - Recv: ok 91673
2016-03-10 09:06:44,732 - SERIAL - DEBUG - Send: N91675 G1 F5400
E3977.85982*60
2016-03-10 09:06:44,745 - SERIAL - DEBUG - Recv: ok 91674
2016-03-10 09:06:44,749 - SERIAL - DEBUG - Send: N91676 G1 F3000
X59.185 Y133.330 E3977.86965*7
2016-03-10 09:06:44,758 - SERIAL - DEBUG - Recv: ok 91675
2016-03-10 09:06:44,762 - SERIAL - DEBUG - Send: N91677 G1 X58.699
Y133.665 E3977.87947*108
2016-03-10 09:06:44,770 - SERIAL - DEBUG - Recv: ok 91676
2016-03-10 09:06:44,774 - SERIAL - DEBUG - Send: N91678 G1 X58.307
Y134.108 E3977.88931*100
2016-03-10 09:06:44,783 - SERIAL - DEBUG - Recv: ok 91677
2016-03-10 09:06:44,786 - SERIAL - DEBUG - Send: N91679 G1 X58.033
Y134.632 E3977.89914*105
2016-03-10 09:06:44,796 - SERIAL - DEBUG - Recv: ok 91678
2016-03-10 09:06:44,799 - SERIAL - DEBUG - Send: N91680 G1 X57.891
Y135.205 E3977.90896*98
2016-03-10 09:06:44,807 - SERIAL - DEBUG - Recv: ok 91679
2016-03-10 09:06:44,810 - SERIAL - DEBUG - Send: N91681 G1 X57.891
Y135.796 E3977.91879*108
2016-03-10 09:06:44,820 - SERIAL - DEBUG - Recv: ok 91680
2016-03-10 09:06:44,824 - SERIAL - DEBUG - Send: N91682 G1 X58.033
Y136.369 E3977.92860*108
2016-03-10 09:06:44,832 - SERIAL - DEBUG - Recv: ok 91681
2016-03-10 09:06:44,835 - SERIAL - DEBUG - Send: N91683 G1 X58.307
Y136.893 E3977.93844*96
2016-03-10 09:06:44,844 - SERIAL - DEBUG - Recv: ok 91682
2016-03-10 09:06:44,848 - SERIAL - DEBUG - Send: N91684 G1 X58.699
Y137.336 E3977.94827*98
2016-03-10 09:06:44,857 - SERIAL - DEBUG - Recv: ok 91683
2016-03-10 09:06:44,861 - SERIAL - DEBUG - Send: N91685 G1 X59.185
Y137.671 E3977.95809*99
2016-03-10 09:06:44,869 - SERIAL - DEBUG - Recv: ok 91684

2016-03-10 09:06:44,871 - SERIAL - DEBUG - Send: N91686 G1 X59.738
Y137.881 E3977.96793*110
2016-03-10 09:06:44,881 - SERIAL - DEBUG - Recv: ok 91685
2016-03-10 09:06:44,884 - SERIAL - DEBUG - Send: N91687 G1 X60.325
Y137.951 E3977.97776*107
2016-03-10 09:06:44,894 - SERIAL - DEBUG - Recv: ok 91686
2016-03-10 09:06:44,897 - SERIAL - DEBUG - Send: N91688 G1 X60.911
Y137.881 E3977.98757*105
2016-03-10 09:06:44,905 - SERIAL - DEBUG - Recv: ok 91687
2016-03-10 09:06:44,908 - SERIAL - DEBUG - Send: N91689 G1 X61.465
Y137.671 E3977.99743*98
2016-03-10 09:06:44,931 - SERIAL - DEBUG - Recv: ok 91688
2016-03-10 09:06:44,933 - SERIAL - DEBUG - Send: N91690 G1 X61.951
Y137.336 E3978.00724*104
2016-03-10 09:06:45,077 - SERIAL - DEBUG - Recv: ok 91689
2016-03-10 09:06:45,081 - SERIAL - DEBUG - Send: N91691 G1 X62.343
Y136.893 E3978.01708*105
2016-03-10 09:06:45,250 - SERIAL - DEBUG - Recv: ok 91690
2016-03-10 09:06:45,254 - SERIAL - DEBUG - Send: N91692 G1 X62.617
Y136.369 E3978.02691*98
2016-03-10 09:06:45,393 - SERIAL - DEBUG - Recv: ok 91691
2016-03-10 09:06:45,397 - SERIAL - DEBUG - Send: N91693 G1 X62.758
Y135.796 E3978.03673*99
2016-03-10 09:06:45,418 - SERIAL - DEBUG - Recv: ok 91692
2016-03-10 09:06:45,421 - SERIAL - DEBUG - Send: N91694 G1 X62.758
Y135.205 E3978.04655*104
2016-03-10 09:06:45,574 - SERIAL - DEBUG - Recv: ok 91693
2016-03-10 09:06:45,579 - SERIAL - DEBUG - Send: N91695 G1 X62.617
Y134.632 E3978.05637*103
2016-03-10 09:06:45,582 - SERIAL - DEBUG - Recv: ok 91694
2016-03-10 09:06:45,586 - SERIAL - DEBUG - Send: N91696 G1 X62.343
Y134.108 E3978.06620*107
2016-03-10 09:06:45,591 - SERIAL - DEBUG - Recv: ok 91695
2016-03-10 09:06:45,595 - SERIAL - DEBUG - Send: N91697 G1 X61.951
Y133.665 E3978.07604*108
2016-03-10 09:06:45,598 - SERIAL - DEBUG - Recv: ok 91696
2016-03-10 09:06:45,603 - SERIAL - DEBUG - Send: N91698 G1 X61.465
Y133.330 E3978.08585*105
2016-03-10 09:06:45,606 - SERIAL - DEBUG - Recv: ok 91697
2016-03-10 09:06:45,610 - SERIAL - DEBUG - Send: N91699 G1 X60.911
Y133.120 E3978.09571*110
2016-03-10 09:06:45,615 - SERIAL - DEBUG - Recv: ok 91698
2016-03-10 09:06:45,620 - SERIAL - DEBUG - Send: N91700 G1 X60.325
Y133.049 E3978.10552*101
2016-03-10 09:06:45,623 - SERIAL - DEBUG - Recv: ok 91699
2016-03-10 09:06:45,627 - SERIAL - DEBUG - Send: N91701 G1 X59.738
Y133.120 E3978.11536*107
2016-03-10 09:06:45,631 - SERIAL - DEBUG - Recv: ok 91700
2016-03-10 09:06:45,635 - SERIAL - DEBUG - Send: N91702 G1 F5400
E3971.11536*53
2016-03-10 09:06:45,640 - SERIAL - DEBUG - Recv: ok 91701
2016-03-10 09:06:45,643 - SERIAL - DEBUG - Send: N91703 G0 F9000
X132.891 Y135.205*75
2016-03-10 09:06:45,647 - SERIAL - DEBUG - Recv: ok 91702

2016-03-10 09:06:45,650 - SERIAL - DEBUG - Send: N91704 G1 F5400
E3978.11536*58
2016-03-10 09:06:45,653 - SERIAL - DEBUG - Recv: ok 91703
2016-03-10 09:06:45,655 - SERIAL - DEBUG - Send: N91705 G1 F3000
X132.891 Y135.796 E3978.12519*57
2016-03-10 09:06:45,659 - SERIAL - DEBUG - Recv: ok 91704
2016-03-10 09:06:45,662 - SERIAL - DEBUG - Send: N91706 G1 X133.033
Y136.369 E3978.13500*80
2016-03-10 09:06:45,667 - SERIAL - DEBUG - Recv: ok 91705
2016-03-10 09:06:45,670 - SERIAL - DEBUG - Send: N91707 G1 X133.307
Y136.893 E3978.14484*81
2016-03-10 09:06:45,672 - SERIAL - DEBUG - Recv: ok 91706
2016-03-10 09:06:45,675 - SERIAL - DEBUG - Send: N91708 G1 X133.699
Y137.336 E3978.15467*85
2016-03-10 09:06:45,680 - SERIAL - DEBUG - Recv: ok 91707
2016-03-10 09:06:45,683 - SERIAL - DEBUG - Send: N91709 G1 X134.185
Y137.671 E3978.16449*80
2016-03-10 09:06:45,688 - SERIAL - DEBUG - Recv: ok 91708
2016-03-10 09:06:45,691 - SERIAL - DEBUG - Send: N91710 G1 X134.738
Y137.881 E3978.17433*85
2016-03-10 09:06:45,697 - SERIAL - DEBUG - Recv: ok 91709
2016-03-10 09:06:45,700 - SERIAL - DEBUG - Send: N91711 G1 X135.325
Y137.952 E3978.18416*90
2016-03-10 09:06:45,702 - SERIAL - DEBUG - Recv: ok 91710
2016-03-10 09:06:45,705 - SERIAL - DEBUG - Send: N91712 G1 X135.911
Y137.881 E3978.19398*91
2016-03-10 09:06:45,708 - SERIAL - DEBUG - Recv: ok 91711
2016-03-10 09:06:45,711 - SERIAL - DEBUG - Send: N91713 G1 X136.464
Y137.671 E3978.20381*85
2016-03-10 09:06:45,717 - SERIAL - DEBUG - Recv: ok 91712
2016-03-10 09:06:45,720 - SERIAL - DEBUG - Send: N91714 G1 X136.951
Y137.336 E3978.21364*85
2016-03-10 09:06:45,723 - SERIAL - DEBUG - Recv: ok 91713
2016-03-10 09:06:45,726 - SERIAL - DEBUG - Send: N91715 G1 X137.343
Y136.893 E3978.22348*84
2016-03-10 09:06:45,729 - SERIAL - DEBUG - Recv: ok 91714
2016-03-10 09:06:45,732 - SERIAL - DEBUG - Send: N91716 G1 X137.617
Y136.369 E3978.23331*82
2016-03-10 09:06:45,737 - SERIAL - DEBUG - Recv: ok 91715
2016-03-10 09:06:45,740 - SERIAL - DEBUG - Send: N91717 G1 X137.758
Y135.796 E3978.24313*89
2016-03-10 09:06:45,742 - SERIAL - DEBUG - Recv: ok 91716
2016-03-10 09:06:45,745 - SERIAL - DEBUG - Send: N91718 G1 X137.758
Y135.205 E3978.25296*84
2016-03-10 09:06:45,750 - SERIAL - DEBUG - Recv: ok 91717
2016-03-10 09:06:45,753 - SERIAL - DEBUG - Send: N91719 G1 X137.617
Y134.632 E3978.26277*82
2016-03-10 09:06:45,889 - SERIAL - DEBUG - Recv: ok 91718
2016-03-10 09:06:45,947 - SERIAL - DEBUG - Send: N91720 G1 X137.343
Y134.108 E3978.27260*85
2016-03-10 09:06:46,494 - SERIAL - DEBUG - Recv: ok 91719
2016-03-10 09:06:46,498 - SERIAL - DEBUG - Send: N91721 G1 X136.951
Y133.665 E3978.28244*94
2016-03-10 09:06:46,671 - SERIAL - DEBUG - Recv: ok 91720

2016-03-10 09:06:46,675 - SERIAL - DEBUG - Recv: ok 91721
2016-03-10 09:06:46,677 - SERIAL - DEBUG - Send: N91722 G1 X136.464
Y133.330 E3978.29227*87
2016-03-10 09:06:46,679 - SERIAL - DEBUG - Send: N91723 G1 X135.911
Y133.120 E3978.30211*84
2016-03-10 09:06:46,688 - SERIAL - DEBUG - Recv: ok 91722
2016-03-10 09:06:46,693 - SERIAL - DEBUG - Send: N91724 G1 X135.325
Y133.050 E3978.31192*81
2016-03-10 09:06:46,695 - SERIAL - DEBUG - Recv: ok 91723
2016-03-10 09:06:46,699 - SERIAL - DEBUG - Send: N91725 G1 X134.738
Y133.120 E3978.32175*85
2016-03-10 09:06:46,703 - SERIAL - DEBUG - Recv: ok 91724
2016-03-10 09:06:46,706 - SERIAL - DEBUG - Send: N91726 G1 X134.185
Y133.330 E3978.33159*90
2016-03-10 09:06:46,716 - SERIAL - DEBUG - Recv: ok 91725
2016-03-10 09:06:46,719 - SERIAL - DEBUG - Send: N91727 G1 X133.699
Y133.665 E3978.34141*93
2016-03-10 09:06:46,729 - SERIAL - DEBUG - Recv: ok 91726
2016-03-10 09:06:46,731 - SERIAL - DEBUG - Send: N91728 G1 X133.307
Y134.108 E3978.35124*89
2016-03-10 09:06:46,740 - SERIAL - DEBUG - Recv: ok 91727
2016-03-10 09:06:46,743 - SERIAL - DEBUG - Send: N91729 G1 X133.033
Y134.632 E3978.36108*95
2016-03-10 09:06:46,748 - SERIAL - DEBUG - Recv: ok 91728
2016-03-10 09:06:46,751 - SERIAL - DEBUG - Send: N91730 G1 X132.891
Y135.205 E3978.37089*94
2016-03-10 09:06:46,761 - SERIAL - DEBUG - Recv: ok 91729
2016-03-10 09:06:46,764 - SERIAL - DEBUG - Send: N91731 G1 F5400
E3971.37089*48
2016-03-10 09:06:46,774 - SERIAL - DEBUG - Recv: ok 91730
2016-03-10 09:06:46,777 - SERIAL - DEBUG - Send: N91732 G0 F9000
X140.963 Y131.614*64
2016-03-10 09:06:46,785 - SERIAL - DEBUG - Recv: ok 91731
2016-03-10 09:06:46,788 - SERIAL - DEBUG - Send: N91733 G1 F5400
E3978.37089*59
2016-03-10 09:06:46,798 - SERIAL - DEBUG - Recv: ok 91732
2016-03-10 09:06:46,801 - SERIAL - DEBUG - Send: N91734 G1 F3000
X141.311 Y132.134 E3978.38130*50
2016-03-10 09:06:46,811 - SERIAL - DEBUG - Recv: ok 91733
2016-03-10 09:06:46,813 - SERIAL - DEBUG - Send: N91735 G1 X141.831
Y132.482 E3978.39171*83
2016-03-10 09:06:46,822 - SERIAL - DEBUG - Recv: ok 91734
2016-03-10 09:06:46,825 - SERIAL - DEBUG - Send: N91736 G1 X142.445
Y132.605 E3978.40212*89
2016-03-10 09:06:46,835 - SERIAL - DEBUG - Recv: ok 91735
2016-03-10 09:06:46,838 - SERIAL - DEBUG - Send: N91737 G1 X143.059
Y132.482 E3978.41253*89
2016-03-10 09:06:46,843 - SERIAL - DEBUG - Recv: ok 91736
2016-03-10 09:06:46,846 - SERIAL - DEBUG - Send: N91738 G1 X143.579
Y132.134 E3978.42294*81
2016-03-10 09:06:46,856 - SERIAL - DEBUG - Recv: ok 91737
2016-03-10 09:06:46,859 - SERIAL - DEBUG - Send: N91739 G1 X143.926
Y131.614 E3978.43333*93
2016-03-10 09:06:46,867 - SERIAL - DEBUG - Recv: ok 91738

2016-03-10 09:06:46,870 - SERIAL - DEBUG - Send: N91740 G1 X144.049
Y131.001 E3978.44373*85
2016-03-10 09:06:46,880 - SERIAL - DEBUG - Recv: ok 91739
2016-03-10 09:06:46,883 - SERIAL - DEBUG - Send: N91741 G1 X143.926
Y130.387 E3978.45415*89
2016-03-10 09:06:46,893 - SERIAL - DEBUG - Recv: ok 91740
2016-03-10 09:06:46,896 - SERIAL - DEBUG - Send: N91742 G1 X143.579
Y129.867 E3978.46454*87
2016-03-10 09:06:46,904 - SERIAL - DEBUG - Recv: ok 91741
2016-03-10 09:06:46,907 - SERIAL - DEBUG - Send: N91743 G1 X143.059
Y129.519 E3978.47495*89
2016-03-10 09:06:46,917 - SERIAL - DEBUG - Recv: ok 91742
2016-03-10 09:06:46,920 - SERIAL - DEBUG - Send: N91744 G1 X142.445
Y129.397 E3978.48536*81
2016-03-10 09:06:46,928 - SERIAL - DEBUG - Recv: ok 91743
2016-03-10 09:06:46,931 - SERIAL - DEBUG - Send: N91745 G1 X141.831
Y129.519 E3978.49577*88
2016-03-10 09:06:46,941 - SERIAL - DEBUG - Recv: ok 91744
2016-03-10 09:06:46,944 - SERIAL - DEBUG - Send: N91746 G1 X141.311
Y129.867 E3978.50617*91
2016-03-10 09:06:46,953 - SERIAL - DEBUG - Recv: ok 91745
2016-03-10 09:06:46,956 - SERIAL - DEBUG - Send: N91747 G1 X140.963
Y130.387 E3978.51658*83
2016-03-10 09:06:46,974 - SERIAL - DEBUG - Recv: ok 91746
2016-03-10 09:06:46,977 - SERIAL - DEBUG - Send: N91748 G1 X140.841
Y131.001 E3978.52699*95
2016-03-10 09:06:47,122 - SERIAL - DEBUG - Recv: ok 91747
2016-03-10 09:06:47,125 - SERIAL - DEBUG - Send: N91749 G1 X140.963
Y131.614 E3978.53738*86
2016-03-10 09:06:47,261 - SERIAL - DEBUG - Recv: ok 91748
2016-03-10 09:06:47,265 - SERIAL - DEBUG - Send: N91750 G1 F5400
E3971.53738*56
2016-03-10 09:06:47,409 - SERIAL - DEBUG - Recv: ok 91749
2016-03-10 09:06:47,413 - SERIAL - DEBUG - Send: N91751 G0 F9000
X142.445 Y66.605*125
2016-03-10 09:06:47,432 - SERIAL - DEBUG - Recv: ok 91750
2016-03-10 09:06:47,435 - SERIAL - DEBUG - Send: N91752 G1 F5400
E3978.53738*51
2016-03-10 09:06:47,446 - SERIAL - DEBUG - Recv: ok 91751
2016-03-10 09:06:47,449 - SERIAL - DEBUG - Send: N91753 G1 F3000
X143.059 Y66.482 E3978.54780*1
2016-03-10 09:06:47,457 - SERIAL - DEBUG - Recv: ok 91752
2016-03-10 09:06:47,460 - SERIAL - DEBUG - Send: N91754 G1 X143.579
Y66.134 E3978.55820*104
2016-03-10 09:06:47,470 - SERIAL - DEBUG - Recv: ok 91753
2016-03-10 09:06:47,474 - SERIAL - DEBUG - Send: N91755 G1 X143.926
Y65.614 E3978.56860*110
2016-03-10 09:06:47,482 - SERIAL - DEBUG - Recv: ok 91754
2016-03-10 09:06:47,484 - SERIAL - DEBUG - Send: N91756 G1 X144.049
Y65.001 E3978.57900*110
2016-03-10 09:06:47,494 - SERIAL - DEBUG - Recv: ok 91755
2016-03-10 09:06:47,497 - SERIAL - DEBUG - Send: N91757 G1 X143.926
Y64.387 E3978.58941*110
2016-03-10 09:06:47,506 - SERIAL - DEBUG - Recv: ok 91756

2016-03-10 09:06:47,508 - SERIAL - DEBUG - Send: N91758 G1 X143.579
Y63.867 E3978.59981*104
2016-03-10 09:06:47,519 - SERIAL - DEBUG - Recv: ok 91757
2016-03-10 09:06:47,521 - SERIAL - DEBUG - Send: N91759 G1 X143.059
Y63.519 E3978.61021*98
2016-03-10 09:06:47,670 - SERIAL - DEBUG - Recv: ok 91758
2016-03-10 09:06:47,674 - SERIAL - DEBUG - Send: N91760 G1 X142.445
Y63.397 E3978.62062*100
2016-03-10 09:06:47,678 - SERIAL - DEBUG - Recv: ok 91759
2016-03-10 09:06:47,680 - SERIAL - DEBUG - Send: N91761 M105*47
2016-03-10 09:06:47,686 - SERIAL - DEBUG - Recv: ok 91760
2016-03-10 09:06:47,689 - SERIAL - DEBUG - Send: N91762 G1 X141.831
Y63.519 E3978.63103*109
2016-03-10 09:06:47,691 - SERIAL - DEBUG - Recv: ok 91761
2016-03-10 09:06:47,694 - SERIAL - DEBUG - Send: N91763 G1 X141.311
Y63.867 E3978.64144*101
2016-03-10 09:06:47,700 - SERIAL - DEBUG - Recv: T:220.00 /220 B:
65.93 /65 B@:24 @:178
2016-03-10 09:06:47,705 - SERIAL - DEBUG - Recv: ok 91762
2016-03-10 09:06:47,708 - SERIAL - DEBUG - Send: N91764 G1 X140.963
Y64.387 E3978.65184*99
2016-03-10 09:06:47,710 - SERIAL - DEBUG - Recv: ok 91763
2016-03-10 09:06:47,713 - SERIAL - DEBUG - Send: N91765 G1 X140.841
Y65.001 E3978.66225*100
2016-03-10 09:06:47,720 - SERIAL - DEBUG - Recv: ok 91764
2016-03-10 09:06:47,723 - SERIAL - DEBUG - Send: N91766 G1 X140.963
Y65.614 E3978.67265*97
2016-03-10 09:06:47,725 - SERIAL - DEBUG - Recv: ok 91765
2016-03-10 09:06:47,727 - SERIAL - DEBUG - Send: N91767 G1 X141.311
Y66.134 E3978.68305*96
2016-03-10 09:06:47,732 - SERIAL - DEBUG - Recv: ok 91766
2016-03-10 09:06:47,735 - SERIAL - DEBUG - Send: N91768 G1 X141.831
Y66.482 E3978.69346*104
2016-03-10 09:06:47,777 - SERIAL - DEBUG - Recv: ok 91767
2016-03-10 09:06:47,780 - SERIAL - DEBUG - Send: N91769 G1 X142.445
Y66.605 E3978.70387*109
2016-03-10 09:06:48,326 - SERIAL - DEBUG - Recv: ok 91768
2016-03-10 09:06:48,330 - SERIAL - DEBUG - Send: N91770 G1 F5400
E3971.70387*59
2016-03-10 09:06:48,564 - SERIAL - DEBUG - Recv: ok 91769
2016-03-10 09:06:48,569 - SERIAL - DEBUG - Send: N91771 G0 F9000
X137.343 Y61.893*122
2016-03-10 09:06:48,571 - SERIAL - DEBUG - Recv: ok 91770
2016-03-10 09:06:48,574 - SERIAL - DEBUG - Send: N91772 G1 F5400
E3978.70387*48
2016-03-10 09:06:48,579 - SERIAL - DEBUG - Recv: ok 91771
2016-03-10 09:06:48,582 - SERIAL - DEBUG - Send: N91773 G1 F3000
X137.617 Y61.369 E3978.71371*4
2016-03-10 09:06:48,584 - SERIAL - DEBUG - Recv: ok 91772
2016-03-10 09:06:48,587 - SERIAL - DEBUG - Send: N91774 G1 X137.758
Y60.796 E3978.72352*107
2016-03-10 09:06:48,592 - SERIAL - DEBUG - Recv: ok 91773
2016-03-10 09:06:48,595 - SERIAL - DEBUG - Send: N91775 G1 X137.758
Y60.205 E3978.73335*101

2016-03-10 09:06:48,600 - SERIAL - DEBUG - Recv: ok 91774
2016-03-10 09:06:48,603 - SERIAL - DEBUG - Send: N91776 G1 X137.617
Y59.632 E3978.74316*96
2016-03-10 09:06:48,608 - SERIAL - DEBUG - Recv: ok 91775
2016-03-10 09:06:48,611 - SERIAL - DEBUG - Send: N91777 G1 X137.343
Y59.108 E3978.75300*109
2016-03-10 09:06:48,613 - SERIAL - DEBUG - Recv: ok 91776
2016-03-10 09:06:48,616 - SERIAL - DEBUG - Send: N91778 G1 X136.951
Y58.665 E3978.76283*110
2016-03-10 09:06:48,620 - SERIAL - DEBUG - Recv: ok 91777
2016-03-10 09:06:48,623 - SERIAL - DEBUG - Send: N91779 G1 X136.465
Y58.330 E3978.77265*105
2016-03-10 09:06:48,629 - SERIAL - DEBUG - Recv: ok 91778
2016-03-10 09:06:48,632 - SERIAL - DEBUG - Send: N91780 G1 X135.911
Y58.120 E3978.78250*104
2016-03-10 09:06:48,634 - SERIAL - DEBUG - Recv: ok 91779
2016-03-10 09:06:48,637 - SERIAL - DEBUG - Send: N91781 G1 X135.325
Y58.050 E3978.79232*103
2016-03-10 09:06:48,641 - SERIAL - DEBUG - Recv: ok 91780
2016-03-10 09:06:48,644 - SERIAL - DEBUG - Send: N91782 G1 X134.738
Y58.120 E3978.80215*104
2016-03-10 09:06:48,650 - SERIAL - DEBUG - Recv: ok 91781
2016-03-10 09:06:48,652 - SERIAL - DEBUG - Send: N91783 G1 X134.185
Y58.330 E3978.81198*109
2016-03-10 09:06:48,655 - SERIAL - DEBUG - Recv: ok 91782
2016-03-10 09:06:48,658 - SERIAL - DEBUG - Send: N91784 G1 X133.699
Y58.665 E3978.82180*104
2016-03-10 09:06:48,662 - SERIAL - DEBUG - Recv: ok 91783
2016-03-10 09:06:48,665 - SERIAL - DEBUG - Send: N91785 G1 X133.307
Y59.108 E3978.83164*109
2016-03-10 09:06:48,674 - SERIAL - DEBUG - Recv: ok 91784
2016-03-10 09:06:48,677 - SERIAL - DEBUG - Send: N91786 G1 X133.033
Y59.632 E3978.84147*98
2016-03-10 09:06:48,698 - SERIAL - DEBUG - Recv: ok 91785
2016-03-10 09:06:48,701 - SERIAL - DEBUG - Send: N91787 G1 X132.891
Y60.205 E3978.85129*97
2016-03-10 09:06:48,846 - SERIAL - DEBUG - Recv: ok 91786
2016-03-10 09:06:48,850 - SERIAL - DEBUG - Send: N91788 G1 X132.891
Y60.796 E3978.86112*106
2016-03-10 09:06:48,957 - SERIAL - DEBUG - Recv: ok 91787
2016-03-10 09:06:48,960 - SERIAL - DEBUG - Send: N91789 G1 X133.033
Y61.369 E3978.87093*102
2016-03-10 09:06:49,104 - SERIAL - DEBUG - Recv: ok 91788
2016-03-10 09:06:49,107 - SERIAL - DEBUG - Send: N91790 G1 X133.307
Y61.893 E3978.88077*97
2016-03-10 09:06:49,125 - SERIAL - DEBUG - Recv: ok 91789
2016-03-10 09:06:49,128 - SERIAL - DEBUG - Send: N91791 G1 X133.699
Y62.336 E3978.89061*99
2016-03-10 09:06:49,136 - SERIAL - DEBUG - Recv: ok 91790
2016-03-10 09:06:49,139 - SERIAL - DEBUG - Send: N91792 G1 X134.185
Y62.671 E3978.90042*98
2016-03-10 09:06:49,149 - SERIAL - DEBUG - Recv: ok 91791
2016-03-10 09:06:49,152 - SERIAL - DEBUG - Send: N91793 G1 X134.738
Y62.881 E3978.91026*97

