

2016-03-09 20:07:52,886 ### Slicing /media/Extern/.octoprint/
uploads/Klemme-Modul-2.STL to /tmp/tmpTSCOVJ.gco using profile
stored at /tmp/slicing-profile-temp-eEeZuf.profile
2016-03-09 20:07:58,261 Cura_SteamEngine version 15.04
2016-03-09 20:07:58,263 Copyright (C) 2014 David Braam
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2016-03-09 20:07:58,267 it under the terms of the GNU Affero General
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2016-03-09 20:07:58,268 the Free Software Foundation, either version
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2016-03-09 20:07:58,270 (at your option) any later version.
2016-03-09 20:07:58,271
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Affero General Public License
2016-03-09 20:07:58,277 along with this program. If not, see
<<http://www.gnu.org/licenses/>>.
2016-03-09 20:07:58,278 Default config 'default.cfg' not used
2016-03-09 20:07:58,279 Loading /media/Extern/.octoprint/uploads/
Klemme-Modul-2.STL from disk...
2016-03-09 20:07:58,280 Loaded from disk in 0.003s
2016-03-09 20:07:58,280 Analyzing and optimizing model...
2016-03-09 20:07:58,282 Face counts: 688 -> 688 100.0%
2016-03-09 20:07:58,283 Vertex counts: 2064 -> 338 16.4%
2016-03-09 20:07:58,284 Size: 53.500000 15.000000 6.500000
2016-03-09 20:07:58,285 vMin: 73.250000 90.500000 0.000000
2016-03-09 20:07:58,285 vMax: 126.750000 105.500000 6.500000
2016-03-09 20:07:58,287 vMin: 0.000000 0.000000 0.000000
2016-03-09 20:07:58,288 vMax: 53.500000 15.000000 6.500000
2016-03-09 20:07:58,289 Matrix: 1.000000 0.000000 0.000000
2016-03-09 20:07:58,290 Matrix: 0.000000 1.000000 0.000000
2016-03-09 20:07:58,291 Matrix: 0.000000 0.000000 1.000000
2016-03-09 20:07:58,292 Optimize model 0.007s
2016-03-09 20:07:58,292 Slicing model...
2016-03-09 20:07:58,293 Layer count: 26
2016-03-09 20:07:58,326 Sliced model in 0.057s
2016-03-09 20:07:58,327 Generating support map...
2016-03-09 20:07:58,328 Generating layer parts...
2016-03-09 20:07:58,345 Generated layer parts in 0.022s
2016-03-09 20:07:58,347 Progress:inset:1:26
2016-03-09 20:07:58,351 Progress:inset:2:26
2016-03-09 20:07:58,354 Progress:inset:3:26
2016-03-09 20:07:58,358 Progress:inset:4:26
2016-03-09 20:07:58,361 Progress:inset:5:26

2016-03-09 20:07:58,365 Progress:inset:6:26
2016-03-09 20:07:58,368 Progress:inset:7:26
2016-03-09 20:07:58,372 Progress:inset:8:26
2016-03-09 20:07:58,375 Progress:inset:9:26
2016-03-09 20:07:58,378 Progress:inset:10:26
2016-03-09 20:07:58,382 Progress:inset:11:26
2016-03-09 20:07:58,385 Progress:inset:12:26
2016-03-09 20:07:58,387 Progress:inset:13:26
2016-03-09 20:07:58,409 Progress:inset:14:26
2016-03-09 20:07:58,428 Progress:inset:15:26
2016-03-09 20:07:58,431 Progress:inset:16:26
2016-03-09 20:07:58,434 Progress:inset:17:26
2016-03-09 20:07:58,437 Progress:inset:18:26
2016-03-09 20:07:58,441 Progress:inset:19:26
2016-03-09 20:07:58,444 Progress:inset:20:26
2016-03-09 20:07:58,447 Progress:inset:21:26
2016-03-09 20:07:58,450 Progress:inset:22:26
2016-03-09 20:07:58,453 Progress:inset:23:26
2016-03-09 20:07:58,456 Progress:inset:24:26
2016-03-09 20:07:58,458 Progress:inset:25:26
2016-03-09 20:07:58,462 Progress:inset:26:26
2016-03-09 20:07:58,464 Generated inset in 0.087s
2016-03-09 20:07:58,465 Progress:skin:1:26
2016-03-09 20:07:58,468 Progress:skin:2:26
2016-03-09 20:07:58,471 Progress:skin:3:26
2016-03-09 20:07:58,474 Progress:skin:4:26
2016-03-09 20:07:58,481 Progress:skin:5:26
2016-03-09 20:07:58,492 Progress:skin:6:26
2016-03-09 20:07:58,498 Progress:skin:7:26
2016-03-09 20:07:58,508 Progress:skin:8:26
2016-03-09 20:07:58,515 Progress:skin:9:26
2016-03-09 20:07:58,526 Progress:skin:10:26
2016-03-09 20:07:58,532 Progress:skin:11:26
2016-03-09 20:07:58,542 Progress:skin:12:26
2016-03-09 20:07:58,549 Progress:skin:13:26
2016-03-09 20:07:58,555 Progress:skin:14:26
2016-03-09 20:07:58,566 Progress:skin:15:26
2016-03-09 20:07:58,572 Progress:skin:16:26
2016-03-09 20:07:58,578 Progress:skin:17:26
2016-03-09 20:07:58,589 Progress:skin:18:26
2016-03-09 20:07:58,593 Progress:skin:19:26
2016-03-09 20:07:58,603 Progress:skin:20:26
2016-03-09 20:07:58,607 Progress:skin:21:26
2016-03-09 20:07:58,618 Progress:skin:22:26
2016-03-09 20:07:58,624 Progress:skin:23:26
2016-03-09 20:07:58,630 Progress:skin:24:26
2016-03-09 20:07:58,637 Progress:skin:25:26
2016-03-09 20:07:58,647 Progress:skin:26:26
2016-03-09 20:07:58,650 Generated up/down skin in 0.212s
2016-03-09 20:07:58,683 Progress:export:1:26
2016-03-09 20:07:58,701 Progress:export:2:26
2016-03-09 20:07:58,736 Progress:export:3:26
2016-03-09 20:07:58,754 Progress:export:4:26
2016-03-09 20:07:58,773 Progress:export:5:26

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2016-03-09 20:07:58,807 Progress:export:6:26
2016-03-09 20:07:58,818 Progress:export:7:26
2016-03-09 20:07:58,836 Progress:export:8:26
2016-03-09 20:07:58,871 Progress:export:9:26
2016-03-09 20:07:58,881 Progress:export:10:26
2016-03-09 20:07:58,899 Progress:export:11:26
2016-03-09 20:07:58,918 Progress:export:12:26
2016-03-09 20:07:58,928 Progress:export:13:26
2016-03-09 20:07:58,939 Progress:export:14:26
2016-03-09 20:07:58,957 Progress:export:15:26
2016-03-09 20:07:58,960 Progress:export:16:26
2016-03-09 20:07:58,981 Progress:export:17:26
2016-03-09 20:07:58,987 Progress:export:18:26
2016-03-09 20:07:58,997 Progress:export:19:26
2016-03-09 20:07:59,008 Progress:export:20:26
2016-03-09 20:07:59,018 Progress:export:21:26
2016-03-09 20:07:59,029 Progress:export:22:26
2016-03-09 20:07:59,047 Progress:export:23:26
2016-03-09 20:07:59,051 Progress:export:24:26
2016-03-09 20:07:59,086 Progress:export:25:26
2016-03-09 20:07:59,089 Progress:export:26:26
2016-03-09 20:07:59,107 Wrote layers in 0.46s.
2016-03-09 20:07:59,109 Wrote 232.4 kilobytes.
2016-03-09 20:07:59,110 Progress:process:1:1
2016-03-09 20:07:59,112 Total time elapsed 0.85s.
2016-03-09 20:07:59,112 Print time: 409
2016-03-09 20:07:59,113 Filament: 869
2016-03-09 20:07:59,114 Filament2: 0
2016-03-09 20:07:59,115 ### Finished, returncode 0
2016-03-09 20:07:59,116 -----
2016-03-09 20:20:20,684 ### Slicing /media/Extern/.octoprint/
uploads/Klemme-Modul-2.STL to /tmp/tmpuISpIv.gco using profile
stored at /tmp/slicing-profile-temp-KRs0be.profile
2016-03-09 20:20:20,961 Cura_SteamEngine version 15.04
2016-03-09 20:20:20,963 Copyright (C) 2014 David Braam
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2016-03-09 20:20:20,965 This program is free software: you can
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2016-03-09 20:20:20,979 Default config 'default.cfg' not used

2016-03-09 20:20:20,980 Loading /media/Extern/.octoprint/uploads/
Klemme-Modul-2.STL from disk...

2016-03-09 20:20:20,981 Loaded from disk in 0.003s

2016-03-09 20:20:20,982 Analyzing and optimizing model...

2016-03-09 20:20:20,984 Face counts: 688 -> 688 100.0%

2016-03-09 20:20:20,984 Vertex counts: 2064 -> 338 16.4%

2016-03-09 20:20:20,985 Size: 53.500000 15.000000 6.500000

2016-03-09 20:20:20,986 vMin: 73.250000 90.500000 0.000000

2016-03-09 20:20:20,986 vMax: 126.750000 105.500000 6.500000

2016-03-09 20:20:20,987 vMin: 0.000000 0.000000 0.000000

2016-03-09 20:20:20,988 vMax: 53.500000 15.000000 6.500000

2016-03-09 20:20:20,989 Matrix: 1.000000 0.000000 0.000000

2016-03-09 20:20:20,990 Matrix: 0.000000 1.000000 0.000000

2016-03-09 20:20:20,990 Matrix: 0.000000 0.000000 1.000000

2016-03-09 20:20:20,991 Optimize model 0.006s

2016-03-09 20:20:20,992 Slicing model...

2016-03-09 20:20:20,993 Layer count: 22

2016-03-09 20:20:21,025 Sliced model in 0.044s

2016-03-09 20:20:21,027 Generating support map...

2016-03-09 20:20:21,028 Generating layer parts...