2016-03-10 09:06:49,162 - SERIAL - DEBUG - Recv: ok 91792
2016-03-10 09:06:49,165 - SERIAL - DEBUG - Send: N91794 G1 X135.325
Y62.952 E3978.92009*110
2016-03-10 09:06:49,173 - SERIAL - DEBUG - Recv: ok 91793
2016-03-10 09:06:49,176 - SERIAL - DEBUG - Send: N91795 G1 X135.911
Y62.881 E3978.92991*101
2016-03-10 09:06:49,186 - SERIAL - DEBUG - Recv: ok 91794
2016-03-10 09:06:49,189 - SERIAL - DEBUG - Send: N91796 G1 X136.465
Y62.671 E3978.93976*98
2016-03-10 09:06:49,199 - SERIAL - DEBUG - Recv: ok 91795
2016-03-10 09:06:49,202 - SERIAL - DEBUG - Send: N91797 G1 X136.951
Y62.336 E3978.94958*100
2016-03-10 09:06:49,210 - SERIAL - DEBUG - Recv: ok 91796
2016-03-10 09:06:49,214 - SERIAL - DEBUG - Send: N91798 G1 X137.343
Y61.893 E3978.95941*109
2016-03-10 09:06:49,222 - SERIAL - DEBUG - Recv: ok 91797
2016-03-10 09:06:49,225 - SERIAL - DEBUG - Send: N91799 G1 F5400
E3971.95941*55
2016-03-10 09:06:49,231 - SERIAL - DEBUG - Recv: ok 91798
2016-03-10 09:06:49,234 - SERIAL - DEBUG - Send: N91800 G0 F9000
X59.124 Y89.367*79
2016-03-10 09:06:49,243 - SERIAL - DEBUG - Recv: ok 91799
2016-03-10 09:06:49,245 - SERIAL - DEBUG - Send: N91801 G1 F5400
E3978.95941*48
2016-03-10 09:06:49,255 - SERIAL - DEBUG - Recv: ok 91800
2016-03-10 09:06:49,258 - SERIAL - DEBUG - Send: N91802 G1 F3000
X59.024 Y89.750 E3978.96411*50
2016-03-10 09:06:49,268 - SERIAL - DEBUG - Recv: ok 91801
2016-03-10 09:06:49,271 - SERIAL - DEBUG - Send: N91803 G1 X59.024
Y90.315 E3978.96876*86
2016-03-10 09:06:49,280 - SERIAL - DEBUG - Recv: ok 91802
2016-03-10 09:06:49,282 - SERIAL - DEBUG - Send: N91804 G1 X59.024
Y90.881 E3978.97342*90
2016-03-10 09:06:49,292 - SERIAL - DEBUG - Recv: ok 91803
2016-03-10 09:06:49,295 - SERIAL - DEBUG - Send: N91805 G1 X59.024
Y91.447 E3978.97810*80
2016-03-10 09:06:49,305 - SERIAL - DEBUG - Recv: ok 91804
2016-03-10 09:06:49,308 - SERIAL - DEBUG - Send: N91806 G1 X59.024
Y92.012 E3978.98275*82
2016-03-10 09:06:49,317 - SERIAL - DEBUG - Recv: ok 91805
2016-03-10 09:06:49,319 - SERIAL - DEBUG - Send: N91807 G1 X59.024
Y92.578 E3978.98741*88
2016-03-10 09:06:49,325 - SERIAL - DEBUG - Recv: ok 91806
2016-03-10 09:06:49,327 - SERIAL - DEBUG - Send: N91808 G1 X59.024
Y93.144 E3978.99209*85
2016-03-10 09:06:49,337 - SERIAL - DEBUG - Recv: ok 91807
2016-03-10 09:06:49,340 - SERIAL - DEBUG - Send: N91809 G1 X59.024
Y93.709 E3978.99674*85
2016-03-10 09:06:49,350 - SERIAL - DEBUG - Recv: ok 91808
2016-03-10 09:06:49,353 - SERIAL - DEBUG - Send: N91810 G1 X59.024
Y94.275 E3979.00140*85
2016-03-10 09:06:49,362 - SERIAL - DEBUG - Recv: ok 91809
2016-03-10 09:06:49,364 - SERIAL - DEBUG - Send: N91811 G1 X59.024
Y94.841 E3979.00608*82

2016-03-10 09:06:49,374 - SERIAL - DEBUG - Recv: ok 91810
2016-03-10 09:06:49,377 - SERIAL - DEBUG - Send: N91812 G1 X59.024
Y95.406 E3979.01074*83
2016-03-10 09:06:49,386 - SERIAL - DEBUG - Recv: ok 91811
2016-03-10 09:06:49,389 - SERIAL - DEBUG - Send: N91813 G1 X59.024
Y95.972 E3979.01539*80
2016-03-10 09:06:49,399 - SERIAL - DEBUG - Recv: ok 91812
2016-03-10 09:06:49,402 - SERIAL - DEBUG - Send: N91814 G1 X59.024
Y96.538 E3979.02008*82
2016-03-10 09:06:49,411 - SERIAL - DEBUG - Recv: ok 91813
2016-03-10 09:06:49,414 - SERIAL - DEBUG - Send: N91815 G1 X59.024
Y97.104 E3979.02476*84
2016-03-10 09:06:49,428 - SERIAL - DEBUG - Recv: ok 91814
2016-03-10 09:06:49,431 - SERIAL - DEBUG - Send: N91816 G1 X59.024
Y97.669 E3979.02941*82
2016-03-10 09:06:49,712 - SERIAL - DEBUG - Recv: ok 91815
2016-03-10 09:06:49,716 - SERIAL - DEBUG - Send: N91817 G1 X59.024
Y98.235 E3979.03409*81
2016-03-10 09:06:50,239 - SERIAL - DEBUG - Recv: ok 91816
2016-03-10 09:06:50,243 - SERIAL - DEBUG - Send: N91818 G1 X59.024
Y98.801 E3979.03878*89
2016-03-10 09:06:50,386 - SERIAL - DEBUG - Recv: ok 91817
2016-03-10 09:06:50,389 - SERIAL - DEBUG - Send: N91819 G1 X59.024
Y99.366 E3979.04343*87
2016-03-10 09:06:50,405 - SERIAL - DEBUG - Recv: ok 91818
2016-03-10 09:06:50,408 - SERIAL - DEBUG - Send: N91820 G1 X59.024
Y99.932 E3979.04809*83
2016-03-10 09:06:50,419 - SERIAL - DEBUG - Recv: ok 91819
2016-03-10 09:06:50,422 - SERIAL - DEBUG - Send: N91821 G1 X59.024
Y100.498 E3979.05277*108
2016-03-10 09:06:50,430 - SERIAL - DEBUG - Recv: ok 91820
2016-03-10 09:06:50,433 - SERIAL - DEBUG - Send: N91822 G1 X59.024
Y101.063 E3979.05742*109
2016-03-10 09:06:50,440 - SERIAL - DEBUG - Recv: ok 91821
2016-03-10 09:06:50,444 - SERIAL - DEBUG - Send: N91823 G1 X59.024
Y101.629 E3979.06208*108
2016-03-10 09:06:50,451 - SERIAL - DEBUG - Recv: ok 91822
2016-03-10 09:06:50,455 - SERIAL - DEBUG - Send: N91824 G1 X59.024
Y102.195 E3979.06676*101
2016-03-10 09:06:50,465 - SERIAL - DEBUG - Recv: ok 91823
2016-03-10 09:06:50,470 - SERIAL - DEBUG - Send: N91825 G1 X59.024
Y102.760 E3979.07141*106
2016-03-10 09:06:50,475 - SERIAL - DEBUG - Recv: ok 91824
2016-03-10 09:06:50,479 - SERIAL - DEBUG - Send: N91826 G1 X59.024
Y103.326 E3979.07607*107
2016-03-10 09:06:50,485 - SERIAL - DEBUG - Recv: ok 91825
2016-03-10 09:06:50,489 - SERIAL - DEBUG - Send: N91827 G1 X59.024
Y103.892 E3979.08076*97
2016-03-10 09:06:50,496 - SERIAL - DEBUG - Recv: ok 91826
2016-03-10 09:06:50,501 - SERIAL - DEBUG - Send: N91828 G1 X59.024
Y104.457 E3979.08541*109
2016-03-10 09:06:50,509 - SERIAL - DEBUG - Recv: ok 91827
2016-03-10 09:06:50,513 - SERIAL - DEBUG - Send: N91829 G1 X59.024
Y105.023 E3979.09007*108

2016-03-10 09:06:50,664 - SERIAL - DEBUG - Recv: ok 91828
2016-03-10 09:06:50,670 - SERIAL - DEBUG - Recv: ok 91829
2016-03-10 09:06:50,673 - SERIAL - DEBUG - Send: N91830 G1 X59.024
Y105.589 E3979.09475*96
2016-03-10 09:06:50,676 - SERIAL - DEBUG - Send: N91831 G1 X59.024
Y106.154 E3979.09940*109
2016-03-10 09:06:50,685 - SERIAL - DEBUG - Recv: ok 91830
2016-03-10 09:06:50,688 - SERIAL - DEBUG - Send: N91832 G1 X58.925
Y106.537 E3979.10598*103
2016-03-10 09:06:50,692 - SERIAL - DEBUG - Recv: ok 91831
2016-03-10 09:06:50,695 - SERIAL - DEBUG - Send: N91833 G1 F5400
E3972.10598*62
2016-03-10 09:06:50,698 - SERIAL - DEBUG - Recv: ok 91832
2016-03-10 09:06:50,701 - SERIAL - DEBUG - Send: N91834 G0 F9000
X63.965 Y75.761*77
2016-03-10 09:06:50,706 - SERIAL - DEBUG - Recv: ok 91833
2016-03-10 09:06:50,709 - SERIAL - DEBUG - Send: N91835 G1 F5400
E3979.10598*51
2016-03-10 09:06:50,712 - SERIAL - DEBUG - Recv: ok 91834
2016-03-10 09:06:50,716 - SERIAL - DEBUG - Send: N91836 G1 F3000
X63.580 Y75.657 E3979.11261*61
2016-03-10 09:06:50,724 - SERIAL - DEBUG - Recv: ok 91835
2016-03-10 09:06:50,729 - SERIAL - DEBUG - Send: N91837 G1 X63.212
Y75.482 E3979.11939*89
2016-03-10 09:06:50,731 - SERIAL - DEBUG - Recv: ok 91836
2016-03-10 09:06:50,736 - SERIAL - DEBUG - Send: N91838 G1 X62.879
Y75.243 E3979.12620*95
2016-03-10 09:06:50,739 - SERIAL - DEBUG - Recv: ok 91837
2016-03-10 09:06:50,744 - SERIAL - DEBUG - Send: N91839 G1 X62.595
Y74.953 E3979.13295*81
2016-03-10 09:06:50,747 - SERIAL - DEBUG - Recv: ok 91838
2016-03-10 09:06:50,751 - SERIAL - DEBUG - Send: N91840 G1 X62.369
Y74.617 E3979.13969*93
2016-03-10 09:06:50,755 - SERIAL - DEBUG - Recv: ok 91839
2016-03-10 09:06:50,759 - SERIAL - DEBUG - Send: N91841 G1 X62.203
Y74.243 E3979.14649*94
2016-03-10 09:06:50,763 - SERIAL - DEBUG - Recv: ok 91840
2016-03-10 09:06:50,767 - SERIAL - DEBUG - Send: N91842 G1 X62.105
Y73.842 E3979.15336*88
2016-03-10 09:06:50,770 - SERIAL - DEBUG - Recv: ok 91841
2016-03-10 09:06:50,774 - SERIAL - DEBUG - Send: N91843 G1 X62.079
Y73.543 E3979.15835*87
2016-03-10 09:06:50,780 - SERIAL - DEBUG - Recv: ok 91842
2016-03-10 09:06:50,784 - SERIAL - DEBUG - Send: N91844 G1 X62.078
Y73.455 E3979.15981*89
2016-03-10 09:06:50,788 - SERIAL - DEBUG - Recv: ok 91843
2016-03-10 09:06:50,791 - SERIAL - DEBUG - Send: N91845 G1 X62.104
Y73.159 E3979.16475*94
2016-03-10 09:06:50,796 - SERIAL - DEBUG - Recv: ok 91844
2016-03-10 09:06:50,800 - SERIAL - DEBUG - Send: N91846 G1 X62.203
Y72.754 E3979.17169*90
2016-03-10 09:06:50,803 - SERIAL - DEBUG - Recv: ok 91845
2016-03-10 09:06:50,807 - SERIAL - DEBUG - Send: N91847 G1 X62.365
Y72.389 E3979.17833*88

2016-03-10 09:06:50,811 - SERIAL - DEBUG - Recv: ok 91846
2016-03-10 09:06:50,816 - SERIAL - DEBUG - Send: N91848 G1 X62.594
Y72.049 E3979.18515*86
2016-03-10 09:06:50,821 - SERIAL - DEBUG - Recv: ok 91847
2016-03-10 09:06:50,824 - SERIAL - DEBUG - Send: N91849 G1 X62.880
Y71.757 E3979.19194*88
2016-03-10 09:06:50,829 - SERIAL - DEBUG - Recv: ok 91848
2016-03-10 09:06:50,833 - SERIAL - DEBUG - Send: N91850 G1 X63.213
Y71.519 E3979.19875*95
2016-03-10 09:06:50,936 - SERIAL - DEBUG - Recv: ok 91849
2016-03-10 09:06:50,940 - SERIAL - DEBUG - Send: N91851 G1 X63.575
Y71.346 E3979.20542*86
2016-03-10 09:06:51,258 - SERIAL - DEBUG - Recv: ok 91850
2016-03-10 09:06:51,262 - SERIAL - DEBUG - Send: N91852 G1 X63.970
Y71.239 E3979.21223*84
2016-03-10 09:06:51,402 - SERIAL - DEBUG - Recv: ok 91851
2016-03-10 09:06:51,405 - SERIAL - DEBUG - Send: N91853 G1 X64.371
Y71.202 E3979.21892*81
2016-03-10 09:06:51,423 - SERIAL - DEBUG - Recv: ok 91852
2016-03-10 09:06:51,428 - SERIAL - DEBUG - Send: N91854 G1 X64.783
Y71.240 E3979.22580*84
2016-03-10 09:06:51,435 - SERIAL - DEBUG - Recv: ok 91853
2016-03-10 09:06:51,439 - SERIAL - DEBUG - Send: N91855 G1 X65.170
Y71.344 E3979.23247*86
2016-03-10 09:06:51,444 - SERIAL - DEBUG - Recv: ok 91854
2016-03-10 09:06:51,447 - SERIAL - DEBUG - Send: N91856 G1 X65.539
Y71.519 E3979.23926*94
2016-03-10 09:06:51,455 - SERIAL - DEBUG - Recv: ok 91855
2016-03-10 09:06:51,459 - SERIAL - DEBUG - Send: N91857 G1 X65.874
Y71.760 E3979.24612*88
2016-03-10 09:06:51,468 - SERIAL - DEBUG - Recv: ok 91856
2016-03-10 09:06:51,472 - SERIAL - DEBUG - Send: N91858 G1 X66.153
Y72.046 E3979.25277*94
2016-03-10 09:06:51,476 - SERIAL - DEBUG - Recv: ok 91857
2016-03-10 09:06:51,480 - SERIAL - DEBUG - Send: N91859 G1 X66.381
Y72.383 E3979.25953*85
2016-03-10 09:06:51,484 - SERIAL - DEBUG - Recv: ok 91858
2016-03-10 09:06:51,488 - SERIAL - DEBUG - Send: N91860 G1 X66.547
Y72.758 E3979.26635*93
2016-03-10 09:06:51,493 - SERIAL - DEBUG - Recv: ok 91859
2016-03-10 09:06:51,496 - SERIAL - DEBUG - Send: N91861 G1 X66.645
Y73.159 E3979.27322*89
2016-03-10 09:06:51,500 - SERIAL - DEBUG - Recv: ok 91860
2016-03-10 09:06:51,504 - SERIAL - DEBUG - Send: N91862 G1 X66.671
Y73.458 E3979.27821*81
2016-03-10 09:06:51,508 - SERIAL - DEBUG - Recv: ok 91861
2016-03-10 09:06:51,512 - SERIAL - DEBUG - Send: N91863 G1 X66.672
Y73.546 E3979.27967*94
2016-03-10 09:06:51,516 - SERIAL - DEBUG - Recv: ok 91862
2016-03-10 09:06:51,521 - SERIAL - DEBUG - Send: N91864 G1 X66.646
Y73.842 E3979.28462*80
2016-03-10 09:06:51,524 - SERIAL - DEBUG - Recv: ok 91863
2016-03-10 09:06:51,528 - SERIAL - DEBUG - Send: N91865 G1 X66.547
Y74.247 E3979.29155*91

2016-03-10 09:06:51,534 - SERIAL - DEBUG - Recv: ok 91864
2016-03-10 09:06:51,539 - SERIAL - DEBUG - Send: N91866 G1 X66.385
Y74.613 E3979.29821*95
2016-03-10 09:06:51,541 - SERIAL - DEBUG - Recv: ok 91865
2016-03-10 09:06:51,545 - SERIAL - DEBUG - Send: N91867 G1 X66.154
Y74.954 E3979.30505*95
2016-03-10 09:06:51,550 - SERIAL - DEBUG - Recv: ok 91866
2016-03-10 09:06:51,553 - SERIAL - DEBUG - Send: N91868 G1 X65.873
Y75.242 E3979.31175*80
2016-03-10 09:06:51,558 - SERIAL - DEBUG - Recv: ok 91867
2016-03-10 09:06:51,562 - SERIAL - DEBUG - Send: N91869 G1 X65.542
Y75.479 E3979.31852*92
2016-03-10 09:06:51,566 - SERIAL - DEBUG - Recv: ok 91868
2016-03-10 09:06:51,570 - SERIAL - DEBUG - Send: N91870 G1 X65.171
Y75.656 E3979.32535*80
2016-03-10 09:06:51,573 - SERIAL - DEBUG - Recv: ok 91869
2016-03-10 09:06:51,577 - SERIAL - DEBUG - Send: N91871 G1 X64.784
Y75.760 E3979.33202*90
2016-03-10 09:06:51,582 - SERIAL - DEBUG - Recv: ok 91870
2016-03-10 09:06:51,586 - SERIAL - DEBUG - Send: N91872 G1 X64.374
Y75.797 E3979.33886*92
2016-03-10 09:06:51,590 - SERIAL - DEBUG - Recv: ok 91871
2016-03-10 09:06:51,594 - SERIAL - DEBUG - Send: N91873 G1 X63.965
Y75.761 E3979.34569*82
2016-03-10 09:06:51,598 - SERIAL - DEBUG - Recv: ok 91872
2016-03-10 09:06:51,602 - SERIAL - DEBUG - Send: N91874 G0 F9000
X64.375 Y75.512*67
2016-03-10 09:06:51,606 - SERIAL - DEBUG - Recv: ok 91873
2016-03-10 09:06:51,610 - SERIAL - DEBUG - Send: N91875 G1 F3000
X65.145 Y75.359 E3979.35875*51
2016-03-10 09:06:51,747 - SERIAL - DEBUG - Recv: ok 91874
2016-03-10 09:06:51,753 - SERIAL - DEBUG - Recv: ok 91875
2016-03-10 09:06:51,754 - SERIAL - DEBUG - Send: N91876 G1 X65.798
Y74.922 E3979.37181*84
2016-03-10 09:06:51,759 - SERIAL - DEBUG - Send: N91877 G1 X66.233
Y74.270 E3979.38485*80
2016-03-10 09:06:51,766 - SERIAL - DEBUG - Recv: ok 91876
2016-03-10 09:06:51,770 - SERIAL - DEBUG - Send: N91878 G1 X66.387
Y73.500 E3979.39791*81
2016-03-10 09:06:51,772 - SERIAL - DEBUG - Recv: ok 91877
2016-03-10 09:06:51,777 - SERIAL - DEBUG - Send: N91879 G1 X66.233
Y72.731 E3979.41095*83
2016-03-10 09:06:51,783 - SERIAL - DEBUG - Recv: ok 91878
2016-03-10 09:06:51,786 - SERIAL - DEBUG - Send: N91880 G1 X65.798
Y72.079 E3979.42398*84
2016-03-10 09:06:51,788 - SERIAL - DEBUG - Recv: ok 91879
2016-03-10 09:06:51,792 - SERIAL - DEBUG - Send: N91881 G1 X65.146
Y71.642 E3979.43704*93
2016-03-10 09:06:51,796 - SERIAL - DEBUG - Recv: ok 91880
2016-03-10 09:06:51,799 - SERIAL - DEBUG - Send: N91882 G1 X64.375
Y71.488 E3979.45011*92
2016-03-10 09:06:51,803 - SERIAL - DEBUG - Recv: ok 91881
2016-03-10 09:06:51,807 - SERIAL - DEBUG - Send: N91883 G1 X63.604
Y71.642 E3979.46319*85

2016-03-10 09:06:51,811 - SERIAL - DEBUG - Recv: ok 91882
2016-03-10 09:06:51,814 - SERIAL - DEBUG - Send: N91884 G1 X62.953
Y72.079 E3979.47623*94
2016-03-10 09:06:51,817 - SERIAL - DEBUG - Recv: ok 91883
2016-03-10 09:06:51,820 - SERIAL - DEBUG - Send: N91885 G1 X62.516
Y72.731 E3979.48928*82
2016-03-10 09:06:51,824 - SERIAL - DEBUG - Recv: ok 91884
2016-03-10 09:06:51,827 - SERIAL - DEBUG - Send: N91886 G1 X62.363
Y73.500 E3979.50232*93
2016-03-10 09:06:51,832 - SERIAL - DEBUG - Recv: ok 91885
2016-03-10 09:06:51,835 - SERIAL - DEBUG - Send: N91887 G1 X62.516
Y74.270 E3979.51537*92
2016-03-10 09:06:51,839 - SERIAL - DEBUG - Recv: ok 91886
2016-03-10 09:06:51,841 - SERIAL - DEBUG - Send: N91888 G1 X62.953
Y74.922 E3979.52843*95
2016-03-10 09:06:51,844 - SERIAL - DEBUG - Recv: ok 91887
2016-03-10 09:06:51,847 - SERIAL - DEBUG - Send: N91889 G1 X63.605
Y75.359 E3979.54148*80
2016-03-10 09:06:51,852 - SERIAL - DEBUG - Recv: ok 91888
2016-03-10 09:06:51,855 - SERIAL - DEBUG - Send: N91890 G1 X64.375
Y75.512 E3979.55453*90
2016-03-10 09:06:51,856 - SERIAL - DEBUG - Recv: ok 91889
2016-03-10 09:06:51,860 - SERIAL - DEBUG - Send: N91891 G0 F9000
X64.375 Y75.104*75
2016-03-10 09:06:51,865 - SERIAL - DEBUG - Recv: ok 91890
2016-03-10 09:06:51,868 - SERIAL - DEBUG - Send: N91892 G1 F3000
X64.989 Y74.982 E3979.56494*56
2016-03-10 09:06:51,870 - SERIAL - DEBUG - Recv: ok 91891
2016-03-10 09:06:51,873 - SERIAL - DEBUG - Send: N91893 G1 X65.509
Y74.634 E3979.57535*80
2016-03-10 09:06:51,880 - SERIAL - DEBUG - Recv: ok 91892
2016-03-10 09:06:51,883 - SERIAL - DEBUG - Send: N91894 G1 X65.856
Y74.114 E3979.58575*94
2016-03-10 09:06:51,885 - SERIAL - DEBUG - Recv: ok 91893
2016-03-10 09:06:51,887 - SERIAL - DEBUG - Send: N91895 G1 X65.979
Y73.500 E3979.59616*82
2016-03-10 09:06:51,893 - SERIAL - DEBUG - Recv: ok 91894
2016-03-10 09:06:51,896 - SERIAL - DEBUG - Send: N91896 G1 X65.856
Y72.887 E3979.60656*80
2016-03-10 09:06:51,905 - SERIAL - DEBUG - Recv: ok 91895
2016-03-10 09:06:51,908 - SERIAL - DEBUG - Send: N91897 G1 X65.509
Y72.367 E3979.61695*93
2016-03-10 09:06:51,921 - SERIAL - DEBUG - Recv: ok 91896
2016-03-10 09:06:51,924 - SERIAL - DEBUG - Send: N91898 G1 X64.989
Y72.019 E3979.62736*86
2016-03-10 09:06:51,938 - SERIAL - DEBUG - Recv: ok 91897
2016-03-10 09:06:51,941 - SERIAL - DEBUG - Send: N91899 G1 X64.375
Y71.896 E3979.63777*86
2016-03-10 09:06:51,951 - SERIAL - DEBUG - Recv: ok 91898
2016-03-10 09:06:51,954 - SERIAL - DEBUG - Send: N91900 G1 X63.761
Y72.019 E3979.64819*93
2016-03-10 09:06:51,968 - SERIAL - DEBUG - Recv: ok 91899
2016-03-10 09:06:51,971 - SERIAL - DEBUG - Send: N91901 G1 X63.241
Y72.367 E3979.65859*84

2016-03-10 09:06:51,983 - SERIAL - DEBUG - Recv: ok 91900
2016-03-10 09:06:51,985 - SERIAL - DEBUG - Send: N91902 G1 X62.893
Y72.887 E3979.66900*88
2016-03-10 09:06:51,999 - SERIAL - DEBUG - Recv: ok 91901
2016-03-10 09:06:52,002 - SERIAL - DEBUG - Send: N91903 G1 X62.771
Y73.500 E3979.67939*82
2016-03-10 09:06:52,016 - SERIAL - DEBUG - Recv: ok 91902
2016-03-10 09:06:52,019 - SERIAL - DEBUG - Send: N91904 G1 X62.893
Y74.114 E3979.68980*93
2016-03-10 09:06:52,032 - SERIAL - DEBUG - Recv: ok 91903
2016-03-10 09:06:52,035 - SERIAL - DEBUG - Send: N91905 G1 X63.241
Y74.634 E3979.70021*86
2016-03-10 09:06:52,045 - SERIAL - DEBUG - Recv: ok 91904
2016-03-10 09:06:52,048 - SERIAL - DEBUG - Send: N91906 G1 X63.761
Y74.982 E3979.71061*85
2016-03-10 09:06:52,060 - SERIAL - DEBUG - Recv: ok 91905
2016-03-10 09:06:52,063 - SERIAL - DEBUG - Send: N91907 G1 X64.375
Y75.104 E3979.72102*82
2016-03-10 09:06:52,089 - SERIAL - DEBUG - Recv: ok 91906
2016-03-10 09:06:52,092 - SERIAL - DEBUG - Send: N91908 G0 F9000
X64.375 Y76.199*77
2016-03-10 09:06:52,114 - SERIAL - DEBUG - Recv: ok 91907
2016-03-10 09:06:52,116 - SERIAL - DEBUG - Send: N91909 G1 F3000
X63.899 Y76.158 E3979.72897*56
2016-03-10 09:06:52,139 - SERIAL - DEBUG - Recv: ok 91908
2016-03-10 09:06:52,142 - SERIAL - DEBUG - Send: N91910 G1 X63.440
Y76.033 E3979.73688*80
2016-03-10 09:06:52,151 - SERIAL - DEBUG - Recv: ok 91909
2016-03-10 09:06:52,154 - SERIAL - DEBUG - Send: N91911 G1 X63.008
Y75.827 E3979.74484*94
2016-03-10 09:06:52,164 - SERIAL - DEBUG - Recv: ok 91910
2016-03-10 09:06:52,166 - SERIAL - DEBUG - Send: N91912 G1 X62.616
Y75.546 E3979.75286*90
2016-03-10 09:06:52,176 - SERIAL - DEBUG - Recv: ok 91911
2016-03-10 09:06:52,179 - SERIAL - DEBUG - Send: N91913 G1 X62.284
Y75.208 E3979.76074*85
2016-03-10 09:06:52,188 - SERIAL - DEBUG - Recv: ok 91912
2016-03-10 09:06:52,190 - SERIAL - DEBUG - Send: N91914 G1 X62.017
Y74.810 E3979.76871*85
2016-03-10 09:06:52,200 - SERIAL - DEBUG - Recv: ok 91913
2016-03-10 09:06:52,203 - SERIAL - DEBUG - Send: N91915 G1 X61.823
Y74.372 E3979.77668*80
2016-03-10 09:06:52,212 - SERIAL - DEBUG - Recv: ok 91914
2016-03-10 09:06:52,215 - SERIAL - DEBUG - Send: N91916 G1 X61.709
Y73.907 E3979.78464*90
2016-03-10 09:06:52,225 - SERIAL - DEBUG - Recv: ok 91915
2016-03-10 09:06:52,228 - SERIAL - DEBUG - Send: N91917 G1 X61.679
Y73.568 E3979.79030*92
2016-03-10 09:06:52,238 - SERIAL - DEBUG - Recv: ok 91916
2016-03-10 09:06:52,241 - SERIAL - DEBUG - Send: N91918 G1 X61.678
Y73.428 E3979.79263*83
2016-03-10 09:06:52,249 - SERIAL - DEBUG - Recv: ok 91917
2016-03-10 09:06:52,252 - SERIAL - DEBUG - Send: N91919 G1 X61.708
Y73.094 E3979.79820*90

2016-03-10 09:06:52,262 - SERIAL - DEBUG - Recv: ok 91918
2016-03-10 09:06:52,265 - SERIAL - DEBUG - Send: N91920 G1 X61.821
Y72.630 E3979.80614*82
2016-03-10 09:06:52,274 - SERIAL - DEBUG - Recv: ok 91919
2016-03-10 09:06:52,277 - SERIAL - DEBUG - Send: N91921 G1 X62.016
Y72.192 E3979.81412*86
2016-03-10 09:06:52,286 - SERIAL - DEBUG - Recv: ok 91920
2016-03-10 09:06:52,289 - SERIAL - DEBUG - Send: N91922 G1 X62.283
Y71.794 E3979.82209*87
2016-03-10 09:06:52,302 - SERIAL - DEBUG - Recv: ok 91921
2016-03-10 09:06:52,305 - SERIAL - DEBUG - Send: N91923 G1 X62.617
Y71.453 E3979.83003*94
2016-03-10 09:06:52,315 - SERIAL - DEBUG - Recv: ok 91922
2016-03-10 09:06:52,318 - SERIAL - DEBUG - Send: N91924 G1 X63.009
Y71.173 E3979.83804*89
2016-03-10 09:06:52,336 - SERIAL - DEBUG - Recv: ok 91923
2016-03-10 09:06:52,339 - SERIAL - DEBUG - Send: N91925 G1 X63.435
Y70.970 E3979.84588*87
2016-03-10 09:06:52,381 - SERIAL - DEBUG - Recv: ok 91924
2016-03-10 09:06:52,384 - SERIAL - DEBUG - Send: N91926 G1 X63.899
Y70.844 E3979.85388*95
2016-03-10 09:06:52,401 - SERIAL - DEBUG - Recv: ok 91925
2016-03-10 09:06:52,404 - SERIAL - DEBUG - Send: N91927 G1 X64.375
Y70.801 E3979.86183*91
2016-03-10 09:06:52,413 - SERIAL - DEBUG - Recv: ok 91926
2016-03-10 09:06:52,415 - SERIAL - DEBUG - Send: N91928 G1 X64.850
Y70.843 E3979.86976*92
2016-03-10 09:06:52,422 - SERIAL - DEBUG - Recv: ok 91927
2016-03-10 09:06:52,424 - SERIAL - DEBUG - Send: N91929 G1 X65.309
Y70.967 E3979.87767*83
2016-03-10 09:06:52,433 - SERIAL - DEBUG - Recv: ok 91928
2016-03-10 09:06:52,436 - SERIAL - DEBUG - Send: N91930 G1 X65.743
Y71.174 E3979.88566*86
2016-03-10 09:06:52,442 - SERIAL - DEBUG - Recv: ok 91929
2016-03-10 09:06:52,445 - SERIAL - DEBUG - Send: N91931 G1 X66.134
Y71.454 E3979.89366*82
2016-03-10 09:06:52,450 - SERIAL - DEBUG - Recv: ok 91930
2016-03-10 09:06:52,453 - SERIAL - DEBUG - Send: N91932 G1 X66.465
Y71.793 E3979.90154*83
2016-03-10 09:06:52,462 - SERIAL - DEBUG - Recv: ok 91931
2016-03-10 09:06:52,465 - SERIAL - DEBUG - Send: N91933 G1 X66.734
Y72.191 E3979.90953*93
2016-03-10 09:06:52,471 - SERIAL - DEBUG - Recv: ok 91932
2016-03-10 09:06:52,474 - SERIAL - DEBUG - Send: N91934 G1 X66.927
Y72.629 E3979.91749*86
2016-03-10 09:06:52,479 - SERIAL - DEBUG - Recv: ok 91933
2016-03-10 09:06:52,482 - SERIAL - DEBUG - Send: N91935 G1 X67.041
Y73.094 E3979.92545*83
2016-03-10 09:06:52,483 - SERIAL - DEBUG - Recv: ok 91934
2016-03-10 09:06:52,486 - SERIAL - DEBUG - Send: N91936 G1 X67.071
Y73.428 E3979.93103*87
2016-03-10 09:06:52,491 - SERIAL - DEBUG - Recv: ok 91935
2016-03-10 09:06:52,493 - SERIAL - DEBUG - Send: N91937 G1 X67.072
Y73.568 E3979.93335*87

2016-03-10 09:06:52,498 - SERIAL - DEBUG - Recv: ok 91936
2016-03-10 09:06:52,501 - SERIAL - DEBUG - Send: N91938 G1 X67.042
Y73.907 E3979.93901*83
2016-03-10 09:06:52,508 - SERIAL - DEBUG - Recv: ok 91937
2016-03-10 09:06:52,510 - SERIAL - DEBUG - Send: N91939 G1 X66.929
Y74.371 E3979.94696*93
2016-03-10 09:06:52,655 - SERIAL - DEBUG - Recv: ok 91938
2016-03-10 09:06:52,658 - SERIAL - DEBUG - Send: N91940 G1 X66.735
Y74.809 E3979.95492*83
2016-03-10 09:06:52,660 - SERIAL - DEBUG - Recv: ok 91939
2016-03-10 09:06:52,663 - SERIAL - DEBUG - Send: N91941 G1 X66.466
Y75.207 E3979.96291*84
2016-03-10 09:06:52,668 - SERIAL - DEBUG - Recv: ok 91940
2016-03-10 09:06:52,670 - SERIAL - DEBUG - Send: N91942 G1 X66.133
Y75.548 E3979.97084*89
2016-03-10 09:06:52,672 - SERIAL - DEBUG - Recv: ok 91941
2016-03-10 09:06:52,675 - SERIAL - DEBUG - Send: N91943 G1 X65.746
Y75.825 E3979.97875*95
2016-03-10 09:06:52,679 - SERIAL - DEBUG - Recv: ok 91942
2016-03-10 09:06:52,681 - SERIAL - DEBUG - Send: N91944 M105*38
2016-03-10 09:06:52,683 - SERIAL - DEBUG - Recv: ok 91943
2016-03-10 09:06:52,686 - SERIAL - DEBUG - Send: N91945 G1 X65.310
Y76.033 E3979.98679*95
2016-03-10 09:06:52,688 - SERIAL - DEBUG - Recv: ok 91944
2016-03-10 09:06:52,691 - SERIAL - DEBUG - Send: N91946 G1 X64.851
Y76.157 E3979.99469*82
2016-03-10 09:06:52,694 - SERIAL - DEBUG - Recv: T:220.00 /220 B:
65.93 /65 B@:24 @:157
2016-03-10 09:06:52,698 - SERIAL - DEBUG - Recv: ok 91945
2016-03-10 09:06:52,700 - SERIAL - DEBUG - Send: N91947 G1 X64.375
Y76.199 E3980.00264*81
2016-03-10 09:06:52,703 - SERIAL - DEBUG - Recv: ok 91946
2016-03-10 09:06:52,705 - SERIAL - DEBUG - Send: N91948 G1 F5400
E3973.00264*55
2016-03-10 09:06:52,708 - SERIAL - DEBUG - Recv: ok 91947
2016-03-10 09:06:52,711 - SERIAL - DEBUG - Send: N91949 G0 F9000
X64.371 Y120.202*127
2016-03-10 09:06:52,713 - SERIAL - DEBUG - Recv: ok 91948
2016-03-10 09:06:52,715 - SERIAL - DEBUG - Send: N91950 G1 F5400
E3980.00264*50
2016-03-10 09:06:52,720 - SERIAL - DEBUG - Recv: ok 91949
2016-03-10 09:06:52,722 - SERIAL - DEBUG - Send: N91951 G1 F3000
X64.783 Y120.240 E3980.00952*5
2016-03-10 09:06:52,725 - SERIAL - DEBUG - Recv: ok 91950
2016-03-10 09:06:52,727 - SERIAL - DEBUG - Send: N91952 G1 X65.170
Y120.344 E3980.01618*109
2016-03-10 09:06:52,733 - SERIAL - DEBUG - Recv: ok 91951
2016-03-10 09:06:52,740 - SERIAL - DEBUG - Send: N91953 G1 X65.539
Y120.519 E3980.02298*100
2016-03-10 09:06:52,742 - SERIAL - DEBUG - Recv: ok 91952
2016-03-10 09:06:52,745 - SERIAL - DEBUG - Send: N91954 G1 X65.874
Y120.760 E3980.02984*109
2016-03-10 09:06:52,750 - SERIAL - DEBUG - Recv: ok 91953
2016-03-10 09:06:52,753 - SERIAL - DEBUG - Send: N91955 G1 X66.153

Y121.046 E3980.03648*111
2016-03-10 09:06:52,758 - SERIAL - DEBUG - Recv: ok 91954
2016-03-10 09:06:52,761 - SERIAL - DEBUG - Send: N91956 G1 X66.381
Y121.383 E3980.04325*98
2016-03-10 09:06:52,765 - SERIAL - DEBUG - Recv: ok 91955
2016-03-10 09:06:52,768 - SERIAL - DEBUG - Send: N91957 G1 X66.547
Y121.758 E3980.05007*111
2016-03-10 09:06:52,770 - SERIAL - DEBUG - Recv: ok 91956
2016-03-10 09:06:52,773 - SERIAL - DEBUG - Send: N91958 G1 X66.645
Y122.159 E3980.05693*110
2016-03-10 09:06:52,778 - SERIAL - DEBUG - Recv: ok 91957
2016-03-10 09:06:52,780 - SERIAL - DEBUG - Send: N91959 G1 X66.671
Y122.458 E3980.06193*104
2016-03-10 09:06:52,782 - SERIAL - DEBUG - Recv: ok 91958
2016-03-10 09:06:52,786 - SERIAL - DEBUG - Send: N91960 G1 X66.672
Y122.546 E3980.06339*109
2016-03-10 09:06:52,791 - SERIAL - DEBUG - Recv: ok 91959
2016-03-10 09:06:52,793 - SERIAL - DEBUG - Send: N91961 G1 X66.646
Y122.842 E3980.06833*99
2016-03-10 09:06:52,798 - SERIAL - DEBUG - Recv: ok 91960
2016-03-10 09:06:52,801 - SERIAL - DEBUG - Send: N91962 G1 X66.547
Y123.247 E3980.07526*100
2016-03-10 09:06:52,803 - SERIAL - DEBUG - Recv: ok 91961
2016-03-10 09:06:52,806 - SERIAL - DEBUG - Send: N91963 G1 X66.385
Y123.613 E3980.08192*108
2016-03-10 09:06:52,810 - SERIAL - DEBUG - Recv: ok 91962
2016-03-10 09:06:52,813 - SERIAL - DEBUG - Send: N91964 G1 X66.154
Y123.954 E3980.08877*107
2016-03-10 09:06:52,819 - SERIAL - DEBUG - Recv: ok 91963
2016-03-10 09:06:52,822 - SERIAL - DEBUG - Send: N91965 G1 X65.873
Y124.242 E3980.09546*96
2016-03-10 09:06:52,966 - SERIAL - DEBUG - Recv: ok 91964
2016-03-10 09:06:52,969 - SERIAL - DEBUG - Send: N91966 G1 X65.542
Y124.479 E3980.10223*110
2016-03-10 09:06:53,380 - SERIAL - DEBUG - Recv: ok 91965
2016-03-10 09:06:53,384 - SERIAL - DEBUG - Send: N91967 G1 X65.171
Y124.656 E3980.10907*105
2016-03-10 09:06:53,526 - SERIAL - DEBUG - Recv: ok 91966
2016-03-10 09:06:53,530 - SERIAL - DEBUG - Send: N91968 G1 X64.778
Y124.762 E3980.11584*104
2016-03-10 09:06:53,543 - SERIAL - DEBUG - Recv: ok 91967
2016-03-10 09:06:53,546 - SERIAL - DEBUG - Send: N91969 G1 X64.379
Y124.799 E3980.12250*101
2016-03-10 09:06:53,556 - SERIAL - DEBUG - Recv: ok 91968
2016-03-10 09:06:53,559 - SERIAL - DEBUG - Send: N91970 G1 X63.965
Y124.761 E3980.12941*97
2016-03-10 09:06:53,564 - SERIAL - DEBUG - Recv: ok 91969
2016-03-10 09:06:53,569 - SERIAL - DEBUG - Send: N91971 G1 X63.580
Y124.657 E3980.13605*109
2016-03-10 09:06:53,576 - SERIAL - DEBUG - Recv: ok 91970
2016-03-10 09:06:53,580 - SERIAL - DEBUG - Send: N91972 G1 X63.212
Y124.482 E3980.14282*100
2016-03-10 09:06:53,585 - SERIAL - DEBUG - Recv: ok 91971
2016-03-10 09:06:53,590 - SERIAL - DEBUG - Send: N91973 G1 X62.879

Y124.243 E3980.14964*107
2016-03-10 09:06:53,594 - SERIAL - DEBUG - Recv: ok 91972
2016-03-10 09:06:53,598 - SERIAL - DEBUG - Send: N91974 G1 X62.595
Y123.953 E3980.15639*104
2016-03-10 09:06:53,603 - SERIAL - DEBUG - Recv: ok 91973
2016-03-10 09:06:53,607 - SERIAL - DEBUG - Send: N91975 G1 X62.369
Y123.617 E3980.16312*108
2016-03-10 09:06:53,744 - SERIAL - DEBUG - Recv: ok 91974
2016-03-10 09:06:53,749 - SERIAL - DEBUG - Send: N91976 G1 X62.203
Y123.243 E3980.16993*100
2016-03-10 09:06:53,750 - SERIAL - DEBUG - Recv: ok 91975
2016-03-10 09:06:53,754 - SERIAL - DEBUG - Send: N91977 G1 X62.105
Y122.842 E3980.17679*96
2016-03-10 09:06:53,762 - SERIAL - DEBUG - Recv: ok 91976
2016-03-10 09:06:53,766 - SERIAL - DEBUG - Send: N91978 G1 X62.079
Y122.543 E3980.18178*96
2016-03-10 09:06:53,767 - SERIAL - DEBUG - Recv: ok 91977
2016-03-10 09:06:53,770 - SERIAL - DEBUG - Send: N91979 G1 X62.078
Y122.455 E3980.18325*108
2016-03-10 09:06:53,777 - SERIAL - DEBUG - Recv: ok 91978
2016-03-10 09:06:53,780 - SERIAL - DEBUG - Send: N91980 G1 X62.104
Y122.159 E3980.18819*109
2016-03-10 09:06:53,781 - SERIAL - DEBUG - Recv: ok 91979
2016-03-10 09:06:53,785 - SERIAL - DEBUG - Send: N91981 G1 X62.203
Y121.754 E3980.19512*103
2016-03-10 09:06:53,790 - SERIAL - DEBUG - Recv: ok 91980
2016-03-10 09:06:53,793 - SERIAL - DEBUG - Send: N91982 G1 X62.365
Y121.389 E3980.20176*109
2016-03-10 09:06:53,795 - SERIAL - DEBUG - Recv: ok 91981
2016-03-10 09:06:53,798 - SERIAL - DEBUG - Send: N91983 G1 X62.594
Y121.049 E3980.20858*110
2016-03-10 09:06:53,801 - SERIAL - DEBUG - Recv: ok 91982
2016-03-10 09:06:53,804 - SERIAL - DEBUG - Send: N91984 G1 X62.880
Y120.757 E3980.21538*98
2016-03-10 09:06:53,809 - SERIAL - DEBUG - Recv: ok 91983
2016-03-10 09:06:53,812 - SERIAL - DEBUG - Send: N91985 G1 X63.213
Y120.519 E3980.22219*109
2016-03-10 09:06:53,815 - SERIAL - DEBUG - Recv: ok 91984
2016-03-10 09:06:53,818 - SERIAL - DEBUG - Send: N91986 G1 X63.575
Y120.346 E3980.22886*105
2016-03-10 09:06:53,822 - SERIAL - DEBUG - Recv: ok 91985
2016-03-10 09:06:53,825 - SERIAL - DEBUG - Send: N91987 G1 X63.970
Y120.239 E3980.23566*106
2016-03-10 09:06:53,827 - SERIAL - DEBUG - Recv: ok 91986
2016-03-10 09:06:53,830 - SERIAL - DEBUG - Send: N91988 G1 X64.371
Y120.202 E3980.24236*100
2016-03-10 09:06:53,834 - SERIAL - DEBUG - Recv: ok 91987
2016-03-10 09:06:53,837 - SERIAL - DEBUG - Send: N91989 G0 F9000
X64.375 Y120.489*114
2016-03-10 09:06:53,843 - SERIAL - DEBUG - Recv: ok 91988
2016-03-10 09:06:53,847 - SERIAL - DEBUG - Send: N91990 G1 F3000
X63.605 Y120.642 E3980.25542*12
2016-03-10 09:06:53,849 - SERIAL - DEBUG - Recv: ok 91989
2016-03-10 09:06:53,852 - SERIAL - DEBUG - Send: N91991 G1 X62.953

Y121.079 E3980.26847*97
2016-03-10 09:06:53,859 - SERIAL - DEBUG - Recv: ok 91990
2016-03-10 09:06:53,862 - SERIAL - DEBUG - Send: N91992 G1 X62.516
Y121.731 E3980.28152*103
2016-03-10 09:06:53,864 - SERIAL - DEBUG - Recv: ok 91991
2016-03-10 09:06:53,868 - SERIAL - DEBUG - Send: N91993 G1 X62.363
Y122.500 E3980.29456*97
2016-03-10 09:06:53,871 - SERIAL - DEBUG - Recv: ok 91992
2016-03-10 09:06:53,874 - SERIAL - DEBUG - Send: N91994 G1 X62.516
Y123.270 E3980.30762*111
2016-03-10 09:06:53,876 - SERIAL - DEBUG - Recv: ok 91993
2016-03-10 09:06:53,879 - SERIAL - DEBUG - Send: N91995 G1 X62.953
Y123.922 E3980.32067*111
2016-03-10 09:06:53,884 - SERIAL - DEBUG - Recv: ok 91994
2016-03-10 09:06:53,887 - SERIAL - DEBUG - Send: N91996 G1 X63.604
Y124.359 E3980.33371*100
2016-03-10 09:06:53,889 - SERIAL - DEBUG - Recv: ok 91995
2016-03-10 09:06:53,892 - SERIAL - DEBUG - Send: N91997 G1 X64.375
Y124.513 E3980.34678*98
2016-03-10 09:06:53,895 - SERIAL - DEBUG - Recv: ok 91996
2016-03-10 09:06:53,898 - SERIAL - DEBUG - Send: N91998 G1 X65.146
Y124.359 E3980.35986*105
2016-03-10 09:06:53,901 - SERIAL - DEBUG - Recv: ok 91997
2016-03-10 09:06:53,903 - SERIAL - DEBUG - Send: N91999 G1 X65.798
Y123.922 E3980.37291*99
2016-03-10 09:06:53,908 - SERIAL - DEBUG - Recv: ok 91998
2016-03-10 09:06:53,911 - SERIAL - DEBUG - Send: N92000 G1 X66.233
Y123.270 E3980.38595*110
2016-03-10 09:06:53,916 - SERIAL - DEBUG - Recv: ok 91999
2016-03-10 09:06:53,919 - SERIAL - DEBUG - Send: N92001 G1 X66.387
Y122.500 E3980.39900*97
2016-03-10 09:06:53,929 - SERIAL - DEBUG - Recv: ok 92000
2016-03-10 09:06:53,932 - SERIAL - DEBUG - Send: N92002 G1 X66.233
Y121.731 E3980.41205*110
2016-03-10 09:06:53,937 - SERIAL - DEBUG - Recv: ok 92001
2016-03-10 09:06:53,940 - SERIAL - DEBUG - Send: N92003 G1 X65.798
Y121.079 E3980.42508*106
2016-03-10 09:06:53,950 - SERIAL - DEBUG - Recv: ok 92002
2016-03-10 09:06:53,952 - SERIAL - DEBUG - Send: N92004 G1 X65.145
Y120.642 E3980.43815*100
2016-03-10 09:06:53,957 - SERIAL - DEBUG - Recv: ok 92003
2016-03-10 09:06:53,960 - SERIAL - DEBUG - Send: N92005 G1 X64.375
Y120.489 E3980.45120*105
2016-03-10 09:06:53,974 - SERIAL - DEBUG - Recv: ok 92004
2016-03-10 09:06:53,976 - SERIAL - DEBUG - Send: N92006 G0 F9000
X64.375 Y120.897*124
2016-03-10 09:06:53,994 - SERIAL - DEBUG - Recv: ok 92005
2016-03-10 09:06:53,997 - SERIAL - DEBUG - Send: N92007 G1 F3000
X63.761 Y121.019 E3980.46161*2
2016-03-10 09:06:54,023 - SERIAL - DEBUG - Recv: ok 92006
2016-03-10 09:06:54,025 - SERIAL - DEBUG - Send: N92008 G1 X63.241
Y121.367 E3980.47202*98
2016-03-10 09:06:54,039 - SERIAL - DEBUG - Recv: ok 92007
2016-03-10 09:06:54,042 - SERIAL - DEBUG - Send: N92009 G1 X62.893

Y121.887 E3980.48243*104
2016-03-10 09:06:54,056 - SERIAL - DEBUG - Recv: ok 92008
2016-03-10 09:06:54,059 - SERIAL - DEBUG - Send: N92010 G1 X62.771
Y122.500 E3980.49282*110
2016-03-10 09:06:54,072 - SERIAL - DEBUG - Recv: ok 92009
2016-03-10 09:06:54,075 - SERIAL - DEBUG - Send: N92011 G1 X62.893
Y123.114 E3980.50323*110
2016-03-10 09:06:54,089 - SERIAL - DEBUG - Recv: ok 92010
2016-03-10 09:06:54,092 - SERIAL - DEBUG - Send: N92012 G1 X63.241
Y123.634 E3980.51364*110
2016-03-10 09:06:54,101 - SERIAL - DEBUG - Recv: ok 92011
2016-03-10 09:06:54,103 - SERIAL - DEBUG - Send: N92013 G1 X63.761
Y123.982 E3980.52404*104
2016-03-10 09:06:54,117 - SERIAL - DEBUG - Recv: ok 92012
2016-03-10 09:06:54,120 - SERIAL - DEBUG - Send: N92014 G1 X64.375
Y124.105 E3980.53445*109
2016-03-10 09:06:54,134 - SERIAL - DEBUG - Recv: ok 92013
2016-03-10 09:06:54,137 - SERIAL - DEBUG - Send: N92015 G1 X64.989
Y123.982 E3980.54487*108
2016-03-10 09:06:54,150 - SERIAL - DEBUG - Recv: ok 92014
2016-03-10 09:06:54,153 - SERIAL - DEBUG - Send: N92016 G1 X65.509
Y123.634 E3980.55527*98
2016-03-10 09:06:54,167 - SERIAL - DEBUG - Recv: ok 92015
2016-03-10 09:06:54,170 - SERIAL - DEBUG - Send: N92017 G1 X65.856
Y123.114 E3980.56567*102
2016-03-10 09:06:54,182 - SERIAL - DEBUG - Recv: ok 92016
2016-03-10 09:06:54,185 - SERIAL - DEBUG - Send: N92018 G1 X65.979
Y122.500 E3980.57608*110
2016-03-10 09:06:54,198 - SERIAL - DEBUG - Recv: ok 92017
2016-03-10 09:06:54,201 - SERIAL - DEBUG - Send: N92019 G1 X65.856
Y121.887 E3980.58648*105
2016-03-10 09:06:54,212 - SERIAL - DEBUG - Recv: ok 92018
2016-03-10 09:06:54,214 - SERIAL - DEBUG - Send: N92020 G1 X65.509
Y121.367 E3980.59688*108
2016-03-10 09:06:54,228 - SERIAL - DEBUG - Recv: ok 92019
2016-03-10 09:06:54,231 - SERIAL - DEBUG - Send: N92021 G1 X64.989
Y121.019 E3980.60728*99
2016-03-10 09:06:54,245 - SERIAL - DEBUG - Recv: ok 92020
2016-03-10 09:06:54,251 - SERIAL - DEBUG - Send: N92022 G1 X64.375
Y120.897 E3980.61769*98
2016-03-10 09:06:54,269 - SERIAL - DEBUG - Recv: ok 92021
2016-03-10 09:06:54,272 - SERIAL - DEBUG - Send: N92023 G0 F9000
X64.375 Y119.801*126
2016-03-10 09:06:54,294 - SERIAL - DEBUG - Recv: ok 92022
2016-03-10 09:06:54,297 - SERIAL - DEBUG - Send: N92024 G1 F3000
X64.850 Y119.843 E3980.62562*4
2016-03-10 09:06:54,318 - SERIAL - DEBUG - Recv: ok 92023
2016-03-10 09:06:54,321 - SERIAL - DEBUG - Send: N92025 G1 X65.309
Y119.967 E3980.63353*100
2016-03-10 09:06:54,334 - SERIAL - DEBUG - Recv: ok 92024
2016-03-10 09:06:54,338 - SERIAL - DEBUG - Send: N92026 G1 X65.743
Y120.174 E3980.64153*104
2016-03-10 09:06:54,346 - SERIAL - DEBUG - Recv: ok 92025
2016-03-10 09:06:54,350 - SERIAL - DEBUG - Send: N92027 G1 X66.134

Y120.454 E3980.64952*98
2016-03-10 09:06:54,359 - SERIAL - DEBUG - Recv: ok 92026
2016-03-10 09:06:54,362 - SERIAL - DEBUG - Send: N92028 G1 X66.465
Y120.793 E3980.65740*104
2016-03-10 09:06:54,371 - SERIAL - DEBUG - Recv: ok 92027
2016-03-10 09:06:54,374 - SERIAL - DEBUG - Send: N92029 G1 X66.734
Y121.191 E3980.66539*100
2016-03-10 09:06:54,391 - SERIAL - DEBUG - Recv: ok 92028
2016-03-10 09:06:54,394 - SERIAL - DEBUG - Send: N92030 G1 X66.927
Y121.629 E3980.67335*111
2016-03-10 09:06:54,396 - SERIAL - DEBUG - Recv: ok 92029
2016-03-10 09:06:54,399 - SERIAL - DEBUG - Send: N92031 G1 X67.041
Y122.094 E3980.68131*108
2016-03-10 09:06:54,408 - SERIAL - DEBUG - Recv: ok 92030
2016-03-10 09:06:54,410 - SERIAL - DEBUG - Send: N92032 G1 X67.071
Y122.428 E3980.68689*107
2016-03-10 09:06:54,420 - SERIAL - DEBUG - Recv: ok 92031
2016-03-10 09:06:54,423 - SERIAL - DEBUG - Send: N92033 G1 X67.072
Y122.568 E3980.68922*98
2016-03-10 09:06:54,433 - SERIAL - DEBUG - Recv: ok 92032
2016-03-10 09:06:54,436 - SERIAL - DEBUG - Send: N92034 G1 X67.042
Y122.907 E3980.69488*111
2016-03-10 09:06:54,445 - SERIAL - DEBUG - Recv: ok 92033
2016-03-10 09:06:54,448 - SERIAL - DEBUG - Send: N92035 G1 X66.929
Y123.371 E3980.70282*101
2016-03-10 09:06:54,458 - SERIAL - DEBUG - Recv: ok 92034
2016-03-10 09:06:54,460 - SERIAL - DEBUG - Send: N92036 G1 X66.735
Y123.809 E3980.71079*102
2016-03-10 09:06:54,469 - SERIAL - DEBUG - Recv: ok 92035
2016-03-10 09:06:54,472 - SERIAL - DEBUG - Send: N92037 G1 X66.466
Y124.207 E3980.71878*104
2016-03-10 09:06:54,482 - SERIAL - DEBUG - Recv: ok 92036
2016-03-10 09:06:54,485 - SERIAL - DEBUG - Send: N92038 G1 X66.133
Y124.548 E3980.72670*107
2016-03-10 09:06:54,494 - SERIAL - DEBUG - Recv: ok 92037
2016-03-10 09:06:54,498 - SERIAL - DEBUG - Send: N92039 G1 X65.746
Y124.825 E3980.73462*107
2016-03-10 09:06:54,518 - SERIAL - DEBUG - Recv: ok 92038
2016-03-10 09:06:54,522 - SERIAL - DEBUG - Send: N92040 G1 X65.310
Y125.033 E3980.74265*106
2016-03-10 09:06:54,564 - SERIAL - DEBUG - Recv: ok 92039
2016-03-10 09:06:54,567 - SERIAL - DEBUG - Send: N92041 G1 X64.851
Y125.157 E3980.75056*100
2016-03-10 09:06:54,584 - SERIAL - DEBUG - Recv: ok 92040
2016-03-10 09:06:54,588 - SERIAL - DEBUG - Send: N92042 G1 X64.375
Y125.200 E3980.75851*100
2016-03-10 09:06:54,597 - SERIAL - DEBUG - Recv: ok 92041
2016-03-10 09:06:54,600 - SERIAL - DEBUG - Send: N92043 G1 X63.900
Y125.158 E3980.76644*109
2016-03-10 09:06:54,604 - SERIAL - DEBUG - Recv: ok 92042
2016-03-10 09:06:54,607 - SERIAL - DEBUG - Send: N92044 G1 X63.440
Y125.033 E3980.77436*105
2016-03-10 09:06:54,612 - SERIAL - DEBUG - Recv: ok 92043
2016-03-10 09:06:54,615 - SERIAL - DEBUG - Send: N92045 G1 X63.008