2016-03-09 20:20:21,029 Generated layer parts in 0.016s

2016-03-09 20:20:21,030 Progress:inset:1:22

2016-03-09 20:20:21,033 Progress:inset:2:22

2016-03-09 20:20:21,036 Progress:inset:3:22

2016-03-09 20:20:21,038 Progress:inset:4:22

2016-03-09 20:20:21,042 Progress:inset:5:22

2016-03-09 20:20:21,044 Progress:inset:6:22

2016-03-09 20:20:21,048 Progress:inset:7:22

2016-03-09 20:20:21,050 Progress:inset:8:22

2016-03-09 20:20:21,053 Progress:inset:9:22

2016-03-09 20:20:21,056 Progress:inset:10:22

2016-03-09 20:20:21,060 Progress:inset:11:22

2016-03-09 20:20:21,064 Progress:inset:12:22

2016-03-09 20:20:21,068 Progress:inset:13:22

2016-03-09 20:20:21,071 Progress:inset:14:22

2016-03-09 20:20:21,075 Progress:inset:15:22

2016-03-09 20:20:21,079 Progress:inset:16:22

2016-03-09 20:20:21,082 Progress:inset:17:22

2016-03-09 20:20:21,086 Progress:inset:18:22

2016-03-09 20:20:21,089 Progress:inset:19:22

2016-03-09 20:20:21,097 Progress:inset:20:22

2016-03-09 20:20:21,100 Progress:inset:21:22

2016-03-09 20:20:21,103 Progress:inset:22:22

2016-03-09 20:20:21,105 Generated inset in 0.047s

2016-03-09 20:20:21,106 Progress:skin:1:22

2016-03-09 20:20:21,109 Progress:skin:2:22

2016-03-09 20:20:21,111 Progress:skin:3:22

2016-03-09 20:20:21,114 Progress:skin:4:22

2016-03-09 20:20:21,118 Progress:skin:5:22

2016-03-09 20:20:21,121 Progress:skin:6:22

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2016-03-09 20:20:21,125 Progress:skin:7:22
2016-03-09 20:20:21,128 Progress:skin:8:22
2016-03-09 20:20:21,135 Progress:skin:9:22
2016-03-09 20:20:21,142 Progress:skin:10:22
2016-03-09 20:20:21,149 Progress:skin:11:22
2016-03-09 20:20:21,156 Progress:skin:12:22
2016-03-09 20:20:21,162 Progress:skin:13:22
2016-03-09 20:20:21,167 Progress:skin:14:22
2016-03-09 20:20:21,175 Progress:skin:15:22
2016-03-09 20:20:21,181 Progress:skin:16:22
2016-03-09 20:20:21,186 Progress:skin:17:22
2016-03-09 20:20:21,192 Progress:skin:18:22
2016-03-09 20:20:21,199 Progress:skin:19:22
2016-03-09 20:20:21,206 Progress:skin:20:22
2016-03-09 20:20:21,210 Progress:skin:21:22
2016-03-09 20:20:21,217 Progress:skin:22:22
2016-03-09 20:20:21,221 Generated up/down skin in 0.143s
2016-03-09 20:20:21,254 Progress:export:1:22
2016-03-09 20:20:21,261 Progress:export:2:22
2016-03-09 20:20:21,299 Progress:export:3:22
2016-03-09 20:20:21,310 Progress:export:4:22
2016-03-09 20:20:21,329 Progress:export:5:22
2016-03-09 20:20:21,349 Progress:export:6:22
2016-03-09 20:20:21,360 Progress:export:7:22
2016-03-09 20:20:21,379 Progress:export:8:22
2016-03-09 20:20:21,386 Progress:export:9:22
2016-03-09 20:20:21,397 Progress:export:10:22
2016-03-09 20:20:21,408 Progress:export:11:22
2016-03-09 20:20:21,418 Progress:export:12:22
2016-03-09 20:20:21,422 Progress:export:13:22
2016-03-09 20:20:21,425 Progress:export:14:22
2016-03-09 20:20:21,429 Progress:export:15:22
2016-03-09 20:20:21,433 Progress:export:16:22
2016-03-09 20:20:21,438 Progress:export:17:22
2016-03-09 20:20:21,444 Progress:export:18:22
2016-03-09 20:20:21,449 Progress:export:19:22
2016-03-09 20:20:21,457 Progress:export:20:22
2016-03-09 20:20:21,463 Progress:export:21:22
2016-03-09 20:20:21,468 Progress:export:22:22
2016-03-09 20:20:21,475 Wrote layers in 0.26s.
2016-03-09 20:20:21,477 Wrote 179.4 kilobytes.
2016-03-09 20:20:21,479 Progress:process:1:1
2016-03-09 20:20:21,481 Total time elapsed 0.52s.
2016-03-09 20:20:21,482 Print time: 319
2016-03-09 20:20:21,484 Filament: 691
2016-03-09 20:20:21,485 Filament2: 0
2016-03-09 20:20:21,487 ### Finished, returncode 0
2016-03-09 20:20:21,488 -----
2016-03-10 07:03:36,220 ### Slicing /media/Extern/.octoprint/
uploads/rpi2-top_netfab.stl to /tmp/tmpqKK9um.gco using profile
stored at /tmp/slicing-profile-temp-fNwtZ2.profile
2016-03-10 07:03:36,979 Cura_SteamEngine version 15.04
2016-03-10 07:03:36,981 Copyright (C) 2014 David Braam
2016-03-10 07:03:36,982
```

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2016-03-10 07:03:36,994 along with this program. If not, see
<<http://www.gnu.org/licenses/>>.
2016-03-10 07:03:36,995 Default config 'default.cfg' not used
2016-03-10 07:03:36,996 Loading /media/Extern/.octoprint/uploads/
rpi2-top_netfabb.stl from disk...
2016-03-10 07:03:37,261 Loaded from disk in 0.287s
2016-03-10 07:03:37,263 Analyzing and optimizing model...
2016-03-10 07:03:38,480 Face counts: 131334 -> 131310 100.0%
2016-03-10 07:03:38,482 Vertex counts: 394002 -> 65607 16.7%
2016-03-10 07:03:38,484 Size: 96.250000 73.789000 15.500000
2016-03-10 07:03:38,486 vMin: 51.875000 61.106000 0.000000
2016-03-10 07:03:38,488 vMax: 148.125000 134.895000 15.500000
2016-03-10 07:03:38,490 vMin: 0.000000 0.005000 0.000000
2016-03-10 07:03:38,500 vMax: 96.250000 73.794000 15.500000
2016-03-10 07:03:38,568 Matrix: 1.000000 0.000000 0.000000
2016-03-10 07:03:38,569 Matrix: 0.000000 1.000000 0.000000
2016-03-10 07:03:38,570 Matrix: 0.000000 0.000000 1.000000
2016-03-10 07:03:38,571 Optimize model 1.260s
2016-03-10 07:03:38,572 Slicing model...
2016-03-10 07:03:38,573 Layer count: 154
2016-03-10 07:03:41,541 Sliced model in 3.006s
2016-03-10 07:03:41,543 Generating support map...
2016-03-10 07:03:41,544 Generating layer parts...