Y124.827 E3980.78232*97
2016-03-10 09:06:54,625 - SERIAL - DEBUG - Recv: ok 92044
2016-03-10 09:06:54,628 - SERIAL - DEBUG - Send: N92046 G1 X62.616
Y124.546 E3980.79034*101
2016-03-10 09:06:54,633 - SERIAL - DEBUG - Recv: ok 92045
2016-03-10 09:06:54,636 - SERIAL - DEBUG - Send: N92047 G1 X62.284
Y124.208 E3980.79822*105
2016-03-10 09:06:54,645 - SERIAL - DEBUG - Recv: ok 92046
2016-03-10 09:06:54,648 - SERIAL - DEBUG - Send: N92048 G1 X62.017
Y123.810 E3980.80619*106
2016-03-10 09:06:54,654 - SERIAL - DEBUG - Recv: ok 92047
2016-03-10 09:06:54,656 - SERIAL - DEBUG - Send: N92049 G1 X61.823
Y123.372 E3980.81416*100
2016-03-10 09:06:54,658 - SERIAL - DEBUG - Recv: ok 92048
2016-03-10 09:06:54,661 - SERIAL - DEBUG - Send: N92050 G1 X61.709
Y122.907 E3980.82212*99
2016-03-10 09:06:54,666 - SERIAL - DEBUG - Recv: ok 92049
2016-03-10 09:06:54,669 - SERIAL - DEBUG - Send: N92051 G1 X61.679
Y122.568 E3980.82778*104
2016-03-10 09:06:54,674 - SERIAL - DEBUG - Recv: ok 92050
2016-03-10 09:06:54,677 - SERIAL - DEBUG - Send: N92052 G1 X61.678
Y122.428 E3980.83011*102
2016-03-10 09:06:54,679 - SERIAL - DEBUG - Recv: ok 92051
2016-03-10 09:06:54,682 - SERIAL - DEBUG - Send: N92053 G1 X61.708
Y122.094 E3980.83568*105
2016-03-10 09:06:54,687 - SERIAL - DEBUG - Recv: ok 92052
2016-03-10 09:06:54,690 - SERIAL - DEBUG - Send: N92054 G1 X61.821
Y121.630 E3980.84363*107
2016-03-10 09:06:54,699 - SERIAL - DEBUG - Recv: ok 92053
2016-03-10 09:06:54,702 - SERIAL - DEBUG - Send: N92055 G1 X62.016
Y121.192 E3980.85160*106
2016-03-10 09:06:54,851 - SERIAL - DEBUG - Recv: ok 92054
2016-03-10 09:06:54,854 - SERIAL - DEBUG - Recv: ok 92055
2016-03-10 09:06:54,857 - SERIAL - DEBUG - Send: N92056 G1 X62.283
Y120.794 E3980.85957*106
2016-03-10 09:06:54,860 - SERIAL - DEBUG - Send: N92057 G1 X62.617
Y120.453 E3980.86751*97
2016-03-10 09:06:54,867 - SERIAL - DEBUG - Recv: ok 92056
2016-03-10 09:06:54,871 - SERIAL - DEBUG - Send: N92058 G1 X63.009
Y120.173 E3980.87552*97
2016-03-10 09:06:54,872 - SERIAL - DEBUG - Recv: ok 92057
2016-03-10 09:06:54,876 - SERIAL - DEBUG - Send: N92059 G1 X63.435
Y119.970 E3980.88337*96
2016-03-10 09:06:54,879 - SERIAL - DEBUG - Recv: ok 92058
2016-03-10 09:06:54,882 - SERIAL - DEBUG - Send: N92060 G1 X63.899
Y119.844 E3980.89136*100
2016-03-10 09:06:54,887 - SERIAL - DEBUG - Recv: ok 92059
2016-03-10 09:06:54,892 - SERIAL - DEBUG - Send: N92061 G1 X64.375
Y119.801 E3980.89931*101
2016-03-10 09:06:54,893 - SERIAL - DEBUG - Recv: ok 92060
2016-03-10 09:06:54,896 - SERIAL - DEBUG - Send: N92062 G1 F5400
E3973.89931*63
2016-03-10 09:06:54,904 - SERIAL - DEBUG - Recv: ok 92061
2016-03-10 09:06:54,907 - SERIAL - DEBUG - Send: N92063 G0 F9000

X120.078 Y122.455*64
2016-03-10 09:06:54,908 - SERIAL - DEBUG - Recv: ok 92062
2016-03-10 09:06:54,912 - SERIAL - DEBUG - Send: N92064 G1 F5400
E3980.89931*53
2016-03-10 09:06:54,915 - SERIAL - DEBUG - Recv: ok 92063
2016-03-10 09:06:54,918 - SERIAL - DEBUG - Send: N92065 G1 F3000
X120.104 Y122.159 E3980.90425*61
2016-03-10 09:06:54,920 - SERIAL - DEBUG - Recv: ok 92064
2016-03-10 09:06:54,923 - SERIAL - DEBUG - Send: N92066 G1 X120.203
Y121.754 E3980.91119*92
2016-03-10 09:06:54,928 - SERIAL - DEBUG - Recv: ok 92065
2016-03-10 09:06:54,931 - SERIAL - DEBUG - Send: N92067 G1 X120.365
Y121.389 E3980.91783*93
2016-03-10 09:06:54,933 - SERIAL - DEBUG - Recv: ok 92066
2016-03-10 09:06:54,936 - SERIAL - DEBUG - Send: N92068 G1 X120.594
Y121.049 E3980.92464*92
2016-03-10 09:06:54,940 - SERIAL - DEBUG - Recv: ok 92067
2016-03-10 09:06:54,943 - SERIAL - DEBUG - Send: N92069 G1 X120.880
Y120.757 E3980.93144*90
2016-03-10 09:06:54,945 - SERIAL - DEBUG - Recv: ok 92068
2016-03-10 09:06:54,948 - SERIAL - DEBUG - Send: N92070 G1 X121.213
Y120.519 E3980.93825*85
2016-03-10 09:06:54,953 - SERIAL - DEBUG - Recv: ok 92069
2016-03-10 09:06:54,956 - SERIAL - DEBUG - Send: N92071 G1 X121.575
Y120.346 E3980.94492*88
2016-03-10 09:06:54,958 - SERIAL - DEBUG - Recv: ok 92070
2016-03-10 09:06:54,961 - SERIAL - DEBUG - Send: N92072 G1 X121.964
Y120.241 E3980.95162*90
2016-03-10 09:06:54,965 - SERIAL - DEBUG - Recv: ok 92071
2016-03-10 09:06:54,969 - SERIAL - DEBUG - Send: N92073 G1 X122.376
Y120.204 E3980.95850*88
2016-03-10 09:06:54,972 - SERIAL - DEBUG - Recv: ok 92072
2016-03-10 09:06:54,975 - SERIAL - DEBUG - Send: N92074 G1 X122.783
Y120.240 E3980.96529*81
2016-03-10 09:06:54,977 - SERIAL - DEBUG - Recv: ok 92073
2016-03-10 09:06:54,980 - SERIAL - DEBUG - Send: N92075 G1 X123.170
Y120.344 E3980.97196*95
2016-03-10 09:06:54,986 - SERIAL - DEBUG - Recv: ok 92074
2016-03-10 09:06:54,989 - SERIAL - DEBUG - Send: N92076 G1 X123.539
Y120.519 E3980.97875*95
2016-03-10 09:06:54,993 - SERIAL - DEBUG - Recv: ok 92075
2016-03-10 09:06:54,996 - SERIAL - DEBUG - Send: N92077 G1 X123.874
Y120.760 E3980.98561*81
2016-03-10 09:06:55,001 - SERIAL - DEBUG - Recv: ok 92076
2016-03-10 09:06:55,004 - SERIAL - DEBUG - Send: N92078 G1 X124.153
Y121.046 E3980.99226*82
2016-03-10 09:06:55,006 - SERIAL - DEBUG - Recv: ok 92077
2016-03-10 09:06:55,009 - SERIAL - DEBUG - Send: N92079 G1 X124.381
Y121.383 E3980.99902*89
2016-03-10 09:06:55,154 - SERIAL - DEBUG - Recv: ok 92078
2016-03-10 09:06:55,157 - SERIAL - DEBUG - Send: N92080 G1 X124.547
Y121.758 E3981.00584*82
2016-03-10 09:06:55,646 - SERIAL - DEBUG - Recv: ok 92079
2016-03-10 09:06:55,650 - SERIAL - DEBUG - Send: N92081 G1 X124.645

Y122.159 E3981.01271*90
2016-03-10 09:06:55,792 - SERIAL - DEBUG - Recv: ok 92080
2016-03-10 09:06:55,797 - SERIAL - DEBUG - Send: N92082 G1 X124.671
Y122.458 E3981.01770*94
2016-03-10 09:06:55,944 - SERIAL - DEBUG - Recv: ok 92081
2016-03-10 09:06:56,001 - SERIAL - DEBUG - Send: N92083 G1 X124.672
Y122.546 E3981.01916*92
2016-03-10 09:06:56,000 - SERIAL - DEBUG - Recv: ok 92082
2016-03-10 09:06:56,006 - SERIAL - DEBUG - Send: N92084 G1 X124.646
Y122.842 E3981.02411*92
2016-03-10 09:06:56,010 - SERIAL - DEBUG - Recv: ok 92083
2016-03-10 09:06:56,013 - SERIAL - DEBUG - Send: N92085 G1 X124.547
Y123.247 E3981.03104*81
2016-03-10 09:06:56,017 - SERIAL - DEBUG - Recv: ok 92084
2016-03-10 09:06:56,020 - SERIAL - DEBUG - Send: N92086 G1 X124.385
Y123.613 E3981.03770*90
2016-03-10 09:06:56,024 - SERIAL - DEBUG - Recv: ok 92085
2016-03-10 09:06:56,027 - SERIAL - DEBUG - Send: N92087 G1 X124.154
Y123.954 E3981.04454*91
2016-03-10 09:06:56,031 - SERIAL - DEBUG - Recv: ok 92086
2016-03-10 09:06:56,034 - SERIAL - DEBUG - Send: N92088 G1 X123.873
Y124.242 E3981.05124*87
2016-03-10 09:06:56,038 - SERIAL - DEBUG - Recv: ok 92087
2016-03-10 09:06:56,041 - SERIAL - DEBUG - Send: N92089 G1 X123.542
Y124.479 E3981.05801*89
2016-03-10 09:06:56,045 - SERIAL - DEBUG - Recv: ok 92088
2016-03-10 09:06:56,048 - SERIAL - DEBUG - Send: N92090 G1 X123.171
Y124.656 E3981.06484*88
2016-03-10 09:06:56,051 - SERIAL - DEBUG - Recv: ok 92089
2016-03-10 09:06:56,054 - SERIAL - DEBUG - Send: N92091 G1 X122.778
Y124.762 E3981.07161*94
2016-03-10 09:06:56,059 - SERIAL - DEBUG - Recv: ok 92090
2016-03-10 09:06:56,062 - SERIAL - DEBUG - Send: N92092 G1 X122.379
Y124.799 E3981.07828*88
2016-03-10 09:06:56,064 - SERIAL - DEBUG - Recv: ok 92091
2016-03-10 09:06:56,067 - SERIAL - DEBUG - Send: N92093 G1 X121.965
Y124.761 E3981.08519*90
2016-03-10 09:06:56,070 - SERIAL - DEBUG - Recv: ok 92092
2016-03-10 09:06:56,073 - SERIAL - DEBUG - Send: N92094 G1 X121.580
Y124.657 E3981.09182*89
2016-03-10 09:06:56,078 - SERIAL - DEBUG - Recv: ok 92093
2016-03-10 09:06:56,081 - SERIAL - DEBUG - Send: N92095 G1 X121.212
Y124.482 E3981.09860*91
2016-03-10 09:06:56,084 - SERIAL - DEBUG - Recv: ok 92094
2016-03-10 09:06:56,087 - SERIAL - DEBUG - Send: N92096 G1 X120.879
Y124.243 E3981.10541*83
2016-03-10 09:06:56,091 - SERIAL - DEBUG - Recv: ok 92095
2016-03-10 09:06:56,094 - SERIAL - DEBUG - Send: N92097 G1 X120.595
Y123.953 E3981.11216*84
2016-03-10 09:06:56,096 - SERIAL - DEBUG - Recv: ok 92096
2016-03-10 09:06:56,099 - SERIAL - DEBUG - Send: N92098 G1 X120.369
Y123.617 E3981.11890*85
2016-03-10 09:06:56,103 - SERIAL - DEBUG - Recv: ok 92097
2016-03-10 09:06:56,106 - SERIAL - DEBUG - Send: N92099 G1 X120.203

Y123.243 E3981.12570*92
2016-03-10 09:06:56,108 - SERIAL - DEBUG - Recv: ok 92098
2016-03-10 09:06:56,111 - SERIAL - DEBUG - Send: N92100 G1 X120.105
Y122.842 E3981.13257*81
2016-03-10 09:06:56,116 - SERIAL - DEBUG - Recv: ok 92099
2016-03-10 09:06:56,119 - SERIAL - DEBUG - Send: N92101 G1 X120.079
Y122.543 E3981.13756*82
2016-03-10 09:06:56,121 - SERIAL - DEBUG - Recv: ok 92100
2016-03-10 09:06:56,124 - SERIAL - DEBUG - Send: N92102 G1 X120.078
Y122.455 E3981.13902*89
2016-03-10 09:06:56,131 - SERIAL - DEBUG - Recv: ok 92101
2016-03-10 09:06:56,134 - SERIAL - DEBUG - Send: N92103 G0 F9000
X120.363 Y122.501*78
2016-03-10 09:06:56,137 - SERIAL - DEBUG - Recv: ok 92102
2016-03-10 09:06:56,140 - SERIAL - DEBUG - Send: N92104 G1 F3000
X120.516 Y123.270 E3981.15206*62
2016-03-10 09:06:56,145 - SERIAL - DEBUG - Recv: ok 92103
2016-03-10 09:06:56,149 - SERIAL - DEBUG - Send: N92105 G1 X120.953
Y123.922 E3981.16512*90
2016-03-10 09:06:56,152 - SERIAL - DEBUG - Recv: ok 92104
2016-03-10 09:06:56,155 - SERIAL - DEBUG - Send: N92106 G1 X121.604
Y124.359 E3981.17815*95
2016-03-10 09:06:56,157 - SERIAL - DEBUG - Recv: ok 92105
2016-03-10 09:06:56,160 - SERIAL - DEBUG - Send: N92107 G1 X122.375
Y124.513 E3981.19123*84
2016-03-10 09:06:56,166 - SERIAL - DEBUG - Recv: ok 92106
2016-03-10 09:06:56,169 - SERIAL - DEBUG - Send: N92108 G1 X123.146
Y124.359 E3981.20430*93
2016-03-10 09:06:56,177 - SERIAL - DEBUG - Recv: ok 92107
2016-03-10 09:06:56,180 - SERIAL - DEBUG - Send: N92109 G1 X123.798
Y123.922 E3981.21736*92
2016-03-10 09:06:56,185 - SERIAL - DEBUG - Recv: ok 92108
2016-03-10 09:06:56,188 - SERIAL - DEBUG - Send: N92110 G1 X124.233
Y123.270 E3981.23039*81
2016-03-10 09:06:56,198 - SERIAL - DEBUG - Recv: ok 92109
2016-03-10 09:06:56,201 - SERIAL - DEBUG - Send: N92111 G1 X124.387
Y122.501 E3981.24343*87
2016-03-10 09:06:56,206 - SERIAL - DEBUG - Recv: ok 92110
2016-03-10 09:06:56,209 - SERIAL - DEBUG - Send: N92112 G1 X124.233
Y121.731 E3981.25649*86
2016-03-10 09:06:56,218 - SERIAL - DEBUG - Recv: ok 92111
2016-03-10 09:06:56,221 - SERIAL - DEBUG - Send: N92113 G1 X123.798
Y121.079 E3981.26953*88
2016-03-10 09:06:56,223 - SERIAL - DEBUG - Recv: ok 92112
2016-03-10 09:06:56,227 - SERIAL - DEBUG - Send: N92114 G1 X123.145
Y120.642 E3981.28259*89
2016-03-10 09:06:56,234 - SERIAL - DEBUG - Recv: ok 92113
2016-03-10 09:06:56,237 - SERIAL - DEBUG - Send: N92115 G1 X122.375
Y120.489 E3981.29565*84
2016-03-10 09:06:56,242 - SERIAL - DEBUG - Recv: ok 92114
2016-03-10 09:06:56,245 - SERIAL - DEBUG - Send: N92116 G1 X121.605
Y120.642 E3981.30871*83
2016-03-10 09:06:56,250 - SERIAL - DEBUG - Recv: ok 92115
2016-03-10 09:06:56,253 - SERIAL - DEBUG - Send: N92117 G1 X120.953

Y121.079 E3981.32176*92
2016-03-10 09:06:56,260 - SERIAL - DEBUG - Recv: ok 92116
2016-03-10 09:06:56,266 - SERIAL - DEBUG - Send: N92118 G1 X120.516
Y121.731 E3981.33481*89
2016-03-10 09:06:56,271 - SERIAL - DEBUG - Recv: ok 92117
2016-03-10 09:06:56,274 - SERIAL - DEBUG - Send: N92119 G1 X120.363
Y122.501 E3981.34787*92
2016-03-10 09:06:56,276 - SERIAL - DEBUG - Recv: ok 92118
2016-03-10 09:06:56,279 - SERIAL - DEBUG - Send: N92120 G0 F9000
X120.771 Y122.501*72
2016-03-10 09:06:56,297 - SERIAL - DEBUG - Recv: ok 92119
2016-03-10 09:06:56,300 - SERIAL - DEBUG - Send: N92121 G1 F3000
X120.893 Y123.114 E3981.35826*50
2016-03-10 09:06:56,325 - SERIAL - DEBUG - Recv: ok 92120
2016-03-10 09:06:56,328 - SERIAL - DEBUG - Send: N92122 G1 X121.241
Y123.634 E3981.36867*83
2016-03-10 09:06:56,341 - SERIAL - DEBUG - Recv: ok 92121
2016-03-10 09:06:56,344 - SERIAL - DEBUG - Send: N92123 G1 X121.761
Y123.982 E3981.37907*81
2016-03-10 09:06:56,353 - SERIAL - DEBUG - Recv: ok 92122
2016-03-10 09:06:56,356 - SERIAL - DEBUG - Send: N92124 G1 X122.375
Y124.105 E3981.38949*81
2016-03-10 09:06:56,370 - SERIAL - DEBUG - Recv: ok 92123
2016-03-10 09:06:56,373 - SERIAL - DEBUG - Send: N92125 G1 X122.989
Y123.982 E3981.39990*92
2016-03-10 09:06:56,386 - SERIAL - DEBUG - Recv: ok 92124
2016-03-10 09:06:56,389 - SERIAL - DEBUG - Send: N92126 G1 X123.509
Y123.634 E3981.41030*84
2016-03-10 09:06:56,403 - SERIAL - DEBUG - Recv: ok 92125
2016-03-10 09:06:56,406 - SERIAL - DEBUG - Send: N92127 G1 X123.856
Y123.114 E3981.42070*80
2016-03-10 09:06:56,419 - SERIAL - DEBUG - Recv: ok 92126
2016-03-10 09:06:56,422 - SERIAL - DEBUG - Send: N92128 G1 X123.979
Y122.501 E3981.43110*84
2016-03-10 09:06:56,434 - SERIAL - DEBUG - Recv: ok 92127
2016-03-10 09:06:56,437 - SERIAL - DEBUG - Send: N92129 G1 X123.856
Y121.887 E3981.44151*91
2016-03-10 09:06:56,448 - SERIAL - DEBUG - Recv: ok 92128
2016-03-10 09:06:56,450 - SERIAL - DEBUG - Send: N92130 G1 X123.509
Y121.367 E3981.45191*92
2016-03-10 09:06:56,464 - SERIAL - DEBUG - Recv: ok 92129
2016-03-10 09:06:56,467 - SERIAL - DEBUG - Send: N92131 G1 X122.989
Y121.019 E3981.46231*88
2016-03-10 09:06:56,481 - SERIAL - DEBUG - Recv: ok 92130
2016-03-10 09:06:56,483 - SERIAL - DEBUG - Send: N92132 G1 X122.375
Y120.897 E3981.47272*91
2016-03-10 09:06:56,497 - SERIAL - DEBUG - Recv: ok 92131
2016-03-10 09:06:56,500 - SERIAL - DEBUG - Send: N92133 G1 X121.761
Y121.019 E3981.48314*89
2016-03-10 09:06:56,514 - SERIAL - DEBUG - Recv: ok 92132
2016-03-10 09:06:56,516 - SERIAL - DEBUG - Send: N92134 G1 X121.241
Y121.367 E3981.49354*86
2016-03-10 09:06:56,529 - SERIAL - DEBUG - Recv: ok 92133
2016-03-10 09:06:56,532 - SERIAL - DEBUG - Send: N92135 G1 X120.893

Y121.887 E3981.50395*83
2016-03-10 09:06:56,542 - SERIAL - DEBUG - Recv: ok 92134
2016-03-10 09:06:56,545 - SERIAL - DEBUG - Send: N92136 G1 X120.771
Y122.501 E3981.51436*92
2016-03-10 09:06:56,570 - SERIAL - DEBUG - Recv: ok 92135
2016-03-10 09:06:56,573 - SERIAL - DEBUG - Send: N92137 G0 F9000
X119.679 Y122.568*66
2016-03-10 09:06:56,595 - SERIAL - DEBUG - Recv: ok 92136
2016-03-10 09:06:56,598 - SERIAL - DEBUG - Send: N92138 G1 F3000
X119.678 Y122.428 E3981.51668*54
2016-03-10 09:06:56,742 - SERIAL - DEBUG - Recv: ok 92137
2016-03-10 09:06:56,745 - SERIAL - DEBUG - Send: N92139 G1 X119.708
Y122.094 E3981.52226*90
2016-03-10 09:06:56,751 - SERIAL - DEBUG - Recv: ok 92138
2016-03-10 09:06:56,754 - SERIAL - DEBUG - Send: N92140 G1 X119.821
Y121.630 E3981.53020*94
2016-03-10 09:06:56,756 - SERIAL - DEBUG - Recv: ok 92139
2016-03-10 09:06:56,759 - SERIAL - DEBUG - Send: N92141 G1 X120.016
Y121.192 E3981.53818*85
2016-03-10 09:06:56,763 - SERIAL - DEBUG - Recv: ok 92140
2016-03-10 09:06:56,768 - SERIAL - DEBUG - Send: N92142 G1 X120.283
Y120.794 E3981.54615*93
2016-03-10 09:06:56,772 - SERIAL - DEBUG - Recv: ok 92141
2016-03-10 09:06:56,775 - SERIAL - DEBUG - Send: N92143 G1 X120.617
Y120.453 E3981.55408*82
2016-03-10 09:06:56,780 - SERIAL - DEBUG - Recv: ok 92142
2016-03-10 09:06:56,782 - SERIAL - DEBUG - Send: N92144 G1 X121.009
Y120.173 E3981.56210*86
2016-03-10 09:06:56,787 - SERIAL - DEBUG - Recv: ok 92143
2016-03-10 09:06:56,790 - SERIAL - DEBUG - Send: N92145 G1 X121.435
Y119.970 E3981.56994*90
2016-03-10 09:06:56,792 - SERIAL - DEBUG - Recv: ok 92144
2016-03-10 09:06:56,795 - SERIAL - DEBUG - Send: N92146 G1 X121.899
Y119.844 E3981.57794*90
2016-03-10 09:06:56,801 - SERIAL - DEBUG - Recv: ok 92145
2016-03-10 09:06:56,804 - SERIAL - DEBUG - Send: N92147 G1 X122.375
Y119.802 E3981.58589*82
2016-03-10 09:06:56,805 - SERIAL - DEBUG - Recv: ok 92146
2016-03-10 09:06:56,808 - SERIAL - DEBUG - Send: N92148 G1 X122.850
Y119.843 E3981.59381*91
2016-03-10 09:06:56,812 - SERIAL - DEBUG - Recv: ok 92147
2016-03-10 09:06:56,815 - SERIAL - DEBUG - Send: N92149 G1 X123.309
Y119.967 E3981.60172*95
2016-03-10 09:06:56,820 - SERIAL - DEBUG - Recv: ok 92148
2016-03-10 09:06:56,823 - SERIAL - DEBUG - Send: N92150 G1 X123.743
Y120.174 E3981.60972*85
2016-03-10 09:06:56,825 - SERIAL - DEBUG - Recv: ok 92149
2016-03-10 09:06:56,827 - SERIAL - DEBUG - Send: N92151 G1 X124.134
Y120.454 E3981.61772*93
2016-03-10 09:06:56,833 - SERIAL - DEBUG - Recv: ok 92150
2016-03-10 09:06:56,836 - SERIAL - DEBUG - Send: N92152 G1 X124.465
Y120.793 E3981.62559*95
2016-03-10 09:06:56,841 - SERIAL - DEBUG - Recv: ok 92151
2016-03-10 09:06:56,844 - SERIAL - DEBUG - Send: N92153 G1 X124.734

Y121.191 E3981.63358*90
2016-03-10 09:06:56,849 - SERIAL - DEBUG - Recv: ok 92152
2016-03-10 09:06:56,852 - SERIAL - DEBUG - Send: N92154 G1 X124.927
Y121.629 E3981.64154*92
2016-03-10 09:06:56,857 - SERIAL - DEBUG - Recv: ok 92153
2016-03-10 09:06:56,861 - SERIAL - DEBUG - Send: N92155 G1 X125.041
Y122.094 E3981.64951*91
2016-03-10 09:06:56,870 - SERIAL - DEBUG - Recv: ok 92154
2016-03-10 09:06:56,873 - SERIAL - DEBUG - Send: N92156 G1 X125.071
Y122.428 E3981.65508*89
2016-03-10 09:06:56,882 - SERIAL - DEBUG - Recv: ok 92155
2016-03-10 09:06:56,884 - SERIAL - DEBUG - Send: N92157 G1 X125.072
Y122.568 E3981.65741*81
2016-03-10 09:06:56,894 - SERIAL - DEBUG - Recv: ok 92156
2016-03-10 09:06:56,897 - SERIAL - DEBUG - Send: N92158 G1 X125.042
Y122.907 E3981.66307*93
2016-03-10 09:06:56,906 - SERIAL - DEBUG - Recv: ok 92157
2016-03-10 09:06:56,909 - SERIAL - DEBUG - Send: N92159 G1 X124.929
Y123.371 E3981.67101*86
2016-03-10 09:06:56,945 - SERIAL - DEBUG - Recv: ok 92158
2016-03-10 09:06:56,949 - SERIAL - DEBUG - Send: N92160 G1 X124.735
Y123.809 E3981.67898*82
2016-03-10 09:06:56,951 - SERIAL - DEBUG - Recv: ok 92159
2016-03-10 09:06:56,954 - SERIAL - DEBUG - Send: N92161 G1 X124.466
Y124.207 E3981.68697*91
2016-03-10 09:06:56,960 - SERIAL - DEBUG - Recv: ok 92160
2016-03-10 09:06:56,963 - SERIAL - DEBUG - Send: N92162 G1 X124.133
Y124.548 E3981.69489*93
2016-03-10 09:06:56,967 - SERIAL - DEBUG - Recv: ok 92161
2016-03-10 09:06:56,970 - SERIAL - DEBUG - Send: N92163 G1 X123.746
Y124.825 E3981.70281*95
2016-03-10 09:06:56,976 - SERIAL - DEBUG - Recv: ok 92162
2016-03-10 09:06:56,979 - SERIAL - DEBUG - Send: N92164 G1 X123.310
Y125.033 E3981.71084*87
2016-03-10 09:06:56,981 - SERIAL - DEBUG - Recv: ok 92163
2016-03-10 09:06:56,983 - SERIAL - DEBUG - Send: N92165 G1 X122.851
Y125.157 E3981.71875*92
2016-03-10 09:06:56,988 - SERIAL - DEBUG - Recv: ok 92164
2016-03-10 09:06:56,991 - SERIAL - DEBUG - Send: N92166 G1 X122.375
Y125.200 E3981.72670*91
2016-03-10 09:06:56,996 - SERIAL - DEBUG - Recv: ok 92165
2016-03-10 09:06:56,999 - SERIAL - DEBUG - Send: N92167 G1 X121.900
Y125.158 E3981.73463*94
2016-03-10 09:06:57,004 - SERIAL - DEBUG - Recv: ok 92166
2016-03-10 09:06:57,007 - SERIAL - DEBUG - Send: N92168 G1 X121.440
Y125.033 E3981.74255*80
2016-03-10 09:06:57,009 - SERIAL - DEBUG - Recv: ok 92167
2016-03-10 09:06:57,012 - SERIAL - DEBUG - Send: N92169 G1 X121.008
Y124.827 E3981.75051*82
2016-03-10 09:06:57,021 - SERIAL - DEBUG - Recv: ok 92168
2016-03-10 09:06:57,024 - SERIAL - DEBUG - Send: N92170 G1 X120.616
Y124.546 E3981.75853*82
2016-03-10 09:06:57,029 - SERIAL - DEBUG - Recv: ok 92169
2016-03-10 09:06:57,032 - SERIAL - DEBUG - Send: N92171 G1 X120.284