2016-03-10 07:03:42,161 Generated layer parts in 0.633s
2016-03-10 07:03:42,226 Progress:inset:1:154
2016-03-10 07:03:42,260 Progress:inset:2:154
2016-03-10 07:03:42,325 Progress:inset:3:154
2016-03-10 07:03:42,391 Progress:inset:4:154
2016-03-10 07:03:42,456 Progress:inset:5:154
2016-03-10 07:03:42,491 Progress:inset:6:154
2016-03-10 07:03:42,556 Progress:inset:7:154
2016-03-10 07:03:42,622 Progress:inset:8:154
2016-03-10 07:03:42,655 Progress:inset:9:154
2016-03-10 07:03:42,720 Progress:inset:10:154
2016-03-10 07:03:42,755 Progress:inset:11:154

2016-03-10 07:03:42,820 Progress:inset:12:154
2016-03-10 07:03:42,886 Progress:inset:13:154
2016-03-10 07:03:42,919 Progress:inset:14:154
2016-03-10 07:03:42,986 Progress:inset:15:154
2016-03-10 07:03:43,019 Progress:inset:16:154
2016-03-10 07:03:43,085 Progress:inset:17:154
2016-03-10 07:03:43,150 Progress:inset:18:154
2016-03-10 07:03:43,183 Progress:inset:19:154
2016-03-10 07:03:43,186 Progress:inset:20:154
2016-03-10 07:03:43,195 Progress:inset:21:154
2016-03-10 07:03:43,204 Progress:inset:22:154
2016-03-10 07:03:43,221 Progress:inset:23:154
2016-03-10 07:03:43,225 Progress:inset:24:154
2016-03-10 07:03:43,236 Progress:inset:25:154
2016-03-10 07:03:43,253 Progress:inset:26:154
2016-03-10 07:03:43,257 Progress:inset:27:154
2016-03-10 07:03:43,274 Progress:inset:28:154
2016-03-10 07:03:43,279 Progress:inset:29:154
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2016-03-10 07:03:43,305 Progress:inset:31:154
2016-03-10 07:03:43,314 Progress:inset:32:154
2016-03-10 07:03:43,330 Progress:inset:33:154
2016-03-10 07:03:43,337 Progress:inset:34:154
2016-03-10 07:03:43,353 Progress:inset:35:154
2016-03-10 07:03:43,358 Progress:inset:36:154
2016-03-10 07:03:43,367 Progress:inset:37:154
2016-03-10 07:03:43,385 Progress:inset:38:154
2016-03-10 07:03:43,388 Progress:inset:39:154
2016-03-10 07:03:43,405 Progress:inset:40:154
2016-03-10 07:03:43,414 Progress:inset:41:154
2016-03-10 07:03:43,422 Progress:inset:42:154
2016-03-10 07:03:43,441 Progress:inset:43:154
2016-03-10 07:03:43,446 Progress:inset:44:154
2016-03-10 07:03:43,462 Progress:inset:45:154
2016-03-10 07:03:43,465 Progress:inset:46:154
2016-03-10 07:03:43,482 Progress:inset:47:154
2016-03-10 07:03:43,488 Progress:inset:48:154
2016-03-10 07:03:43,505 Progress:inset:49:154
2016-03-10 07:03:43,510 Progress:inset:50:154
2016-03-10 07:03:43,564 Progress:inset:51:154
2016-03-10 07:03:43,568 Progress:inset:52:154
2016-03-10 07:03:43,569 Progress:inset:53:154
2016-03-10 07:03:43,570 Progress:inset:54:154
2016-03-10 07:03:43,571 Progress:inset:55:154
2016-03-10 07:03:43,573 Progress:inset:56:154
2016-03-10 07:03:43,583 Progress:inset:57:154
2016-03-10 07:03:43,601 Progress:inset:58:154
2016-03-10 07:03:43,609 Progress:inset:59:154
2016-03-10 07:03:43,618 Progress:inset:60:154
2016-03-10 07:03:43,635 Progress:inset:61:154
2016-03-10 07:03:43,640 Progress:inset:62:154
2016-03-10 07:03:43,657 Progress:inset:63:154
2016-03-10 07:03:43,666 Progress:inset:64:154
2016-03-10 07:03:43,675 Progress:inset:65:154

2016-03-10 07:03:43,687 Progress:inset:66:154
2016-03-10 07:03:43,704 Progress:inset:67:154
2016-03-10 07:03:43,709 Progress:inset:68:154
2016-03-10 07:03:43,726 Progress:inset:69:154
2016-03-10 07:03:43,734 Progress:inset:70:154
2016-03-10 07:03:43,745 Progress:inset:71:154
2016-03-10 07:03:43,754 Progress:inset:72:154
2016-03-10 07:03:43,770 Progress:inset:73:154
2016-03-10 07:03:43,775 Progress:inset:74:154
2016-03-10 07:03:43,794 Progress:inset:75:154
2016-03-10 07:03:43,798 Progress:inset:76:154
2016-03-10 07:03:43,815 Progress:inset:77:154
2016-03-10 07:03:43,820 Progress:inset:78:154
2016-03-10 07:03:43,837 Progress:inset:79:154
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2016-03-10 07:03:59,404 Wrote layers in 8.65s.
2016-03-10 07:03:59,405 Wrote 5.4 MB.
2016-03-10 07:03:59,406 Progress:process:1:1
2016-03-10 07:03:59,407 Total time elapsed 22.45s.
2016-03-10 07:03:59,424 Print time: 11391
2016-03-10 07:03:59,425 Filament: 5613
2016-03-10 07:03:59,426 Filament2: 0
2016-03-10 07:03:59,928 ### Finished, returncode 0
2016-03-10 07:03:59,929 -----
2016-03-10 07:04:25,603 ### Slicing /media/Extern/.octoprint/
uploads/rpi2-bottom_netfabb.stl to /tmp/tmpdgT9lF.gco using profile
stored at /tmp/slicing-profile-temp-0liyiS.profile
2016-03-10 07:04:25,886 Cura_SteamEngine version 15.04
2016-03-10 07:04:25,888 Copyright (C) 2014 David Braam
2016-03-10 07:04:25,891
2016-03-10 07:04:25,893 This program is free software: you can
redistribute it and/or modify
2016-03-10 07:04:25,894 it under the terms of the GNU Affero General
Public License as published by
2016-03-10 07:04:25,896 the Free Software Foundation, either version
3 of the License, or
2016-03-10 07:04:25,897 (at your option) any later version.
2016-03-10 07:04:25,898
2016-03-10 07:04:25,899 This program is distributed in the hope that
it will be useful,
2016-03-10 07:04:25,900 but WITHOUT ANY WARRANTY; without even the
implied warranty of
2016-03-10 07:04:25,901 MERCHANTABILITY or FITNESS FOR A PARTICULAR
PURPOSE. See the
2016-03-10 07:04:25,902 GNU Affero General Public License for more
details.
2016-03-10 07:04:25,903
2016-03-10 07:04:25,904 You should have received a copy of the GNU
```