Y124.208 E3981.76641*95
2016-03-10 09:06:57,038 - SERIAL - DEBUG - Recv: ok 92170
2016-03-10 09:06:57,041 - SERIAL - DEBUG - Send: N92172 G1 X120.017
Y123.810 E3981.77438*93
2016-03-10 09:06:57,050 - SERIAL - DEBUG - Recv: ok 92171
2016-03-10 09:06:57,053 - SERIAL - DEBUG - Send: N92173 G1 X119.823
Y123.372 E3981.78235*82
2016-03-10 09:06:57,055 - SERIAL - DEBUG - Recv: ok 92172
2016-03-10 09:06:57,059 - SERIAL - DEBUG - Send: N92174 G1 X119.709
Y122.907 E3981.79031*92
2016-03-10 09:06:57,063 - SERIAL - DEBUG - Recv: ok 92173
2016-03-10 09:06:57,066 - SERIAL - DEBUG - Send: N92175 G1 X119.679
Y122.568 E3981.79597*87
2016-03-10 09:06:57,070 - SERIAL - DEBUG - Recv: ok 92174
2016-03-10 09:06:57,073 - SERIAL - DEBUG - Send: N92176 G1 F5400
E3974.79597*51
2016-03-10 09:06:57,078 - SERIAL - DEBUG - Recv: ok 92175
2016-03-10 09:06:57,081 - SERIAL - DEBUG - Send: N92177 G0 F9000
X122.374 Y75.797*119
2016-03-10 09:06:57,083 - SERIAL - DEBUG - Recv: ok 92176
2016-03-10 09:06:57,086 - SERIAL - DEBUG - Send: N92178 G1 F5400
E3981.79597*55
2016-03-10 09:06:57,095 - SERIAL - DEBUG - Recv: ok 92177
2016-03-10 09:06:57,099 - SERIAL - DEBUG - Send: N92179 G1 F3000
X121.965 Y75.761 E3981.80280*8
2016-03-10 09:06:57,103 - SERIAL - DEBUG - Recv: ok 92178
2016-03-10 09:06:57,106 - SERIAL - DEBUG - Send: N92180 G1 X121.580
Y75.657 E3981.80943*108
2016-03-10 09:06:57,111 - SERIAL - DEBUG - Recv: ok 92179
2016-03-10 09:06:57,114 - SERIAL - DEBUG - Send: N92181 G1 X121.212
Y75.482 E3981.81621*97
2016-03-10 09:06:57,124 - SERIAL - DEBUG - Recv: ok 92180
2016-03-10 09:06:57,126 - SERIAL - DEBUG - Send: N92182 G1 X120.879
Y75.243 E3981.82302*104
2016-03-10 09:06:57,132 - SERIAL - DEBUG - Recv: ok 92181
2016-03-10 09:06:57,135 - SERIAL - DEBUG - Send: N92183 G1 X120.595
Y74.953 E3981.82977*101
2016-03-10 09:06:57,140 - SERIAL - DEBUG - Recv: ok 92182
2016-03-10 09:06:57,143 - SERIAL - DEBUG - Send: N92184 G1 X120.369
Y74.617 E3981.83651*98
2016-03-10 09:06:57,152 - SERIAL - DEBUG - Recv: ok 92183
2016-03-10 09:06:57,155 - SERIAL - DEBUG - Send: N92185 G1 X120.203
Y74.243 E3981.84331*111
2016-03-10 09:06:57,161 - SERIAL - DEBUG - Recv: ok 92184
2016-03-10 09:06:57,164 - SERIAL - DEBUG - Send: N92186 G1 X120.105
Y73.842 E3981.85018*108
2016-03-10 09:06:57,169 - SERIAL - DEBUG - Recv: ok 92185
2016-03-10 09:06:57,172 - SERIAL - DEBUG - Send: N92187 G1 X120.079
Y73.543 E3981.85517*97
2016-03-10 09:06:57,180 - SERIAL - DEBUG - Recv: ok 92186
2016-03-10 09:06:57,184 - SERIAL - DEBUG - Send: N92188 G1 X120.078
Y73.455 E3981.85663*105
2016-03-10 09:06:57,189 - SERIAL - DEBUG - Recv: ok 92187
2016-03-10 09:06:57,192 - SERIAL - DEBUG - Send: N92189 G1 X120.104

Y73.159 E3981.86157*104
2016-03-10 09:06:57,197 - SERIAL - DEBUG - Recv: ok 92188
2016-03-10 09:06:57,200 - SERIAL - DEBUG - Send: N92190 G1 X120.203
Y72.754 E3981.86851*97
2016-03-10 09:06:57,210 - SERIAL - DEBUG - Recv: ok 92189
2016-03-10 09:06:57,213 - SERIAL - DEBUG - Send: N92191 G1 X120.365
Y72.389 E3981.87515*105
2016-03-10 09:06:57,221 - SERIAL - DEBUG - Recv: ok 92190
2016-03-10 09:06:57,224 - SERIAL - DEBUG - Send: N92192 G1 X120.594
Y72.049 E3981.88197*108
2016-03-10 09:06:57,234 - SERIAL - DEBUG - Recv: ok 92191
2016-03-10 09:06:57,237 - SERIAL - DEBUG - Send: N92193 G1 X120.880
Y71.757 E3981.88876*104
2016-03-10 09:06:57,382 - SERIAL - DEBUG - Recv: ok 92192
2016-03-10 09:06:57,386 - SERIAL - DEBUG - Send: N92194 G1 X121.213
Y71.519 E3981.89557*105
2016-03-10 09:06:57,816 - SERIAL - DEBUG - Recv: ok 92193
2016-03-10 09:06:57,819 - SERIAL - DEBUG - Send: N92195 M105*33
2016-03-10 09:06:57,959 - SERIAL - DEBUG - Recv: ok 92194
2016-03-10 09:06:57,963 - SERIAL - DEBUG - Send: N92196 G1 X121.575
Y71.346 E3981.90224*107
2016-03-10 09:06:57,979 - SERIAL - DEBUG - Recv: ok 92195
2016-03-10 09:06:57,983 - SERIAL - DEBUG - Send: N92197 G1 X121.964
Y71.241 E3981.90894*97
2016-03-10 09:06:57,985 - SERIAL - DEBUG - Recv: T:219.30 /220 B:
65.93 /65 B@:24 @:153
2016-03-10 09:06:57,990 - SERIAL - DEBUG - Recv: ok 92196
2016-03-10 09:06:57,993 - SERIAL - DEBUG - Send: N92198 G1 X122.376
Y71.204 E3981.91582*110
2016-03-10 09:06:57,995 - SERIAL - DEBUG - Recv: ok 92197
2016-03-10 09:06:57,998 - SERIAL - DEBUG - Send: N92199 G1 X122.783
Y71.240 E3981.92262*107
2016-03-10 09:06:58,004 - SERIAL - DEBUG - Recv: ok 92198
2016-03-10 09:06:58,007 - SERIAL - DEBUG - Send: N92200 G1 X123.170
Y71.344 E3981.92928*99
2016-03-10 09:06:58,009 - SERIAL - DEBUG - Recv: ok 92199
2016-03-10 09:06:58,012 - SERIAL - DEBUG - Send: N92201 G1 X123.539
Y71.519 E3981.93607*102
2016-03-10 09:06:58,017 - SERIAL - DEBUG - Recv: ok 92200
2016-03-10 09:06:58,020 - SERIAL - DEBUG - Send: N92202 G1 X123.874
Y71.760 E3981.94294*100
2016-03-10 09:06:58,025 - SERIAL - DEBUG - Recv: ok 92201
2016-03-10 09:06:58,027 - SERIAL - DEBUG - Send: N92203 G1 X124.153
Y72.046 E3981.94958*101
2016-03-10 09:06:58,029 - SERIAL - DEBUG - Recv: ok 92202
2016-03-10 09:06:58,032 - SERIAL - DEBUG - Send: N92204 G1 X124.381
Y72.383 E3981.95635*96
2016-03-10 09:06:58,037 - SERIAL - DEBUG - Recv: ok 92203
2016-03-10 09:06:58,039 - SERIAL - DEBUG - Send: N92205 G1 X124.547
Y72.758 E3981.96317*105
2016-03-10 09:06:58,045 - SERIAL - DEBUG - Recv: ok 92204
2016-03-10 09:06:58,048 - SERIAL - DEBUG - Send: N92206 G1 X124.645
Y73.159 E3981.97003*106
2016-03-10 09:06:58,050 - SERIAL - DEBUG - Recv: ok 92205

2016-03-10 09:06:58,053 - SERIAL - DEBUG - Send: N92207 G1 X124.671
Y73.458 E3981.97502*108
2016-03-10 09:06:58,061 - SERIAL - DEBUG - Recv: ok 92206
2016-03-10 09:06:58,064 - SERIAL - DEBUG - Send: N92208 G1 X124.672
Y73.546 E3981.97649*98
2016-03-10 09:06:58,066 - SERIAL - DEBUG - Recv: ok 92207
2016-03-10 09:06:58,069 - SERIAL - DEBUG - Send: N92209 G1 X124.646
Y73.842 E3981.98143*111
2016-03-10 09:06:58,074 - SERIAL - DEBUG - Recv: ok 92208
2016-03-10 09:06:58,077 - SERIAL - DEBUG - Send: N92210 G1 X124.547
Y74.247 E3981.98836*102
2016-03-10 09:06:58,082 - SERIAL - DEBUG - Recv: ok 92209
2016-03-10 09:06:58,085 - SERIAL - DEBUG - Send: N92211 G1 X124.385
Y74.613 E3981.99502*97
2016-03-10 09:06:58,087 - SERIAL - DEBUG - Recv: ok 92210
2016-03-10 09:06:58,090 - SERIAL - DEBUG - Send: N92212 G1 X124.154
Y74.954 E3982.00187*106
2016-03-10 09:06:58,094 - SERIAL - DEBUG - Recv: ok 92211
2016-03-10 09:06:58,097 - SERIAL - DEBUG - Send: N92213 G1 X123.873
Y75.242 E3982.00856*104
2016-03-10 09:06:58,103 - SERIAL - DEBUG - Recv: ok 92212
2016-03-10 09:06:58,106 - SERIAL - DEBUG - Send: N92214 G1 X123.542
Y75.479 E3982.01533*97
2016-03-10 09:06:58,111 - SERIAL - DEBUG - Recv: ok 92213
2016-03-10 09:06:58,113 - SERIAL - DEBUG - Send: N92215 G1 X123.171
Y75.656 E3982.02216*104
2016-03-10 09:06:58,115 - SERIAL - DEBUG - Recv: ok 92214
2016-03-10 09:06:58,118 - SERIAL - DEBUG - Send: N92216 G1 X122.784
Y75.760 E3982.02883*100
2016-03-10 09:06:58,122 - SERIAL - DEBUG - Recv: ok 92215
2016-03-10 09:06:58,125 - SERIAL - DEBUG - Send: N92217 G1 X122.374
Y75.797 E3982.03567*96
2016-03-10 09:06:58,131 - SERIAL - DEBUG - Recv: ok 92216
2016-03-10 09:06:58,134 - SERIAL - DEBUG - Send: N92218 G0 F9000
X122.375 Y75.512*115
2016-03-10 09:06:58,139 - SERIAL - DEBUG - Recv: ok 92217
2016-03-10 09:06:58,142 - SERIAL - DEBUG - Send: N92219 G1 F3000
X123.145 Y75.359 E3982.04873*3
2016-03-10 09:06:58,147 - SERIAL - DEBUG - Recv: ok 92218
2016-03-10 09:06:58,150 - SERIAL - DEBUG - Send: N92220 G1 X123.798
Y74.922 E3982.06180*106
2016-03-10 09:06:58,156 - SERIAL - DEBUG - Recv: ok 92219
2016-03-10 09:06:58,159 - SERIAL - DEBUG - Send: N92221 G1 X124.233
Y74.270 E3982.07483*99
2016-03-10 09:06:58,164 - SERIAL - DEBUG - Recv: ok 92220
2016-03-10 09:06:58,167 - SERIAL - DEBUG - Send: N92222 G1 X124.387
Y73.501 E3982.08787*96
2016-03-10 09:06:58,171 - SERIAL - DEBUG - Recv: ok 92221
2016-03-10 09:06:58,174 - SERIAL - DEBUG - Send: N92223 G1 X124.233
Y72.731 E3982.10093*100
2016-03-10 09:06:58,180 - SERIAL - DEBUG - Recv: ok 92222
2016-03-10 09:06:58,183 - SERIAL - DEBUG - Send: N92224 G1 X123.798
Y72.079 E3982.11397*109
2016-03-10 09:06:58,188 - SERIAL - DEBUG - Recv: ok 92223

2016-03-10 09:06:58,191 - SERIAL - DEBUG - Send: N92225 G1 X123.145
Y71.642 E3982.12703*109
2016-03-10 09:06:58,193 - SERIAL - DEBUG - Recv: ok 92224
2016-03-10 09:06:58,196 - SERIAL - DEBUG - Send: N92226 G1 X122.375
Y71.489 E3982.14009*96
2016-03-10 09:06:58,201 - SERIAL - DEBUG - Recv: ok 92225
2016-03-10 09:06:58,204 - SERIAL - DEBUG - Send: N92227 G1 X121.605
Y71.642 E3982.15314*107
2016-03-10 09:06:58,206 - SERIAL - DEBUG - Recv: ok 92226
2016-03-10 09:06:58,209 - SERIAL - DEBUG - Send: N92228 G1 X120.953
Y72.079 E3982.16620*101
2016-03-10 09:06:58,213 - SERIAL - DEBUG - Recv: ok 92227
2016-03-10 09:06:58,216 - SERIAL - DEBUG - Send: N92229 G1 X120.516
Y72.731 E3982.17925*105
2016-03-10 09:06:58,221 - SERIAL - DEBUG - Recv: ok 92228
2016-03-10 09:06:58,223 - SERIAL - DEBUG - Send: N92230 G1 X120.363
Y73.501 E3982.19231*101
2016-03-10 09:06:58,229 - SERIAL - DEBUG - Recv: ok 92229
2016-03-10 09:06:58,232 - SERIAL - DEBUG - Send: N92231 G1 X120.516
Y74.270 E3982.20535*111
2016-03-10 09:06:58,237 - SERIAL - DEBUG - Recv: ok 92230
2016-03-10 09:06:58,240 - SERIAL - DEBUG - Send: N92232 G1 X120.953
Y74.922 E3982.21840*99
2016-03-10 09:06:58,246 - SERIAL - DEBUG - Recv: ok 92231
2016-03-10 09:06:58,249 - SERIAL - DEBUG - Send: N92233 G1 X121.605
Y75.359 E3982.23145*102
2016-03-10 09:06:58,254 - SERIAL - DEBUG - Recv: ok 92232
2016-03-10 09:06:58,257 - SERIAL - DEBUG - Send: N92234 G1 X122.375
Y75.512 E3982.24451*110
2016-03-10 09:06:58,270 - SERIAL - DEBUG - Recv: ok 92233
2016-03-10 09:06:58,273 - SERIAL - DEBUG - Send: N92235 G0 F9000
X122.375 Y75.104*127
2016-03-10 09:06:58,291 - SERIAL - DEBUG - Recv: ok 92234
2016-03-10 09:06:58,294 - SERIAL - DEBUG - Send: N92236 G1 F3000
X122.989 Y74.982 E3982.25492*10
2016-03-10 09:06:58,319 - SERIAL - DEBUG - Recv: ok 92235
2016-03-10 09:06:58,322 - SERIAL - DEBUG - Send: N92237 G1 X123.509
Y74.634 E3982.26532*97
2016-03-10 09:06:58,336 - SERIAL - DEBUG - Recv: ok 92236
2016-03-10 09:06:58,339 - SERIAL - DEBUG - Send: N92238 G1 X123.856
Y74.114 E3982.27572*105
2016-03-10 09:06:58,352 - SERIAL - DEBUG - Recv: ok 92237
2016-03-10 09:06:58,355 - SERIAL - DEBUG - Send: N92239 G1 X123.979
Y73.501 E3982.28612*105
2016-03-10 09:06:58,368 - SERIAL - DEBUG - Recv: ok 92238
2016-03-10 09:06:58,371 - SERIAL - DEBUG - Send: N92240 G1 X123.856
Y72.887 E3982.29653*109
2016-03-10 09:06:58,381 - SERIAL - DEBUG - Recv: ok 92239
2016-03-10 09:06:58,384 - SERIAL - DEBUG - Send: N92241 G1 X123.509
Y72.367 E3982.30693*106
2016-03-10 09:06:58,397 - SERIAL - DEBUG - Recv: ok 92240
2016-03-10 09:06:58,400 - SERIAL - DEBUG - Send: N92242 G1 X122.989
Y72.019 E3982.31733*108
2016-03-10 09:06:58,414 - SERIAL - DEBUG - Recv: ok 92241

2016-03-10 09:06:58,417 - SERIAL - DEBUG - Send: N92243 G1 X122.375
Y71.897 E3982.32774*105
2016-03-10 09:06:58,430 - SERIAL - DEBUG - Recv: ok 92242
2016-03-10 09:06:58,433 - SERIAL - DEBUG - Send: N92244 G1 X121.761
Y72.019 E3982.33815*104
2016-03-10 09:06:58,446 - SERIAL - DEBUG - Recv: ok 92243
2016-03-10 09:06:58,449 - SERIAL - DEBUG - Send: N92245 G1 X121.241
Y72.367 E3982.34856*100
2016-03-10 09:06:58,459 - SERIAL - DEBUG - Recv: ok 92244
2016-03-10 09:06:58,462 - SERIAL - DEBUG - Send: N92246 G1 X120.893
Y72.887 E3982.35896*107
2016-03-10 09:06:58,475 - SERIAL - DEBUG - Recv: ok 92245
2016-03-10 09:06:58,478 - SERIAL - DEBUG - Send: N92247 G1 X120.771
Y73.501 E3982.36937*98
2016-03-10 09:06:58,492 - SERIAL - DEBUG - Recv: ok 92246
2016-03-10 09:06:58,495 - SERIAL - DEBUG - Send: N92248 G1 X120.893
Y74.114 E3982.37977*108
2016-03-10 09:06:58,508 - SERIAL - DEBUG - Recv: ok 92247
2016-03-10 09:06:58,511 - SERIAL - DEBUG - Send: N92249 G1 X121.241
Y74.634 E3982.39017*109
2016-03-10 09:06:58,525 - SERIAL - DEBUG - Recv: ok 92248
2016-03-10 09:06:58,528 - SERIAL - DEBUG - Send: N92250 G1 X121.761
Y74.982 E3982.40058*101
2016-03-10 09:06:58,540 - SERIAL - DEBUG - Recv: ok 92249
2016-03-10 09:06:58,543 - SERIAL - DEBUG - Send: N92251 G1 X122.375
Y75.104 E3982.41099*109
2016-03-10 09:06:58,566 - SERIAL - DEBUG - Recv: ok 92250
2016-03-10 09:06:58,569 - SERIAL - DEBUG - Send: N92252 G0 F9000
X122.375 Y76.199*121
2016-03-10 09:06:58,589 - SERIAL - DEBUG - Recv: ok 92251
2016-03-10 09:06:58,592 - SERIAL - DEBUG - Send: N92253 G1 F3000
X121.899 Y76.158 E3982.41894*15
2016-03-10 09:06:58,615 - SERIAL - DEBUG - Recv: ok 92252
2016-03-10 09:06:58,617 - SERIAL - DEBUG - Send: N92254 G1 X121.440
Y76.033 E3982.42685*100
2016-03-10 09:06:58,626 - SERIAL - DEBUG - Recv: ok 92253
2016-03-10 09:06:58,629 - SERIAL - DEBUG - Send: N92255 G1 X121.008
Y75.827 E3982.43481*100
2016-03-10 09:06:58,639 - SERIAL - DEBUG - Recv: ok 92254
2016-03-10 09:06:58,642 - SERIAL - DEBUG - Send: N92256 G1 X120.616
Y75.546 E3982.44283*102
2016-03-10 09:06:58,652 - SERIAL - DEBUG - Recv: ok 92255
2016-03-10 09:06:58,654 - SERIAL - DEBUG - Send: N92257 G1 X120.284
Y75.208 E3982.45071*107
2016-03-10 09:06:58,663 - SERIAL - DEBUG - Recv: ok 92256
2016-03-10 09:06:58,667 - SERIAL - DEBUG - Send: N92258 G1 X120.017
Y74.810 E3982.45868*110
2016-03-10 09:06:58,676 - SERIAL - DEBUG - Recv: ok 92257
2016-03-10 09:06:58,679 - SERIAL - DEBUG - Send: N92259 G1 X119.823
Y74.372 E3982.46664*100
2016-03-10 09:06:58,692 - SERIAL - DEBUG - Recv: ok 92258
2016-03-10 09:06:58,695 - SERIAL - DEBUG - Send: N92260 G1 X119.709
Y73.907 E3982.47460*97
2016-03-10 09:06:58,836 - SERIAL - DEBUG - Recv: ok 92259

2016-03-10 09:06:58,840 - SERIAL - DEBUG - Send: N92261 G1 X119.679
Y73.568 E3982.48026*106
2016-03-10 09:06:58,843 - SERIAL - DEBUG - Recv: ok 92260
2016-03-10 09:06:58,847 - SERIAL - DEBUG - Send: N92262 G1 X119.678
Y73.428 E3982.48259*103
2016-03-10 09:06:58,849 - SERIAL - DEBUG - Recv: ok 92261
2016-03-10 09:06:58,852 - SERIAL - DEBUG - Send: N92263 G1 X119.708
Y73.094 E3982.48817*99
2016-03-10 09:06:58,857 - SERIAL - DEBUG - Recv: ok 92262
2016-03-10 09:06:58,861 - SERIAL - DEBUG - Send: N92264 G1 X119.821
Y72.630 E3982.49611*96
2016-03-10 09:06:58,863 - SERIAL - DEBUG - Recv: ok 92263
2016-03-10 09:06:58,866 - SERIAL - DEBUG - Send: N92265 G1 X120.016
Y72.192 E3982.50408*106
2016-03-10 09:06:58,872 - SERIAL - DEBUG - Recv: ok 92264
2016-03-10 09:06:58,875 - SERIAL - DEBUG - Send: N92266 G1 X120.283
Y71.794 E3982.51205*110
2016-03-10 09:06:58,877 - SERIAL - DEBUG - Recv: ok 92265
2016-03-10 09:06:58,880 - SERIAL - DEBUG - Send: N92267 G1 X120.617
Y71.453 E3982.51999*96
2016-03-10 09:06:58,885 - SERIAL - DEBUG - Recv: ok 92266
2016-03-10 09:06:58,888 - SERIAL - DEBUG - Send: N92268 G1 X121.009
Y71.173 E3982.52800*98
2016-03-10 09:06:58,893 - SERIAL - DEBUG - Recv: ok 92267
2016-03-10 09:06:58,896 - SERIAL - DEBUG - Send: N92269 G1 X121.435
Y70.970 E3982.53585*99
2016-03-10 09:06:58,898 - SERIAL - DEBUG - Recv: ok 92268
2016-03-10 09:06:58,901 - SERIAL - DEBUG - Send: N92270 G1 X121.899
Y70.844 E3982.54385*102
2016-03-10 09:06:58,909 - SERIAL - DEBUG - Recv: ok 92269
2016-03-10 09:06:58,912 - SERIAL - DEBUG - Send: N92271 G1 X122.375
Y70.802 E3982.55179*111
2016-03-10 09:06:58,914 - SERIAL - DEBUG - Recv: ok 92270
2016-03-10 09:06:58,916 - SERIAL - DEBUG - Send: N92272 G1 X122.850
Y70.843 E3982.55972*102
2016-03-10 09:06:58,922 - SERIAL - DEBUG - Recv: ok 92271
2016-03-10 09:06:58,925 - SERIAL - DEBUG - Send: N92273 G1 X123.309
Y70.967 E3982.56763*107
2016-03-10 09:06:58,930 - SERIAL - DEBUG - Recv: ok 92272
2016-03-10 09:06:58,933 - SERIAL - DEBUG - Send: N92274 G1 X123.743
Y71.174 E3982.57563*110
2016-03-10 09:06:58,938 - SERIAL - DEBUG - Recv: ok 92273
2016-03-10 09:06:58,941 - SERIAL - DEBUG - Send: N92275 G1 X124.134
Y71.454 E3982.58362*97
2016-03-10 09:06:58,943 - SERIAL - DEBUG - Recv: ok 92274
2016-03-10 09:06:58,946 - SERIAL - DEBUG - Send: N92276 G1 X124.465
Y71.793 E3982.59150*105
2016-03-10 09:06:58,950 - SERIAL - DEBUG - Recv: ok 92275
2016-03-10 09:06:58,953 - SERIAL - DEBUG - Send: N92277 G1 X124.734
Y72.191 E3982.59949*104
2016-03-10 09:06:58,958 - SERIAL - DEBUG - Recv: ok 92276
2016-03-10 09:06:58,961 - SERIAL - DEBUG - Send: N92278 G1 X124.927
Y72.629 E3982.60745*103
2016-03-10 09:06:58,963 - SERIAL - DEBUG - Recv: ok 92277

2016-03-10 09:06:58,966 - SERIAL - DEBUG - Send: N92279 G1 X125.041
Y73.094 E3982.61541*104
2016-03-10 09:06:58,971 - SERIAL - DEBUG - Recv: ok 92278
2016-03-10 09:06:58,974 - SERIAL - DEBUG - Send: N92280 G1 X125.071
Y73.428 E3982.62099*109
2016-03-10 09:06:58,983 - SERIAL - DEBUG - Recv: ok 92279
2016-03-10 09:06:58,985 - SERIAL - DEBUG - Send: N92281 G1 X125.072
Y73.568 E3982.62332*104
2016-03-10 09:06:58,996 - SERIAL - DEBUG - Recv: ok 92280
2016-03-10 09:06:58,999 - SERIAL - DEBUG - Send: N92282 G1 X125.042
Y73.907 E3982.62898*102
2016-03-10 09:06:59,003 - SERIAL - DEBUG - Recv: ok 92281
2016-03-10 09:06:59,006 - SERIAL - DEBUG - Send: N92283 G1 X124.929
Y74.371 E3982.63692*107
2016-03-10 09:06:59,012 - SERIAL - DEBUG - Recv: ok 92282
2016-03-10 09:06:59,015 - SERIAL - DEBUG - Send: N92284 G1 X124.735
Y74.809 E3982.64489*100
2016-03-10 09:06:59,024 - SERIAL - DEBUG - Recv: ok 92283
2016-03-10 09:06:59,027 - SERIAL - DEBUG - Send: N92285 G1 X124.466
Y75.207 E3982.65287*108
2016-03-10 09:06:59,033 - SERIAL - DEBUG - Recv: ok 92284
2016-03-10 09:06:59,036 - SERIAL - DEBUG - Send: N92286 G1 X124.133
Y75.548 E3982.66080*96
2016-03-10 09:06:59,044 - SERIAL - DEBUG - Recv: ok 92285
2016-03-10 09:06:59,047 - SERIAL - DEBUG - Send: N92287 G1 X123.746
Y75.825 E3982.66872*97
2016-03-10 09:06:59,052 - SERIAL - DEBUG - Recv: ok 92286
2016-03-10 09:06:59,055 - SERIAL - DEBUG - Send: N92288 G1 X123.310
Y76.033 E3982.67675*109
2016-03-10 09:06:59,061 - SERIAL - DEBUG - Recv: ok 92287
2016-03-10 09:06:59,064 - SERIAL - DEBUG - Send: N92289 G1 X122.851
Y76.157 E3982.68466*111
2016-03-10 09:06:59,073 - SERIAL - DEBUG - Recv: ok 92288
2016-03-10 09:06:59,076 - SERIAL - DEBUG - Send: N92290 G1 X122.375
Y76.199 E3982.69260*105
2016-03-10 09:06:59,082 - SERIAL - DEBUG - Recv: ok 92289
2016-03-10 09:06:59,085 - SERIAL - DEBUG - Send: N92291 G1 F5400
E3975.69260*54
2016-03-10 09:06:59,090 - SERIAL - DEBUG - Recv: ok 92290
2016-03-10 09:06:59,093 - SERIAL - DEBUG - Send: N92292 G0 F9000
X121.985 Y68.259 Z2.800*45
2016-03-10 09:06:59,099 - SERIAL - DEBUG - Recv: ok 92291
2016-03-10 09:06:59,102 - SERIAL - DEBUG - Send: N92293 G1 F5400
E3982.69260*60
2016-03-10 09:06:59,110 - SERIAL - DEBUG - Recv: ok 92292
2016-03-10 09:06:59,113 - SERIAL - DEBUG - Send: N92294 G1 F3000
X121.282 Y67.556 E3982.70914*5
2016-03-10 09:06:59,118 - SERIAL - DEBUG - Recv: ok 92293
2016-03-10 09:06:59,121 - SERIAL - DEBUG - Send: N92295 G0 F9000
X120.100 Y68.259*112
2016-03-10 09:06:59,131 - SERIAL - DEBUG - Recv: ok 92294
2016-03-10 09:06:59,134 - SERIAL - DEBUG - Send: N92296 G1 F3000
X119.579 Y67.738 E3982.72139*0
2016-03-10 09:06:59,139 - SERIAL - DEBUG - Recv: ok 92295

2016-03-10 09:06:59,142 - SERIAL - DEBUG - Send: N92297 G0 F9000
X118.215 Y68.259*126
2016-03-10 09:06:59,146 - SERIAL - DEBUG - Recv: ok 92296
2016-03-10 09:06:59,149 - SERIAL - DEBUG - Send: N92298 G1 F3000
X117.696 Y67.740 E3982.73360*2
2016-03-10 09:06:59,151 - SERIAL - DEBUG - Recv: ok 92297
2016-03-10 09:06:59,154 - SERIAL - DEBUG - Send: N92299 G0 F9000
X116.330 Y68.259*120
2016-03-10 09:06:59,160 - SERIAL - DEBUG - Recv: ok 92298
2016-03-10 09:06:59,163 - SERIAL - DEBUG - Send: N92300 G1 F3000
X115.811 Y67.740 E3982.74580*14
2016-03-10 09:06:59,167 - SERIAL - DEBUG - Recv: ok 92299
2016-03-10 09:06:59,170 - SERIAL - DEBUG - Send: N92301 G0 F9000
X114.445 Y68.259*127
2016-03-10 09:06:59,201 - SERIAL - DEBUG - Recv: ok 92300
2016-03-10 09:06:59,215 - SERIAL - DEBUG - Send: N92302 G1 F3000
X113.926 Y67.740 E3982.75801*10
2016-03-10 09:06:59,251 - SERIAL - DEBUG - Recv: ok 92301
2016-03-10 09:06:59,258 - SERIAL - DEBUG - Send: N92303 G0 F9000
X112.560 Y68.259*125
2016-03-10 09:06:59,276 - SERIAL - DEBUG - Recv: ok 92302
2016-03-10 09:06:59,279 - SERIAL - DEBUG - Send: N92304 G1 F3000
X112.041 Y67.740 E3982.77021*13
2016-03-10 09:06:59,286 - SERIAL - DEBUG - Recv: ok 92303
2016-03-10 09:06:59,290 - SERIAL - DEBUG - Send: N92305 G0 F9000
X110.674 Y68.259*127
2016-03-10 09:06:59,293 - SERIAL - DEBUG - Recv: ok 92304
2016-03-10 09:06:59,297 - SERIAL - DEBUG - Send: N92306 G1 F3000
X110.155 Y67.740 E3982.78242*1
2016-03-10 09:06:59,303 - SERIAL - DEBUG - Recv: ok 92305
2016-03-10 09:06:59,306 - SERIAL - DEBUG - Send: N92307 G0 F9000
X108.789 Y68.259*119
2016-03-10 09:06:59,316 - SERIAL - DEBUG - Recv: ok 92306
2016-03-10 09:06:59,319 - SERIAL - DEBUG - Send: N92308 G1 F3000
X108.270 Y67.740 E3982.79463*6
2016-03-10 09:06:59,388 - SERIAL - DEBUG - Recv: ok 92307
2016-03-10 09:06:59,392 - SERIAL - DEBUG - Send: N92309 G0 F9000
X106.904 Y68.259*124
2016-03-10 09:06:59,527 - SERIAL - DEBUG - Recv: ok 92308
2016-03-10 09:06:59,531 - SERIAL - DEBUG - Send: N92310 G1 F3000
X106.385 Y67.740 E3982.80683*0
2016-03-10 09:06:59,675 - SERIAL - DEBUG - Recv: ok 92309
2016-03-10 09:06:59,678 - SERIAL - DEBUG - Send: N92311 G0 F9000
X105.019 Y68.259*115
2016-03-10 09:06:59,708 - SERIAL - DEBUG - Recv: ok 92310
2016-03-10 09:06:59,711 - SERIAL - DEBUG - Send: N92312 G1 F3000
X104.500 Y67.740 E3982.81904*10
2016-03-10 09:06:59,757 - SERIAL - DEBUG - Recv: ok 92311
2016-03-10 09:06:59,760 - SERIAL - DEBUG - Send: N92313 G0 F9000
X103.134 Y68.259*121
2016-03-10 09:06:59,789 - SERIAL - DEBUG - Recv: ok 92312
2016-03-10 09:06:59,792 - SERIAL - DEBUG - Send: N92314 G1 F3000
X102.615 Y67.740 E3982.83124*5
2016-03-10 09:06:59,922 - SERIAL - DEBUG - Recv: ok 92313

2016-03-10 09:06:59,926 - SERIAL - DEBUG - Send: N92315 G0 F9000
X101.248 Y68.259*117
2016-03-10 09:06:59,928 - SERIAL - DEBUG - Recv: ok 92314
2016-03-10 09:06:59,931 - SERIAL - DEBUG - Send: N92316 G1 F3000
X100.730 Y67.740 E3982.84344*0
2016-03-10 09:06:59,937 - SERIAL - DEBUG - Recv: ok 92315
2016-03-10 09:06:59,940 - SERIAL - DEBUG - Send: N92317 G0 F9000
X99.363 Y68.259*79
2016-03-10 09:06:59,950 - SERIAL - DEBUG - Recv: ok 92316
2016-03-10 09:06:59,953 - SERIAL - DEBUG - Send: N92318 G1 F3000
X98.845 Y67.740 E3982.85563*49
2016-03-10 09:06:59,999 - SERIAL - DEBUG - Recv: ok 92317
2016-03-10 09:07:00,002 - SERIAL - DEBUG - Send: N92319 G0 F9000
X97.478 Y68.259*66
2016-03-10 09:07:00,028 - SERIAL - DEBUG - Recv: ok 92318
2016-03-10 09:07:00,031 - SERIAL - DEBUG - Send: N92320 G1 F3000
X96.959 Y67.740 E3982.86784*48
2016-03-10 09:07:00,081 - SERIAL - DEBUG - Recv: ok 92319
2016-03-10 09:07:00,084 - SERIAL - DEBUG - Send: N92321 G0 F9000
X95.593 Y68.259*79
2016-03-10 09:07:00,109 - SERIAL - DEBUG - Recv: ok 92320
2016-03-10 09:07:00,112 - SERIAL - DEBUG - Send: N92322 G1 F3000
X95.074 Y67.740 E3982.88004*54
2016-03-10 09:07:00,159 - SERIAL - DEBUG - Recv: ok 92321
2016-03-10 09:07:00,163 - SERIAL - DEBUG - Send: N92323 G0 F9000
X93.707 Y68.259*68
2016-03-10 09:07:00,187 - SERIAL - DEBUG - Recv: ok 92322
2016-03-10 09:07:00,190 - SERIAL - DEBUG - Send: N92324 G1 F3000
X93.189 Y67.740 E3982.89224*52
2016-03-10 09:07:00,241 - SERIAL - DEBUG - Recv: ok 92323
2016-03-10 09:07:00,244 - SERIAL - DEBUG - Send: N92325 G0 F9000
X91.822 Y68.259*72
2016-03-10 09:07:00,269 - SERIAL - DEBUG - Recv: ok 92324
2016-03-10 09:07:00,272 - SERIAL - DEBUG - Send: N92326 G1 F3000
X91.304 Y67.740 E3982.90443*60
2016-03-10 09:07:00,319 - SERIAL - DEBUG - Recv: ok 92325
2016-03-10 09:07:00,322 - SERIAL - DEBUG - Send: N92327 G0 F9000
X89.937 Y68.259*70
2016-03-10 09:07:00,352 - SERIAL - DEBUG - Recv: ok 92326
2016-03-10 09:07:00,355 - SERIAL - DEBUG - Send: N92328 G1 F3000
X89.419 Y67.740 E3982.91663*49
2016-03-10 09:07:00,401 - SERIAL - DEBUG - Recv: ok 92327
2016-03-10 09:07:00,404 - SERIAL - DEBUG - Send: N92329 G0 F9000
X88.052 Y68.259*67
2016-03-10 09:07:00,428 - SERIAL - DEBUG - Recv: ok 92328
2016-03-10 09:07:00,431 - SERIAL - DEBUG - Send: N92330 G1 F3000
X87.534 Y67.740 E3982.92882*58
2016-03-10 09:07:00,483 - SERIAL - DEBUG - Recv: ok 92329
2016-03-10 09:07:00,487 - SERIAL - DEBUG - Send: N92331 G0 F9000
X86.167 Y68.259*67
2016-03-10 09:07:00,511 - SERIAL - DEBUG - Recv: ok 92330
2016-03-10 09:07:00,515 - SERIAL - DEBUG - Send: N92332 G1 F3000
X85.649 Y67.740 E3982.94102*52
2016-03-10 09:07:00,560 - SERIAL - DEBUG - Recv: ok 92331

2016-03-10 09:07:00,565 - SERIAL - DEBUG - Send: N92333 G0 F9000
X84.282 Y68.259*75
2016-03-10 09:07:00,593 - SERIAL - DEBUG - Recv: ok 92332
2016-03-10 09:07:00,598 - SERIAL - DEBUG - Send: N92334 G1 F3000
X83.763 Y67.740 E3982.95322*60
2016-03-10 09:07:00,642 - SERIAL - DEBUG - Recv: ok 92333
2016-03-10 09:07:00,647 - SERIAL - DEBUG - Send: N92335 G0 F9000
X82.397 Y68.259*78
2016-03-10 09:07:00,671 - SERIAL - DEBUG - Recv: ok 92334
2016-03-10 09:07:00,675 - SERIAL - DEBUG - Send: N92336 G1 F3000
X81.878 Y67.740 E3982.96543*59
2016-03-10 09:07:00,819 - SERIAL - DEBUG - Recv: ok 92335
2016-03-10 09:07:00,824 - SERIAL - DEBUG - Send: N92337 G0 F9000
X80.511 Y68.259*70
2016-03-10 09:07:00,827 - SERIAL - DEBUG - Recv: ok 92336
2016-03-10 09:07:00,831 - SERIAL - DEBUG - Send: N92338 G1 F3000
X79.993 Y67.740 E3982.97762*54
2016-03-10 09:07:00,835 - SERIAL - DEBUG - Recv: ok 92337
2016-03-10 09:07:00,840 - SERIAL - DEBUG - Send: N92339 G0 F9000
X78.626 Y68.259*72
2016-03-10 09:07:00,843 - SERIAL - DEBUG - Recv: ok 92338
2016-03-10 09:07:00,847 - SERIAL - DEBUG - Send: N92340 G1 F3000
X78.108 Y67.740 E3982.98982*61
2016-03-10 09:07:00,885 - SERIAL - DEBUG - Recv: ok 92339
2016-03-10 09:07:00,889 - SERIAL - DEBUG - Send: N92341 G0 F9000
X76.741 Y68.259*73
2016-03-10 09:07:00,912 - SERIAL - DEBUG - Recv: ok 92340
2016-03-10 09:07:00,917 - SERIAL - DEBUG - Send: N92342 G1 F3000
X76.223 Y67.740 E3983.00201*59
2016-03-10 09:07:00,961 - SERIAL - DEBUG - Recv: ok 92341
2016-03-10 09:07:01,020 - SERIAL - DEBUG - Send: N92343 G0 F9000
X74.856 Y68.259*64
2016-03-10 09:07:01,023 - SERIAL - DEBUG - Recv: ok 92342
2016-03-10 09:07:01,028 - SERIAL - DEBUG - Send: N92344 G1 F3000
X74.087 Y67.490 E3983.02010*61
2016-03-10 09:07:01,043 - SERIAL - DEBUG - Recv: ok 92343
2016-03-10 09:07:01,048 - SERIAL - DEBUG - Send: N92345 G0 F9000
X72.971 Y68.259*68
2016-03-10 09:07:01,072 - SERIAL - DEBUG - Recv: ok 92344
2016-03-10 09:07:01,075 - SERIAL - DEBUG - Send: N92346 G1 F3000
X62.367 Y57.655 E3983.26949*62
2016-03-10 09:07:01,125 - SERIAL - DEBUG - Recv: ok 92345
2016-03-10 09:07:01,128 - SERIAL - DEBUG - Send: N92347 G0 F9000
X60.333 Y57.506*72
2016-03-10 09:07:01,154 - SERIAL - DEBUG - Recv: ok 92346
2016-03-10 09:07:01,157 - SERIAL - DEBUG - Send: N92348 G1 F3000
X59.857 Y57.030 E3983.28068*49
2016-03-10 09:07:01,203 - SERIAL - DEBUG - Recv: ok 92347
2016-03-10 09:07:01,206 - SERIAL - DEBUG - Send: N92349 G0 F9000
X58.846 Y57.904*74
2016-03-10 09:07:01,235 - SERIAL - DEBUG - Recv: ok 92348
2016-03-10 09:07:01,239 - SERIAL - DEBUG - Send: N92350 G1 F3000
X58.470 Y57.528 E3983.28952*60
2016-03-10 09:07:01,285 - SERIAL - DEBUG - Recv: ok 92349

2016-03-10 09:07:01,288 - SERIAL - DEBUG - Send: N92351 G0 F9000
X57.493 Y58.436*75
2016-03-10 09:07:01,314 - SERIAL - DEBUG - Recv: ok 92350
2016-03-10 09:07:01,317 - SERIAL - DEBUG - Send: N92352 G1 F3000
X57.857 Y58.800 E3983.29809*62
2016-03-10 09:07:01,366 - SERIAL - DEBUG - Recv: ok 92351
2016-03-10 09:07:01,370 - SERIAL - DEBUG - Send: N92353 G0 F9000
X56.901 Y59.730*74
2016-03-10 09:07:01,396 - SERIAL - DEBUG - Recv: ok 92352
2016-03-10 09:07:01,399 - SERIAL - DEBUG - Send: N92354 G1 F3000
X57.351 Y60.179 E3983.30866*56
2016-03-10 09:07:01,445 - SERIAL - DEBUG - Recv: ok 92353
2016-03-10 09:07:01,448 - SERIAL - DEBUG - Send: N92355 G0 F9000
X57.064 Y61.777*79
2016-03-10 09:07:01,478 - SERIAL - DEBUG - Recv: ok 92354
2016-03-10 09:07:01,481 - SERIAL - DEBUG - Send: N92356 G1 F3000
X63.545 Y68.259 E3983.46109*54
2016-03-10 09:07:01,527 - SERIAL - DEBUG - Recv: ok 92355
2016-03-10 09:07:01,531 - SERIAL - DEBUG - Send: N92357 G0 F9000
X61.660 Y68.259*74
2016-03-10 09:07:01,555 - SERIAL - DEBUG - Recv: ok 92356
2016-03-10 09:07:01,558 - SERIAL - DEBUG - Send: N92358 G1 F3000
X59.758 Y66.357 E3983.50582*62
2016-03-10 09:07:01,609 - SERIAL - DEBUG - Recv: ok 92357
2016-03-10 09:07:01,612 - SERIAL - DEBUG - Send: N92359 G0 F9000
X58.968 Y67.452*75
2016-03-10 09:07:01,637 - SERIAL - DEBUG - Recv: ok 92358
2016-03-10 09:07:01,640 - SERIAL - DEBUG - Send: N92360 G1 F3000
X59.807 Y68.291 E3983.52556*62
2016-03-10 09:07:01,686 - SERIAL - DEBUG - Recv: ok 92359
2016-03-10 09:07:01,689 - SERIAL - DEBUG - Send: N92361 G0 F9000
X58.838 Y69.207*76
2016-03-10 09:07:01,723 - SERIAL - DEBUG - Recv: ok 92360
2016-03-10 09:07:01,727 - SERIAL - DEBUG - Send: N92362 G1 F3000
X57.550 Y67.919 E3983.55585*48
2016-03-10 09:07:01,773 - SERIAL - DEBUG - Recv: ok 92361
2016-03-10 09:07:01,776 - SERIAL - DEBUG - Send: N92363 G0 F9000
X56.425 Y68.679*76
2016-03-10 09:07:02,088 - SERIAL - DEBUG - Recv: ok 92362
2016-03-10 09:07:02,091 - SERIAL - DEBUG - Send: N92364 G1 F3000
X58.785 Y71.039 E3983.61135*55
2016-03-10 09:07:02,149 - SERIAL - DEBUG - Recv: ok 92363
2016-03-10 09:07:02,152 - SERIAL - DEBUG - Send: N92365 G0 F9000
X58.785 Y72.924*65
2016-03-10 09:07:02,178 - SERIAL - DEBUG - Recv: ok 92364
2016-03-10 09:07:02,181 - SERIAL - DEBUG - Send: N92366 G1 F3000
X55.319 Y69.458 E3983.69287*49
2016-03-10 09:07:02,222 - SERIAL - DEBUG - Recv: ok 92365
2016-03-10 09:07:02,225 - SERIAL - DEBUG - Send: N92367 G0 F9000
X54.211 Y70.236*77
2016-03-10 09:07:02,248 - SERIAL - DEBUG - Recv: ok 92366
2016-03-10 09:07:02,250 - SERIAL - DEBUG - Send: N92368 G1 F3000
X54.979 Y71.004 E3983.71093*56
2016-03-10 09:07:02,293 - SERIAL - DEBUG - Recv: ok 92367

2016-03-10 09:07:02,295 - SERIAL - DEBUG - Send: N92369 G0 F9000
X53.977 Y71.887*78
2016-03-10 09:07:02,317 - SERIAL - DEBUG - Recv: ok 92368
2016-03-10 09:07:02,320 - SERIAL - DEBUG - Send: N92370 G1 F3000
X53.229 Y71.139 E3983.72852*49
2016-03-10 09:07:02,362 - SERIAL - DEBUG - Recv: ok 92369
2016-03-10 09:07:02,365 - SERIAL - DEBUG - Send: N92371 G0 F9000
X52.667 Y72.462*76
2016-03-10 09:07:02,386 - SERIAL - DEBUG - Recv: ok 92370
2016-03-10 09:07:02,389 - SERIAL - DEBUG - Send: N92372 G1 F3000
X53.723 Y73.518 E3983.75336*55
2016-03-10 09:07:02,444 - SERIAL - DEBUG - Recv: ok 92371
2016-03-10 09:07:02,447 - SERIAL - DEBUG - Send: N92373 G0 F9000
X53.489 Y75.168*69
2016-03-10 09:07:02,645 - SERIAL - DEBUG - Recv: ok 92372
2016-03-10 09:07:02,647 - SERIAL - DEBUG - Send: N92374 G1 F3000
X53.686 Y75.366 E3983.75800*56
2016-03-10 09:07:02,706 - SERIAL - DEBUG - Recv: ok 92373
2016-03-10 09:07:02,709 - SERIAL - DEBUG - Send: N92375 M105*45
2016-03-10 09:07:02,776 - SERIAL - DEBUG - Recv: ok 92374
2016-03-10 09:07:02,778 - SERIAL - DEBUG - Send: N92376 G0 F9000
X55.256 Y75.050*72
2016-03-10 09:07:02,821 - SERIAL - DEBUG - Recv: ok 92375
2016-03-10 09:07:02,824 - SERIAL - DEBUG - Send: N92377 G1 F3000
X56.594 Y76.389 E3983.78948*60
2016-03-10 09:07:02,828 - SERIAL - DEBUG - Recv: T:220.43 /220 B:
65.68 /65 B@:70 @:115
2016-03-10 09:07:02,832 - SERIAL - DEBUG - Recv: ok 92376
2016-03-10 09:07:02,834 - SERIAL - DEBUG - Send: N92378 G0 F9000
X56.888 Y74.797*65
2016-03-10 09:07:02,865 - SERIAL - DEBUG - Recv: ok 92377
2016-03-10 09:07:02,868 - SERIAL - DEBUG - Send: N92379 G1 F3000
X58.785 Y76.694 E3983.83409*59
2016-03-10 09:07:03,009 - SERIAL - DEBUG - Recv: ok 92378
2016-03-10 09:07:03,012 - SERIAL - DEBUG - Send: N92380 G0 F9000
X58.029 Y77.824*79
2016-03-10 09:07:03,015 - SERIAL - DEBUG - Recv: ok 92379
2016-03-10 09:07:03,017 - SERIAL - DEBUG - Send: N92381 G1 F3000
X58.785 Y78.580 E3983.85187*49
2016-03-10 09:07:03,021 - SERIAL - DEBUG - Recv: ok 92380
2016-03-10 09:07:03,024 - SERIAL - DEBUG - Send: N92382 G0 F9000
X58.264 Y79.944*79
2016-03-10 09:07:03,095 - SERIAL - DEBUG - Recv: ok 92381
2016-03-10 09:07:03,098 - SERIAL - DEBUG - Send: N92383 G1 F3000
X58.785 Y80.465 E3983.86413*53
2016-03-10 09:07:03,157 - SERIAL - DEBUG - Recv: ok 92382
2016-03-10 09:07:03,159 - SERIAL - DEBUG - Send: N92384 G0 F9000
X58.264 Y81.829*68
2016-03-10 09:07:03,271 - SERIAL - DEBUG - Recv: ok 92383
2016-03-10 09:07:03,274 - SERIAL - DEBUG - Send: N92385 G1 F3000
X58.785 Y82.350 E3983.87638*58
2016-03-10 09:07:03,316 - SERIAL - DEBUG - Recv: ok 92384
2016-03-10 09:07:03,319 - SERIAL - DEBUG - Send: N92386 G0 F9000
X58.264 Y83.715*68

2016-03-10 09:07:03,358 - SERIAL - DEBUG - Recv: ok 92385
2016-03-10 09:07:03,360 - SERIAL - DEBUG - Send: N92387 G1 F3000
X58.785 Y84.235 E3983.88862*50
2016-03-10 09:07:03,402 - SERIAL - DEBUG - Recv: ok 92386
2016-03-10 09:07:03,404 - SERIAL - DEBUG - Send: N92388 G0 F9000
X58.264 Y85.600*73
2016-03-10 09:07:03,440 - SERIAL - DEBUG - Recv: ok 92387
2016-03-10 09:07:03,443 - SERIAL - DEBUG - Send: N92389 G1 F3000
X58.785 Y86.120 E3983.90086*50
2016-03-10 09:07:03,489 - SERIAL - DEBUG - Recv: ok 92388
2016-03-10 09:07:03,492 - SERIAL - DEBUG - Send: N92390 G0 F9000
X58.264 Y87.485*77
2016-03-10 09:07:03,538 - SERIAL - DEBUG - Recv: ok 92389
2016-03-10 09:07:03,540 - SERIAL - DEBUG - Send: N92391 G1 F3000
X58.785 Y88.005 E3983.91311*63
2016-03-10 09:07:03,591 - SERIAL - DEBUG - Recv: ok 92390
2016-03-10 09:07:03,593 - SERIAL - DEBUG - Send: N92392 G1 F5400
E3976.91311*55
2016-03-10 09:07:03,607 - SERIAL - DEBUG - Recv: ok 92391
2016-03-10 09:07:03,609 - SERIAL - DEBUG - Send: N92393 G0 F9000
X58.785 Y74.809*64
2016-03-10 09:07:03,661 - SERIAL - DEBUG - Recv: ok 92392
2016-03-10 09:07:03,664 - SERIAL - DEBUG - Send: N92394 G1 F5400
E3983.91311*59
2016-03-10 09:07:03,717 - SERIAL - DEBUG - Recv: ok 92393
2016-03-10 09:07:03,720 - SERIAL - DEBUG - Send: N92395 G1 F3000
X57.769 Y73.794 E3983.93699*58
2016-03-10 09:07:03,775 - SERIAL - DEBUG - Recv: ok 92394
2016-03-10 09:07:03,778 - SERIAL - DEBUG - Send: N92396 G1 F5400
E3976.93699*52
2016-03-10 09:07:03,844 - SERIAL - DEBUG - Recv: ok 92395
2016-03-10 09:07:03,847 - SERIAL - DEBUG - Send: N92397 G0 F9000
X65.430 Y68.259*69
2016-03-10 09:07:03,895 - SERIAL - DEBUG - Recv: ok 92396
2016-03-10 09:07:03,897 - SERIAL - DEBUG - Send: N92398 G1 F5400
E3983.93699*48
2016-03-10 09:07:03,931 - SERIAL - DEBUG - Recv: ok 92397
2016-03-10 09:07:03,933 - SERIAL - DEBUG - Send: N92399 G1 F3000
X60.629 Y63.457 E3984.04991*52
2016-03-10 09:07:04,103 - SERIAL - DEBUG - Recv: ok 92398
2016-03-10 09:07:04,105 - SERIAL - DEBUG - Send: N92400 G0 F9000
X62.009 Y62.952*79
2016-03-10 09:07:04,108 - SERIAL - DEBUG - Recv: ok 92399
2016-03-10 09:07:04,110 - SERIAL - DEBUG - Send: N92401 G1 F3000
X67.315 Y68.259 E3984.17471*61
2016-03-10 09:07:04,115 - SERIAL - DEBUG - Recv: ok 92400
2016-03-10 09:07:04,118 - SERIAL - DEBUG - Send: N92402 G0 F9000
X69.201 Y68.259*70
2016-03-10 09:07:04,123 - SERIAL - DEBUG - Recv: ok 92401
2016-03-10 09:07:04,126 - SERIAL - DEBUG - Send: N92403 G1 F3000
X62.911 Y61.969 E3984.32264*48
2016-03-10 09:07:04,144 - SERIAL - DEBUG - Recv: ok 92402
2016-03-10 09:07:04,147 - SERIAL - DEBUG - Send: N92404 G0 F9000
X63.297 Y60.470*64

2016-03-10 09:07:04,177 - SERIAL - DEBUG - Recv: ok 92403
2016-03-10 09:07:04,180 - SERIAL - DEBUG - Send: N92405 G1 F3000
X71.086 Y68.259 E3984.50583*56
2016-03-10 09:07:04,226 - SERIAL - DEBUG - Recv: ok 92404
2016-03-10 09:07:04,229 - SERIAL - DEBUG - Send: N92406 G1 F5400
E3977.50583*60
2016-03-10 09:07:04,258 - SERIAL - DEBUG - Recv: ok 92405
2016-03-10 09:07:04,261 - SERIAL - DEBUG - Send: N92407 G0 F9000
X58.264 Y108.221*122
2016-03-10 09:07:04,308 - SERIAL - DEBUG - Recv: ok 92406
2016-03-10 09:07:04,311 - SERIAL - DEBUG - Send: N92408 G1 F5400
E3984.50583*62
2016-03-10 09:07:04,337 - SERIAL - DEBUG - Recv: ok 92407
2016-03-10 09:07:04,341 - SERIAL - DEBUG - Send: N92409 G1 F3000
X58.785 Y108.742 E3984.51808*12
2016-03-10 09:07:04,483 - SERIAL - DEBUG - Recv: ok 92408
2016-03-10 09:07:04,487 - SERIAL - DEBUG - Send: N92410 G0 F9000
X58.264 Y110.107*114
2016-03-10 09:07:04,669 - SERIAL - DEBUG - Recv: ok 92409
2016-03-10 09:07:04,672 - SERIAL - DEBUG - Send: N92411 G1 F3000
X58.785 Y110.627 E3984.53032*13
2016-03-10 09:07:04,922 - SERIAL - DEBUG - Recv: ok 92410
2016-03-10 09:07:04,925 - SERIAL - DEBUG - Send: N92412 G0 F9000
X58.264 Y111.992*117
2016-03-10 09:07:04,931 - SERIAL - DEBUG - Recv: ok 92411
2016-03-10 09:07:04,933 - SERIAL - DEBUG - Send: N92413 G1 F3000
X58.785 Y112.512 E3984.54257*14
2016-03-10 09:07:05,007 - SERIAL - DEBUG - Recv: ok 92412
2016-03-10 09:07:05,011 - SERIAL - DEBUG - Send: N92414 G0 F9000
X58.264 Y113.877*123
2016-03-10 09:07:05,148 - SERIAL - DEBUG - Recv: ok 92413
2016-03-10 09:07:05,151 - SERIAL - DEBUG - Send: N92415 G1 F3000
X58.785 Y114.397 E3984.55481*9
2016-03-10 09:07:05,294 - SERIAL - DEBUG - Recv: ok 92414
2016-03-10 09:07:05,298 - SERIAL - DEBUG - Send: N92416 G0 F9000
X58.264 Y115.762*116
2016-03-10 09:07:05,447 - SERIAL - DEBUG - Recv: ok 92415
2016-03-10 09:07:05,451 - SERIAL - DEBUG - Send: N92417 G1 F3000
X58.785 Y116.283 E3984.56706*2
2016-03-10 09:07:05,500 - SERIAL - DEBUG - Recv: ok 92416
2016-03-10 09:07:05,504 - SERIAL - DEBUG - Send: N92418 G0 F9000
X58.208 Y117.591*124
2016-03-10 09:07:05,668 - SERIAL - DEBUG - Recv: ok 92417
2016-03-10 09:07:05,672 - SERIAL - DEBUG - Send: N92419 G1 F3000
X58.785 Y118.168 E3984.58063*14
2016-03-10 09:07:05,725 - SERIAL - DEBUG - Recv: ok 92418
2016-03-10 09:07:05,729 - SERIAL - DEBUG - Send: N92420 G0 F9000
X57.605 Y118.873*127
2016-03-10 09:07:06,008 - SERIAL - DEBUG - Recv: ok 92419
2016-03-10 09:07:06,013 - SERIAL - DEBUG - Send: N92421 G1 F3000
X58.785 Y120.053 E3984.60838*10
2016-03-10 09:07:06,015 - SERIAL - DEBUG - Recv: ok 92420
2016-03-10 09:07:06,064 - SERIAL - DEBUG - Send: N92422 G0 F9000
X58.785 Y121.938*127