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2016-03-10 07:04:25,905 along with this program. If not, see
<<http://www.gnu.org/licenses/>>.

2016-03-10 07:04:25,906 Default config 'default.cfg' not used

2016-03-10 07:04:25,907 Loading /media/Extern/.octoprint/uploads/
rpi2-bottom_netfabb.stl from disk...

2016-03-10 07:04:26,172 Loaded from disk in 0.284s

2016-03-10 07:04:26,173 Analyzing and optimizing model...

2016-03-10 07:04:27,390 Face counts: 134268 -> 134258 100.0%

2016-03-10 07:04:27,392 Vertex counts: 402804 -> 67107 16.7%

2016-03-10 07:04:27,395 Size: 96.250000 83.500000 10.300000

2016-03-10 07:04:27,396 vMin: 51.875000 56.250000 0.000000

2016-03-10 07:04:27,398 vMax: 148.125000 139.750000 10.300000

2016-03-10 07:04:27,401 vMin: 0.001000 0.009000 0.008000

2016-03-10 07:04:27,411 vMax: 96.251000 83.509000 10.308000

2016-03-10 07:04:27,412 Matrix: 1.000000 0.000000 0.000000

2016-03-10 07:04:27,415 Matrix: 0.000000 1.000000 0.000000

2016-03-10 07:04:27,417 Matrix: 0.000000 0.000000 1.000000

2016-03-10 07:04:27,419 Optimize model 1.244s

2016-03-10 07:04:27,421 Slicing model...

2016-03-10 07:04:27,422 Layer count: 102

2016-03-10 07:04:29,892 Sliced model in 2.441s

2016-03-10 07:04:29,894 Generating support map...

2016-03-10 07:04:29,896 Generating layer parts...

2016-03-10 07:04:30,430 Generated layer parts in 0.563s

2016-03-10 07:04:30,463 Progress:inset:1:102

2016-03-10 07:04:30,482 Progress:inset:2:102

2016-03-10 07:04:30,516 Progress:inset:3:102

2016-03-10 07:04:30,533 Progress:inset:4:102

2016-03-10 07:04:30,569 Progress:inset:5:102

2016-03-10 07:04:30,603 Progress:inset:6:102

2016-03-10 07:04:30,620 Progress:inset:7:102

2016-03-10 07:04:30,656 Progress:inset:8:102

2016-03-10 07:04:30,673 Progress:inset:9:102

2016-03-10 07:04:30,707 Progress:inset:10:102

2016-03-10 07:04:30,742 Progress:inset:11:102

2016-03-10 07:04:30,759 Progress:inset:12:102

2016-03-10 07:04:30,796 Progress:inset:13:102

2016-03-10 07:04:30,831 Progress:inset:14:102

2016-03-10 07:04:30,864 Progress:inset:15:102

2016-03-10 07:04:30,898 Progress:inset:16:102

2016-03-10 07:04:30,917 Progress:inset:17:102

2016-03-10 07:04:30,950 Progress:inset:18:102

2016-03-10 07:04:30,983 Progress:inset:19:102

2016-03-10 07:04:31,018 Progress:inset:20:102

2016-03-10 07:04:31,051 Progress:inset:21:102

2016-03-10 07:04:31,068 Progress:inset:22:102

2016-03-10 07:04:31,103 Progress:inset:23:102

2016-03-10 07:04:31,136 Progress:inset:24:102

2016-03-10 07:04:31,169 Progress:inset:25:102

2016-03-10 07:04:31,204 Progress:inset:26:102

2016-03-10 07:04:31,237 Progress:inset:27:102

2016-03-10 07:04:31,270 Progress:inset:28:102

2016-03-10 07:04:31,288 Progress:inset:29:102

2016-03-10 07:04:31,321 Progress:inset:30:102
2016-03-10 07:04:31,355 Progress:inset:31:102
2016-03-10 07:04:31,389 Progress:inset:32:102
2016-03-10 07:04:31,406 Progress:inset:33:102
2016-03-10 07:04:31,439 Progress:inset:34:102
2016-03-10 07:04:31,458 Progress:inset:35:102
2016-03-10 07:04:31,475 Progress:inset:36:102
2016-03-10 07:04:31,492 Progress:inset:37:102
2016-03-10 07:04:31,510 Progress:inset:38:102
2016-03-10 07:04:31,527 Progress:inset:39:102
2016-03-10 07:04:31,544 Progress:inset:40:102
2016-03-10 07:04:31,563 Progress:inset:41:102
2016-03-10 07:04:31,596 Progress:inset:42:102
2016-03-10 07:04:31,599 Progress:inset:43:102
2016-03-10 07:04:31,618 Progress:inset:44:102
2016-03-10 07:04:31,651 Progress:inset:45:102
2016-03-10 07:04:31,653 Progress:inset:46:102
2016-03-10 07:04:31,672 Progress:inset:47:102
2016-03-10 07:04:31,705 Progress:inset:48:102
2016-03-10 07:04:31,708 Progress:inset:49:102
2016-03-10 07:04:31,727 Progress:inset:50:102
2016-03-10 07:04:31,760 Progress:inset:51:102
2016-03-10 07:04:31,767 Progress:inset:52:102
2016-03-10 07:04:31,784 Progress:inset:53:102
2016-03-10 07:04:31,803 Progress:inset:54:102
2016-03-10 07:04:31,837 Progress:inset:55:102
2016-03-10 07:04:31,841 Progress:inset:56:102
2016-03-10 07:04:31,876 Progress:inset:57:102
2016-03-10 07:04:31,893 Progress:inset:58:102
2016-03-10 07:04:31,910 Progress:inset:59:102
2016-03-10 07:04:31,921 Progress:inset:60:102
2016-03-10 07:04:31,939 Progress:inset:61:102
2016-03-10 07:04:31,947 Progress:inset:62:102
2016-03-10 07:04:31,959 Progress:inset:63:102
2016-03-10 07:04:31,976 Progress:inset:64:102
2016-03-10 07:04:31,985 Progress:inset:65:102
2016-03-10 07:04:31,996 Progress:inset:66:102
2016-03-10 07:04:32,004 Progress:inset:67:102
2016-03-10 07:04:32,021 Progress:inset:68:102
2016-03-10 07:04:32,026 Progress:inset:69:102
2016-03-10 07:04:32,043 Progress:inset:70:102
2016-03-10 07:04:32,051 Progress:inset:71:102
2016-03-10 07:04:32,062 Progress:inset:72:102
2016-03-10 07:04:32,071 Progress:inset:73:102
2016-03-10 07:04:32,088 Progress:inset:74:102
2016-03-10 07:04:32,095 Progress:inset:75:102
2016-03-10 07:04:32,112 Progress:inset:76:102
2016-03-10 07:04:32,121 Progress:inset:77:102
2016-03-10 07:04:32,132 Progress:inset:78:102
2016-03-10 07:04:32,148 Progress:inset:79:102
2016-03-10 07:04:32,157 Progress:inset:80:102
2016-03-10 07:04:32,168 Progress:inset:81:102
2016-03-10 07:04:32,185 Progress:inset:82:102
2016-03-10 07:04:32,194 Progress:inset:83:102

2016-03-10 07:04:32,213 Progress:inset:84:102
2016-03-10 07:04:32,222 Progress:inset:85:102
2016-03-10 07:04:32,239 Progress:inset:86:102
2016-03-10 07:04:32,249 Progress:inset:87:102
2016-03-10 07:04:32,258 Progress:inset:88:102
2016-03-10 07:04:32,275 Progress:inset:89:102
2016-03-10 07:04:32,282 Progress:inset:90:102
2016-03-10 07:04:32,299 Progress:inset:91:102
2016-03-10 07:04:32,304 Progress:inset:92:102
2016-03-10 07:04:32,322 Progress:inset:93:102
2016-03-10 07:04:32,327 Progress:inset:94:102
2016-03-10 07:04:32,344 Progress:inset:95:102
2016-03-10 07:04:32,350 Progress:inset:96:102
2016-03-10 07:04:32,367 Progress:inset:97:102
2016-03-10 07:04:32,376 Progress:inset:98:102
2016-03-10 07:04:32,395 Progress:inset:99:102
2016-03-10 07:04:32,404 Progress:inset:100:102
2016-03-10 07:04:32,420 Progress:inset:101:102
2016-03-10 07:04:32,432 Progress:inset:102:102
2016-03-10 07:04:32,434 Generated inset in 2.015s
2016-03-10 07:04:32,549 Progress:skin:1:102
2016-03-10 07:04:32,615 Progress:skin:2:102
2016-03-10 07:04:32,731 Progress:skin:3:102
2016-03-10 07:04:32,803 Progress:skin:4:102
2016-03-10 07:04:32,868 Progress:skin:5:102
2016-03-10 07:04:32,984 Progress:skin:6:102
2016-03-10 07:04:33,051 Progress:skin:7:102
2016-03-10 07:04:33,116 Progress:skin:8:102
2016-03-10 07:04:33,182 Progress:skin:9:102
2016-03-10 07:04:33,299 Progress:skin:10:102
2016-03-10 07:04:33,415 Progress:skin:11:102
2016-03-10 07:04:33,481 Progress:skin:12:102
2016-03-10 07:04:33,651 Progress:skin:13:102
2016-03-10 07:04:33,767 Progress:skin:14:102
2016-03-10 07:04:33,882 Progress:skin:15:102
2016-03-10 07:04:34,055 Progress:skin:16:102
2016-03-10 07:04:34,171 Progress:skin:17:102
2016-03-10 07:04:34,337 Progress:skin:18:102
2016-03-10 07:04:34,454 Progress:skin:19:102
2016-03-10 07:04:34,570 Progress:skin:20:102
2016-03-10 07:04:34,685 Progress:skin:21:102
2016-03-10 07:04:34,803 Progress:skin:22:102
2016-03-10 07:04:34,910 Progress:skin:23:102
2016-03-10 07:04:35,026 Progress:skin:24:102
2016-03-10 07:04:35,144 Progress:skin:25:102
2016-03-10 07:04:35,260 Progress:skin:26:102
2016-03-10 07:04:35,375 Progress:skin:27:102
2016-03-10 07:04:35,493 Progress:skin:28:102
2016-03-10 07:04:35,609 Progress:skin:29:102
2016-03-10 07:04:35,675 Progress:skin:30:102
2016-03-10 07:04:35,792 Progress:skin:31:102
2016-03-10 07:04:35,908 Progress:skin:32:102
2016-03-10 07:04:36,024 Progress:skin:33:102
2016-03-10 07:04:36,142 Progress:skin:34:102