2016-03-10 09:07:06,216 - SERIAL - DEBUG - Recv: ok 92421
2016-03-10 09:07:06,220 - SERIAL - DEBUG - Send: N92423 G1 F3000
X56.499 Y119.653 E3984.66213*1
2016-03-10 09:07:06,360 - SERIAL - DEBUG - Recv: ok 92422
2016-03-10 09:07:06,365 - SERIAL - DEBUG - Send: N92424 G0 F9000
X55.814 Y120.853*126
2016-03-10 09:07:06,753 - SERIAL - DEBUG - Recv: ok 92423
2016-03-10 09:07:06,758 - SERIAL - DEBUG - Send: N92425 G1 F3000
X54.927 Y119.965 E3984.68301*11
2016-03-10 09:07:06,901 - SERIAL - DEBUG - Recv: ok 92424
2016-03-10 09:07:06,905 - SERIAL - DEBUG - Send: N92426 G0 F9000
X53.699 Y120.623*120
2016-03-10 09:07:06,933 - SERIAL - DEBUG - Recv: ok 92425
2016-03-10 09:07:06,937 - SERIAL - DEBUG - Send: N92427 G1 F3000
X54.432 Y121.355 E3984.70023*8
2016-03-10 09:07:07,098 - SERIAL - DEBUG - Recv: ok 92426
2016-03-10 09:07:07,102 - SERIAL - DEBUG - Send: N92428 G0 F9000
X53.716 Y122.524*118
2016-03-10 09:07:07,105 - SERIAL - DEBUG - Recv: ok 92427
2016-03-10 09:07:07,109 - SERIAL - DEBUG - Send: N92429 G1 F3000
X52.895 Y121.703 E3984.71954*14
2016-03-10 09:07:07,113 - SERIAL - DEBUG - Recv: ok 92428
2016-03-10 09:07:07,117 - SERIAL - DEBUG - Send: N92430 G0 F9000
X52.638 Y123.332*115
2016-03-10 09:07:07,121 - SERIAL - DEBUG - Recv: ok 92429
2016-03-10 09:07:07,125 - SERIAL - DEBUG - Send: N92431 G1 F3000
X57.104 Y127.798 E3984.82458*10
2016-03-10 09:07:07,147 - SERIAL - DEBUG - Recv: ok 92430
2016-03-10 09:07:07,151 - SERIAL - DEBUG - Send: N92432 G0 F9000
X58.785 Y125.708*119
2016-03-10 09:07:07,176 - SERIAL - DEBUG - Recv: ok 92431
2016-03-10 09:07:07,179 - SERIAL - DEBUG - Send: N92433 G1 F3000
X57.418 Y124.341 E3984.85672*14
2016-03-10 09:07:07,228 - SERIAL - DEBUG - Recv: ok 92432
2016-03-10 09:07:07,232 - SERIAL - DEBUG - Send: N92434 G0 F9000
X56.251 Y125.060*122
2016-03-10 09:07:07,258 - SERIAL - DEBUG - Recv: ok 92433
2016-03-10 09:07:07,263 - SERIAL - DEBUG - Send: N92435 G1 F3000
X65.990 Y134.799 E3985.08577*6
2016-03-10 09:07:07,307 - SERIAL - DEBUG - Recv: ok 92434
2016-03-10 09:07:07,311 - SERIAL - DEBUG - Send: N92436 G0 F9000
X65.048 Y135.741*119
2016-03-10 09:07:07,340 - SERIAL - DEBUG - Recv: ok 92435
2016-03-10 09:07:07,345 - SERIAL - DEBUG - Send: N92437 G1 F3000
X59.812 Y130.505 E3985.20891*12
2016-03-10 09:07:07,388 - SERIAL - DEBUG - Recv: ok 92436
2016-03-10 09:07:07,392 - SERIAL - DEBUG - Send: N92438 G0 F9000
X59.141 Y131.720*125
2016-03-10 09:07:07,441 - SERIAL - DEBUG - Recv: ok 92437
2016-03-10 09:07:07,446 - SERIAL - DEBUG - Send: N92439 G1 F3000
X59.968 Y132.547 E3985.22836*5
2016-03-10 09:07:07,498 - SERIAL - DEBUG - Recv: ok 92438
2016-03-10 09:07:07,503 - SERIAL - DEBUG - Send: N92440 G0 F9000
X58.607 Y133.071*119

2016-03-10 09:07:07,585 - SERIAL - DEBUG - Recv: ok 92439
2016-03-10 09:07:07,589 - SERIAL - DEBUG - Send: N92441 G1 F3000
X58.198 Y132.662 E3985.23798*2
2016-03-10 09:07:07,634 - SERIAL - DEBUG - Recv: ok 92440
2016-03-10 09:07:07,639 - SERIAL - DEBUG - Send: N92442 G0 F9000
X57.328 Y133.677*114
2016-03-10 09:07:07,674 - SERIAL - DEBUG - Recv: ok 92441
2016-03-10 09:07:07,679 - SERIAL - DEBUG - Send: N92443 M105*47
2016-03-10 09:07:07,724 - SERIAL - DEBUG - Recv: ok 92442
2016-03-10 09:07:07,729 - SERIAL - DEBUG - Send: N92444 G1 F3000
X57.718 Y134.067 E3985.24715*1
2016-03-10 09:07:07,761 - SERIAL - DEBUG - Recv: ok 92443
2016-03-10 09:07:07,765 - SERIAL - DEBUG - Send: N92445 G0 F9000
X56.846 Y135.080*127
2016-03-10 09:07:07,771 - SERIAL - DEBUG - Recv: T:220.64 /220 B:
65.51 /65 B@:59 @:128
2016-03-10 09:07:07,776 - SERIAL - DEBUG - Recv: ok 92444
2016-03-10 09:07:07,780 - SERIAL - DEBUG - Send: N92446 G1 F3000
X57.351 Y135.585 E3985.25903*10
2016-03-10 09:07:07,810 - SERIAL - DEBUG - Recv: ok 92445
2016-03-10 09:07:07,814 - SERIAL - DEBUG - Send: N92447 G0 F9000
X57.668 Y137.788*115
2016-03-10 09:07:07,851 - SERIAL - DEBUG - Recv: ok 92446
2016-03-10 09:07:07,855 - SERIAL - DEBUG - Send: N92448 G1 F3000
X58.034 Y138.153 E3985.26763*2
2016-03-10 09:07:07,909 - SERIAL - DEBUG - Recv: ok 92447
2016-03-10 09:07:07,913 - SERIAL - DEBUG - Send: N92449 G1 F5400
E3978.26763*53
2016-03-10 09:07:08,051 - SERIAL - DEBUG - Recv: ok 92448
2016-03-10 09:07:08,056 - SERIAL - DEBUG - Send: N92450 G0 F9000
X58.785 Y123.823*115
2016-03-10 09:07:08,208 - SERIAL - DEBUG - Recv: ok 92449
2016-03-10 09:07:08,213 - SERIAL - DEBUG - Recv: ok 92450
2016-03-10 09:07:08,217 - SERIAL - DEBUG - Send: N92451 G1 F5400
E3985.26763*62
2016-03-10 09:07:08,219 - SERIAL - DEBUG - Send: N92452 G1 F3000
X57.921 Y122.959 E3985.28795*5
2016-03-10 09:07:08,227 - SERIAL - DEBUG - Recv: ok 92451
2016-03-10 09:07:08,231 - SERIAL - DEBUG - Send: N92453 G1 F5400
E3978.28795*57
2016-03-10 09:07:08,519 - SERIAL - DEBUG - Recv: ok 92452
2016-03-10 09:07:08,524 - SERIAL - DEBUG - Send: N92454 G0 F9000
X60.816 Y127.740*119
2016-03-10 09:07:08,559 - SERIAL - DEBUG - Recv: ok 92453
2016-03-10 09:07:08,564 - SERIAL - DEBUG - Send: N92455 G1 F5400
E3985.28795*61
2016-03-10 09:07:08,727 - SERIAL - DEBUG - Recv: ok 92454
2016-03-10 09:07:08,731 - SERIAL - DEBUG - Send: N92456 G1 F3000
X66.933 Y133.856 E3985.43180*1
2016-03-10 09:07:08,776 - SERIAL - DEBUG - Recv: ok 92455
2016-03-10 09:07:08,780 - SERIAL - DEBUG - Send: N92457 G0 F9000
X67.875 Y132.914*125
2016-03-10 09:07:08,817 - SERIAL - DEBUG - Recv: ok 92456
2016-03-10 09:07:08,821 - SERIAL - DEBUG - Send: N92458 G1 F3000

X62.701 Y127.740 E3985.55348*8
2016-03-10 09:07:08,868 - SERIAL - DEBUG - Recv: ok 92457
2016-03-10 09:07:08,871 - SERIAL - DEBUG - Send: N92459 G0 F9000
X64.587 Y127.740*123
2016-03-10 09:07:08,993 - SERIAL - DEBUG - Recv: ok 92458
2016-03-10 09:07:08,997 - SERIAL - DEBUG - Send: N92460 G1 F3000
X68.818 Y131.971 E3985.65299*11
2016-03-10 09:07:09,001 - SERIAL - DEBUG - Recv: ok 92459
2016-03-10 09:07:09,005 - SERIAL - DEBUG - Send: N92461 G0 F9000
X69.761 Y131.029*120
2016-03-10 09:07:09,010 - SERIAL - DEBUG - Recv: ok 92460
2016-03-10 09:07:09,013 - SERIAL - DEBUG - Send: N92462 G1 F3000
X66.472 Y127.740 E3985.73034*14
2016-03-10 09:07:09,017 - SERIAL - DEBUG - Recv: ok 92461
2016-03-10 09:07:09,021 - SERIAL - DEBUG - Send: N92463 G0 F9000
X68.357 Y127.740*117
2016-03-10 09:07:09,040 - SERIAL - DEBUG - Recv: ok 92462
2016-03-10 09:07:09,044 - SERIAL - DEBUG - Send: N92464 G1 F3000
X70.748 Y130.131 E3985.78657*11
2016-03-10 09:07:09,105 - SERIAL - DEBUG - Recv: ok 92463
2016-03-10 09:07:09,108 - SERIAL - DEBUG - Send: N92465 G0 F9000
X71.878 Y129.376*114
2016-03-10 09:07:09,129 - SERIAL - DEBUG - Recv: ok 92464
2016-03-10 09:07:09,132 - SERIAL - DEBUG - Send: N92466 G1 F3000
X70.242 Y127.740 E3985.82505*1
2016-03-10 09:07:09,272 - SERIAL - DEBUG - Recv: ok 92465
2016-03-10 09:07:09,275 - SERIAL - DEBUG - Send: N92467 G0 F9000
X72.127 Y127.740*127
2016-03-10 09:07:09,464 - SERIAL - DEBUG - Recv: ok 92466
2016-03-10 09:07:09,469 - SERIAL - DEBUG - Send: N92468 G1 F3000
X73.173 Y128.786 E3985.84965*4
2016-03-10 09:07:09,613 - SERIAL - DEBUG - Recv: ok 92467
2016-03-10 09:07:09,617 - SERIAL - DEBUG - Send: N92469 G0 F9000
X74.012 Y127.740*112
2016-03-10 09:07:09,654 - SERIAL - DEBUG - Recv: ok 92468
2016-03-10 09:07:09,658 - SERIAL - DEBUG - Send: N92470 G1 F3000
X74.663 Y128.390 E3985.86495*15
2016-03-10 09:07:09,801 - SERIAL - DEBUG - Recv: ok 92469
2016-03-10 09:07:09,805 - SERIAL - DEBUG - Send: N92471 G0 F9000
X75.898 Y127.740*114
2016-03-10 09:07:09,907 - SERIAL - DEBUG - Recv: ok 92470
2016-03-10 09:07:09,911 - SERIAL - DEBUG - Send: N92472 G1 F3000
X76.417 Y128.259 E3985.87716*3
2016-03-10 09:07:10,112 - SERIAL - DEBUG - Recv: ok 92471
2016-03-10 09:07:10,116 - SERIAL - DEBUG - Send: N92473 G0 F9000
X77.783 Y127.740*119
2016-03-10 09:07:10,244 - SERIAL - DEBUG - Recv: ok 92472
2016-03-10 09:07:10,248 - SERIAL - DEBUG - Send: N92474 G1 F3000
X78.302 Y128.259 E3985.88936*11
2016-03-10 09:07:10,287 - SERIAL - DEBUG - Recv: ok 92473
2016-03-10 09:07:10,291 - SERIAL - DEBUG - Send: N92475 G0 F9000
X79.668 Y127.740*123
2016-03-10 09:07:10,452 - SERIAL - DEBUG - Recv: ok 92474
2016-03-10 09:07:10,457 - SERIAL - DEBUG - Send: N92476 G1 F3000

X80.187 Y128.259 E3985.90157*7
2016-03-10 09:07:10,513 - SERIAL - DEBUG - Recv: ok 92475
2016-03-10 09:07:10,518 - SERIAL - DEBUG - Send: N92477 G0 F9000
X81.553 Y127.740*117
2016-03-10 09:07:10,649 - SERIAL - DEBUG - Recv: ok 92476
2016-03-10 09:07:10,652 - SERIAL - DEBUG - Send: N92478 G1 F3000
X82.072 Y128.259 E3985.91377*1
2016-03-10 09:07:10,692 - SERIAL - DEBUG - Recv: ok 92477
2016-03-10 09:07:10,696 - SERIAL - DEBUG - Send: N92479 G0 F9000
X83.438 Y127.740*117
2016-03-10 09:07:10,804 - SERIAL - DEBUG - Recv: ok 92478
2016-03-10 09:07:10,808 - SERIAL - DEBUG - Send: N92480 G1 F3000
X83.957 Y128.259 E3985.92598*13
2016-03-10 09:07:10,866 - SERIAL - DEBUG - Recv: ok 92479
2016-03-10 09:07:10,871 - SERIAL - DEBUG - Send: N92481 G0 F9000
X85.323 Y127.740*121
2016-03-10 09:07:10,947 - SERIAL - DEBUG - Recv: ok 92480
2016-03-10 09:07:10,952 - SERIAL - DEBUG - Send: N92482 G1 F3000
X85.842 Y128.259 E3985.93819*9
2016-03-10 09:07:10,996 - SERIAL - DEBUG - Recv: ok 92481
2016-03-10 09:07:11,001 - SERIAL - DEBUG - Send: N92483 G0 F9000
X87.208 Y127.740*113
2016-03-10 09:07:11,062 - SERIAL - DEBUG - Recv: ok 92482
2016-03-10 09:07:11,115 - SERIAL - DEBUG - Send: N92484 G1 F3000
X87.727 Y128.259 E3985.95039*13
2016-03-10 09:07:11,197 - SERIAL - DEBUG - Recv: ok 92483
2016-03-10 09:07:11,201 - SERIAL - DEBUG - Send: N92485 G0 F9000
X89.094 Y127.740*126
2016-03-10 09:07:11,204 - SERIAL - DEBUG - Recv: ok 92484
2016-03-10 09:07:11,208 - SERIAL - DEBUG - Send: N92486 G1 F3000
X89.613 Y128.259 E3985.96260*10
2016-03-10 09:07:11,217 - SERIAL - DEBUG - Recv: ok 92485
2016-03-10 09:07:11,221 - SERIAL - DEBUG - Send: N92487 G0 F9000
X90.979 Y127.740*126
2016-03-10 09:07:11,250 - SERIAL - DEBUG - Recv: ok 92486
2016-03-10 09:07:11,254 - SERIAL - DEBUG - Send: N92488 G1 F3000
X91.498 Y128.259 E3985.97480*5
2016-03-10 09:07:11,300 - SERIAL - DEBUG - Recv: ok 92487
2016-03-10 09:07:11,303 - SERIAL - DEBUG - Send: N92489 G0 F9000
X92.864 Y127.740*127
2016-03-10 09:07:11,332 - SERIAL - DEBUG - Recv: ok 92488
2016-03-10 09:07:11,335 - SERIAL - DEBUG - Send: N92490 G1 F3000
X93.383 Y128.259 E3985.98701*6
2016-03-10 09:07:11,381 - SERIAL - DEBUG - Recv: ok 92489
2016-03-10 09:07:11,386 - SERIAL - DEBUG - Send: N92491 G0 F9000
X94.749 Y127.740*112
2016-03-10 09:07:11,410 - SERIAL - DEBUG - Recv: ok 92490
2016-03-10 09:07:11,414 - SERIAL - DEBUG - Send: N92492 G1 F3000
X95.268 Y128.259 E3985.99922*8
2016-03-10 09:07:11,463 - SERIAL - DEBUG - Recv: ok 92491
2016-03-10 09:07:11,468 - SERIAL - DEBUG - Send: N92493 G0 F9000
X96.634 Y127.740*123
2016-03-10 09:07:11,492 - SERIAL - DEBUG - Recv: ok 92492
2016-03-10 09:07:11,496 - SERIAL - DEBUG - Send: N92494 G1 F3000

X97.153 Y128.259 E3986.01142*11
2016-03-10 09:07:11,541 - SERIAL - DEBUG - Recv: ok 92493
2016-03-10 09:07:11,545 - SERIAL - DEBUG - Send: N92495 G0 F9000
X98.519 Y127.740*127
2016-03-10 09:07:11,574 - SERIAL - DEBUG - Recv: ok 92494
2016-03-10 09:07:11,577 - SERIAL - DEBUG - Send: N92496 G1 F3000
X99.038 Y128.259 E3986.02363*9
2016-03-10 09:07:11,623 - SERIAL - DEBUG - Recv: ok 92495
2016-03-10 09:07:11,626 - SERIAL - DEBUG - Send: N92497 G0 F9000
X100.404 Y127.740*64
2016-03-10 09:07:11,651 - SERIAL - DEBUG - Recv: ok 92496
2016-03-10 09:07:11,654 - SERIAL - DEBUG - Send: N92498 G1 F3000
X100.923 Y128.259 E3986.03583*60
2016-03-10 09:07:11,705 - SERIAL - DEBUG - Recv: ok 92497
2016-03-10 09:07:11,708 - SERIAL - DEBUG - Send: N92499 G0 F9000
X102.290 Y127.740*71
2016-03-10 09:07:11,734 - SERIAL - DEBUG - Recv: ok 92498
2016-03-10 09:07:11,737 - SERIAL - DEBUG - Send: N92500 G1 F3000
X102.809 Y128.259 E3986.04804*50
2016-03-10 09:07:11,783 - SERIAL - DEBUG - Recv: ok 92499
2016-03-10 09:07:11,786 - SERIAL - DEBUG - Send: N92501 G0 F9000
X104.175 Y127.740*73
2016-03-10 09:07:11,819 - SERIAL - DEBUG - Recv: ok 92500
2016-03-10 09:07:11,851 - SERIAL - DEBUG - Send: N92502 G1 F3000
X104.694 Y128.259 E3986.06025*53
2016-03-10 09:07:11,870 - SERIAL - DEBUG - Recv: ok 92501
2016-03-10 09:07:11,874 - SERIAL - DEBUG - Send: N92503 G0 F9000
X106.061 Y127.740*77
2016-03-10 09:07:11,899 - SERIAL - DEBUG - Recv: ok 92502
2016-03-10 09:07:11,902 - SERIAL - DEBUG - Send: N92504 G1 F3000
X106.579 Y128.259 E3986.07244*53
2016-03-10 09:07:11,945 - SERIAL - DEBUG - Recv: ok 92503
2016-03-10 09:07:11,948 - SERIAL - DEBUG - Send: N92505 G0 F9000
X107.946 Y127.740*70
2016-03-10 09:07:11,975 - SERIAL - DEBUG - Recv: ok 92504
2016-03-10 09:07:11,978 - SERIAL - DEBUG - Send: N92506 G1 F3000
X108.464 Y128.259 E3986.08464*63
2016-03-10 09:07:12,024 - SERIAL - DEBUG - Recv: ok 92505
2016-03-10 09:07:12,027 - SERIAL - DEBUG - Send: N92507 G0 F9000
X109.831 Y127.740*75
2016-03-10 09:07:12,053 - SERIAL - DEBUG - Recv: ok 92506
2016-03-10 09:07:12,056 - SERIAL - DEBUG - Send: N92508 G1 F3000
X110.349 Y128.259 E3986.09683*58
2016-03-10 09:07:12,106 - SERIAL - DEBUG - Recv: ok 92507
2016-03-10 09:07:12,109 - SERIAL - DEBUG - Send: N92509 G0 F9000
X111.716 Y127.740*70
2016-03-10 09:07:12,134 - SERIAL - DEBUG - Recv: ok 92508
2016-03-10 09:07:12,137 - SERIAL - DEBUG - Send: N92510 G1 F3000
X112.234 Y128.259 E3986.10902*52
2016-03-10 09:07:12,290 - SERIAL - DEBUG - Recv: ok 92509
2016-03-10 09:07:12,293 - SERIAL - DEBUG - Send: N92511 G0 F9000
X113.601 Y127.740*74
2016-03-10 09:07:12,295 - SERIAL - DEBUG - Recv: ok 92510
2016-03-10 09:07:12,298 - SERIAL - DEBUG - Send: N92512 G1 F3000

X114.119 Y128.259 E3986.12122*52
2016-03-10 09:07:12,303 - SERIAL - DEBUG - Recv: ok 92511
2016-03-10 09:07:12,305 - SERIAL - DEBUG - Send: N92513 G0 F9000
X115.486 Y127.740*67
2016-03-10 09:07:12,311 - SERIAL - DEBUG - Recv: ok 92512
2016-03-10 09:07:12,313 - SERIAL - DEBUG - Send: N92514 G1 F3000
X116.005 Y128.259 E3986.13342*57
2016-03-10 09:07:12,348 - SERIAL - DEBUG - Recv: ok 92513
2016-03-10 09:07:12,350 - SERIAL - DEBUG - Send: N92515 G0 F9000
X117.371 Y127.740*72
2016-03-10 09:07:12,377 - SERIAL - DEBUG - Recv: ok 92514
2016-03-10 09:07:12,380 - SERIAL - DEBUG - Send: N92516 G1 F3000
X117.890 Y128.259 E3986.14563*60
2016-03-10 09:07:12,426 - SERIAL - DEBUG - Recv: ok 92515
2016-03-10 09:07:12,429 - SERIAL - DEBUG - Send: N92517 G0 F9000
X119.257 Y127.740*65
2016-03-10 09:07:12,458 - SERIAL - DEBUG - Recv: ok 92516
2016-03-10 09:07:12,462 - SERIAL - DEBUG - Send: N92518 G1 F3000
X119.784 Y128.268 E3986.15804*57
2016-03-10 09:07:12,508 - SERIAL - DEBUG - Recv: ok 92517
2016-03-10 09:07:12,510 - SERIAL - DEBUG - Send: N92519 G0 F9000
X121.142 Y127.740*67
2016-03-10 09:07:12,537 - SERIAL - DEBUG - Recv: ok 92518
2016-03-10 09:07:12,539 - SERIAL - DEBUG - Send: N92520 G1 F3000
X122.043 Y128.641 E3986.17923*63
2016-03-10 09:07:12,589 - SERIAL - DEBUG - Recv: ok 92519
2016-03-10 09:07:12,592 - SERIAL - DEBUG - Send: N92521 G0 F9000
X123.027 Y127.740*72
2016-03-10 09:07:12,617 - SERIAL - DEBUG - Recv: ok 92520
2016-03-10 09:07:12,621 - SERIAL - DEBUG - Send: N92522 G1 F3000
X134.048 Y138.761 E3986.43842*52
2016-03-10 09:07:12,668 - SERIAL - DEBUG - Recv: ok 92521
2016-03-10 09:07:12,670 - SERIAL - DEBUG - Send: N92523 G0 F9000
X135.629 Y138.457*78
2016-03-10 09:07:12,695 - SERIAL - DEBUG - Recv: ok 92522
2016-03-10 09:07:12,698 - SERIAL - DEBUG - Send: N92524 M105*47
2016-03-10 09:07:12,749 - SERIAL - DEBUG - Recv: ok 92523
2016-03-10 09:07:12,752 - SERIAL - DEBUG - Send: N92525 G1 F3000
X136.094 Y138.923 E3986.44937*60
2016-03-10 09:07:12,779 - SERIAL - DEBUG - Recv: ok 92524
2016-03-10 09:07:12,781 - SERIAL - DEBUG - Send: N92526 G0 F9000
X137.008 Y137.951*72
2016-03-10 09:07:12,785 - SERIAL - DEBUG - Recv: T:220.00 /220 B:
65.80 /65 B@:47 @:174
2016-03-10 09:07:12,789 - SERIAL - DEBUG - Recv: ok 92525
2016-03-10 09:07:12,792 - SERIAL - DEBUG - Send: N92527 G1 F3000
X137.387 Y138.330 E3986.45829*57
2016-03-10 09:07:12,830 - SERIAL - DEBUG - Recv: ok 92526
2016-03-10 09:07:12,833 - SERIAL - DEBUG - Send: N92528 G0 F9000
X138.297 Y137.355*67
2016-03-10 09:07:12,860 - SERIAL - DEBUG - Recv: ok 92527
2016-03-10 09:07:12,863 - SERIAL - DEBUG - Send: N92529 G1 F3000
X137.911 Y136.969 E3986.46736*56
2016-03-10 09:07:12,909 - SERIAL - DEBUG - Recv: ok 92528

2016-03-10 09:07:12,912 - SERIAL - DEBUG - Send: N92530 G0 F9000
X138.901 Y136.074*79
2016-03-10 09:07:12,937 - SERIAL - DEBUG - Recv: ok 92529
2016-03-10 09:07:12,941 - SERIAL - DEBUG - Send: N92531 G1 F3000
X138.297 Y135.470 E3986.48157*50
2016-03-10 09:07:13,089 - SERIAL - DEBUG - Recv: ok 92530
2016-03-10 09:07:13,093 - SERIAL - DEBUG - Send: N92532 G0 F9000
X139.752 Y135.040*64
2016-03-10 09:07:13,095 - SERIAL - DEBUG - Recv: ok 92531
2016-03-10 09:07:13,098 - SERIAL - DEBUG - Send: N92533 G1 F3000
X132.453 Y127.740 E3986.65324*62
2016-03-10 09:07:13,101 - SERIAL - DEBUG - Recv: ok 92532
2016-03-10 09:07:13,103 - SERIAL - DEBUG - Send: N92534 G0 F9000
X134.338 Y127.740*71
2016-03-10 09:07:13,110 - SERIAL - DEBUG - Recv: ok 92533
2016-03-10 09:07:13,112 - SERIAL - DEBUG - Send: N92535 G1 F3000
X140.953 Y134.355 E3986.80882*62
2016-03-10 09:07:13,150 - SERIAL - DEBUG - Recv: ok 92534
2016-03-10 09:07:13,153 - SERIAL - DEBUG - Send: N92536 G0 F9000
X141.177 Y132.694*66
2016-03-10 09:07:13,179 - SERIAL - DEBUG - Recv: ok 92535
2016-03-10 09:07:13,182 - SERIAL - DEBUG - Send: N92537 G1 F3000
X142.630 Y134.148 E3986.84300*63
2016-03-10 09:07:13,232 - SERIAL - DEBUG - Recv: ok 92536
2016-03-10 09:07:13,234 - SERIAL - DEBUG - Send: N92538 G0 F9000
X143.323 Y132.955*79
2016-03-10 09:07:13,273 - SERIAL - DEBUG - Recv: ok 92537
2016-03-10 09:07:13,277 - SERIAL - DEBUG - Send: N92539 G1 F3000
X144.069 Y133.701 E3986.86055*48
2016-03-10 09:07:13,319 - SERIAL - DEBUG - Recv: ok 92538
2016-03-10 09:07:13,321 - SERIAL - DEBUG - Send: N92540 G0 F9000
X145.040 Y132.787*65
2016-03-10 09:07:13,650 - SERIAL - DEBUG - Recv: ok 92539
2016-03-10 09:07:13,654 - SERIAL - DEBUG - Send: N92541 G1 F3000
X144.290 Y132.038 E3986.87817*56
2016-03-10 09:07:13,703 - SERIAL - DEBUG - Recv: ok 92540
2016-03-10 09:07:13,706 - SERIAL - DEBUG - Send: N92542 G0 F9000
X145.572 Y131.434*79
2016-03-10 09:07:13,732 - SERIAL - DEBUG - Recv: ok 92541
2016-03-10 09:07:13,735 - SERIAL - DEBUG - Send: N92543 G1 F3000
X144.462 Y130.324 E3986.90428*59
2016-03-10 09:07:13,778 - SERIAL - DEBUG - Recv: ok 92542
2016-03-10 09:07:13,781 - SERIAL - DEBUG - Send: N92544 G0 F9000
X145.630 Y129.607*71
2016-03-10 09:07:13,802 - SERIAL - DEBUG - Recv: ok 92543
2016-03-10 09:07:13,805 - SERIAL - DEBUG - Send: N92545 G1 F3000
X143.764 Y127.740 E3986.94818*52
2016-03-10 09:07:13,847 - SERIAL - DEBUG - Recv: ok 92544
2016-03-10 09:07:13,850 - SERIAL - DEBUG - Send: N92546 G0 F9000
X143.118 Y128.980*79
2016-03-10 09:07:13,871 - SERIAL - DEBUG - Recv: ok 92545
2016-03-10 09:07:13,874 - SERIAL - DEBUG - Send: N92547 G1 F3000
X141.878 Y127.740 E3986.97734*52
2016-03-10 09:07:13,917 - SERIAL - DEBUG - Recv: ok 92546

2016-03-10 09:07:13,920 - SERIAL - DEBUG - Send: N92548 G0 F9000
X141.405 Y129.153*77
2016-03-10 09:07:13,949 - SERIAL - DEBUG - Recv: ok 92547
2016-03-10 09:07:13,952 - SERIAL - DEBUG - Send: N92549 G1 F3000
X139.993 Y127.740 E3987.01056*60
2016-03-10 09:07:14,002 - SERIAL - DEBUG - Recv: ok 92548
2016-03-10 09:07:14,005 - SERIAL - DEBUG - Send: N92550 G0 F9000
X138.108 Y127.740*72
2016-03-10 09:07:14,227 - SERIAL - DEBUG - Recv: ok 92549
2016-03-10 09:07:14,231 - SERIAL - DEBUG - Send: N92551 G1 F3000
X140.490 Y130.123 E3987.06659*62
2016-03-10 09:07:14,289 - SERIAL - DEBUG - Recv: ok 92550
2016-03-10 09:07:14,293 - SERIAL - DEBUG - Send: N92552 G0 F9000
X140.750 Y132.267*74
2016-03-10 09:07:14,494 - SERIAL - DEBUG - Recv: ok 92551
2016-03-10 09:07:14,498 - SERIAL - DEBUG - Send: N92553 G1 F3000
X136.223 Y127.740 E3987.17306*57
2016-03-10 09:07:14,551 - SERIAL - DEBUG - Recv: ok 92552
2016-03-10 09:07:14,554 - SERIAL - DEBUG - Send: N92554 G0 F9000
X135.334 Y132.507*73
2016-03-10 09:07:14,612 - SERIAL - DEBUG - Recv: ok 92553
2016-03-10 09:07:14,616 - SERIAL - DEBUG - Send: N92555 G1 F3000
X130.567 Y127.740 E3987.28517*52
2016-03-10 09:07:14,661 - SERIAL - DEBUG - Recv: ok 92554
2016-03-10 09:07:14,664 - SERIAL - DEBUG - Send: N92556 G0 F9000
X128.682 Y127.740*74
2016-03-10 09:07:14,699 - SERIAL - DEBUG - Recv: ok 92555
2016-03-10 09:07:14,702 - SERIAL - DEBUG - Send: N92557 G1 F3000
X133.846 Y132.904 E3987.40662*62
2016-03-10 09:07:14,743 - SERIAL - DEBUG - Recv: ok 92556
2016-03-10 09:07:14,746 - SERIAL - DEBUG - Send: N92558 G0 F9000
X132.857 Y133.800*71
2016-03-10 09:07:14,781 - SERIAL - DEBUG - Recv: ok 92557
2016-03-10 09:07:14,784 - SERIAL - DEBUG - Send: N92559 G1 F3000
X126.797 Y127.740 E3987.54914*54
2016-03-10 09:07:14,830 - SERIAL - DEBUG - Recv: ok 92558
2016-03-10 09:07:14,833 - SERIAL - DEBUG - Send: N92560 G0 F9000
X124.912 Y127.740*69
2016-03-10 09:07:14,883 - SERIAL - DEBUG - Recv: ok 92559
2016-03-10 09:07:14,889 - SERIAL - DEBUG - Send: N92561 G1 F3000
X132.351 Y135.179 E3987.72410*52
2016-03-10 09:07:14,932 - SERIAL - DEBUG - Recv: ok 92560
2016-03-10 09:07:14,935 - SERIAL - DEBUG - Send: N92562 G1 F5400
E3980.72410*60
2016-03-10 09:07:15,002 - SERIAL - DEBUG - Recv: ok 92561
2016-03-10 09:07:15,005 - SERIAL - DEBUG - Send: N92563 G0 F9000
X145.649 Y127.740*64
2016-03-10 09:07:15,051 - SERIAL - DEBUG - Recv: ok 92562
2016-03-10 09:07:15,054 - SERIAL - DEBUG - Send: N92564 G1 F5400
E3987.72410*61
2016-03-10 09:07:15,104 - SERIAL - DEBUG - Recv: ok 92563
2016-03-10 09:07:15,107 - SERIAL - DEBUG - Send: N92565 G1 F3000
X146.356 Y128.448 E3987.74074*63
2016-03-10 09:07:15,284 - SERIAL - DEBUG - Recv: ok 92564

2016-03-10 09:07:15,287 - SERIAL - DEBUG - Send: N92566 G0 F9000
X147.384 Y127.591*77
2016-03-10 09:07:15,290 - SERIAL - DEBUG - Recv: ok 92565
2016-03-10 09:07:15,292 - SERIAL - DEBUG - Send: N92567 G1 F3000
X146.764 Y126.970 E3987.75533*55
2016-03-10 09:07:15,297 - SERIAL - DEBUG - Recv: ok 92566
2016-03-10 09:07:15,300 - SERIAL - DEBUG - Send: N92568 G0 F9000
X147.384 Y125.705*78
2016-03-10 09:07:15,363 - SERIAL - DEBUG - Recv: ok 92567
2016-03-10 09:07:15,366 - SERIAL - DEBUG - Send: N92569 G1 F3000
X146.863 Y125.185 E3987.76757*51
2016-03-10 09:07:15,428 - SERIAL - DEBUG - Recv: ok 92568
2016-03-10 09:07:15,432 - SERIAL - DEBUG - Send: N92570 G0 F9000
X147.384 Y123.820*73
2016-03-10 09:07:15,575 - SERIAL - DEBUG - Recv: ok 92569
2016-03-10 09:07:15,579 - SERIAL - DEBUG - Send: N92571 G1 F3000
X146.863 Y123.300 E3987.77981*55
2016-03-10 09:07:15,678 - SERIAL - DEBUG - Recv: ok 92570
2016-03-10 09:07:15,682 - SERIAL - DEBUG - Send: N92572 G0 F9000
X147.384 Y121.935*76
2016-03-10 09:07:15,833 - SERIAL - DEBUG - Recv: ok 92571
2016-03-10 09:07:15,838 - SERIAL - DEBUG - Send: N92573 G1 F3000
X146.863 Y121.415 E3987.79205*61
2016-03-10 09:07:15,891 - SERIAL - DEBUG - Recv: ok 92572
2016-03-10 09:07:15,900 - SERIAL - DEBUG - Send: N92574 G0 F9000
X147.384 Y120.050*65
2016-03-10 09:07:16,055 - SERIAL - DEBUG - Recv: ok 92573
2016-03-10 09:07:16,114 - SERIAL - DEBUG - Send: N92575 G1 F3000
X146.863 Y119.530 E3987.80429*56
2016-03-10 09:07:16,116 - SERIAL - DEBUG - Recv: ok 92574
2016-03-10 09:07:16,121 - SERIAL - DEBUG - Send: N92576 G0 F9000
X147.384 Y118.165*79
2016-03-10 09:07:16,387 - SERIAL - DEBUG - Recv: ok 92575
2016-03-10 09:07:16,390 - SERIAL - DEBUG - Send: N92577 G1 F3000
X146.863 Y117.644 E3987.81655*60
2016-03-10 09:07:16,392 - SERIAL - DEBUG - Recv: ok 92576
2016-03-10 09:07:16,395 - SERIAL - DEBUG - Send: N92578 G0 F9000
X147.384 Y116.280*71
2016-03-10 09:07:16,579 - SERIAL - DEBUG - Recv: ok 92577
2016-03-10 09:07:16,582 - SERIAL - DEBUG - Send: N92579 G1 F3000
X146.863 Y115.759 E3987.82880*56
2016-03-10 09:07:16,726 - SERIAL - DEBUG - Recv: ok 92578
2016-03-10 09:07:16,730 - SERIAL - DEBUG - Send: N92580 G0 F9000
X147.384 Y114.395*71
2016-03-10 09:07:16,927 - SERIAL - DEBUG - Recv: ok 92579
2016-03-10 09:07:16,930 - SERIAL - DEBUG - Send: N92581 G1 F3000
X146.863 Y113.874 E3987.84105*59
2016-03-10 09:07:17,180 - SERIAL - DEBUG - Recv: ok 92580
2016-03-10 09:07:17,184 - SERIAL - DEBUG - Send: N92582 G0 F9000
X147.384 Y112.509*64
2016-03-10 09:07:17,186 - SERIAL - DEBUG - Recv: ok 92581
2016-03-10 09:07:17,188 - SERIAL - DEBUG - Send: N92583 G1 F3000
X146.863 Y111.989 E3987.85330*61
2016-03-10 09:07:17,193 - SERIAL - DEBUG - Recv: ok 92582

2016-03-10 09:07:17,196 - SERIAL - DEBUG - Send: N92584 G0 F9000
X147.384 Y110.624*72
2016-03-10 09:07:17,201 - SERIAL - DEBUG - Recv: ok 92583
2016-03-10 09:07:17,204 - SERIAL - DEBUG - Send: N92585 G1 F3000
X146.863 Y110.104 E3987.86554*48
2016-03-10 09:07:17,238 - SERIAL - DEBUG - Recv: ok 92584
2016-03-10 09:07:17,240 - SERIAL - DEBUG - Send: N92586 G0 F9000
X147.384 Y108.739*78
2016-03-10 09:07:17,271 - SERIAL - DEBUG - Recv: ok 92585
2016-03-10 09:07:17,274 - SERIAL - DEBUG - Send: N92587 G1 F3000
X146.863 Y108.219 E3987.87778*57
2016-03-10 09:07:17,320 - SERIAL - DEBUG - Recv: ok 92586
2016-03-10 09:07:17,323 - SERIAL - DEBUG - Send: N92588 G0 F9000
X147.384 Y106.854*74
2016-03-10 09:07:17,349 - SERIAL - DEBUG - Recv: ok 92587
2016-03-10 09:07:17,352 - SERIAL - DEBUG - Send: N92589 G1 F3000
X146.863 Y106.334 E3987.89002*51
2016-03-10 09:07:17,402 - SERIAL - DEBUG - Recv: ok 92588
2016-03-10 09:07:17,408 - SERIAL - DEBUG - Send: N92590 G0 F9000
X147.384 Y104.969*78
2016-03-10 09:07:17,431 - SERIAL - DEBUG - Recv: ok 92589
2016-03-10 09:07:17,434 - SERIAL - DEBUG - Send: N92591 G1 F3000
X146.863 Y104.448 E3987.90227*57
2016-03-10 09:07:17,480 - SERIAL - DEBUG - Recv: ok 92590
2016-03-10 09:07:17,483 - SERIAL - DEBUG - Send: N92592 G0 F9000
X147.384 Y103.084*65
2016-03-10 09:07:17,512 - SERIAL - DEBUG - Recv: ok 92591
2016-03-10 09:07:17,515 - SERIAL - DEBUG - Send: N92593 G1 F3000
X146.863 Y102.563 E3987.91453*49
2016-03-10 09:07:17,562 - SERIAL - DEBUG - Recv: ok 92592
2016-03-10 09:07:17,565 - SERIAL - DEBUG - Send: N92594 G0 F9000
X147.384 Y101.199*72
2016-03-10 09:07:17,590 - SERIAL - DEBUG - Recv: ok 92593
2016-03-10 09:07:17,593 - SERIAL - DEBUG - Send: N92595 G1 F3000
X146.863 Y100.678 E3987.92678*52
2016-03-10 09:07:17,643 - SERIAL - DEBUG - Recv: ok 92594
2016-03-10 09:07:17,646 - SERIAL - DEBUG - Send: N92596 G0 F9000
X147.384 Y99.313*122
2016-03-10 09:07:17,672 - SERIAL - DEBUG - Recv: ok 92595
2016-03-10 09:07:17,676 - SERIAL - DEBUG - Send: N92597 G1 F3000
X146.863 Y98.793 E3987.93902*1
2016-03-10 09:07:17,725 - SERIAL - DEBUG - Recv: ok 92596
2016-03-10 09:07:17,727 - SERIAL - DEBUG - Send: N92598 M105*40
2016-03-10 09:07:17,754 - SERIAL - DEBUG - Recv: ok 92597
2016-03-10 09:07:17,758 - SERIAL - DEBUG - Send: N92599 G0 F9000
X147.384 Y97.428*116
2016-03-10 09:07:17,803 - SERIAL - DEBUG - Recv: ok 92598
2016-03-10 09:07:17,807 - SERIAL - DEBUG - Send: N92600 G1 F3000
X146.863 Y96.908 E3987.95126*6
2016-03-10 09:07:17,810 - SERIAL - DEBUG - Recv: T:219.65 /220 B:
66.05 /65 B@:20 @:160
2016-03-10 09:07:17,814 - SERIAL - DEBUG - Recv: ok 92599
2016-03-10 09:07:17,817 - SERIAL - DEBUG - Send: N92601 G0 F9000
X147.384 Y95.543*120

2016-03-10 09:07:17,833 - SERIAL - DEBUG - Recv: ok 92600
2016-03-10 09:07:17,836 - SERIAL - DEBUG - Send: N92602 G1 F3000
X146.863 Y95.023 E3987.96350*7
2016-03-10 09:07:17,885 - SERIAL - DEBUG - Recv: ok 92601
2016-03-10 09:07:17,889 - SERIAL - DEBUG - Send: N92603 G0 F9000
X147.384 Y93.658*117
2016-03-10 09:07:17,914 - SERIAL - DEBUG - Recv: ok 92602
2016-03-10 09:07:17,918 - SERIAL - DEBUG - Send: N92604 G1 F3000
X146.863 Y93.137 E3987.97576*0
2016-03-10 09:07:17,963 - SERIAL - DEBUG - Recv: ok 92603
2016-03-10 09:07:17,967 - SERIAL - DEBUG - Send: N92605 G0 F9000
X147.384 Y91.773*121
2016-03-10 09:07:17,996 - SERIAL - DEBUG - Recv: ok 92604
2016-03-10 09:07:17,999 - SERIAL - DEBUG - Send: N92606 G1 F3000
X146.863 Y91.252 E3987.98801*2
2016-03-10 09:07:18,045 - SERIAL - DEBUG - Recv: ok 92605
2016-03-10 09:07:18,049 - SERIAL - DEBUG - Send: N92607 G0 F9000
X147.384 Y89.888*121
2016-03-10 09:07:18,077 - SERIAL - DEBUG - Recv: ok 92606
2016-03-10 09:07:18,080 - SERIAL - DEBUG - Send: N92608 G1 F3000
X146.863 Y89.367 E3988.00026*1
2016-03-10 09:07:18,127 - SERIAL - DEBUG - Recv: ok 92607
2016-03-10 09:07:18,130 - SERIAL - DEBUG - Send: N92609 G0 F9000
X147.384 Y88.002*124
2016-03-10 09:07:18,279 - SERIAL - DEBUG - Recv: ok 92608
2016-03-10 09:07:18,283 - SERIAL - DEBUG - Send: N92610 G1 F3000
X146.863 Y87.482 E3988.01250*8
2016-03-10 09:07:18,285 - SERIAL - DEBUG - Recv: ok 92609
2016-03-10 09:07:18,288 - SERIAL - DEBUG - Send: N92611 G0 F9000
X147.384 Y86.117*126
2016-03-10 09:07:18,294 - SERIAL - DEBUG - Recv: ok 92610
2016-03-10 09:07:18,297 - SERIAL - DEBUG - Send: N92612 G1 F3000
X146.863 Y85.597 E3988.02474*14
2016-03-10 09:07:18,299 - SERIAL - DEBUG - Recv: ok 92611
2016-03-10 09:07:18,303 - SERIAL - DEBUG - Send: N92613 G0 F9000
X147.384 Y84.232*122
2016-03-10 09:07:18,319 - SERIAL - DEBUG - Recv: ok 92612
2016-03-10 09:07:18,322 - SERIAL - DEBUG - Send: N92614 G1 F3000
X146.863 Y83.712 E3988.03699*1
2016-03-10 09:07:18,371 - SERIAL - DEBUG - Recv: ok 92613
2016-03-10 09:07:18,376 - SERIAL - DEBUG - Send: N92615 G0 F9000
X147.384 Y82.347*121
2016-03-10 09:07:18,400 - SERIAL - DEBUG - Recv: ok 92614
2016-03-10 09:07:18,407 - SERIAL - DEBUG - Send: N92616 G1 F3000
X146.863 Y81.827 E3988.04923*1
2016-03-10 09:07:18,451 - SERIAL - DEBUG - Recv: ok 92615
2016-03-10 09:07:18,454 - SERIAL - DEBUG - Send: N92617 G0 F9000
X147.384 Y80.462*121
2016-03-10 09:07:18,491 - SERIAL - DEBUG - Recv: ok 92616
2016-03-10 09:07:18,503 - SERIAL - DEBUG - Send: N92618 G1 F3000
X146.863 Y79.941 E3988.06148*14
2016-03-10 09:07:18,578 - SERIAL - DEBUG - Recv: ok 92617
2016-03-10 09:07:18,594 - SERIAL - DEBUG - Send: N92619 G0 F9000
X147.384 Y78.577*117

2016-03-10 09:07:18,600 - SERIAL - DEBUG - Recv: ok 92618
2016-03-10 09:07:18,608 - SERIAL - DEBUG - Send: N92620 G1 F3000
X146.863 Y78.056 E3988.07373*0
2016-03-10 09:07:18,611 - SERIAL - DEBUG - Recv: ok 92619
2016-03-10 09:07:18,614 - SERIAL - DEBUG - Send: N92621 G0 F9000
X147.384 Y76.692*120
2016-03-10 09:07:18,639 - SERIAL - DEBUG - Recv: ok 92620
2016-03-10 09:07:18,642 - SERIAL - DEBUG - Send: N92622 G1 F3000
X146.863 Y76.171 E3988.08599*5
2016-03-10 09:07:18,691 - SERIAL - DEBUG - Recv: ok 92621
2016-03-10 09:07:18,694 - SERIAL - DEBUG - Send: N92623 G0 F9000
X147.384 Y74.806*123
2016-03-10 09:07:18,721 - SERIAL - DEBUG - Recv: ok 92622
2016-03-10 09:07:18,724 - SERIAL - DEBUG - Send: N92624 G1 F3000
X146.863 Y74.286 E3988.09823*7
2016-03-10 09:07:18,770 - SERIAL - DEBUG - Recv: ok 92623
2016-03-10 09:07:18,773 - SERIAL - DEBUG - Send: N92625 G0 F9000
X147.384 Y72.921*127
2016-03-10 09:07:18,802 - SERIAL - DEBUG - Recv: ok 92624
2016-03-10 09:07:18,805 - SERIAL - DEBUG - Send: N92626 G1 F3000
X146.863 Y72.401 E3988.11047*9
2016-03-10 09:07:18,852 - SERIAL - DEBUG - Recv: ok 92625
2016-03-10 09:07:18,855 - SERIAL - DEBUG - Send: N92627 G0 F9000
X147.384 Y71.036*113
2016-03-10 09:07:18,881 - SERIAL - DEBUG - Recv: ok 92626
2016-03-10 09:07:18,884 - SERIAL - DEBUG - Send: N92628 G1 F3000
X146.863 Y70.516 E3988.12271*6
2016-03-10 09:07:18,934 - SERIAL - DEBUG - Recv: ok 92627
2016-03-10 09:07:18,937 - SERIAL - DEBUG - Send: N92629 G0 F9000
X147.384 Y69.151*118
2016-03-10 09:07:18,963 - SERIAL - DEBUG - Recv: ok 92628
2016-03-10 09:07:18,966 - SERIAL - DEBUG - Send: N92630 G1 F3000
X144.283 Y66.050 E3988.19564*1
2016-03-10 09:07:19,012 - SERIAL - DEBUG - Recv: ok 92629
2016-03-10 09:07:19,015 - SERIAL - DEBUG - Send: N92631 G0 F9000
X143.310 Y66.963*112
2016-03-10 09:07:19,044 - SERIAL - DEBUG - Recv: ok 92630
2016-03-10 09:07:19,047 - SERIAL - DEBUG - Send: N92632 G1 F3000
X144.607 Y68.259 E3988.22613*5
2016-03-10 09:07:19,094 - SERIAL - DEBUG - Recv: ok 92631
2016-03-10 09:07:19,097 - SERIAL - DEBUG - Send: N92633 G0 F9000
X142.722 Y68.259*122
2016-03-10 09:07:19,123 - SERIAL - DEBUG - Recv: ok 92632
2016-03-10 09:07:19,126 - SERIAL - DEBUG - Send: N92634 G1 F3000
X141.115 Y66.652 E3988.26393*10
2016-03-10 09:07:19,176 - SERIAL - DEBUG - Recv: ok 92633
2016-03-10 09:07:19,179 - SERIAL - DEBUG - Send: N92635 G0 F9000
X140.792 Y66.330*117
2016-03-10 09:07:19,204 - SERIAL - DEBUG - Recv: ok 92634
2016-03-10 09:07:19,207 - SERIAL - DEBUG - Send: N92636 G1 F3000
X137.248 Y62.786 E3988.34728*9
2016-03-10 09:07:19,372 - SERIAL - DEBUG - Recv: ok 92635
2016-03-10 09:07:19,375 - SERIAL - DEBUG - Send: N92637 G0 F9000
X138.050 Y61.702*115

2016-03-10 09:07:19,377 - SERIAL - DEBUG - Recv: ok 92636
2016-03-10 09:07:19,380 - SERIAL - DEBUG - Send: N92638 G1 F3000
X140.482 Y64.134 E3988.40447*7
2016-03-10 09:07:19,384 - SERIAL - DEBUG - Recv: ok 92637
2016-03-10 09:07:19,387 - SERIAL - DEBUG - Send: N92639 G0 F9000
X141.393 Y63.160*127
2016-03-10 09:07:19,392 - SERIAL - DEBUG - Recv: ok 92638
2016-03-10 09:07:19,395 - SERIAL - DEBUG - Send: N92640 G1 F3000
X138.272 Y60.039 E3988.47788*1
2016-03-10 09:07:19,417 - SERIAL - DEBUG - Recv: ok 92639
2016-03-10 09:07:19,421 - SERIAL - DEBUG - Send: N92641 G0 F9000
X135.992 Y63.415*127
2016-03-10 09:07:19,445 - SERIAL - DEBUG - Recv: ok 92640
2016-03-10 09:07:19,449 - SERIAL - DEBUG - Send: N92642 G1 F3000
X140.837 Y68.259 E3988.59181*11
2016-03-10 09:07:19,495 - SERIAL - DEBUG - Recv: ok 92641
2016-03-10 09:07:19,499 - SERIAL - DEBUG - Send: N92643 G1 F5400
E3981.59181*57
2016-03-10 09:07:19,528 - SERIAL - DEBUG - Recv: ok 92642
2016-03-10 09:07:19,531 - SERIAL - DEBUG - Send: N92644 G0 F9000
X144.467 Y64.349*114
2016-03-10 09:07:19,577 - SERIAL - DEBUG - Recv: ok 92643
2016-03-10 09:07:19,581 - SERIAL - DEBUG - Send: N92645 G1 F5400
E3988.59181*54
2016-03-10 09:07:19,605 - SERIAL - DEBUG - Recv: ok 92644
2016-03-10 09:07:19,608 - SERIAL - DEBUG - Send: N92646 G1 F3000
X145.604 Y65.486 E3988.61855*6
2016-03-10 09:07:19,659 - SERIAL - DEBUG - Recv: ok 92645
2016-03-10 09:07:19,662 - SERIAL - DEBUG - Send: N92647 G0 F9000
X143.093 Y62.975*122
2016-03-10 09:07:19,761 - SERIAL - DEBUG - Recv: ok 92646
2016-03-10 09:07:19,764 - SERIAL - DEBUG - Send: N92648 G1 F3000
X141.946 Y61.828 E3988.64553*7
2016-03-10 09:07:19,806 - SERIAL - DEBUG - Recv: ok 92647
2016-03-10 09:07:19,809 - SERIAL - DEBUG - Send: N92649 G1 F5400
E3981.64553*54
2016-03-10 09:07:19,860 - SERIAL - DEBUG - Recv: ok 92648
2016-03-10 09:07:19,864 - SERIAL - DEBUG - Send: N92650 G0 F9000
X138.952 Y68.259*123
2016-03-10 09:07:19,921 - SERIAL - DEBUG - Recv: ok 92649
2016-03-10 09:07:19,925 - SERIAL - DEBUG - Send: N92651 G1 F5400
E3988.64553*54
2016-03-10 09:07:19,983 - SERIAL - DEBUG - Recv: ok 92650
2016-03-10 09:07:19,987 - SERIAL - DEBUG - Send: N92652 G1 F3000
X133.653 Y62.960 E3988.77015*9
2016-03-10 09:07:20,003 - SERIAL - DEBUG - Recv: ok 92651
2016-03-10 09:07:20,006 - SERIAL - DEBUG - Send: N92653 G0 F9000
X132.819 Y62.127*124
2016-03-10 09:07:20,121 - SERIAL - DEBUG - Recv: ok 92652
2016-03-10 09:07:20,124 - SERIAL - DEBUG - Send: N92654 G1 F3000
X130.775 Y60.083 E3988.81822*10
2016-03-10 09:07:20,167 - SERIAL - DEBUG - Recv: ok 92653
2016-03-10 09:07:20,170 - SERIAL - DEBUG - Send: N92655 G0 F9000
X129.833 Y61.026*123

2016-03-10 09:07:20,253 - SERIAL - DEBUG - Recv: ok 92654
2016-03-10 09:07:20,256 - SERIAL - DEBUG - Send: N92656 G1 F3000
X137.066 Y68.259 E3988.98833*15
2016-03-10 09:07:20,298 - SERIAL - DEBUG - Recv: ok 92655
2016-03-10 09:07:20,301 - SERIAL - DEBUG - Send: N92657 G0 F9000
X135.181 Y68.259*119
2016-03-10 09:07:20,490 - SERIAL - DEBUG - Recv: ok 92656
2016-03-10 09:07:20,494 - SERIAL - DEBUG - Send: N92658 G1 F3000
X128.890 Y61.968 E3989.13629*9
2016-03-10 09:07:20,497 - SERIAL - DEBUG - Recv: ok 92657
2016-03-10 09:07:20,501 - SERIAL - DEBUG - Send: N92659 G0 F9000
X127.948 Y62.911*122
2016-03-10 09:07:20,650 - SERIAL - DEBUG - Recv: ok 92658
2016-03-10 09:07:20,654 - SERIAL - DEBUG - Send: N92660 G1 F3000
X133.296 Y68.259 E3989.26206*11
2016-03-10 09:07:20,794 - SERIAL - DEBUG - Recv: ok 92659
2016-03-10 09:07:20,798 - SERIAL - DEBUG - Send: N92661 G0 F9000
X131.411 Y68.259*122
2016-03-10 09:07:20,892 - SERIAL - DEBUG - Recv: ok 92660
2016-03-10 09:07:20,895 - SERIAL - DEBUG - Send: N92662 G1 F3000
X127.005 Y63.853 E3989.36569*0
2016-03-10 09:07:21,040 - SERIAL - DEBUG - Recv: ok 92661
2016-03-10 09:07:21,045 - SERIAL - DEBUG - Send: N92663 G0 F9000
X126.062 Y64.796*116
2016-03-10 09:07:21,088 - SERIAL - DEBUG - Recv: ok 92662
2016-03-10 09:07:21,092 - SERIAL - DEBUG - Send: N92664 G1 F3000
X129.526 Y68.259 E3989.44714*10
2016-03-10 09:07:21,285 - SERIAL - DEBUG - Recv: ok 92663
2016-03-10 09:07:21,288 - SERIAL - DEBUG - Send: N92665 G0 F9000
X127.641 Y68.259*126
2016-03-10 09:07:21,290 - SERIAL - DEBUG - Recv: ok 92664
2016-03-10 09:07:21,293 - SERIAL - DEBUG - Send: N92666 G1 F3000
X125.092 Y65.711 E3989.50708*2
2016-03-10 09:07:21,359 - SERIAL - DEBUG - Recv: ok 92665
2016-03-10 09:07:21,362 - SERIAL - DEBUG - Send: N92667 G0 F9000
X123.991 Y66.494*115
2016-03-10 09:07:21,482 - SERIAL - DEBUG - Recv: ok 92666
2016-03-10 09:07:21,485 - SERIAL - DEBUG - Send: N92668 G1 F3000
X125.756 Y68.259 E3989.54859*8
2016-03-10 09:07:21,628 - SERIAL - DEBUG - Recv: ok 92667
2016-03-10 09:07:21,631 - SERIAL - DEBUG - Send: N92669 G0 F9000
X123.870 Y68.259*122