2016-03-10 07:04:36,207 Progress:skin:35:102
2016-03-10 07:04:36,240 Progress:skin:36:102
2016-03-10 07:04:36,308 Progress:skin:37:102
2016-03-10 07:04:36,373 Progress:skin:38:102
2016-03-10 07:04:36,439 Progress:skin:39:102
2016-03-10 07:04:36,506 Progress:skin:40:102
2016-03-10 07:04:36,572 Progress:skin:41:102
2016-03-10 07:04:36,589 Progress:skin:42:102
2016-03-10 07:04:36,656 Progress:skin:43:102
2016-03-10 07:04:36,689 Progress:skin:44:102
2016-03-10 07:04:36,722 Progress:skin:45:102
2016-03-10 07:04:36,790 Progress:skin:46:102
2016-03-10 07:04:36,823 Progress:skin:47:102
2016-03-10 07:04:36,890 Progress:skin:48:102
2016-03-10 07:04:36,909 Progress:skin:49:102
2016-03-10 07:04:36,975 Progress:skin:50:102
2016-03-10 07:04:37,008 Progress:skin:51:102
2016-03-10 07:04:37,076 Progress:skin:52:102
2016-03-10 07:04:37,109 Progress:skin:53:102
2016-03-10 07:04:37,147 Progress:skin:54:102
2016-03-10 07:04:37,213 Progress:skin:55:102
2016-03-10 07:04:37,231 Progress:skin:56:102
2016-03-10 07:04:37,297 Progress:skin:57:102
2016-03-10 07:04:37,330 Progress:skin:58:102
2016-03-10 07:04:37,397 Progress:skin:59:102
2016-03-10 07:04:37,405 Progress:skin:60:102
2016-03-10 07:04:37,438 Progress:skin:61:102
2016-03-10 07:04:37,473 Progress:skin:62:102
2016-03-10 07:04:37,490 Progress:skin:63:102
2016-03-10 07:04:37,523 Progress:skin:64:102
2016-03-10 07:04:37,558 Progress:skin:65:102
2016-03-10 07:04:37,591 Progress:skin:66:102
2016-03-10 07:04:37,608 Progress:skin:67:102
2016-03-10 07:04:37,643 Progress:skin:68:102
2016-03-10 07:04:37,676 Progress:skin:69:102
2016-03-10 07:04:37,693 Progress:skin:70:102
2016-03-10 07:04:37,727 Progress:skin:71:102
2016-03-10 07:04:37,760 Progress:skin:72:102
2016-03-10 07:04:37,777 Progress:skin:73:102
2016-03-10 07:04:37,812 Progress:skin:74:102
2016-03-10 07:04:37,829 Progress:skin:75:102
2016-03-10 07:04:37,862 Progress:skin:76:102
2016-03-10 07:04:37,872 Progress:skin:77:102
2016-03-10 07:04:37,905 Progress:skin:78:102
2016-03-10 07:04:37,922 Progress:skin:79:102
2016-03-10 07:04:37,957 Progress:skin:80:102
2016-03-10 07:04:37,973 Progress:skin:81:102
2016-03-10 07:04:38,006 Progress:skin:82:102
2016-03-10 07:04:38,017 Progress:skin:83:102
2016-03-10 07:04:38,050 Progress:skin:84:102
2016-03-10 07:04:38,066 Progress:skin:85:102
2016-03-10 07:04:38,101 Progress:skin:86:102
2016-03-10 07:04:38,118 Progress:skin:87:102
2016-03-10 07:04:38,150 Progress:skin:88:102

2016-03-10 07:04:38,161 Progress:skin:89:102
2016-03-10 07:04:38,194 Progress:skin:90:102
2016-03-10 07:04:38,203 Progress:skin:91:102
2016-03-10 07:04:38,237 Progress:skin:92:102
2016-03-10 07:04:38,254 Progress:skin:93:102
2016-03-10 07:04:38,287 Progress:skin:94:102
2016-03-10 07:04:38,297 Progress:skin:95:102
2016-03-10 07:04:38,330 Progress:skin:96:102
2016-03-10 07:04:38,347 Progress:skin:97:102
2016-03-10 07:04:38,365 Progress:skin:98:102
2016-03-10 07:04:38,398 Progress:skin:99:102
2016-03-10 07:04:38,415 Progress:skin:100:102
2016-03-10 07:04:38,449 Progress:skin:101:102
2016-03-10 07:04:38,481 Progress:skin:102:102
2016-03-10 07:04:38,489 Generated up/down skin in 6.035s
2016-03-10 07:04:38,605 Progress:export:1:102
2016-03-10 07:04:39,421 Progress:export:2:102
2016-03-10 07:04:39,639 Progress:export:3:102
2016-03-10 07:04:39,805 Progress:export:4:102
2016-03-10 07:04:39,971 Progress:export:5:102
2016-03-10 07:04:40,188 Progress:export:6:102
2016-03-10 07:04:40,353 Progress:export:7:102
2016-03-10 07:04:40,519 Progress:export:8:102
2016-03-10 07:04:40,636 Progress:export:9:102
2016-03-10 07:04:40,752 Progress:export:10:102
2016-03-10 07:04:40,867 Progress:export:11:102
2016-03-10 07:04:40,934 Progress:export:12:102
2016-03-10 07:04:41,050 Progress:export:13:102
2016-03-10 07:04:41,315 Progress:export:14:102
2016-03-10 07:04:41,533 Progress:export:15:102
2016-03-10 07:04:41,749 Progress:export:16:102
2016-03-10 07:04:41,964 Progress:export:17:102
2016-03-10 07:04:42,182 Progress:export:18:102
2016-03-10 07:04:42,398 Progress:export:19:102
2016-03-10 07:04:42,664 Progress:export:20:102
2016-03-10 07:04:42,731 Progress:export:21:102
2016-03-10 07:04:42,846 Progress:export:22:102
2016-03-10 07:04:42,912 Progress:export:23:102
2016-03-10 07:04:42,979 Progress:export:24:102
2016-03-10 07:04:43,012 Progress:export:25:102
2016-03-10 07:04:43,077 Progress:export:26:102
2016-03-10 07:04:43,144 Progress:export:27:102
2016-03-10 07:04:43,209 Progress:export:28:102
2016-03-10 07:04:43,325 Progress:export:29:102
2016-03-10 07:04:43,392 Progress:export:30:102
2016-03-10 07:04:43,457 Progress:export:31:102
2016-03-10 07:04:43,573 Progress:export:32:102
2016-03-10 07:04:43,690 Progress:export:33:102
2016-03-10 07:04:43,755 Progress:export:34:102
2016-03-10 07:04:43,871 Progress:export:35:102
2016-03-10 07:04:43,877 Progress:export:36:102
2016-03-10 07:04:43,942 Progress:export:37:102
2016-03-10 07:04:43,959 Progress:export:38:102
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2016-03-10 07:04:44,102 Progress:export:42:102
2016-03-10 07:04:44,168 Progress:export:43:102
2016-03-10 07:04:44,185 Progress:export:44:102
2016-03-10 07:04:44,219 Progress:export:45:102
2016-03-10 07:04:44,285 Progress:export:46:102
2016-03-10 07:04:44,318 Progress:export:47:102
2016-03-10 07:04:44,352 Progress:export:48:102
2016-03-10 07:04:44,418 Progress:export:49:102
2016-03-10 07:04:44,451 Progress:export:50:102
2016-03-10 07:04:44,518 Progress:export:51:102
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2016-03-10 07:04:44,600 Progress:export:53:102
2016-03-10 07:04:44,616 Progress:export:54:102
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2016-03-10 07:04:44,700 Progress:export:56:102
2016-03-10 07:04:44,765 Progress:export:57:102
2016-03-10 07:04:44,784 Progress:export:58:102
2016-03-10 07:04:44,849 Progress:export:59:102
2016-03-10 07:04:44,883 Progress:export:60:102
2016-03-10 07:04:44,918 Progress:export:61:102
2016-03-10 07:04:44,951 Progress:export:62:102
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2016-03-10 07:04:45,010 Progress:export:64:102
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2016-03-10 07:04:45,108 Progress:export:66:102
2016-03-10 07:04:45,176 Progress:export:67:102
2016-03-10 07:04:45,193 Progress:export:68:102
2016-03-10 07:04:45,226 Progress:export:69:102
2016-03-10 07:04:45,293 Progress:export:70:102
2016-03-10 07:04:45,302 Progress:export:71:102
2016-03-10 07:04:45,335 Progress:export:72:102
2016-03-10 07:04:45,370 Progress:export:73:102
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2016-03-10 07:04:45,509 Progress:export:79:102
2016-03-10 07:04:45,542 Progress:export:80:102
2016-03-10 07:04:45,559 Progress:export:81:102
2016-03-10 07:04:45,594 Progress:export:82:102
2016-03-10 07:04:45,611 Progress:export:83:102
2016-03-10 07:04:45,645 Progress:export:84:102
2016-03-10 07:04:45,664 Progress:export:85:102
2016-03-10 07:04:45,697 Progress:export:86:102
2016-03-10 07:04:45,714 Progress:export:87:102
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2016-03-10 07:04:45,818 Progress:export:91:102
2016-03-10 07:04:45,852 Progress:export:92:102
2016-03-10 07:04:45,869 Progress:export:93:102

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2016-03-10 07:04:45,904 Progress:export:94:102
2016-03-10 07:04:45,921 Progress:export:95:102
2016-03-10 07:04:45,954 Progress:export:96:102
2016-03-10 07:04:46,021 Progress:export:97:102
2016-03-10 07:04:46,087 Progress:export:98:102
2016-03-10 07:04:46,120 Progress:export:99:102
2016-03-10 07:04:46,187 Progress:export:100:102
2016-03-10 07:04:46,252 Progress:export:101:102
2016-03-10 07:04:46,318 Progress:export:102:102
2016-03-10 07:04:46,385 Wrote layers in 7.90s.
2016-03-10 07:04:46,386 Wrote 5.4 MB.
2016-03-10 07:04:46,388 Progress:process:1:1
2016-03-10 07:04:46,389 Total time elapsed 20.48s.
2016-03-10 07:04:46,389 Print time: 11287
2016-03-10 07:04:46,390 Filament: 5856
2016-03-10 07:04:46,391 Filament2: 0
2016-03-10 07:04:46,392 ### Finished, returncode 0
2016-03-10 07:04:46,393 -----
```